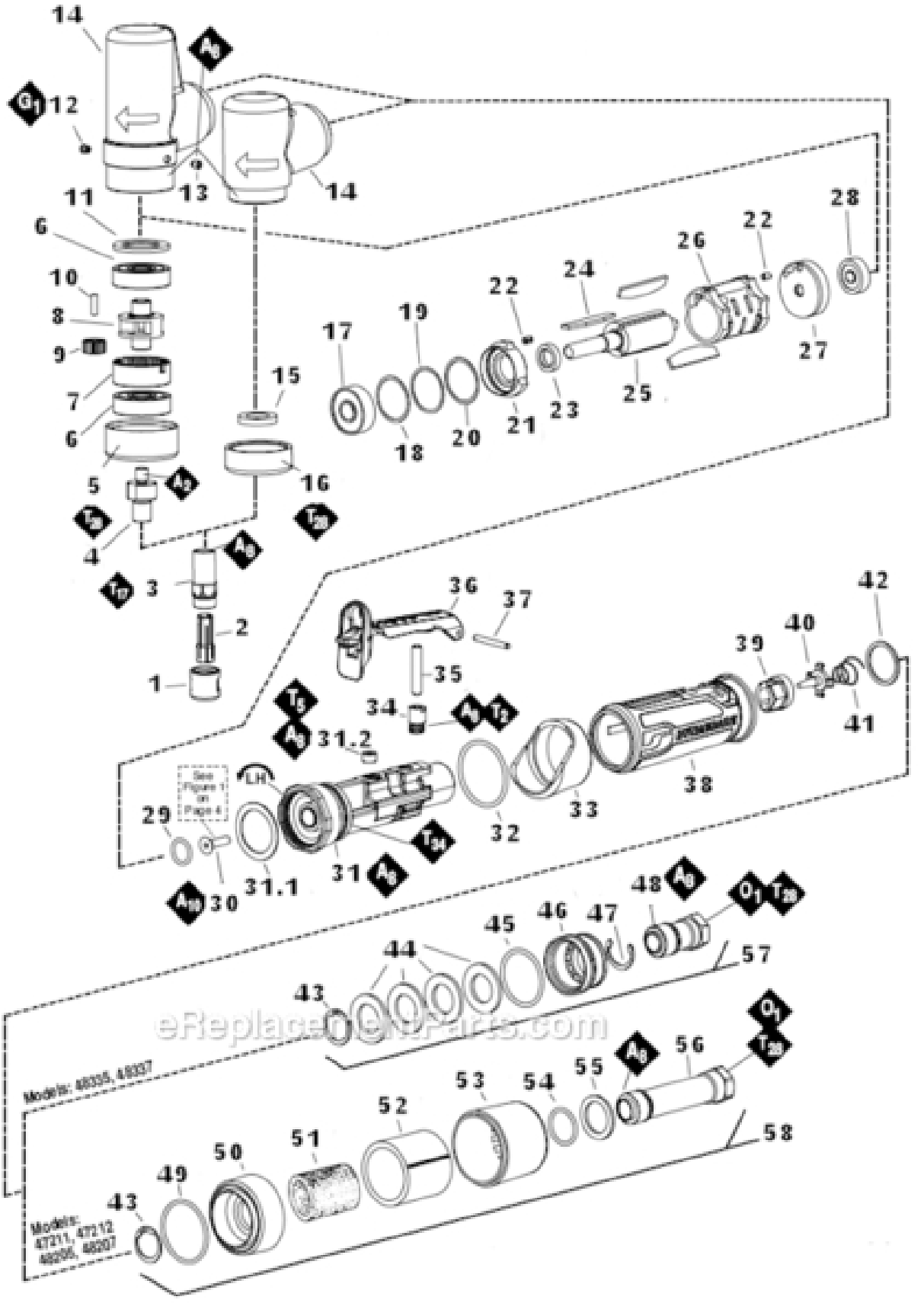


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KEY

- O: O_1 = Air Lube
- A: Adhesive: A_2 = Loctite #271, A_6 = Loctite #567, A_{10} = Loctite #243
- T: Torque: N·m x 8.85 = In. - lbs.
- G: Grease: G_1 = Lubriplate 630AA

Always follow adhesive manufacturers cleaning and priming recommendations.