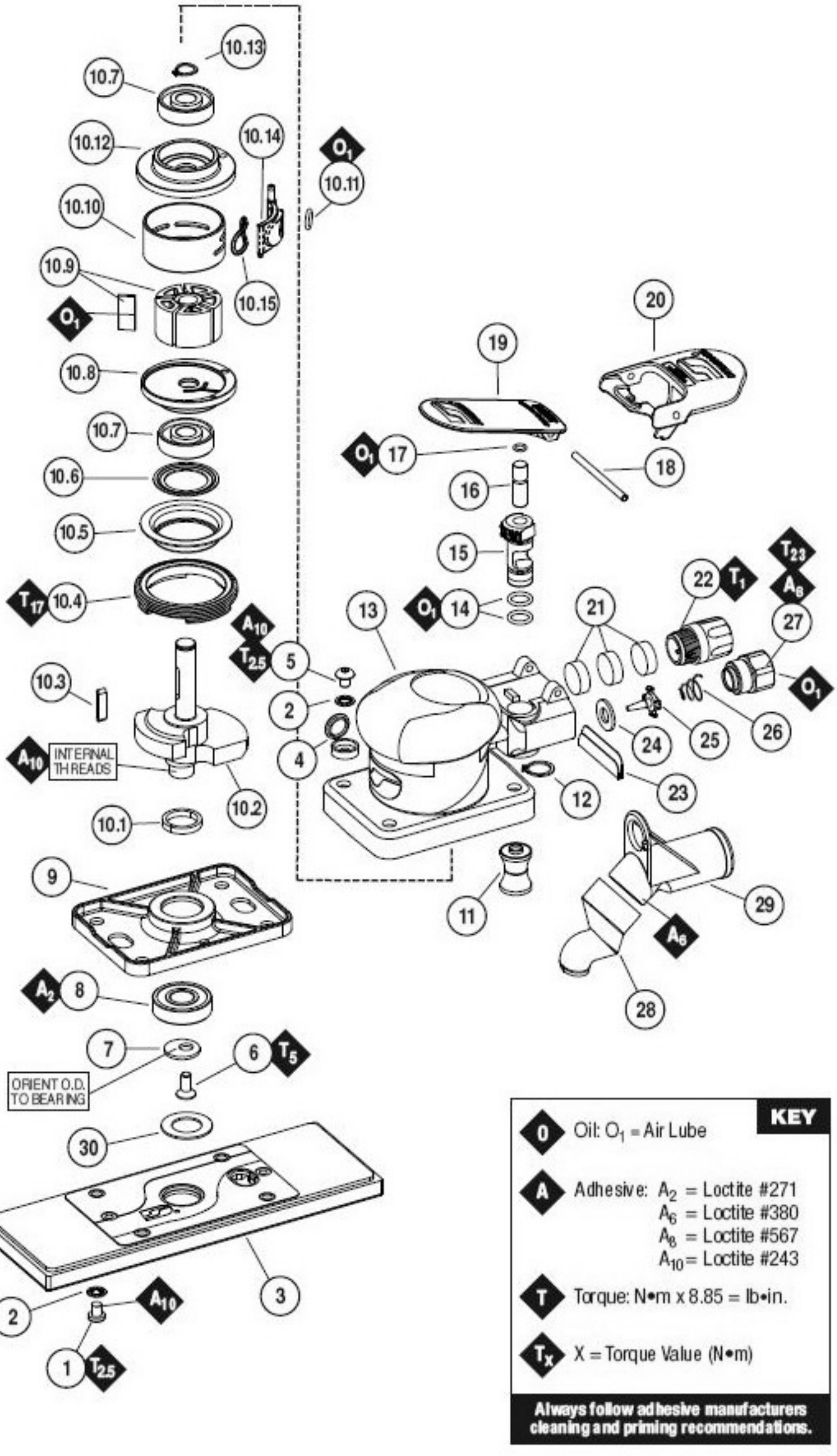
Model

10278 *Non-Vacuum (7-3/4" L)*
10279 *Central Vacuum (7-3/4" L)*
10271 *Non-Vacuum (6-7/8" L)*

Dynabug® II

Complete Assembly



KEY

- ◆ 0 — Oil: O_1 = Air Lube
- ◆ A — Adhesive: A_2 = Loctite #271; A_6 = Loctite #380; A_8 = Loctite #567; A_{10} = Loctite #243
- ◆ T — Torque: N•m x 8.85 = lb•in.
- ◆ T_x — X = Torque Value (N•m)

Always follow adhesive manufacturers cleaning and priming recommendations.

ITEM	P/N	DESCRIPTION	QTY.
1	96539	SCREW	4
2	96538	WASHER	8
3	56326 56354	HOOK-FACE PAD (10278, 10279) PSA PAD (10271)	1
4	96627	SCREW CAP	4
5	96624	SCREW	4
6	95344	SCREW	1
7	57873	ORBIT WASHER	1
8	57872	BEARING	1
9	57895	PAD BASE	1
10	57846	MOTOR ASSEMBLY	1
10.1	57896	FELT SEAL	1
10.2	57876	SHAFT BALANCER	1
10.3	56047	SHAFT KEY	1
10.4	59058	LOCK RING	1
10.5	59057	SEAL	1
10.6	59083	WASHER	1
10.7	58368	BEARING	2
10.8	57858	FRONT BEARING PLATE	1
10.9	57113	VANE (5/PKG) / ROTOR SET	1
10.10	59134	CYLINDER SLEEVE	1
10.11	01024	O-RING	1
10.12	59332	REAR BEARING PLATE	1
10.13	98463	RETAINING RING	1
10.14	59133	CYLINDER SLEEVE ADAPTOR	1
10.15	95529	O-RING	1
11	57890	ISOLATOR POST	4
12	95697	RETAINING RING	1
13	10228 10229 10226	HOUSING (10278) HOUSING (10279) HOUSING (10271)	1
14	01025	O-RING	2
15	59075	SPEED REGULATOR	1
16	58363	VALVE STEM	1
17	98459	O-RING	1
18	94590	PIN	1
19	69360	THROTTLE LEVER	1
20	57041	COMFORT PLATFORM	1
21	56027	MUFFLER INSERT	3
22	69359	MUFFLER BODY	1
23	96540	VACUUM COVER (10278, 10271)	1
24	01464	SEAL	1
25	58365	TIP VALVE	1
26	01468	SPRING	1
27	01494	INLET BUSHING ASSEMBLY	1
28	57897	VACUUM TUBE - MDL 10279	1
29	57093	VACUUM ADAPTER - MDL 10279	1
30	57865	FELT WASHER	1