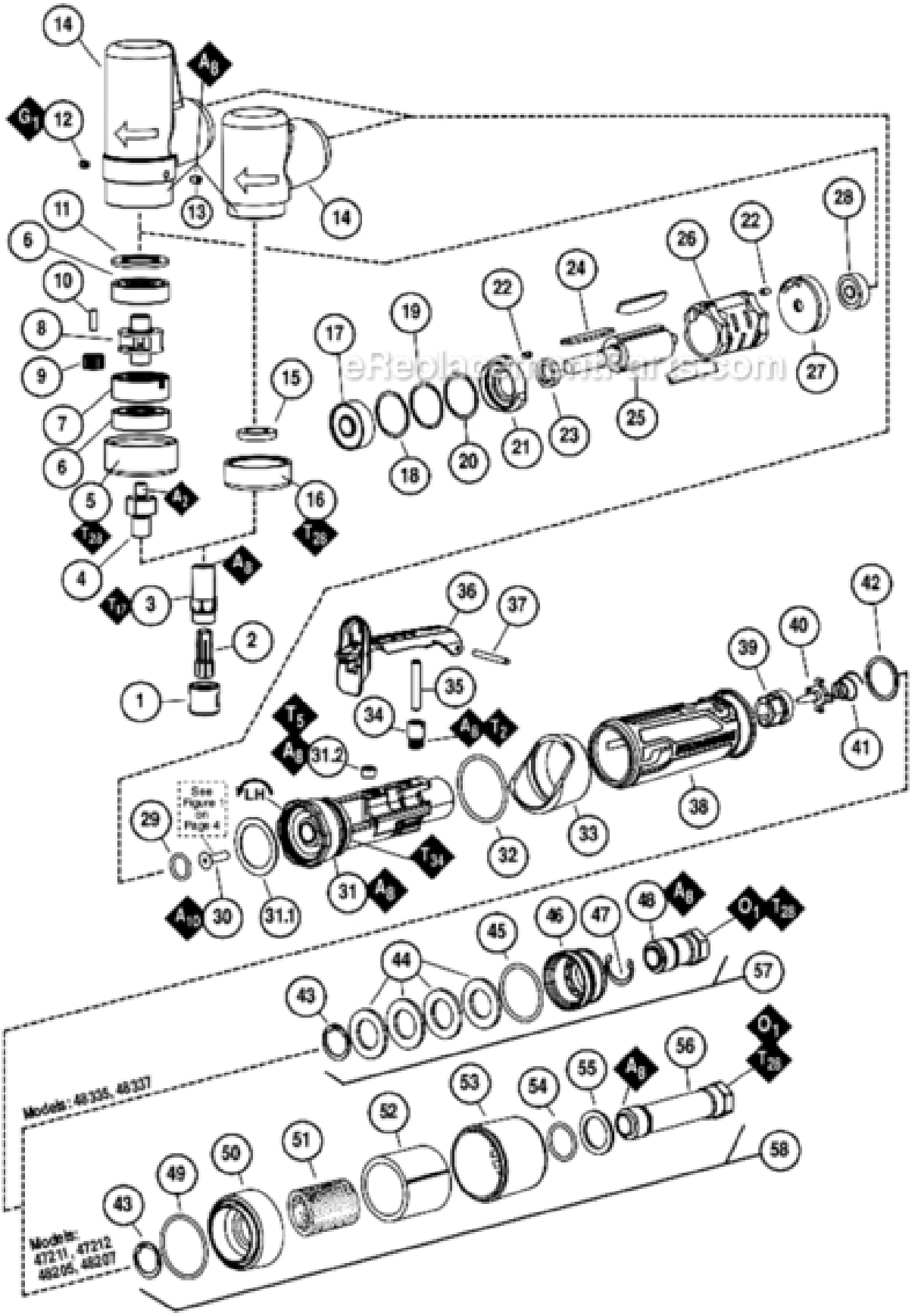


KEY

- O — Oil: O_1 = Air Lube
- A — Adhesive: A_2 = Loctite #271, A_8 = Loctite #567, A_{10} = Loctite #243
- T — Torque: N-m x 8.85 = In. - lbs.
- G — Grease: G_1 = Lubriplate 630AA

Always follow adhesive manufacturers cleaning and priming recommendations.