



SERVICE PARTS LIST

BUL. 54-24-7005

LOCK HAMMER

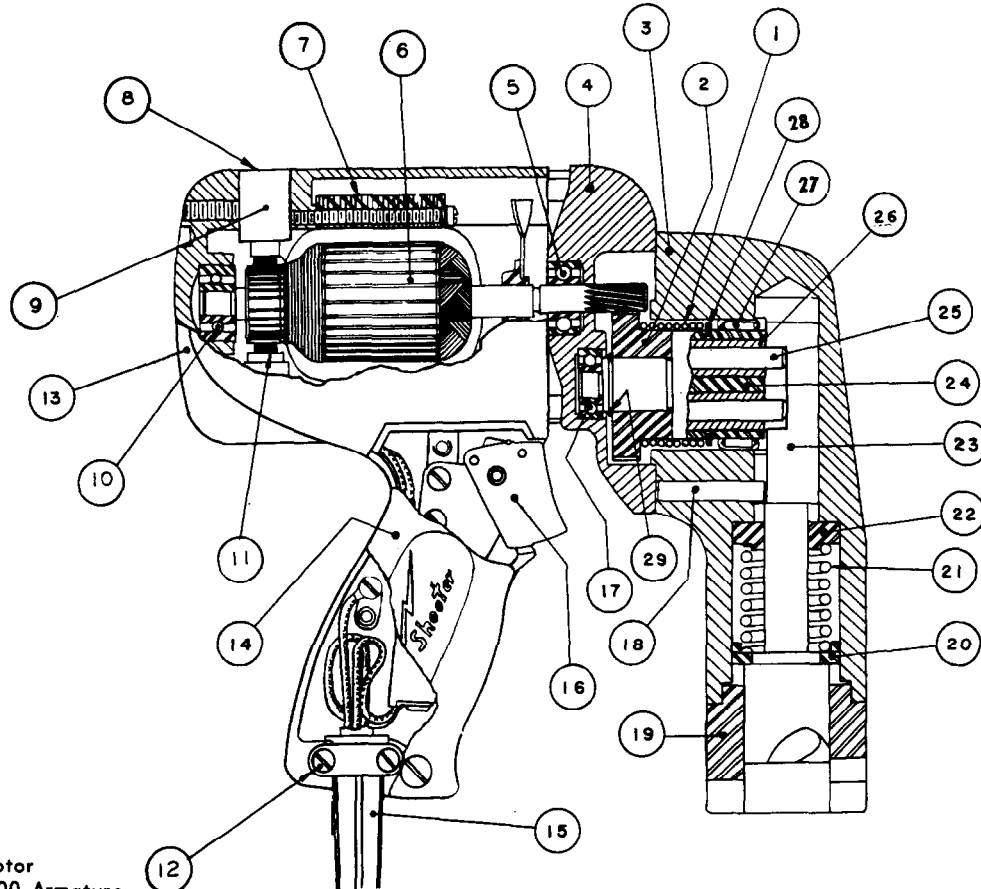
REVISED BUL 54-24-7004 DATE APR. 29, 68

Catalog No. 5400

Starting Serial No. 107-9775

WIRING INSTR. 58-01-0020

Both Model and Serial No. must be furnished to obtain correct parts.



230 V Motor
16-26-1000 Armature
18-26-1030

ILLUSTRATED PARTS

FIG.	PART NO.	DESCRIPTION OF PART
1	40-50-0600	Clutch Spring
2	32-75-236 1	Spindle Gear
3	30-48-010 1	Mechanism Head
4	30-29-010 1	Diaphragm
★ 5	02-04-0880	Ball Bearing (Pinion End)
6	16-22-1000	Armature Assembly
★ 7	18-22-1030	Field Assembly
8	23-44-0020	Brush Retaining Cap
9	22-22-0050	Brush Holder Assembly
★ 10	02-04-0740	Ball Bearing (Comm. End)
11	22-18-0090	Carbon Brush Assembly
12	28-17-0400	Cord Clamp
13	28-50-4041	Motor Housing
★ 14	28-20-3171	Switch Cover Plate

FIG.	PART NO.	DESCRIPTION OF PART
15	22-64-0200	Cord Set
16	23-66-0160	Switch
17	02-04-0820	Ball Bearing
18	44-60-0090	Guide Pin
19	30-82-010 1	Hammer Shoe
20	45-88-006 1	Piston Washer (Bottom)
21	40-50-0700	Compression Spring
22	45-88-0050	Horseshoe Washer
23	44-62-0050	Piston
24	38-50-065 1	Spindle
★ 25	44-60-0110	Mechanism Pins (2)
26	42-24-0060	Mechanism Pin Bushings (2)
27	02-50-7820	Needle Bearing
28	34-60-2100	Clutch Spring Retaining Ring
29	34-60-1400	Retaining Ring

MISCELLANEOUS PARTS NOT SHOWN

PART NO.	DESCRIPTION OF PART	PART NO.	DESCRIPTION OF PART
44-66-0110	Air Intake Cover Plates (2)	06-81-5950	6-32x1-7/8" Fil. Hd. Sem Field Screws (2)
06-81-8650	6-32x1/4" Rd. Hd. Sems Air Intake Cover Pl. Scs. (4)	06-81-5400	8-32x5/16" Rd. Hd. Sem Switch Mounting Scrs. (2)
12-98-4800	Name Plate	06-81-3700	8-32x7/8" Oval Hd. Handle Cover Screw
06-81-4300	3-48x3/16" Rd. Hd. Name Plate Screws (2)	★ 06-81-3650	8-32x3/4" Oval Hd. Handle Cover Screw (Top) (2)
06-81-0900	8-32x7/16 Fil. Hd. Cord Clamp Screw	06-81-6250	8-32x3/4" Fil. Hd. Sems Mechanism Hd. Screws (6)
★ 06-83-2670	1/4 - 20x1/2" Hd'less Slotted Br. Holder Set Scr (2)	06-81-6400	8-32x1-1/8" Fil. Hd. Sem Diaphragm Mtg. Screws (2)
48-03-0010	Attachment Plug Adaptor	06-75-2450	10-32x3/4" Soc. Hd. Cap Scs. Shoe Ret. Screws (2)
06-81-8625	6-32x1/4" Brass Rd. Hd. Ground Screw	43-62-0080	Hand Knob
45-88-0340	Gear Retaining Washer	★ 06-81-6100	8-32x7/16" Fil. Hd. Sem. Cord Clamp Screw
★ 06-97-1800	Lock Washers (4)		