



SERVICE PARTS LIST

BUL.54-08-5020

POWER PAC

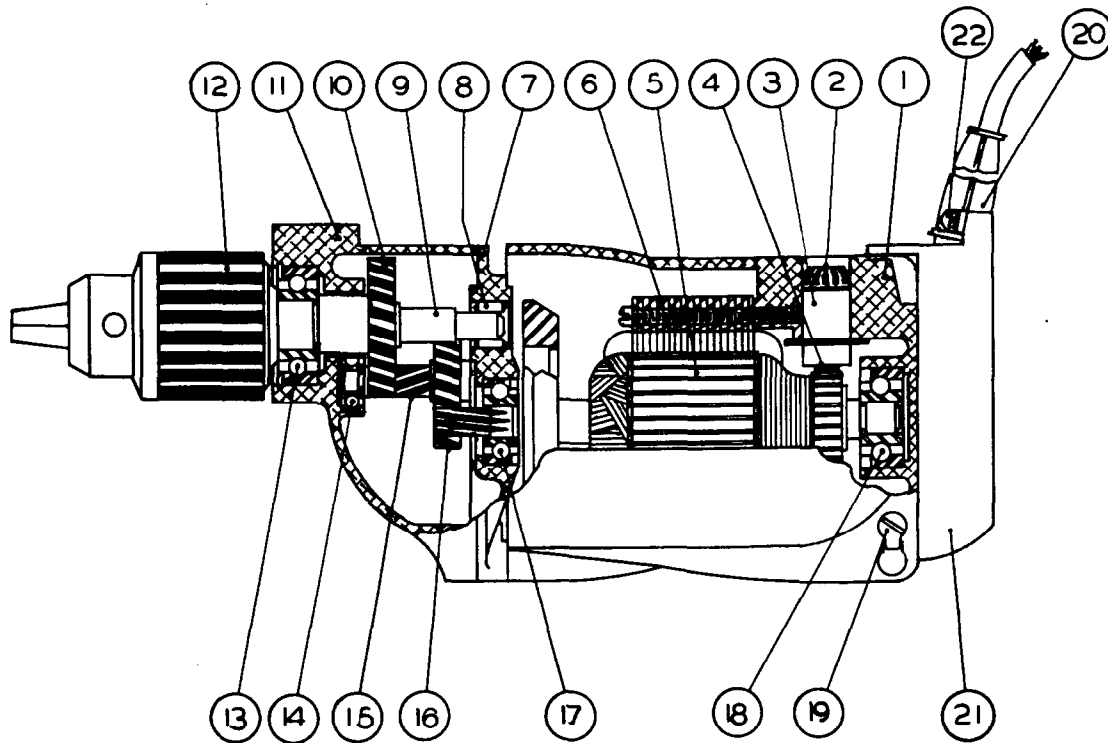
REVISED BUL 6233-1 DATE May '68

Catalog No. 1340

Starting Serial No. **233-1001**

WIRING INSTR. **58-01-0250**

Both Model and Serial No. must be furnished to obtain correct parts



ILLUSTRATED PARTS

FIG.	PART NO.	DESCRIPTION OF PART	FIG.	PART NO.	DESCRIPTION OF PART
1	28-50-4642	Motor Housing	13	02-04-1560	Spindle Ball Bearing
2	23-44-0060	Brush Retaining Screw (2)	14	02-04-0640	Int. Shaft Ball Bearing
3	22-22-0080	Brush Holder Assembly (2)	15	36-66-2551	Int. Pinion Shaft
4	22-18-0100	Carbon Brush Assembly (2)	16	32-40-1241	Intermediate Gear
5	16-42-1040	Armature Assembly	17	02-04-0940	Ball Bearing
6	18-42-1160	Field Assembly	18	02-04-0970	Ball Bearing
7	28-28-0581	Diaphragm	19	42-70-0080	Key Clip
8	02-50-2110	Needle Bearing	20	22-64-0170	Cord Set
9	38-50-2551	Spindle	21	28-50-1381	Cord Set Housing
10	32-75-1941	Spindle Gear	22	28-17-0400	Cord Clamp
11	28-14-0761	Gear Case			
12	48-66-0840	Chuck			

MISCELLANEOUS PARTS NOT SHOWN

PART NO.	DESCRIPTION OF PART	PART NO.	DESCRIPTION OF PART
02-50-1640	Needle Bearing	23-86-0110	Brush Holder Insulating Washer (2)
12-98-0800	Name Plate	48-66-3280	Chuck Key
06-42-0800	Woodruff Key	06-81-4300	3-48x3/16 Rd. Hd. Name Plate Screw (2)
★ 06-81-6150	8-32x1/2 Fil. Hd. Cord Clamp Screw (2)	06-81-6350	8-32x1 Fil. Hd. Gear Case Screw
06-81-6600	8-32x1-3/4 Fil. Hd. Field Screw (2)	06-83-2650	1/4-20x3/8 Hd'less Brush Holder Set Screw (2)
06-81-7150	10-24x1-3/8 Fil. Hd. Cord Hsg. Screw (2)	06-81-8625	6-32x1/4 Rd. Hd. Brass Ground Screw
06-81-8650	6-32x1/4 Rd. Hd. Key Clip Screw	06-81-6650	8-32x1-3/4 Fil. Hd. Gear Case Screw (2)
★ 06-42-1200	Woodruff Key	★ 34-80-2500	Retaining Ring