SERVICE PARTS LIST

BULLETIN NO.
54-22-1260

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS				REVISED BULLETIN	DATE
D. I. DIE GRINDER					Oct. 2012
CATALOG NO.	**5194**	STARTING SERIAL NO.	**803A**	WIRING INSTRUCTION	**58-01-0306**

00 — 0 **EXAMPLE:**
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

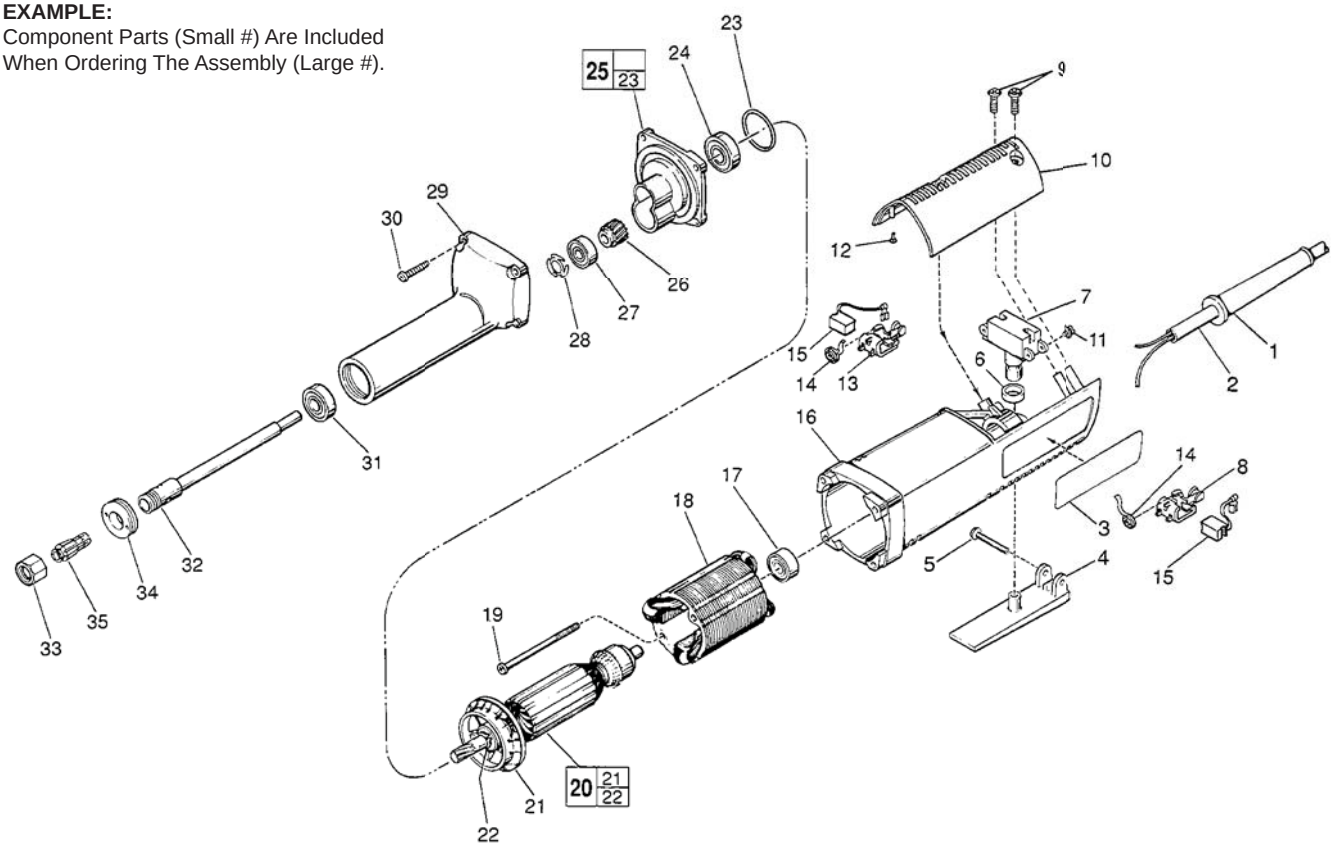


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	44-76-0130	Cord Protector	(1)
2	22-64-0215	Cord Set	(1)
3	12-20-0465	Service Nameplate Kit	(1)
4	31-92-0110	Trigger	(1)
5	06-72-0815	Tapered Rivet	(1)
6	44-90-4245	Rubber Ring	(1)
7	23-66-1170	Switch	(1)
8	22-20-0691	Left Brush Holder	(1)
9	06-82-7270	8-16 x 5/8" Pan Hd. T-20 Plastite Screw	(3)
10	31-15-0142	Motor Housing Cover	(1)
11	06-95-0125	Switch Terminal Screw	(2)
12	42-38-0181	Rubber Bumper	(2)
13	22-20-0692	Right Brush Holder	(1)
14	23-52-0240	Brush Spring	(2)
15	22-18-0710	Carbon Brush	(2)
16	31-50-0425	Motor Housing	(1)
17	02-04-0845	Ball Bearing	(1)
18	18-07-0100	120 Volt Field	(1)
19	06-82-7375	8-16 x 2-1/2" Pan Hd. Plast. T-20 Screw	(2)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
20	16-07-0100	120 Volt Armature	(1)
21	22-84-0680	Fan	(1)
22	34-60-0920	Ball Brg. Retaining Ring	(1)
23	34-40-4210	O-Ring	(1)
24	02-04-1207	Ball Bearing	(1)
25	28-28-1905	Diaphragm Assembly	(1)
26	32-75-2880	Spindle Gear	(1)
27	02-04-0845	Ball Bearing	(1)
28	45-88-7550	Finger Washer	(1)
29	28-50-7720	Spindle Housing	(1)
30	06-82-7326	8-16 x 1" Pan Hd. Slt. Plast. T-20 Screw	(4)
31	02-04-1005	Ball Bearing	(1)
32	38-50-5210	Spindle Shaft	(1)
33	48-68-0030	1/4" Collet Nut	(1)
34	44-40-0490	Bearing Lock Nut	(1)
35	48-66-0975	1/4" Collet	(1)
	49-96-4040	1/2" Open End Wrench (Not Shown)	(1)
	49-96-4090	11/16" Open End Wrench (Not Shown)	(1)

FIG. LUBRICATION
29 1/4 Oz. Type "D" Grease, No. 49-08-4110.

MILWAUKEE ELECTRIC TOOL CORPORATION
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