

# JET<sup>®</sup>

## Parts List GHB-1340A / BDB-1340A



(GHB-1340A shown with optional stand 321443K)

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**Part No. M-321357A**

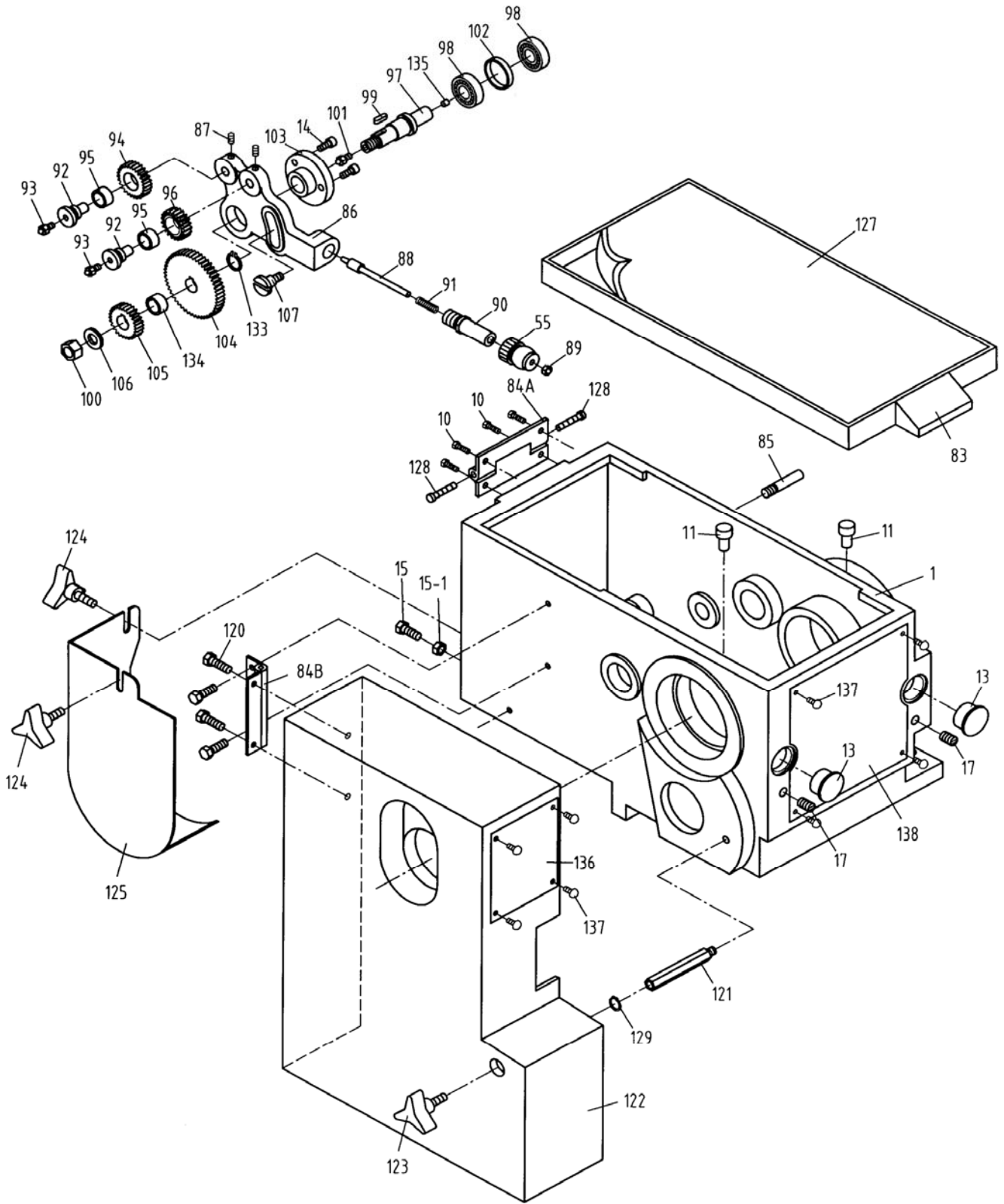
Revision G 04/2011

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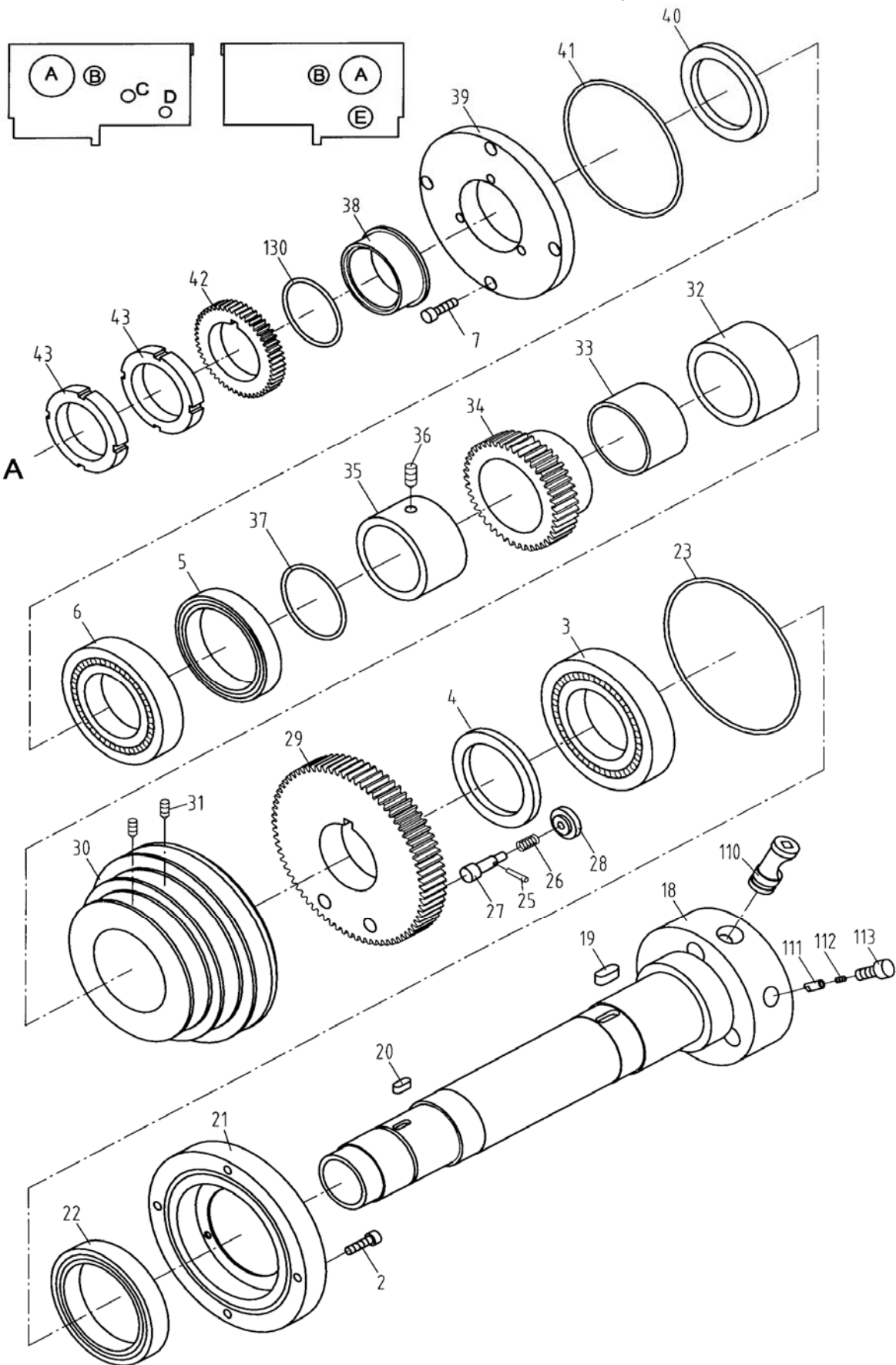
# BDB-1340A Headstock Assembly I



## BDB-1340A Headstock Assembly I

Index No.	Part No.	Description	Size	Qty.
1	04101B	Headstock Casting		1
10	TS-1482021	Hex Socket Cap Screw	M6 x 12	4
11	04501A	Inlet Plug		2
13	BDB1340-H13	Oil Sight Glass		2
14	TS-1503031	Hex Socket Cap Screw	M6 x 12	3
15	TS-1490081	Hex Cap Bolt	M8 x 45	2
15-1	TS-1540061	Nut	M8	2
17	BDB1340-H17	Screw	1/8"	2
55	04733B	Knob		1
83	04310	Cover		1
84A	04723A	Cover Hinge		1
84B	04723B	End Cover Hinge		1
85	04705	Strut		1
86	BDB1340A-02118A	Arm		1
87	TS-1523031	Set Screw	M6 x 10	2
88	04725B	Plunger		1
89	BDB1340-H89	Cap Nut		1
90	04734B	Spring Sleeve		1
91	BDB1340-H91	Spring	1x9x50	1
92	04721	Idle Shaft		2
93	BDB1340-H93	Oil Nipple		2
94	04719	Gear	1.5m26T	1
95	04303	Bushing		2
96	04720	Gear	1.5m21T	1
97	BDB1340A-02717A	Output Shaft		1
98	BB-6202ZR	Ball Bearing	6202ZR	2
99	BDB1340A-H99	Key	5 x 5 x 50	1
100	TS-1540081	Hex Nut	M12	1
101	BDB1340-H93	Oil Nipple		1
102	04716	Spacer		1
103	04119A	Flange		1
104	BDB1340A-02718A	Gear	1.5m50T	1
105	GH1340A-05735	Gear	1.25m32T	1
	32A5726A	Gear	1.25m42T	1
	BDB1340A-32A5726A	Gear	1.25m44T	1
106	BDB1340-H106	Washer		1
107	04714	Bolt		1
120	TS-1482021	Cap Screw	M6 x 12	4
121	BDB1340A-02722A	Stud		1
122	BDB1340A-02305A	End Cover		1
123	BDB1340-H123	Knob		1
124	BDB1340-H124	Knob		2
125	04724	Cover		1
127	BDB1340-H127	Rubber Mat		1
128	TS-1503081	Hex Socket Cap Screw	M6 x 35	2
129	BDB1340-H129	C-Clip	8	1
133	BDB1340A-H133	C-clip for Shaft	19	1
134	BDB1340A-02124	Spacer		1
135	BDB1340A-H135	Plug	5	1
136	BDB1340A-H136	Sign Plate		1
137	BDB1340A-H137	Half Round Cap Screw	M3x50	8
138	BDB1340A-H138	Sign Plate		1

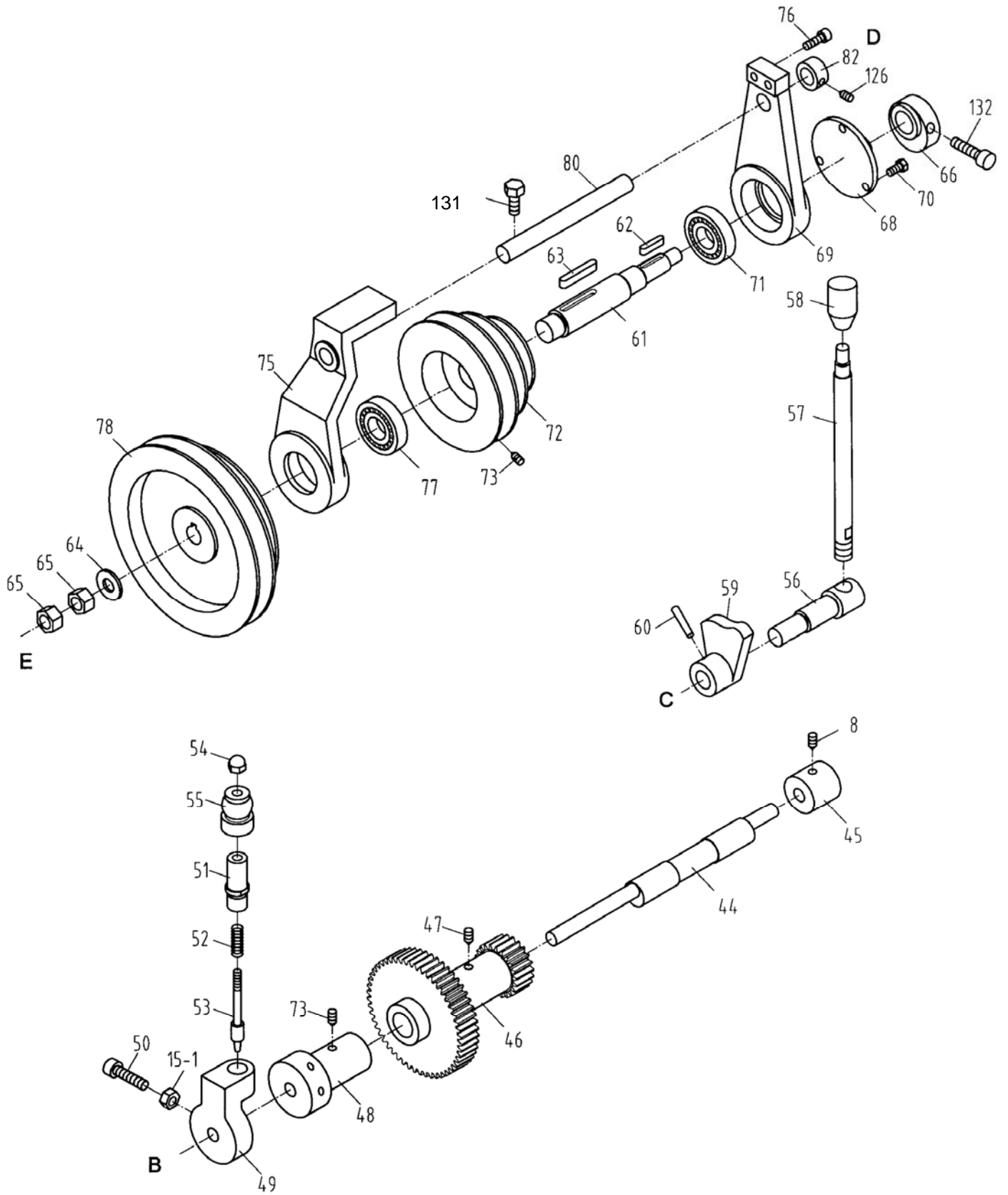
# BDB-1340A Headstock Assembly II



## BDB-1340A Headstock Assembly II

Index No.	Part No.	Description	Size	Qty.
2.....	TS-1503051 .....	Hex Socket Cap Screw .....	M6 x 20.....	4
3.....	BB-30212 .....	Taper Roller Bearing .....	60 x 110 x 22.....	1
4.....	BDB1340-H4 .....	Oil Seal .....	PG60 x 80 x 12.....	1
5.....	OS-709012.....	Oil Seal .....	SG70 x 90 x 12.....	1
6.....	BB-30211 .....	Taper Roller Bearing .....	55 x 100 x 21.....	1
7.....	TS-1503041 .....	Hex Socket Cap Screw .....	M6 x 16.....	4
18.....	04701 .....	Spindle.....	D1-4 .....	1
19.....	BDB1340-H19 .....	Key.....	8 x 7 x 18 .....	1
20.....	BDB1340-H20 .....	Key.....	6 x 6 x 16 .....	1
21.....	04102 .....	Bearing Cover (front) .....		1
22.....	BDB1340-H22 .....	Oil Seal .....	75 x 100 x 12.....	1
23.....	BDB1340-H23 .....	O-Ring .....	125 x 3.1.....	1
25.....	BDB1340-H25 .....	Shaft Pin .....	3 x 18.....	1
26.....	BDB1340-H26 .....	Spring .....	0.8 x 11 x 18.....	1
27.....	04703 .....	Pin.....		1
28.....	04702 .....	Nut .....		1
29.....	04117A .....	Gear .....	2m74T .....	1
30.....	04116.....	Pulley.....		1
31.....	TS-1523031 .....	Set Screw .....	M6 x 10.....	2
32.....	04302 .....	Bushing .....		1
33.....	04301 .....	Bushing .....		1
34.....	04115.....	Gear .....	2m44T .....	1
35.....	04114.....	Spacer .....		1
36.....	TS-1524021 .....	Set Screw .....	M8 x 6.....	1
37.....	BDB1340-H37 .....	O-Ring .....	60 x 3.1.....	1
38.....	04112A .....	Spacer .....		1
39.....	04113.....	Bearing Cover (rear) .....		1
40.....	BDB1340-H40 .....	Oil Seal .....	W60 x 80 x 8 .....	1
41.....	BDB1340-H41 .....	O-Ring .....	110 x 3.1 .....	1
42.....	04713 .....	Gear .....	1.5m50T .....	1
43.....	04743 .....	Locking Nut .....		2
110.....	04729 .....	Cam.....		3
111.....	04741 .....	Pin.....		3
112.....	BDB1340-H112 .....	Spring .....	0.6 x 4 x 16 .....	3
113.....	TS-1504041 .....	Hex Socket Cap Screw .....	M8 x 18.....	3
130.....	BDB1340-H130 .....	O-Ring .....	55 x 3.1.....	1

# BDB-1340A Headstock Assembly III

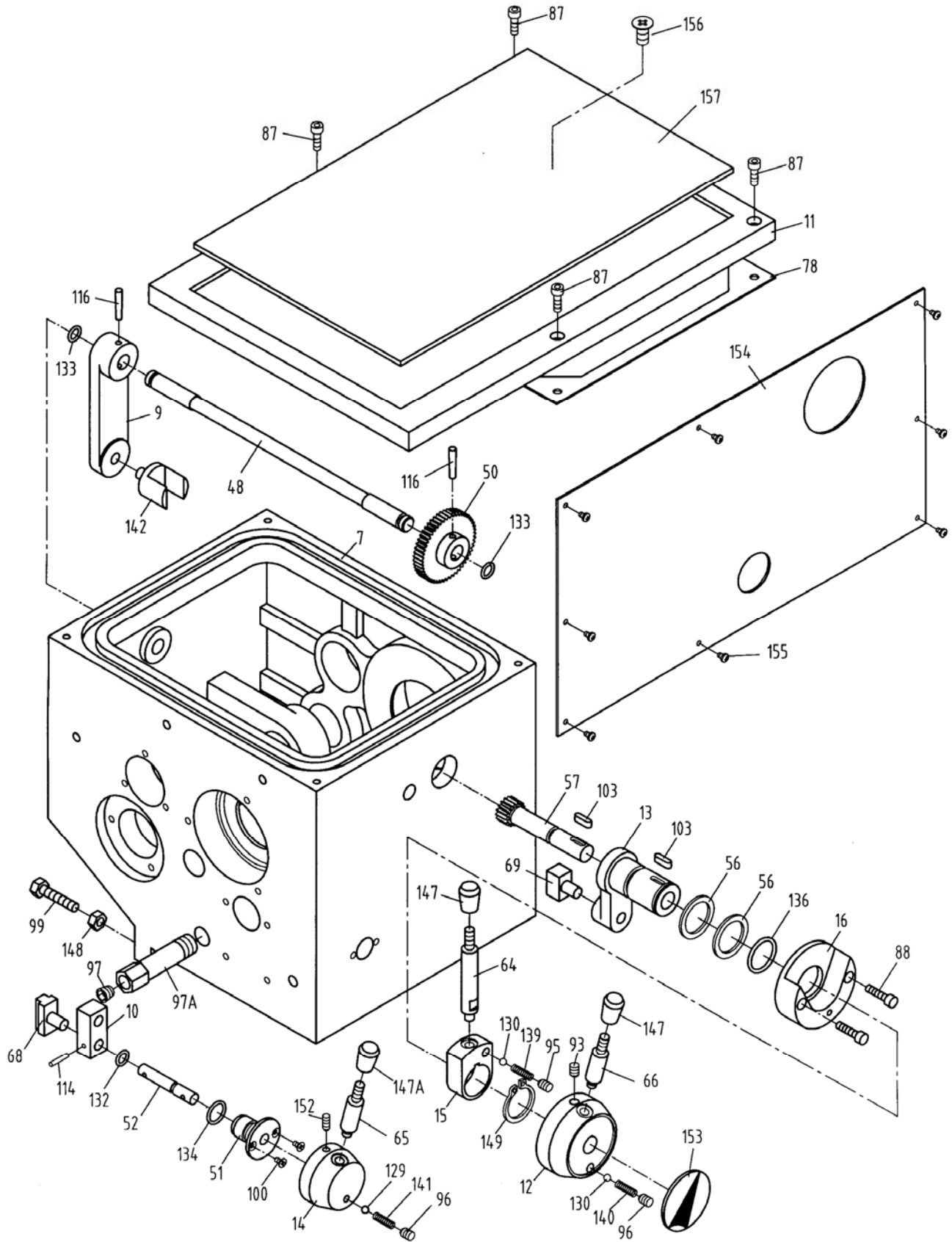


### BDB-1340A Headstock Assembly III

Index No.	Part No.	Description	Size	Qty.
8.....	TS-1524021 .....	Set Screw .....	M8 x 10.....	1
15-1....	TS-1540061 .....	Nut .....	M8.....	1
44.....	04704 .....	Eccentric Shaft .....		1
45.....	04103A .....	Bushing.....		1
46.....	04109A .....	Gear.....	2m52T, 2m22T .....	1
47.....	TS-1523011 .....	Set Screw .....	M6 x 6.....	1
48.....	04111A.....	Bushing.....		1
49.....	04110.....	Moving Arm.....		1
50.....	TS-1504071 .....	Hex Socket Cap Screw .....	M8 x 35.....	1
51.....	04726 .....	Sleeve.....		1
52.....	BDB1340-H52 .....	Spring.....	1 x 9 x 40 .....	1
53.....	04725 .....	Shaft.....		1
54.....	BDB1340-H54 .....	Cap Nut .....	M6.....	1
55.....	04733B .....	Knob.....		1
56.....	04706 .....	Shaft.....		1
57.....	04707 .....	Handle .....		1
58.....	BDB1340-H58 .....	Knob.....		1
59.....	04104A .....	Cam.....		1
60.....	BDB1340-H60 .....	Spring Pin .....	5 x 30.....	1
61.....	04712 .....	Input Shaft.....		1
62.....	BDB1340-H62 .....	Key.....	6 x 6 x 40 .....	1
63.....	BDB1340-H63 .....	Key.....	5 x 5 x 25 .....	1
64.....	TS-1550081 .....	Washer .....	M12.....	1
65.....	TS-1540081 .....	Hex Nut.....	M12.....	2
66.....	04708 .....	Cam.....		1
68.....	04709 .....	Strut.....		1
69.....	04105A .....	Swing Arm.....		1
70.....	TS-1482021 .....	Hex Socket Cap Screw .....	M6 x 12.....	3
71.....	BB-6204ZR .....	Ball Bearing.....	6204ZR.....	1
72.....	04107 .....	Pulley.....		1
73.....	TS-1524021 .....	Set Screw .....	M8 x 8.....	2
75.....	04106A .....	Swing Arm.....		1
76.....	TS-1503051 .....	Hex Socket Cap Screw .....	M6 x 20.....	2
77.....	BB-6204.....	Ball Bearing.....	6204.....	1
78.....	BDB1340A-04108 .....	Pulley.....		1
80.....	04711.....	Shaft.....		1
82.....	04710 .....	Spacer .....		1
126.....	TS-1523011 .....	Set Screw .....	M6 x 6.....	1
131.....	TS-1490041 .....	Hex Cap Bolt.....	M8 x 25.....	1
132.....	TS-1504041 .....	Hex Socket Cap Screw .....	M8 x 20.....	1
.....	BDB1340A-02311 .....	Nameplate (not shown) .....		1
.....	BDB1340A-02304A .....	Nameplate (not shown) .....		1
.....	04308 .....	Nameplate (not shown) .....		1
.....	VB-B32 .....	V-Belt (not shown) .....	B32.....	1
.....	VB-B33 .....	V-Belt (not shown) .....	B33.....	1



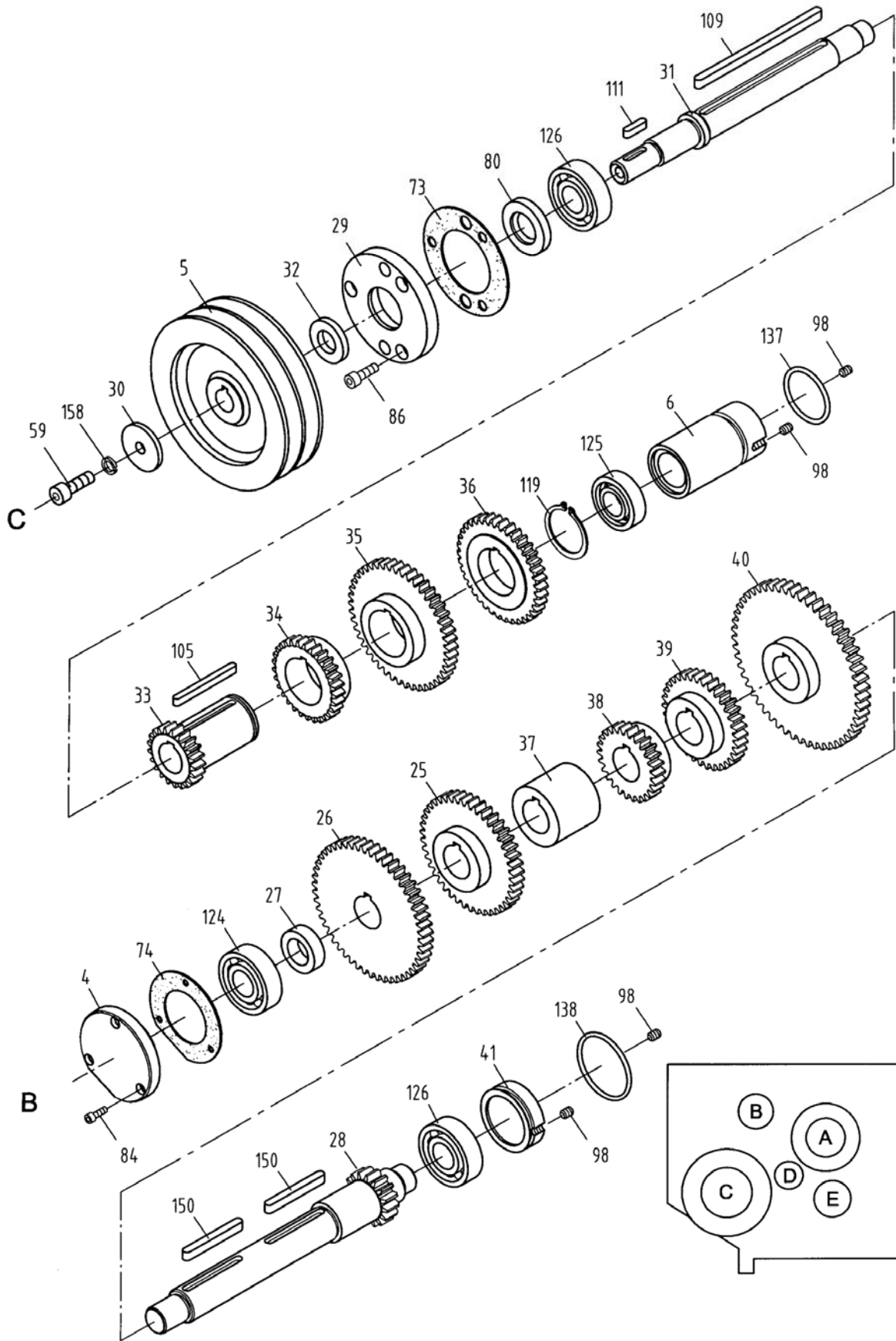
# GHB-1340A Headstock Assembly I



## GHB-1340A Headstock Assembly I

Index No.	Part No.	Description	Size	Qty.
7	GHB1340A-02101	Gear Box		1
9	04109	Shift Lever		1
10	04111	Shaft Housing		1
11	GHB1340A-02102	Cover		1
12	GHB1340A-04117	Handle Hub		1
13	04121	Shaft Collar		1
14	GHB1340A-04120	Handle Hub		1
15	GHB1340A-04119	Handle Block		1
16	GHB1340A-04118	Hub		1
48	04232	Shaft		1
50	04234	Gear	1.25m51T	1
51	04235	Collar		1
52	04250	Shaft		1
56	04240	Washer		2
57	04241	Gear Shaft	1.25m17T	1
64	GHB1340A-04248	Handle		1
65	GHB1340A-04248-1	Handle		1
66	GHB1340A-04249	Handle		1
68	04402	Shift Fork		1
69	04403	Shift Fork		1
78	GHB1340-4506	Gasket		1
87	TS-1503051	Hex Socket Cap Screw	M6 x 20	4
88	TS-1503061	Hex Socket Cap Screw	M6 x 25	2
93	TS-1523061	Set Screw	M6 x 18	1
95	TS-1524011	Set Screw	M8 x 8	1
96	TS-1523041	Set Screw	M6 x 12	2
97	GHB1340A-97	Plug	Z1/4	1
97A	GHB1340A-97A	Oil Drain Plug		1
99	TS-1490071	Hex Cap Screw	M8 x 40	2
100	GHB1340-100	Screw	M4 x 8	4
103	GHB1340-103	Key	5 x 15	2
114	GHB1340-114	Pin	4 x 18	1
116	GHB1340-116	Pin	5 x 30	2
129	SB-5MM	Steel Ball	5	1
130	SB-6MM	Steel Ball	6	2
132	GHB1340-132	O-Ring	10 x 1.9	1
133	GHB1340-133	O-Ring	14 x 2.4	2
134	GHB1340-134	O-Ring	20 x 2.4	2
136	GHB1340-136	O-Ring	30 x 3.1	1
139	GHB1340-139	Spring	1 x 6 x 7	1
140	GHB1340-140	Spring	1 x 6 x 20	1
141	GHB1340-141	Spring	0.9 x 4.4 x 20	1
142	04235A	Shift Fork		1
147	GHB1340-147	Knob	M8 x 40	2
147A	GHB1340-147A	Knob		1
148	TS-1540061	Nut	M8	2
149	GHB1340-120	C-Clip	30	1
152	TS-1523041	Set Screw	M6 x 12	1
153	GHB1340A-153	Round Sign Plate		1
154	GHB1340A-02301	Label		1
155	GHB1340A-155	Screw	M3 x 5	8
156	GHB1340A-156	Screw	M10 x 18	1
157	GHB1340A-02502	Rubber Mat		1
	GHB1340A-160	Oil Sight Glass (not show)		1

# GHB-1340A Headstock Assembly II



## GHB-1340A Headstock Assembly II

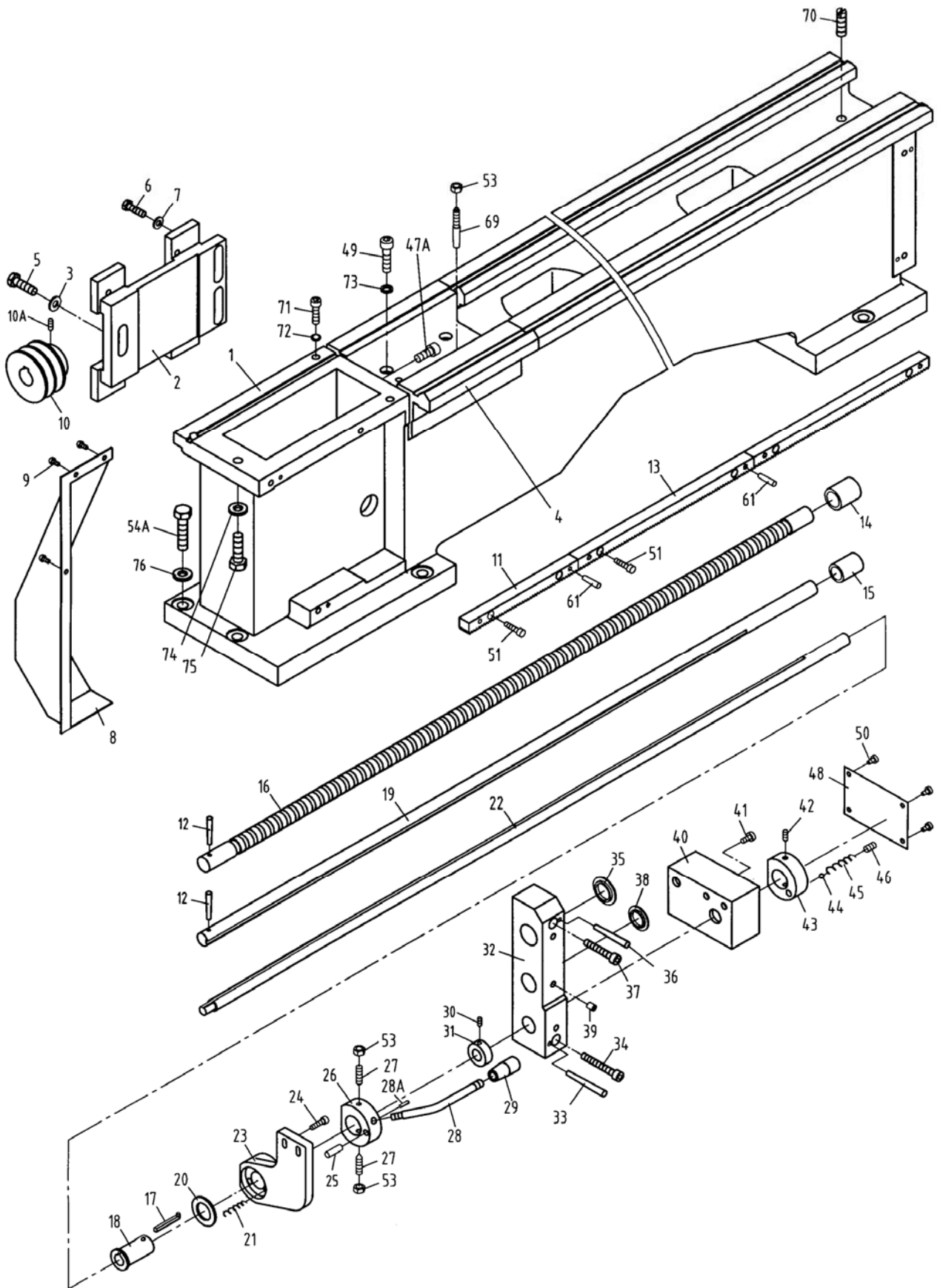
Index No.	Part No.	Description	Size	Qty.
4	04104Z	Rear Cover		1
5	04105	Pulley		1
6	GHB1340-4106	Plug		1
25	04209	Gear	2m43T	1
26	GHB1340-4210	Gear	2m51T	1
27	04211	Spacer		1
28	04212	Gear Shaft	2.25m16T	1
29	04213	Cover		1
30	04214	Washer		1
31	04215	Shaft		1
32	04216	Washer		1
33	04217	Collar w/Gear	2m21T	1
34	04218	Gear	2m29T	1
35	04219	Gear	2m46T	1
36	04220	Gear	2m38T	1
37	04221	Collar		1
38	04222	Gear	2m26T	1
39	04223	Gear	2m34T	1
40	04224	Gear	2.25m53T	1
41	04225	Plug		1
59	TS-1504041	Socket Head Cap Screw	M8 x 20	1
73	GHB1340-4501	Gasket		1
74	GHB1340-4502	Gasket		1
80	GHB1340-4508	Oil Seal	20 x 40	1
84	TS-1501041	Hex Socket Cap Screw	M4 x 12	3
86	TS-1503031	Hex Socket Cap Screw	M6 x 12	3
98	TS-1523031	Set Screw	M6 x 8	4
105	GHB1340-105	Key	5 x 50	1
109	GHB1340-109	Key	6 x 120	1
111	GHB1340-111	Key	5 x 20	1
119	GHB1340-119N	C-Clip	35	1
124	GHB1340-124	Bearing	20 x 47 x 14	1
125	GHB1340-125	Bearing	17 x 40 x 12	1
126	GHB1340-126	Bearing	20 x 47 x 14	2
137	GHB1340-137	O-Ring	40 x 3.1	1
138	GHB1340-138	O-Ring	47 x 3.1	1
150	GHB1340A-150	Key	6 x 55	2
158	TS-1551061	Lock Washer	M8	1
	VB-A31	V-Belt (not shown)	A31	2



### GHB-1340A Headstock Assembly III

Index No.	Part No.	Description	Size	Qty.
1.....	GHB1340A-02103	Collar.....		1
2.....	04102	Collar.....		1
3.....	GHB1340-4103	Rear Cover.....		1
8.....	04108Z	Front Cover.....		1
17.....	04201	Gear.....	2m37T	1
18.....	04202Z	Spacer.....		1
19.....	04203Z	Washer.....		1
20.....	04204	Washer.....		1
21.....	04205A	Gear.....	1.25m32T	1
22.....	04206	Washer.....	12	1
23.....	04207A	Gear.....	2m37T	1
24.....	04208	Lock Nut.....		2
42.....	04226	Gear.....	2.25m74T	1
43.....	04227	Gear.....	2.25m37T	1
44.....	GHB1340A-02702	Spindle.....		1
45.....	04229	Spring.....	0.6 x 4 x 16	3
46.....	04230	Pin.....		3
47.....	04231	Cam.....		3
53.....	04237	Gear.....	2m30T	1
54.....	04238	Shaft.....		1
55.....	GHB1340A-02701	Shaft.....		1
67.....	04401	Collar.....		2
67A.....	GHB1340-67A	O-ring.....	32 x 3.1	1
75.....	GHB1340-4503	Gasket.....		1
76.....	GHB1340A-02501	Gasket.....		1
77.....	GHB1340-4505	Gasket.....		1
79.....	GHB1340-4507	Oil Seal.....		1
85.....	TS-1502041	Hex Socket Cap Screw.....	M5 x 16	4
89.....	TS-1503061	Hex Socket Cap Screw.....	M6 x 25	7
98.....	TS-1523031	Set Screw.....	M6 x 8	1
102.....	TS-1540081	Hex Nut.....	M12	1
104.....	GHB1340-104	Key.....	5 x 18	1
106.....	GHB1340-106	Key.....	6 x 40	1
107.....	GHB1340-107	Key.....	6 x 50	1
108.....	GHB1340-108	Key.....	8 x 85	1
110.....	GHB1340-110	Key.....	8 x 18	1
113.....	GHB1340-113	Pin.....	3 x 10	1
117.....	GHB1340-117N	C-Clip.....	20	2
120.....	GHB1340-120	C-Clip.....	50	1
121.....	GHB1340-121	C-Clip.....	72	1
122.....	GHB1340-122	C-Clip.....	42	2
123.....	GHB1340-123	Bearing.....	20 x 42 x 8	2
127.....	GHB1340-127	Bearing.....	50 x 90 x 20	1
128.....	GHB1340-128	Bearing.....	60 x 110 x 22	1
134.....	GHB1340-134	O-Ring.....	20 x 2.4	1
135.....	GHB1340-135	O-Ring.....	25 x 2.4	1
151.....	GHB1340A-151	Hex Socket Cap Screw.....	M8 x 18	3
159.....	GHB1340A-159	Pin.....	2 x 16	2

# Bed Assembly I



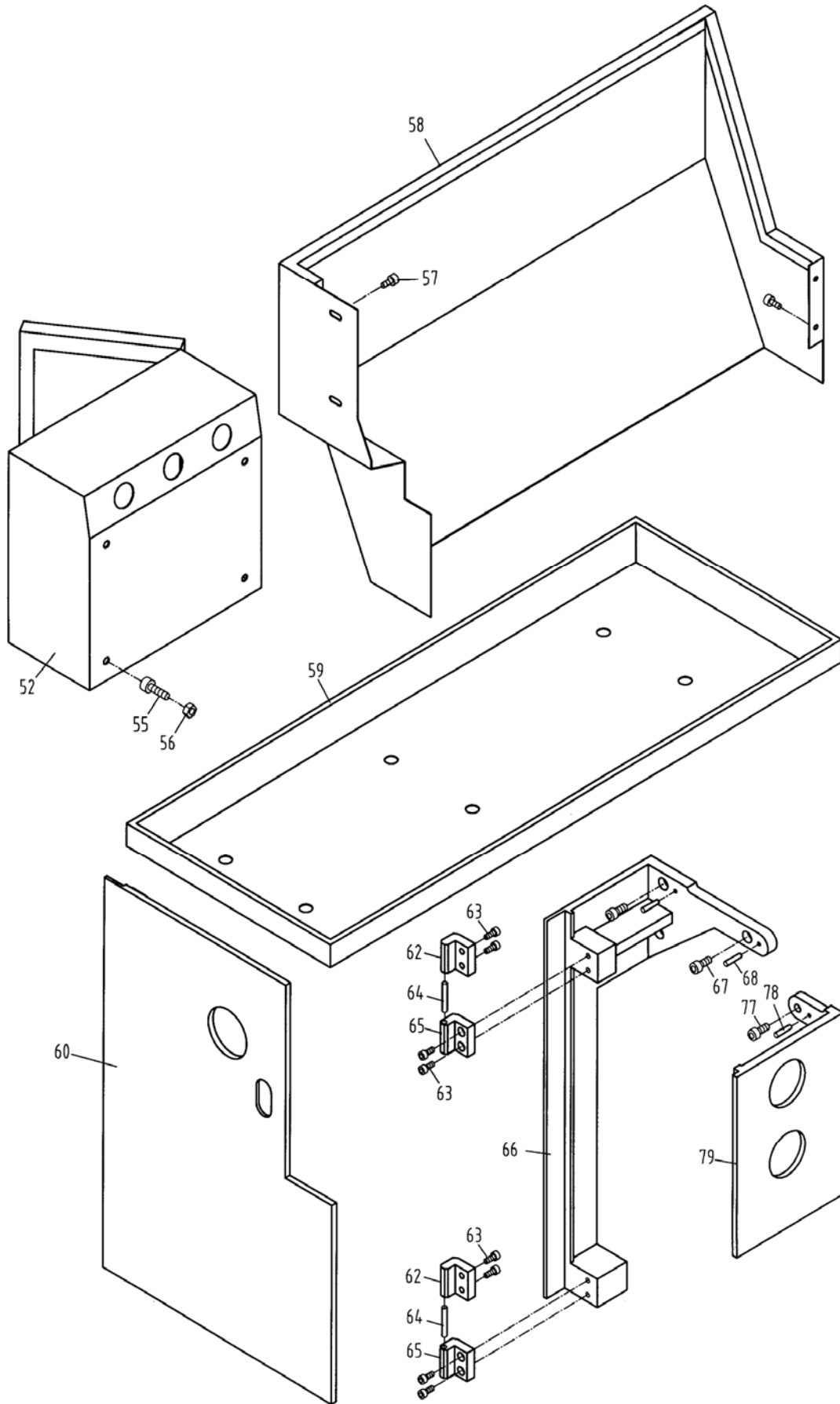
## Bed Assembly I

Index No.	Part No.	Description	Size	Qty.
1	GHB1340A-01101	Bed		1
2	01110	Motor Base		1
3	TS-1550071	Washer	M10	3
4	01102	Gap		1
5	TS-149105	Hex Cap Bolt	M10 x 35	3
6	TS-1490041	Hex Cap Bolt	M8 x 25	4
7	TS-1550061	Washer		4
8	GHB1340A-02703	End Cover		1
9	GHB1340A-9B	Screw	M5 x 8	3
10	01112	Pulley		1
10A	TS-1523041	Set Screw	M6 x 12	1
11	01203	Rack		1
13	01204-2	Rack		2
12	GHB1340A-12B	Pin	5 x 35	2
14	32A1105	Collar		1
15	32A1106	Collar		1
16	GHB1340A-1701	Lead Screw	GHB-1340A	1
	BDB1340A-1701	Lead Screw	BDB-1340A	1
17	321728	Key		1
18	321706	Collar		1
19	GHB1340A-1702	Feed Rod	GHB-1340A	1
	BDB1340A-1702	Feed Rod	BDB-1340A	1
20	01707	Brake Ring		1
21	GHB1340A-21B	Spring	1 x 7.5 x 25	3
22	GHB1340A-1703	Shaft	GHB-1340A	1
	BDB1340A-1703	Shaft	BDB-1340A	1
23	32A1103A	Bracket		1
24	TS-1503061	Hex Socket Cap Screw	M6 x 22	4
25	GHB1340A-25B	Pin	6 x 25	1
26	32A1710	Handle Hub		1
27	TS-1524061	Screw	M8 x 28	2
28	01710A	Handle		1
28A	GHB1340A-77	Pin	3 x 10	1
29	GHB1340A-29B	Knob	BM10 x 50	1
30	TS-1522031	Set Screw	M5 x 8	1
31	01708	Collar		1
32	32A1104A	Bracket		1
33	GHB1340A-33B	Pin	6 x 70	1
34	TS-1504131	Hex Socket Cap Screw	M8 x 65	1
35	32A1502	Plug		1
36	GHB1340A-36B	Pin	6 x 65	2
37	TS-1504121	Hex Socket Cap Screw	M8 x 60	2
38	32A1502	Plug		1
39	GHB1340A-39B	Oil Ball	8	3
40	32A1301	Switch Box		1
41	TS-1504041	Hex Socket Cap Screw	M8 x 20	4
42	TS-1523051	Screw	M6 x 16	1
43	32A1705	Bushing		1
44	SB-6MM	Steel Ball	6	1
45	GHB1340A-45B	Spring	1X5X22	1
46	TS-1524041	Screw	M8 x 16	1
47A	TS-1525021	Set Screw	M10 x 12	1
48	32A1504	Switch Box Cover		1



<b>Index No.</b>	<b>Part No.</b>	<b>Description</b>	<b>Size</b>	<b>Qty.</b>
49	TS-1505051	Hex Socket Cap Screw	M10 x 35	4
50	TS-1502021	Socket Head Cap Screw	M5 x 10	4
51	TS-1503061	Hex Socket Cap Screw	M6 x 25	8
53	TS-1540061	Hex Nut	M8	4
54A	TS-1492061	Hex Cap Bolt	M12 x 60	6
61	GHB1340-61B	Pin	6 x 30	6
69	GHB1340-69B	Pin	8 x 60	2
70	GHB1340A-74B	Set Screw	M12 x 40	1
71	TS-1504071	Hex Socket Cap Screw	M8 x 35 (BDB)	2
	TS-1504081	Hex Socket Cap Screw	M8 x 40 (GHB)	2
72	TS-1551061	Lock Washer	M8	4
73	TS-1551071	Lock Washer	M10	4
74	TS-1550061	Washer	M8 (BDB)	2
	TS-1550061	Washer	M8 (GHB)	4
75	TS-1504091	Hex Socket Cap Screw	M8 x 45	2
76	TS-2360121	Washer	12	6

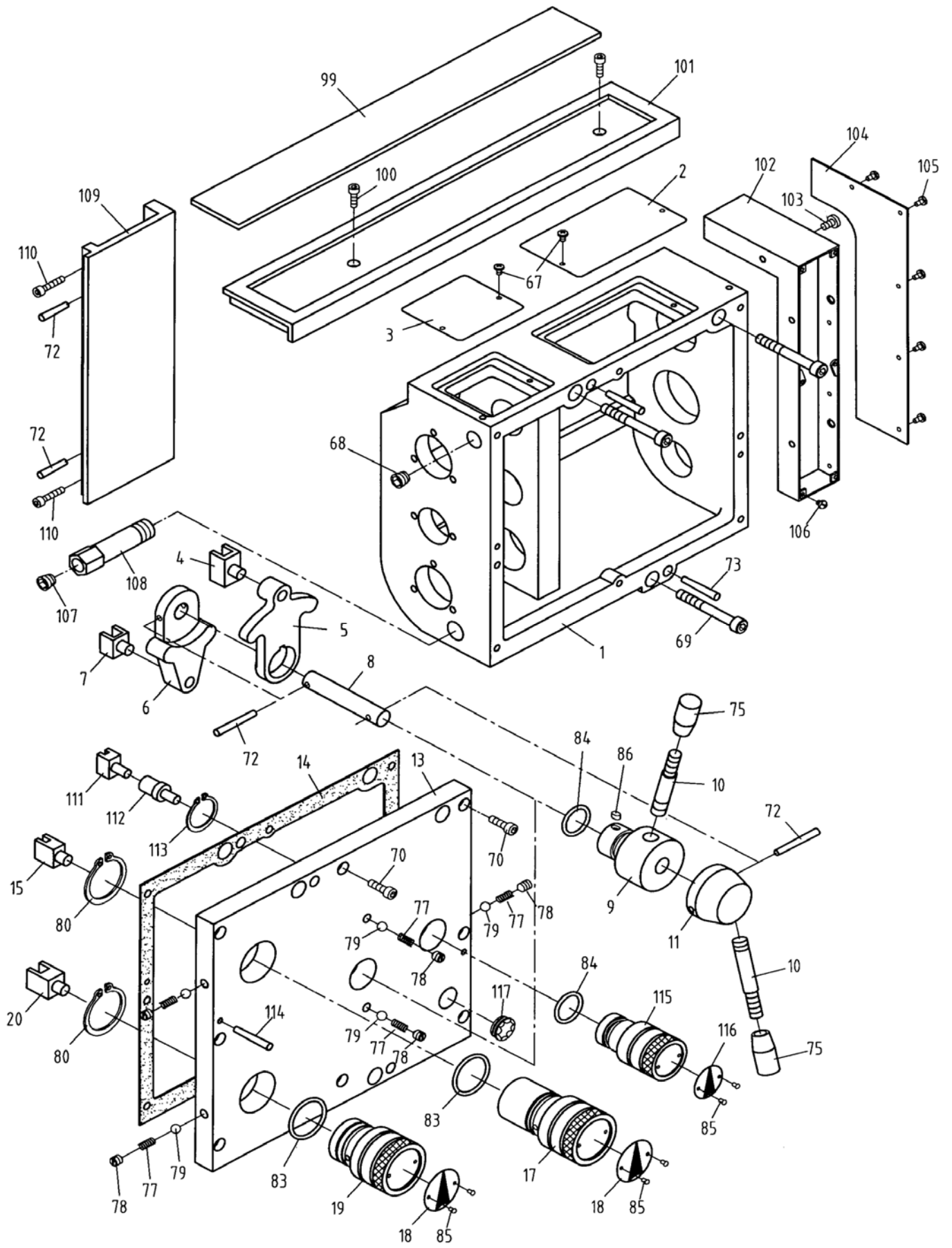
# Bed Assembly II



## Bed Assembly II

Index No.	Part No.	Description	Size	Qty.
52	GHB1340A-18701	Electrical Box	GHB-1340A	1
52A	BDB1340A-18701	Electrical Box	BDB-1340A	1
55	GHB1340A-55B	Screw	M6 x 20	4
56	GHB1340A-56B	Nut	M6	4
57	GHB1340A-57B	Screw	M6 x 10	4
58	GHB1340A-12701	Splash Guard	GHB-1340A	1
	BDB1340A-12701B	Splash Guard	BDB-1340A	1
59	GHB1340A-01701	Oil Plate		1
	BDB1340A-01701B	Oil Plate		1
60	GHB1340A-02302	Back Cover		1
62	ZX-8712	Upper Hinge		2
63	TS-1503041	Hex Socket Cap Screw	M6 x 14	8
64	GHB1340A-64B	Pin	10m6 x 40	2
65	ZX-8711	Lower Hinge		2
66	GHB1340A-02105	Rear Side plate		1
67	TS-1504031	Hex Socket Cap Screw	M8 x 14	3
68	GHB1340A-68B	Pin	6 x 25	2
77	TS-1502041	Hex Socket Cap Screw	M5 x 14	2
78	GHB1340A-78B	Pin	5 x 25	2
79	GHB1340A-02104	Front Side plate		1

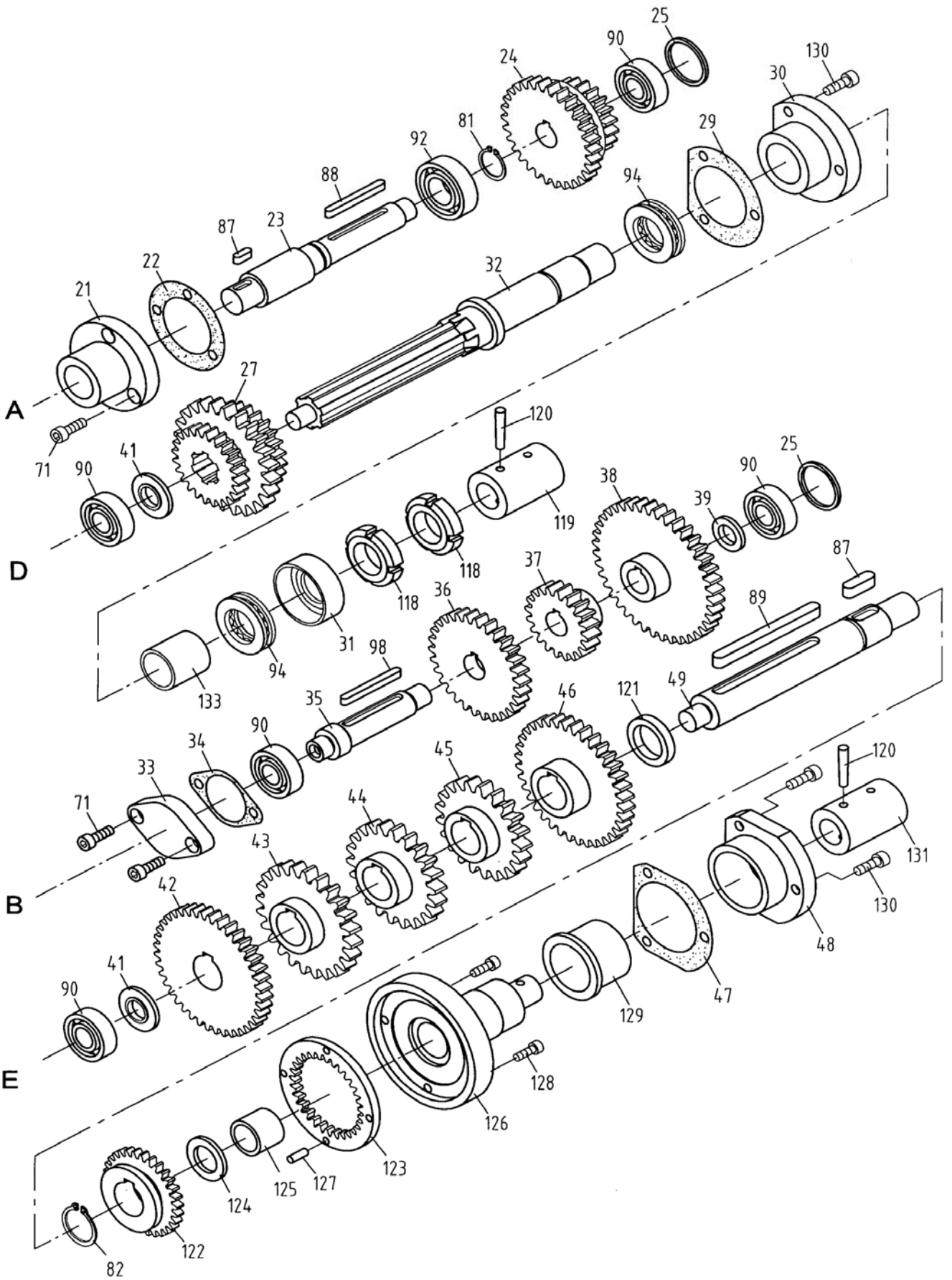
# Gear Assembly I



## Gear Assembly I

Index No.	Part No.	Description	Size	Qty.
1	05101A	Casting		1
2	05715	Right cover		1
3	05720	Left cover		1
4	32A5308	Slipper		1
5	32A5111A	Lever		1
6	32A5108A	Lever		1
7	32A5307	Slipper		1
8	32A5702	Shaft		1
9	32A5109	Handle Base		1
10	32A5701	Lever		2
11	32A5110	Handle Base		1
13	GHB1340A-05106	Cover		1
14	05504	Gasket		1
15	32A5305	Slipper		1
17	32A5106	Lever		1
18	32A5302	Plate		2
19	32A5103	Handle		1
20	32A5306	Slipper		1
67	GHB1340A-G67	Screw	M4 x 6	4
68	GHB1340A-G68	Tapered Tap	ZG3/8"	2
69	GHB1340A-G69	Socket Head Cap Screw	M8 x 65	3
70	TS-1503061	Socket Head Cap Screw	M6 x 25	8
72	GHB1340A-G72	Pin	5 x 30	4
73	GHB1340A-G73	Pin	5 x 40	2
75	GHB1340A-G75	Knob	BM10 x 50	2
77	GHB1340A-G77	Spring	0.8 x 5 x 25	5
78	TS-1524021	Socket Set Screw	M8 x 10	5
79	SB-6.5MM	Steel Ball	6.5	5
80	GHB1340A-G80	C-clip	40	2
83	GHB1340A-G83	O-Ring	40 x 3.1	2
84	GHB1340A-G84	O-Ring	30 x 3.1	2
85	GHB1340A-G85	Screw	M3 x 6	6
86	GHB1340A-G86	Key	5 x 8	1
99	GHB1340A-05503	Rubber Mat		1
	BDB1340A-05503	Rubber Mat		1
100	TS-1502041	Socket Set Screw	M5 x 16	2
101	GHB1340A-05105	Top Cover		1
	BDB1340A-05105	Top Cover		1
102	05723	Cover		1
103	GHB1340A-G103	Screw	M4 x 8	3
104	05722	Plate		1
105	GHB1340A-G105	Screw	M3 x 5	5
106	GHB1340A-G106	Screw	M3 x 6	6
107	GHB1340A-G107	Tapered Tap	Z1/4"	1
108	05724	Oil Drain Pipe		1
109	05108	Extending Plate		1
110	TS-1502061	Socket Head Cap Screw	M5 x 25	2
111	05305	Slipper		1
112	05721	Slipper Shaft		1
113	GHB1340A-G113	C-clip	30	1
114	GHB1340A-G114	Pin	5 x 30	2
115	05107	Lever		1
116	05304	Sign Disc		1
117	GHB1340A-G117	Oil Sight Glass	12	1

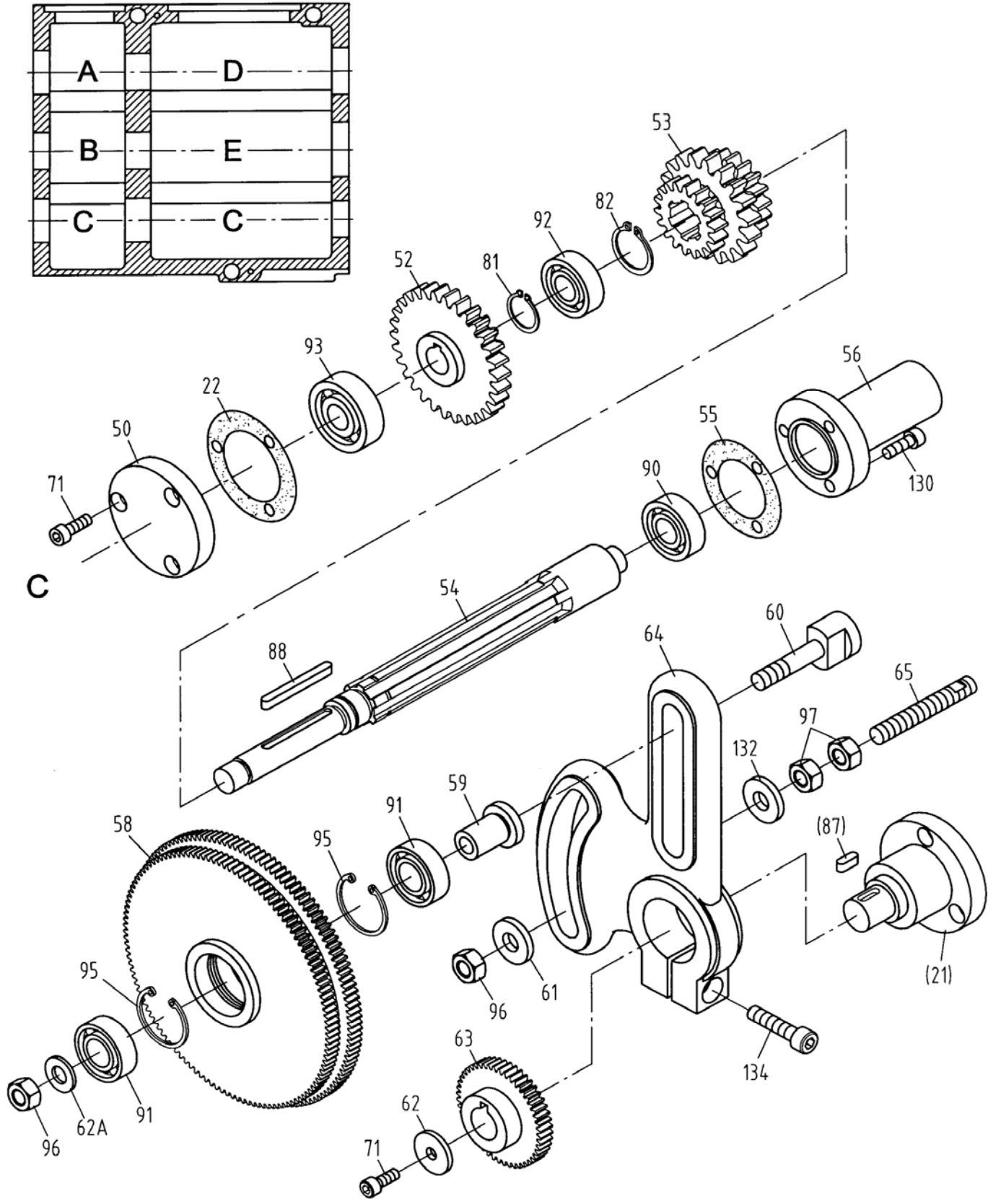
# Gear Assembly II



## Gear Assembly II

Index No.	Part No.	Description	Size	Qty.
21	32A5113	Cover		1
22	32A5503	Gasket		1
23	32A5712	Shaft		1
24	32A5710A	Gear	2.5m30T, 20T	1
25	32A5719	Washer		2
27	05718	Gear	2.25m, 3.25m, 2.5m24T	1
29	05502	Gasket		1
30	05104	Bushing		1
31	05714	Washer		1
32	05716	Shaft		1
33	32A5114	End cover		1
34	32A5504	Gasket		1
35	32A5716	Shaft		1
36	32A5714A	Gear	2.5m30T	1
37	32A5715A	Gear	2.5m20T	1
38	32A5713A	Gear	2.5m40T	1
39	32A5708	Washer		2
41	05719	Washer		2
42	05702	Gear	2.25m40T	1
43	05703	Gear	3.25m24T	1
44	05704	Gear	3.25m22T	1
45	05705	Gear	3.25m21T	1
46	05706	Gear	2.5m36T	1
47	05501	Gasket		1
48	05103	Flange		1
49	05717	Shaft		1
71	TS-1504031	Socket Head Cap Screw	M6 x 16	5
81	GHB1340A-G81	C-clip	20	1
82	GHB1340A-G82	C-clip	25	1
87	GHB1340A-G87	Key	5 x 14	1
88	GHB1340A-G88	Key	5 x 50	1
89	GHB1340A-G89	Key	8 x 110	1
90	BB-6202	Bearing	6202	5
92	BB-6004	Bearing	6004	1
94	BB-51105	Thrust Bearing	51105	2
98	GHB1340A-G98	Key	5 x 55	1
118	GHB1340A-G118	Round Nut	M24 x 1.5	2
119	05713	Connecting Sleeve	GHB1340A	1
	BDB1340A-05713	Connecting Sleeve		1
120	GHB1340A-G120	Pin	5 x 35	4
121	05707	Washer		1
122	05708	Gear	2m30T	1
123	05709	Inner Gear	2m30T	1
124	05711	Washer		1
125	05302	Oil Light Bushing		1
126	05710	XIB Shaft		1
127	GHB1340A-G127	Pin	5n6 x 14	2
128	GHB1340A-G128	Screw	M5 x 10	2
129	05301	Sliding Bearing		1
130	TS-1503031	Socket Head Cap Screw	M6 x 12	6
131	GHB1340A-05712	Connecting Sleeve	GHB-1340A	1
	BDB1340A-05712	Connecting Sleeve	BDB-1340A	1
133	05303	Bearing Housing		1

# Gear Assembly III

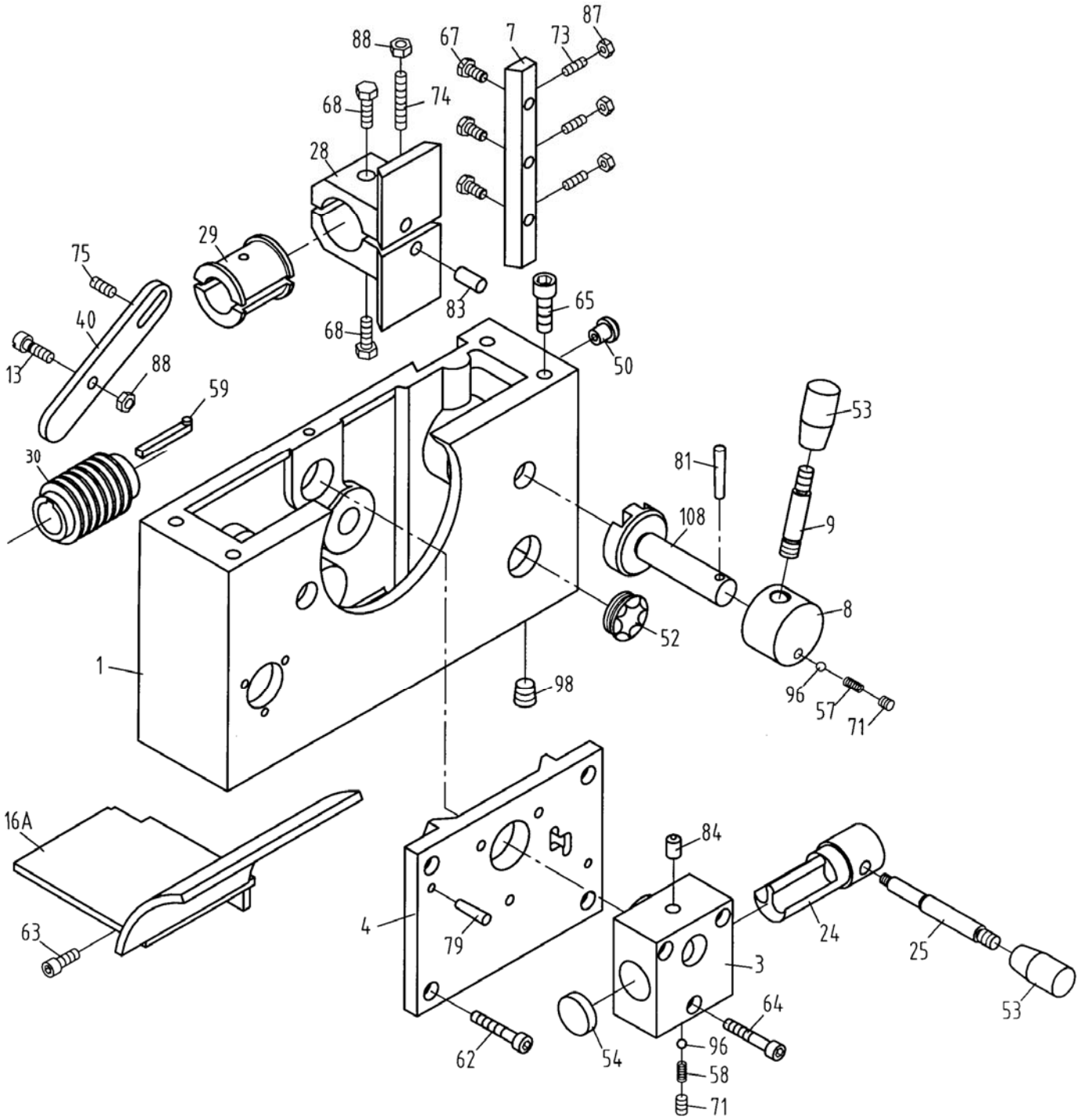




### Gear Assembly III

Index No.	Part No.	Description	Size	Qty.
21	32A5113	Cover		1
22	32A5503	Gasket		1
50	32A5115	End Cover		1
52	32A5718A	Gear	2.5m30T, 15T	1
53	32A5721A	Gear	2.25m, 3.25m, 2.5m18T	1
54	05701	Key shaft		1
55	05505	Gasket		1
56	05102	Cover		1
58	40A5736	Gear	1.25m120T, 127T	1
59	40A5738	Collar		1
60	40A5739	Screw		1
61	321719	Washer		1
62	40A5740	Washer		2
62A	40A5740A	Washer		1
63	32A5726A	Gear	1.25m48T	5
64	32A5119	Gear Frame		1
65	321718	Screw rod		1
71	TS-1504031	Socket Head Cap Screw	M6 x 16	4
81	GHB1340A-G81	C-clip	20	1
82	GHB1340A-G82	C-clip	25	1
87	GHB1340A-G87	Key	5 x 14	1
88	GHB1340A-G88	Key	5 x 50	1
90	BB-6202	Bearing	6202	1
91	BB-6103	Bearing	6103	2
92	BB-6004	Bearing	6004	1
93	BB-6302	Thrust Bearing	6302	1
95	GHB1340A-G95	C-clip	35	2
96	TS-1540071	Hex Nut	M10	1
97	TS-1540081	Hex Nut	M12	3
130	TS-1503031	Socket Head Cap Screw	M6 x 12	3
132	TS-2360121	Washer		1
134	GHB1340A-G134	Hex Socket Cap Screw	M8 x 30	1

# Apron Assembly I



## Apron Assembly I

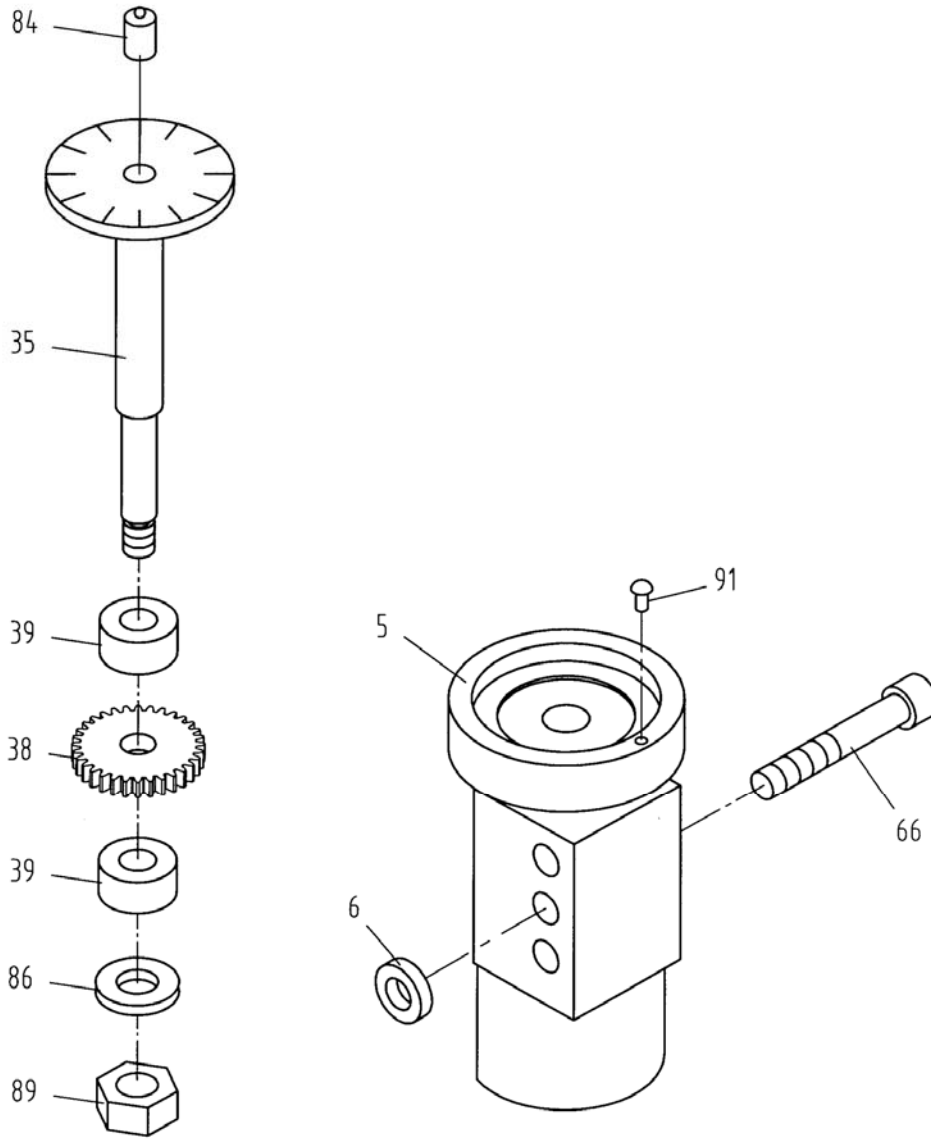
Index No.	Part No.	Description	Size	Qty.
1.....	GHB1340A-06101A	Casting		1
3.....	06103	Housing		1
4.....	06104	Cover		1
7.....	06107	Gib		1
8.....	06208	Handle Hub		1
9.....	06209	Handle		1
13.....	06213	Gear Pin		1
16A.....	06415	Bracket		1
24.....	06222	Shift Lever		1
25.....	06223	Shift Handle		1
28.....	06126	Bracket		1
29.....	06427	Half Nut		1
30.....	06228	Worm	2m1T	1
40.....	06238	Bar		1
50.....	06548	Oil Filler Plug		1
52.....	06551	Oil Sight		1
53.....	06553	Knob	M8 x 40	2
54.....	Z06554	Plug "A"		1
57.....	06257	Spring		1
58.....	06258	Spring		1
59.....	06260	Key		1
62.....	TS-1503031	Hex Socket Cap Screw	M6 x 12	4
63.....	TS-1503041	Hex Socket Cap Screw	M6 x 16	1
64.....	TS-1503061	Hex Socket Cap Screw	M6 x 25	2
65.....	TS-1504061	Hex Socket Cap Screw	M8 x 30	4
67.....	GHB1340-A67	Screw	M5 x 16	3
68.....	TS-1523041	Set Screw	M6 x 12	2
71.....	TS-1523011	Set Screw	M6 x 6	3
73.....	TS-1522051	Set Screw	M5 x 16	3
74.....	GHB1340-A74	Set Screw	M6 x 35	1
75.....	TS-1523031	Set Screw	M6 x 10	1
79.....	GHB1340-A79	Pin	5 x 20	2
81.....	GHB1340-A81	Pin	5 x 32	1
83.....	GHB1340-A83	Pin	8n6 x 12	2
84.....	GHB1340-A84	Oiler	8	2
87.....	TS-1540031	Hex Nut	M5	3
88.....	TS-1540041	Hex Nut	M6	2
96.....	SB-5MM	Steel Ball	5	2
98.....	GHB1340A-A98	Plug	Z1/4"	1
108.....	06261	Half Nut Controlling Shaft		1



## Apron Assembly II

Index No.	Part No.	Description	Size	Qty.
2	06102	Handwheel		2
5A	06105A	Hub		1
10	06510	Index Ring		1
11	Z06111	Cover		1
12	06212	Shaft	1.5m14T	1
14	06214	Gear Shaft	1.5m13T	1
15	06215	Gear	1.5m60T	1
16	06216	Shaft		1
17	06417	Collar		1
18	06218	Gear	1.5m30T	1
19	06219	Gear	1.5m40T	1
22	06220	Gear	1.5m46T	1
23	06421	Shift Fork		1
26	GHB1340A-06704	Gear	1.5m40T	1
31	06429	Gear	2m22T	1
32	GHB1340A-06714	Shaft		1
33	06231	Gear	1.5m18T	1
34	06232	Shaft		1
41	06239	Screw		1
42	TS-1550041	Washer		1
43	Z06241	Washer		1
44	06242	Washer		1
56	06556	Handle		1
60	TS-1502031	Hex Socket Cap Screw	M5 x 12	2
61	TS-1523011	Set Screw	M6 x 6	1
64	TS-1503061	Hex Socket Cap Screw	M6 x 25	3
69	TS-1503021	Screw	M6 x 10	2
70	TS-1522011	Set Screw	M5 x 6	2
72	TS-1523031	Set Screw	M6 x 10	1
77	GHB1340-A77	Screw	M6 x 12	1
78	GHB1340-A78	Pin	3 x 25	1
80	GHB1340-A80	Pin	5 x 30	2
82	GHB1340-A82	Pin	5 x 25	3
84	GHB1340-A84	Oiler	8	1
92	GHB1340-A92	O-Ring	20 x 2.4	1
95	GHB1340-A95	Key	A5 x 18	1
99	GHB1340A-06732	Shaft		1
100	GHB1340A-06114	Washer		2
101	GHB1340A-06734	Gear	1.5m20T, 36T	1
102	GHB1340A-06115	Collar		1
103	GHB1340A-A103	Shaft Plug		1
104	GHB1340A-06731	Gear	1.5m24T	1
105	GHB1340A-06113	Collar		1
106	GHB1340A-06111	Washer		1
107	GHB1340A-06112	Shaft Plug		1
109	GHB1340A-A109	Key	5 x 12	1

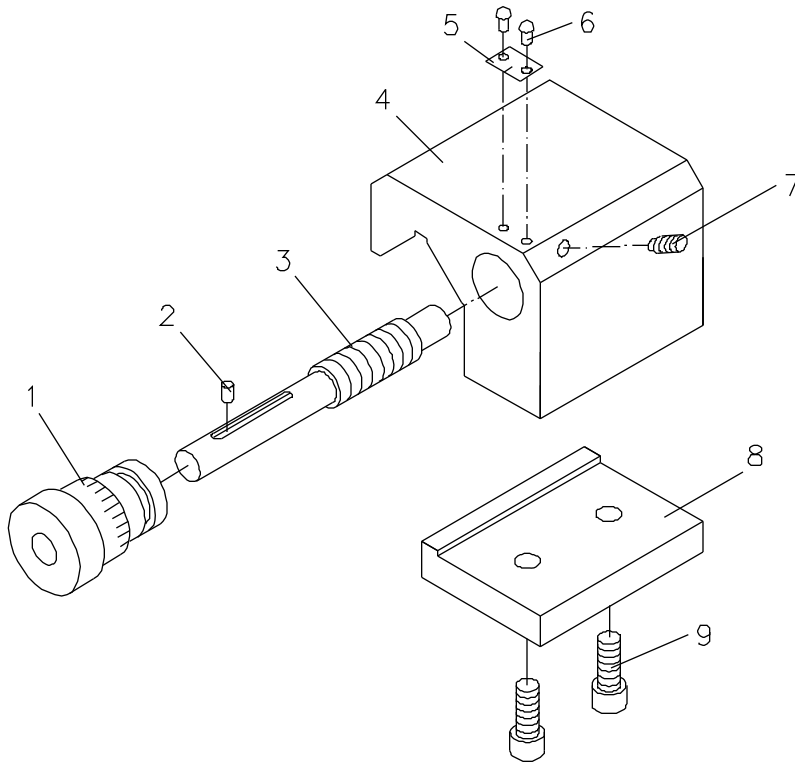
### Apron Assembly III



### Apron Assembly III

Index No.	Part No.	Description	Size	Qty.
5.....	Z06105	Threading Dial Body		1
6.....	06206	Washer		1
35.....	06233	Threading Dial Shaft		1
38.....	06236	Gear	1m32T	1
39.....	06237	Spacer		2
66.....	TS-1504101	Hex Socket Cap Screw	M8 x 50	1
84.....	GHB1340-A84	Oiler	8	1
86.....	GHB1340-A86	Lock Washer	M8	1
89.....	TS-1540061	Hex Nut	M8	1
91.....	GHB1340-A91	Rivet	3 x 8	1

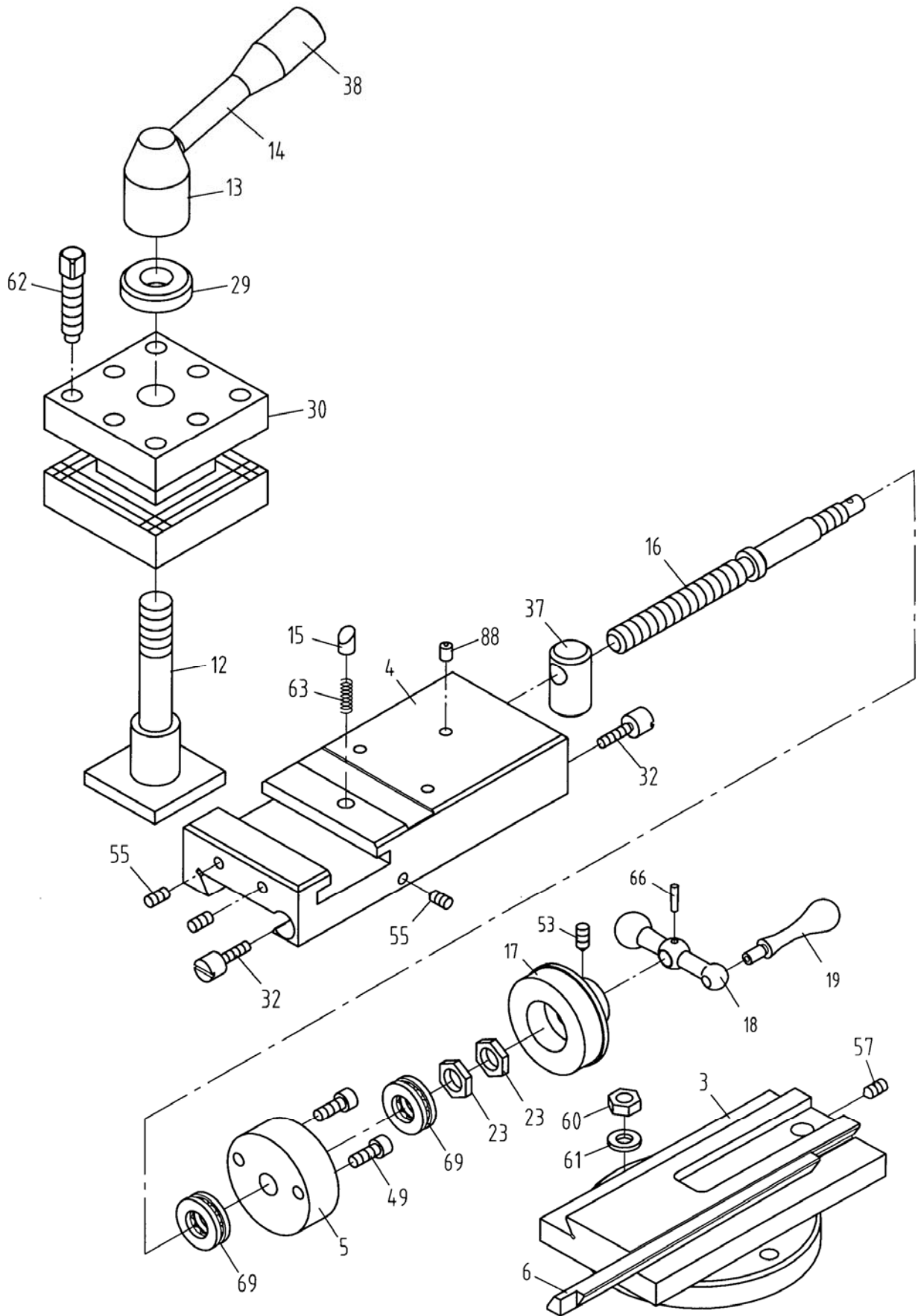
## Micro Carriage Stop Assembly



## Micro Carriage Stop Assembly

Index No.	Part No.	Description	Size	Qty.
1.....	GHB1340A-01707	Dial.....		1
2.....	GHB1340A-MS02	Pin.....	B3 x 6	1
3.....	GHB1340A-01716	Axle.....		1
4.....	GHB1340A-01107	Stop.....		1
5.....	ZX-03302	Indicator Plate.....		1
6.....	ZX-MS06	Pin.....	3 x 8	2
7.....	TS-1523031	Socket Set Screw.....	M6 x 10	1
8.....	GH1340A-01108	Clamping Plate.....		1
9.....	TS-1503051	Hex Socket Cap Screw.....	M6 x 20	2

# Top Slide, Tool Post, Saddle, and Cross Slide I





## Top Slide, Tool Post, Saddle, and Cross Slide I

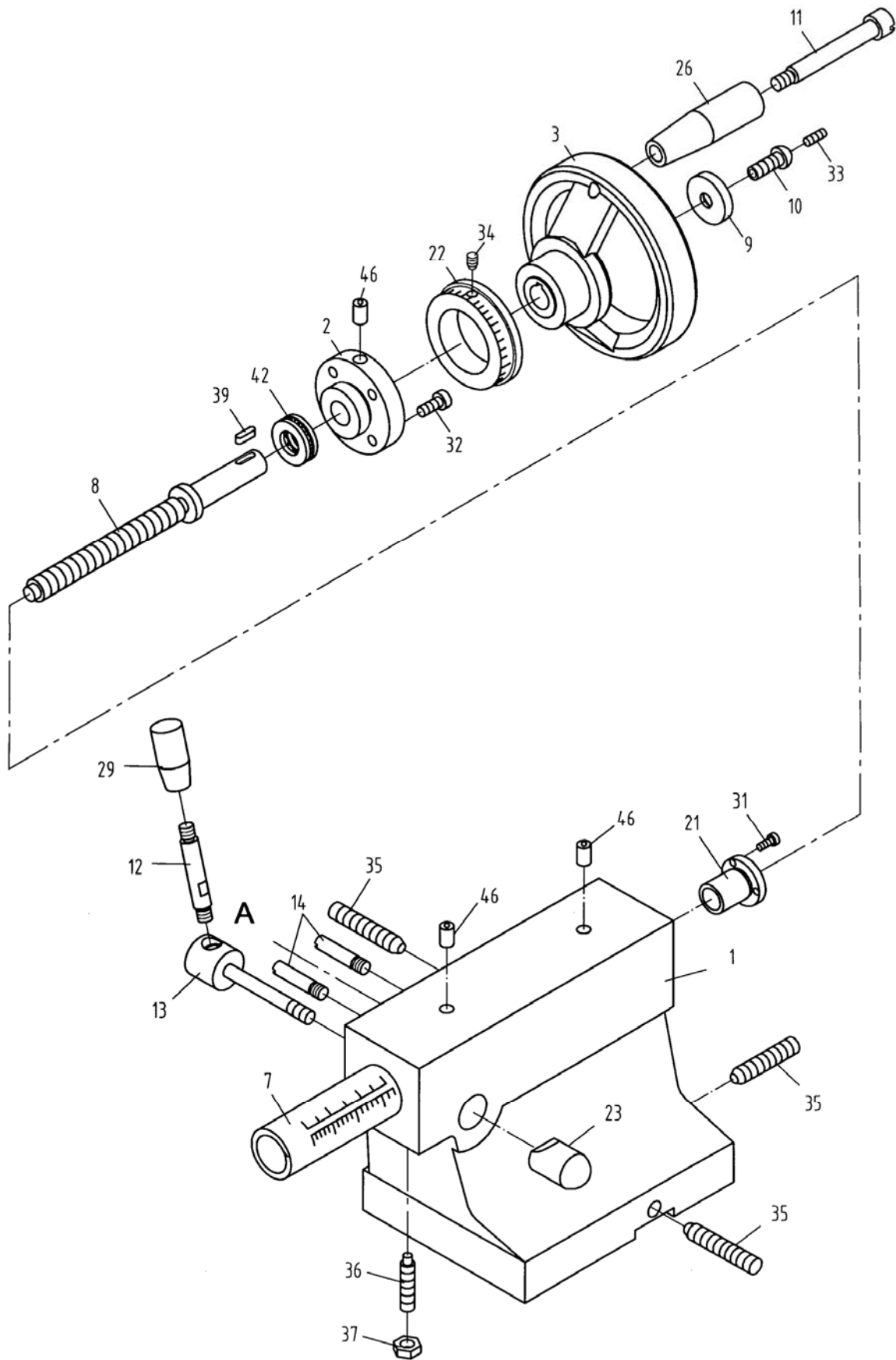
Index No.	Part No.	Description	Size	Qty.
3.....	07103.....	Swivel Slide.....		1
4.....	07104.....	Top Slide.....		1
5.....	07111.....	Collar.....		1
6.....	07117.....	Gib.....		1
12.....	07205.....	Screw.....		1
13.....	07206.....	Handle Base.....		1
14.....	07207.....	Handle Shaft.....		1
15.....	07209.....	Stop.....		1
16.....	07210.....	Screw.....		1
17.....	07212.....	Index Ring.....		1
18.....	07213.....	Ball Handle.....		1
19.....	07214.....	Handle.....		1
23.....	07221.....	Nut.....		2
29.....	07233.....	Washer.....		1
30.....	07234.....	Post Base.....		1
32.....	07237.....	Gib Adjusting Screw.....		2
37.....	07430.....	Nut.....		1
38.....	07508.....	Knob.....		1
49.....	TS-1503051.....	Hex Socket Cap Screw.....	M6 x 20.....	2
53.....	TS-1523011.....	Set Screw.....	M6 x 6.....	1
55.....	TS-1523031.....	Set Screw.....	M6 x 10.....	3
57.....	TS-1524011.....	Set Screw.....	M8 x 8.....	1
60.....	TS-1540061.....	Hex Nut.....	M8.....	2
61.....	TS-1550061.....	Washer.....	M8.....	1
62.....	GHB1340-62T.....	Screw.....	M10 x 40.....	8
63.....	GHB1340-63T.....	Spring.....	0.6 x 4x 18.....	1
66.....	GHB1340-66T.....	Pin.....	3 x 16.....	1
69.....	GHB1340-69T.....	Ball Bearing.....		2
.....	GHB1340-TSA.....	Top Slide Assembly w/o Tool Post.....		1
70.....	07545.....	Screw.....	M8 x 20.....	1
88.....	GHB1340-88.....	Oil Ball.....	6.....	1



## Top Slide, Tool Post, Saddle, and Cross Slide II

Index No.	Part No.	Description	Size	Qty.
1	07101	Saddle		1
2	07102	Cross Slide		1
7	07120N	Bearing Housing		1
8	07123	Strip		1
9	07131	Gib		1
10	07132	Strip		1
11	07141	Front Strip		1
20	07216	Collar		1
24	07222N	Index Ring		1
25	07224	Plate		2
27	07227	Plate		2
28	07229N	Screw		1
31	07236	Gib Adjusting Screw		2
34	07239	Gib Strip		2
35	07240	T-Bolt		2
36	07415N	Block		1
39	07526	Wiper		2
40	07528	Wiper		2
44	GHB1340-44T	Screw	M4 x 12	8
45	TS-1504051	Hex Socket Cap Screw	M8 x 25	2
45A	TS-1551061	Lock Washer	M8	2
46	GHB1340-46T	Screw	M8 x 20	3
47	GHB1340-47T	Screw	M8 x 20	4
48	TS-1503041	Hex Socket Cap Screw	M6 x 16	1
50	TS-1503061	Hex Socket Cap Screw	M6 x 25	2
52	TS-1504031	Hex Socket Cap Screw	M8 x 16	1
54	TS-1523021	Set Screw	M6 x 8	1
56	TS-1523071	Set Screw	M6 x 25	5
58	TS-1524021	Set Screw	M8 x 10	1
59	TS-1540041	Hex Nut	M6	4
61	TS-1550061	Washer	M8	1
61A	GHB1340-65T	Washer		1
64	GHB1340-64T	Oil Ball	8	5
67	07530	Gear Shaft		1
70	TS-1504041	Screw	M8 x 20	1
71	07531	Handle		1
72	07532	Compound Handle		1
73	07533	Spacer		1
74	07534	Key		1
75	07535	Set Screw	M3 x 8	1
76	07536	Key	5 x 5 x 30	1
77	BB-8101	Thrust Bearing	8101	2
78	07538	Bearing Housing		1
79	07539	Bearing Dust Cover		1
80	07540	Washer		1
81	07541	Star Washer		1
82	07542	Locking Nut		1
83	BB-8104	Thrust Bearing	8104	1
84	GHB1340-84	Taper Pin	8 x 40	2
85	GHB1340-85	Hex Socket Cap Screw	M8 x 50	1
86	GHB1340-86	Locking Washer		1
87	GHB1340-87	Screw	M5 x 20	1
88	GHB1340-88	Oil Ball	6	1

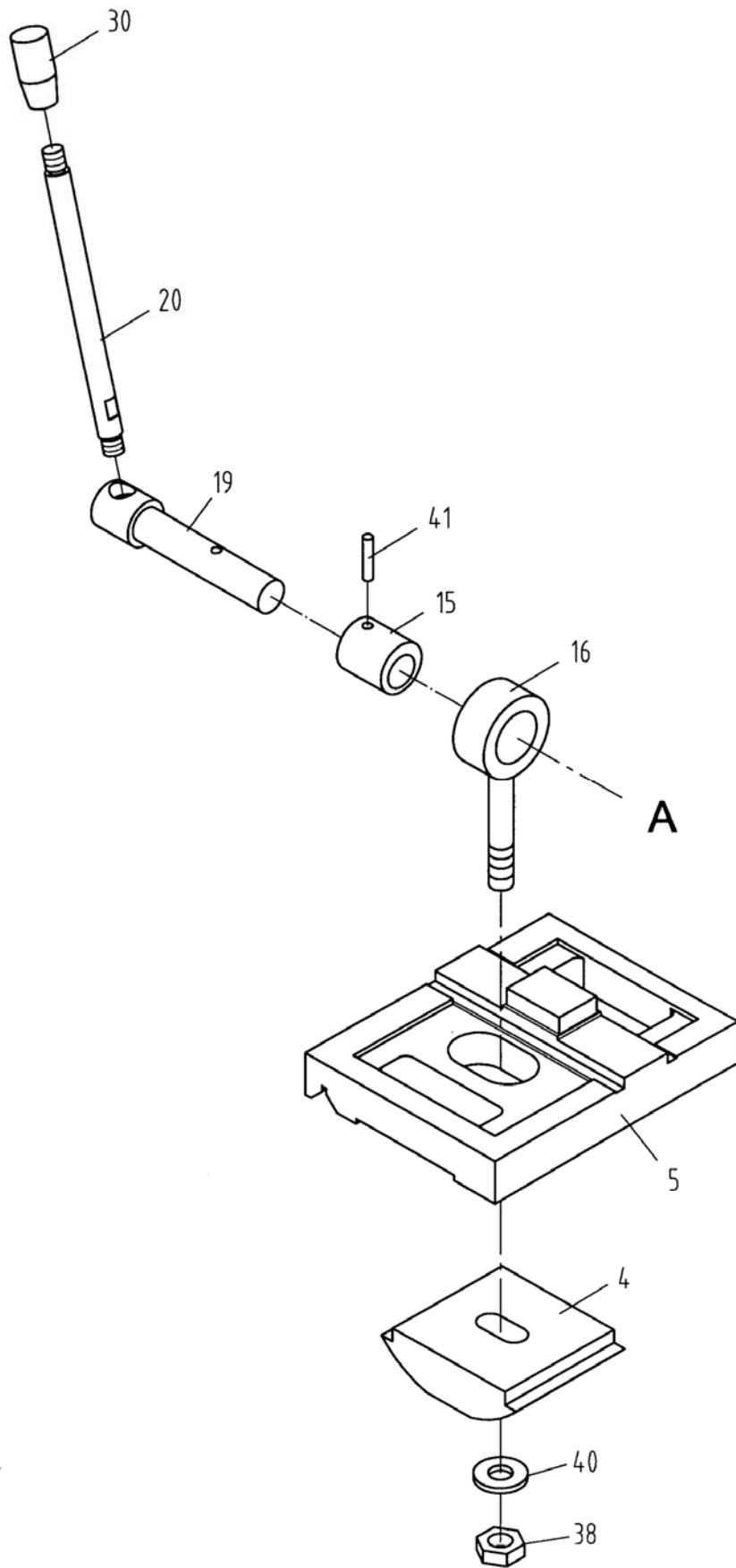
# Tailstock Assembly I



## Tailstock Assembly I

Index No.	Part No.	Description	Size	Qty.
1.....	Z08101 .....	Casting .....		1
2.....	Z08102 .....	Flange Cover .....		1
3.....	08103 .....	Hand Wheel .....		1
7.....	08202 .....	Quill .....		1
8.....	Z08203 .....	Screw .....		1
9.....	GHB1340-09TS .....	Washer .....		1
10.....	Z08205 .....	Screw .....	M8 x 20 .....	1
11.....	08206 .....	Screw .....		1
12.....	Z08207 .....	Lever .....		1
13.....	08208 .....	Shaft .....		1
14.....	08209 .....	Screw .....		2
21.....	08401 .....	Nut .....		1
22.....	08402 .....	Index Ring .....		1
23.....	08403 .....	Pivot Block .....		1
26.....	08501 .....	Handle .....		1
29.....	GHB1340-29TS .....	Handle .....	M8 x 40 .....	1
31.....	TS-1501031 .....	Hex Socket Cap Screw .....	M4 x 10 .....	3
32.....	TS-1503041 .....	Hex Socket Cap Screw .....	M6 x 16 .....	4
33.....	TS-1522061 .....	Set Screw .....	M5 x 20 .....	1
34.....	TS-1523031 .....	Set Screw .....	M6 x 8 .....	1
35.....	GHB1340-35TS .....	Set Screw .....	M10 x 45 .....	3
36.....	GHB1340-36TS .....	Screw .....	M8 x 35 .....	1
37.....	TS-1540061 .....	Hex Nut .....	M8 .....	1
39.....	GHB1340-39TS .....	Key .....	4 x 15 .....	1
42.....	BB-51102 .....	Bearing .....	8102 .....	1
46.....	GHB1340-43TS .....	Oil Ball .....	8 .....	3
.....	Z08201 .....	Live Center (not shown) .....	MT3 .....	1
.....	8404 .....	Arrow Plate (not shown) .....		1
.....	8405 .....	Scale Plate (not shown) .....		1

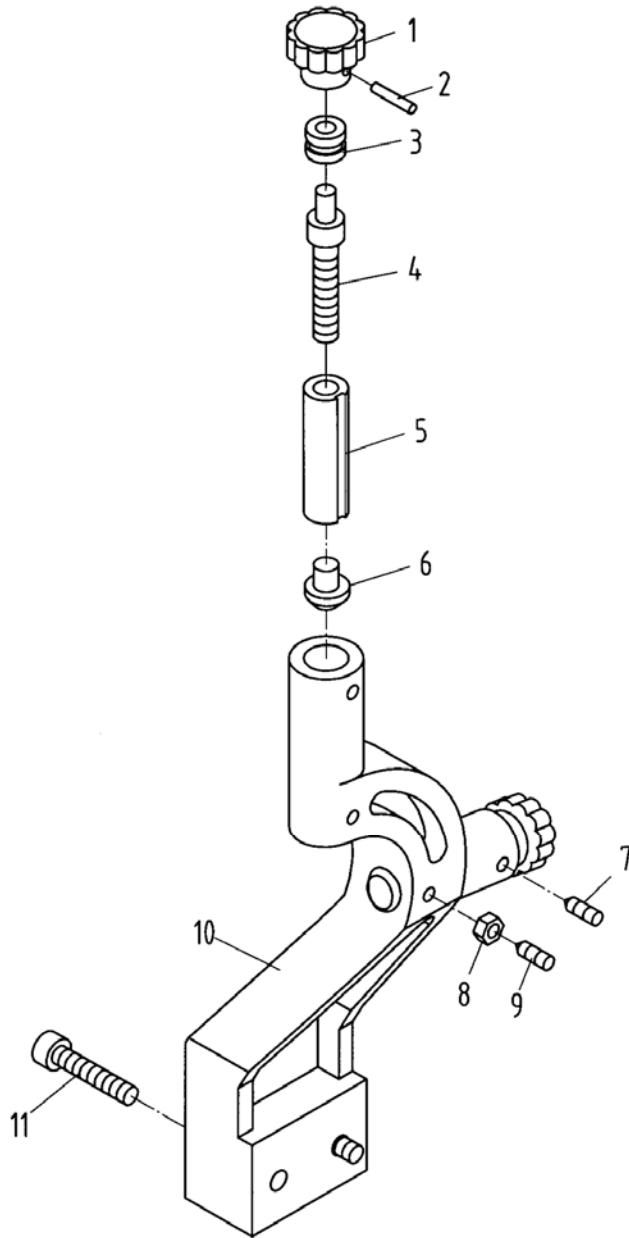
# Tailstock Assembly II



## Tailstock Assembly II

Index No.	Part No.	Description	Size	Qty.
4.....	08104 .....	Clamp Plate .....		1
5.....	08105 .....	Base .....		1
15.....	08211.....	Collar .....		1
16.....	08212 .....	Screw .....		1
19.....	08213 .....	Shaft.....		1
20.....	08214 .....	Lever .....		1
30.....	GHB1340-147 .....	Handle .....	M10 x 50.....	1
38.....	TS-1540081 .....	Hex Nut .....	M12 .....	1
40.....	TS-2360121 .....	Washer .....	M12 .....	1
41.....	GHB1340-41TS.....	Pin.....	5 x 25.....	1

## Follow Rest

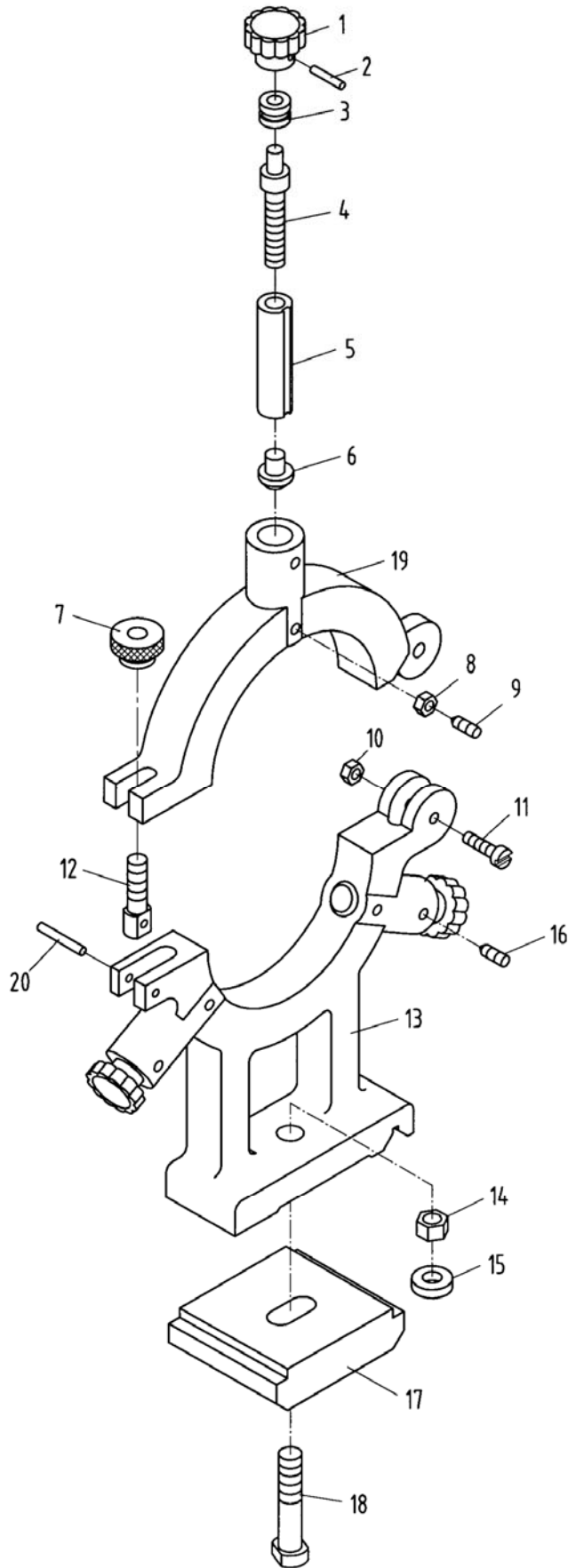


## Follow Rest

Index No.	Part No.	Description	Size	Qty.
1.....	GHB1340-1FR.....	Knob.....		2
2.....	GHB1340-2FR.....	Pin.....	3 x 18.....	2
3.....	10208.....	Bushing.....		2
4.....	10204.....	Screw.....		2
5.....	10201.....	Sleeve.....		2
6.....	10401.....	Brass Finger.....		2
7.....	TS-1523011.....	Set Screw.....	M6 x 8.....	2
8.....	TS-1540041.....	Nut.....	M6.....	2
9.....	TS-1523051.....	Set Screw.....	M6 x 16.....	2
10.....	10104.....	Base Casting.....		1
11.....	TS-1504071.....	Hex Socket Cap Screw.....	M8 x 35.....	2
.....	GHB1340-FR.....	Follow Rest Complete.....		1



# Steady Rest



## Steady Rest

Index No.	Part No.	Description	Size	Qty.
1	GHB1340-1FR	Knob		3
2	GHB1340-2FR	Pin	3 x 18	3
3	10203	Bushing		3
4	10204	Screw		3
5	10201	Sleeve		3
6	10401	Brass Finger		3
7	10205	Lock Knob		1
8	TS-1540041	Nut	M6	3
9	TS-1523051	Set Screw	M6 x 16	3
10	TS-1540041	Nut	M6	1
11	GHB1340-11SR	Bolt	M6 x 30	1
12	10206	Pivot Bolt		1
13	10102	Base Casting		1
14	TS-1540081	Nut	M12	1
15	TS-1550081	Flat Washer	M12	1
16	TS-1523021	Set Screw	M6 x 8	3
17	10103	Clamp Rod		1
18	TH1340-18SR	Clamp Screw		1
19	10101	Top Casting		1
20	GHB1340-20SR	Pin	5 x 25	1
	GHB1340-SR	Steady Rest Complete		1

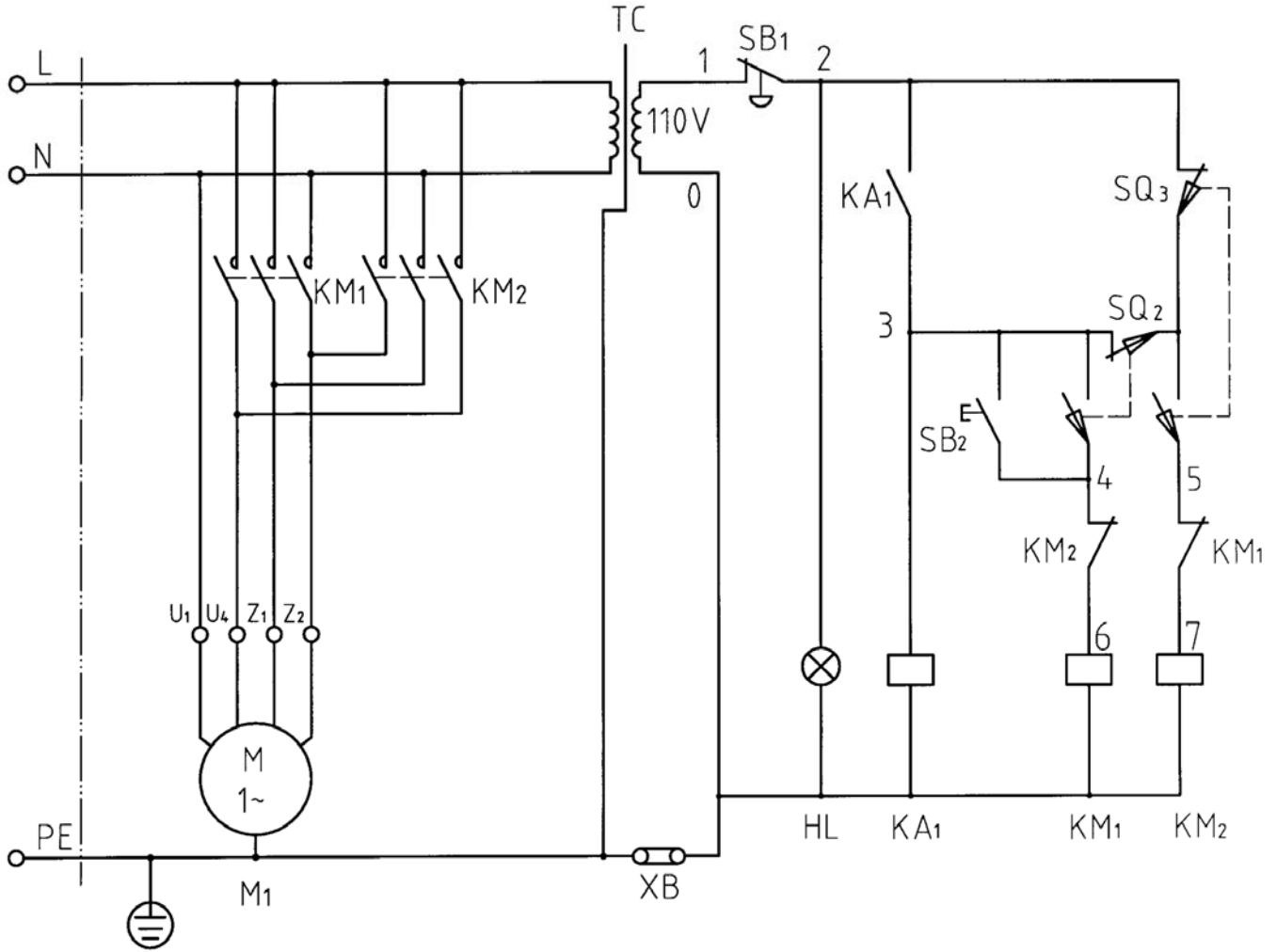
### Additional Parts (Not Shown)

Index No.	Part No.	Description	Size	Qty.
.....	GHB1340-FP.....	Face Plate.....	12" D1-4.....	1
.....	GHB1340-TBC .....	Tool Box Complete.....		1
.....	321449 .....	Chuck .....	6" 3 Jaw.....	1
.....	321430 .....	Chuck .....	8" 4 Jaw.....	1
.....	GHB1340A-CG1.....	Change Gear.....	1.25m44T.....	1
.....	GHB1340A-CG2.....	Change Gear.....	1.25m42T.....	1
.....	GHB1340A-CG3.....	Change Gear.....	1.25m33T.....	1
.....	GHB1340A-CG4.....	Change Gear.....	1.25m46T.....	1
.....	GHB1340A-CG5.....	Change Gear.....	1.25m52T.....	1

### Additional Electrical Components (Not Shown)

Index No.	Part No.	Description	Size	Qty.
.....	BDB1340-QS1.....	Main Power Switch (BDB-1340A Only).....		1
.....	BDB1340-QS1-A .....	Faceplate For Power Switch (BDB-1340A Only).....		1
.....	BDB1340-QS1-B .....	Knob For Power Switch (BDB-1340A Only) .....		1
.....	321320 .....	Motor (2HP, 1Ph, 60HZ 230V only for GHB-1340A).....		1
.....	GHB1340-MP.....	Motor Pulley .....		1
.....	321321 .....	Motor (2HP, 1Ph, 60HZ 230V only for BDB-1340A) .....		1
.....	BDB1340-MP .....	Motor Pulley .....		1
.....	GHB1340-C .....	Capacitor (same with BDB-1340A).....		1
.....	GHB1340-CC .....	Capacitor Cover (same with BDB-1340A).....		1
.....	GHB1340-CSF .....	Centrifugal Switch Fixture (same with BDB-1340A) .....		1
.....	GHB1340-CSR.....	Centrifugal Switch Rotor.....		1
.....	BDB1340-CSR .....	Centrifugal Switch Rotor.....		1
.....	GHB1340A-EBC.....	Electrical Box Complete .....		1
.....	BDB1340A-EBC .....	Electrical Box Complete .....		1
.....	GHB1340A-18701 .....	Electrical Box (bare).....		1
.....	BDB1340A-18701 .....	Electrical Box (bare).....		1
.....	GHB1340-JB.....	Motor Junction Box .....		1
.....	BDB1340-JB .....	Motor Junction Box .....		1
.....	GHB1340A-RSB.....	Rotary Switch Box .....		1
.....	GHB1340A-SP .....	Electric Switch Plate (GHB-1340A Only).....		1

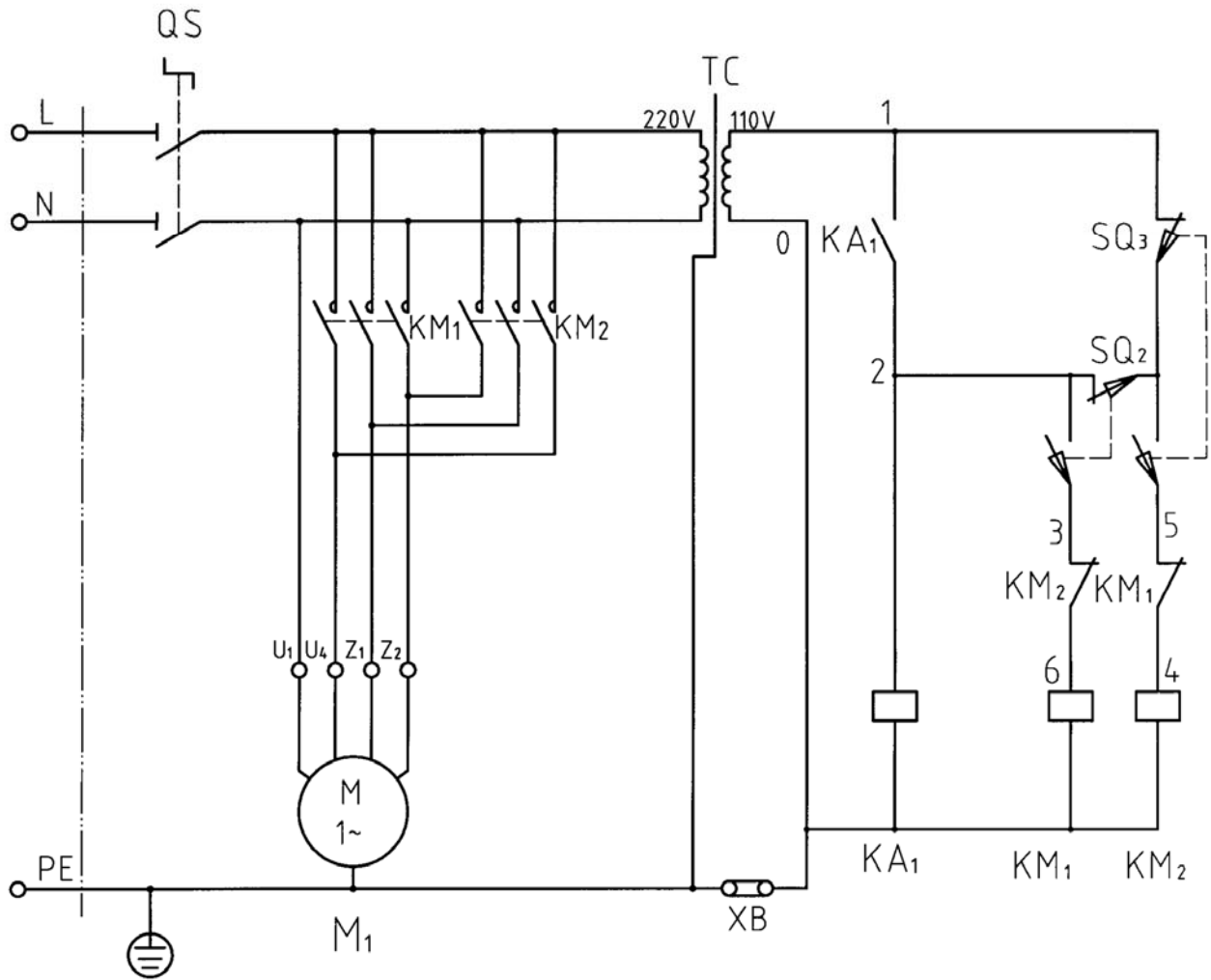
## Electrical Schematic - GHB-1340A



## Electrical Schemaatic-GHB-1340A

Index No.	Part No.	Description	Size	Qty.
1.....	GHB1340-SB1.....	Emergency Stop .....	LAY3-01ZS/1.....	1
2.....	GHB1340-SB2.....	Jog Button.....	LAY3-11 .....	1
3.....	GHB1340-HL.....	Power Indicator Light .....	AD1-30/20.....	1
4.....	GHB1340-KA1.....	Magnetic Starter .....	CA2-DN140.....	1
5.....	GHB1340-KM1.....	Magnetic Starter .....	LC1-D259 .....	1
6.....	GHB1340-KM2.....	Magnetic Starter .....	LC1-D259 .....	1
7.....	GHB1340-TC .....	Control Transformer .....	JBK3-63.....	1
8.....	GHB1340A-SQ2.....	Stroke Switch .....	LXW5-11D1.....	1
9.....	GHB1340A-SQ3.....	Stroke Switch .....	LXW5-11D1.....	1
10.....	GHB1340-XT1.....	Wiring Board .....	JHY1-32.....	1
11.....	GHB1340-XT2.....	Wiring Board .....	JHY1-16.....	1
12.....	GHB1340-XB .....	Copper Plate (for grounding) .....		1

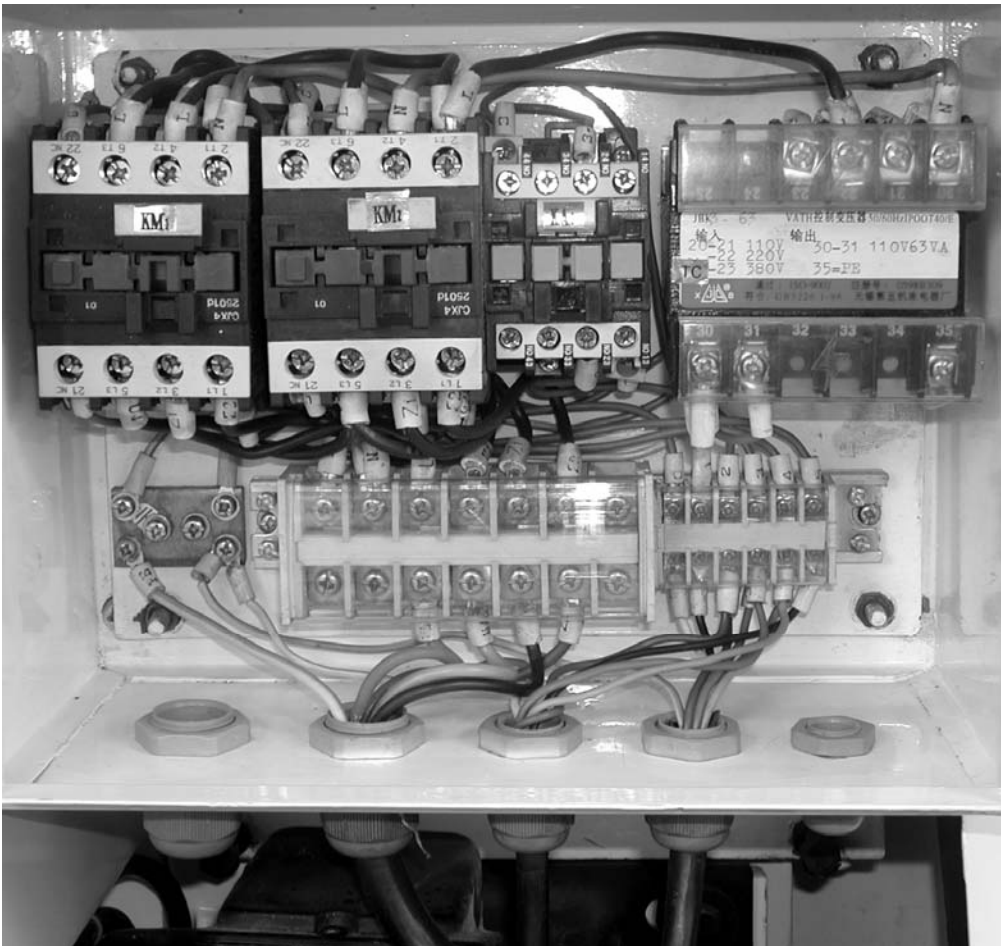
## Electrical Schematic-BDB-1340A



## Electrical Schematic - BDB-1340A

Index No.	Part No.	Description	Size	Qty.
1	GHB1340-KA1	Relay	CA2-DN140	1
2	GHB1340-KM1	A.C. Contactor	LC1-D259	1
3	GHB1340-KM2	A.C. Contactor	LC1-D259	1
4	GHB1340-TC	Control Transformer	JBK3-63	1
5	GHB1340A-SQ2	Stroke Switch	LXW5-11D1	1
6	GHB1340A-SQ3	Stroke Switch	LXW5-11D1	1
7	GHB1340-XT1	Wiring Board	JHY1-32	1
8	GHB1340-XT2	Wiring Board	JHY1-16	1
9	GHB1340-XB	Copper Plate (for grounding)		1

GHB-1340A Wiring Photo



BDB-1340A Wiring Photo

