SERVICE PARTS LIST

BULLETIN NO. 54-38-1275

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS	REVISED BULLETIN	DATE
DETAIL SANDER		Nov. '98
CATALOG NO. 6035-20 STARTING SERIAL NUMBER **903A997090001-903A997282000**	WIRING INSTRUCTION	

EXAMPLE: 00 | 0 Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

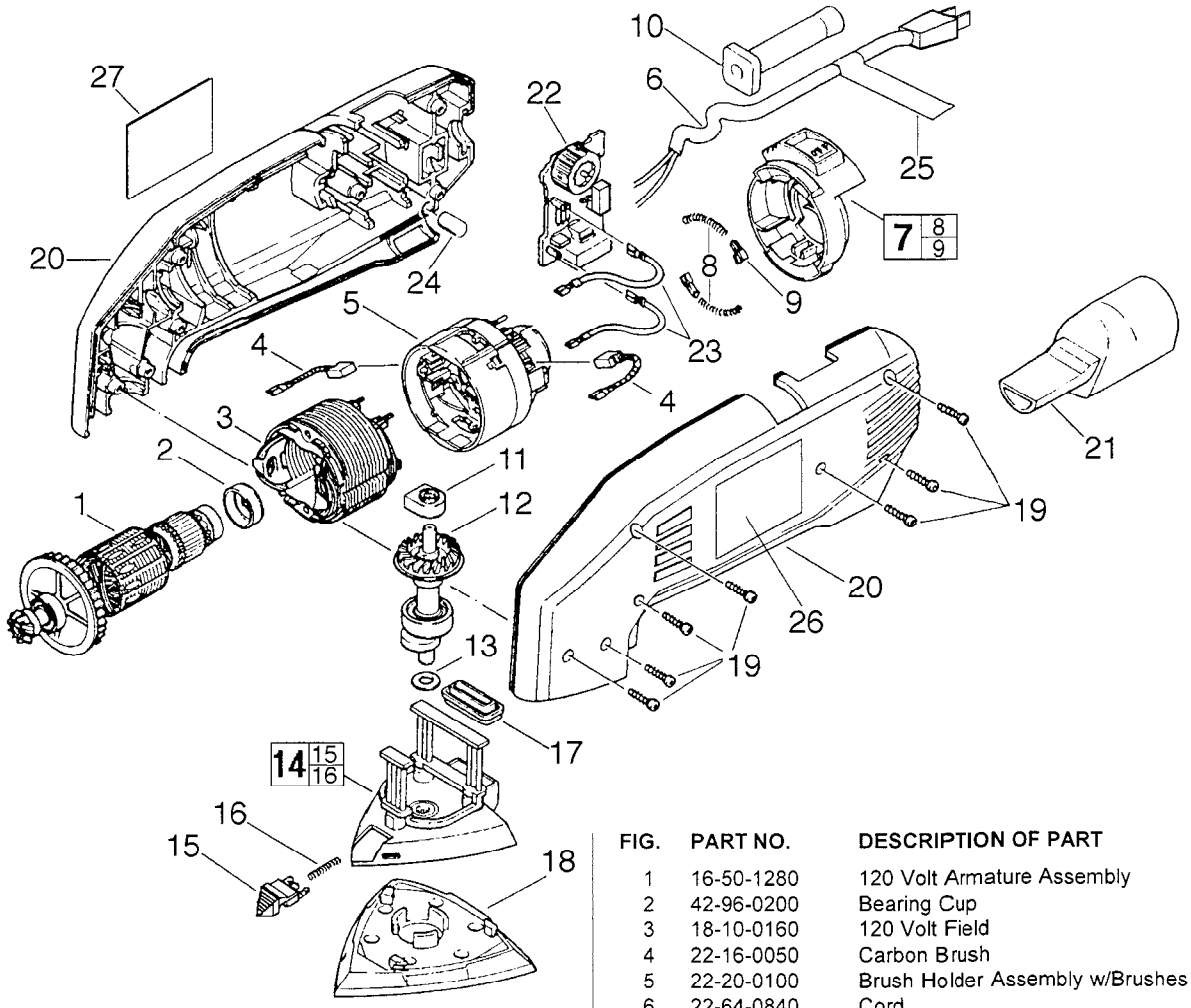


FIG.	PART NO.	DESCRIPTION OF PART	QTY
1	16-50-1280	120 Volt Armature Assembly	(1)
2	42-96-0200	Bearing Cup	(1)
3	18-10-0160	120 Volt Field	(1)
4	22-16-0050	Carbon Brush	(2)
5	22-20-0100	Brush Holder Assembly w/Brushes	(1)
6	22-64-0840	Cord	(1)
7	23-66-0040	Switch	(1)
8	40-50-0230	Spring	(2)
9	30-58-0065	Spring Adapter	(2)
★ 10	44-76-0115	Cord Protector	(1)
11	02-50-2035	Insert/Bearing Assembly	(1)
12	38-50-6110	Drive Shaft Assembly	(1)
13	45-88-7380	Felt Ring	(1)
14	42-20-0085	Quik-Lok Base Plate	(1)
15	42-42-0475	Release Button	(1)
16	40-50-0225	Spring	(1)
17	43-87-0090	Dust Bellow	(1)
18	49-36-7090	Sanding Pad	(1)
19	06-95-6310	Screw	(7)
★ 20	43-76-0656	Housings (1 pr.)	(1)
21	49-90-2060	Vacuum Adapter	(1)
22	14-20-0100	Speed Dial Assembly	(1)
23	23-94-0110	Lead Wire	(2)
24	44-60-1080	Rubber Slug	(1)
25	10-15-0375	Warning Label	(1)
26	10-15-1145	Milwaukee Logo Label	(1)
27	12-20-6035	Service Nameplate Kit	(1)

FIG. LUBRICATION

11,14 Apply Type "N" Grease, No. 49-08-4230, in the needle bearing opening of the quik-lok base plate and inside the opening of the insert/bearing assembly.

12 Evenly apply 3 grams of Type "N" Grease, No. 49-08-4230, on the gear teeth of the drive shaft assembly.

FIG. NOTES:

19 Torque to 15-18 in./lbs.

14 Screws on the bottom of the quik-lok base plate (not for sale) should be torqued to 4-6 in./lbs.

MILWAUKEE ELECTRIC TOOL CORPORATION
13135 W. Lisbon Road, Brookfield, WI 53005

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SERVICE PARTS LIST

BULLETIN NO. 54-38-1276

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS	REVISED BULLETIN	DATE
DETAIL SANDER	54-38-1275	Nov. '98
CATALOG NO. 6035-20 STARTING SERIAL NUMBER **903A997282001**	WIRING INSTRUCTION	

EXAMPLE: 00 0
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

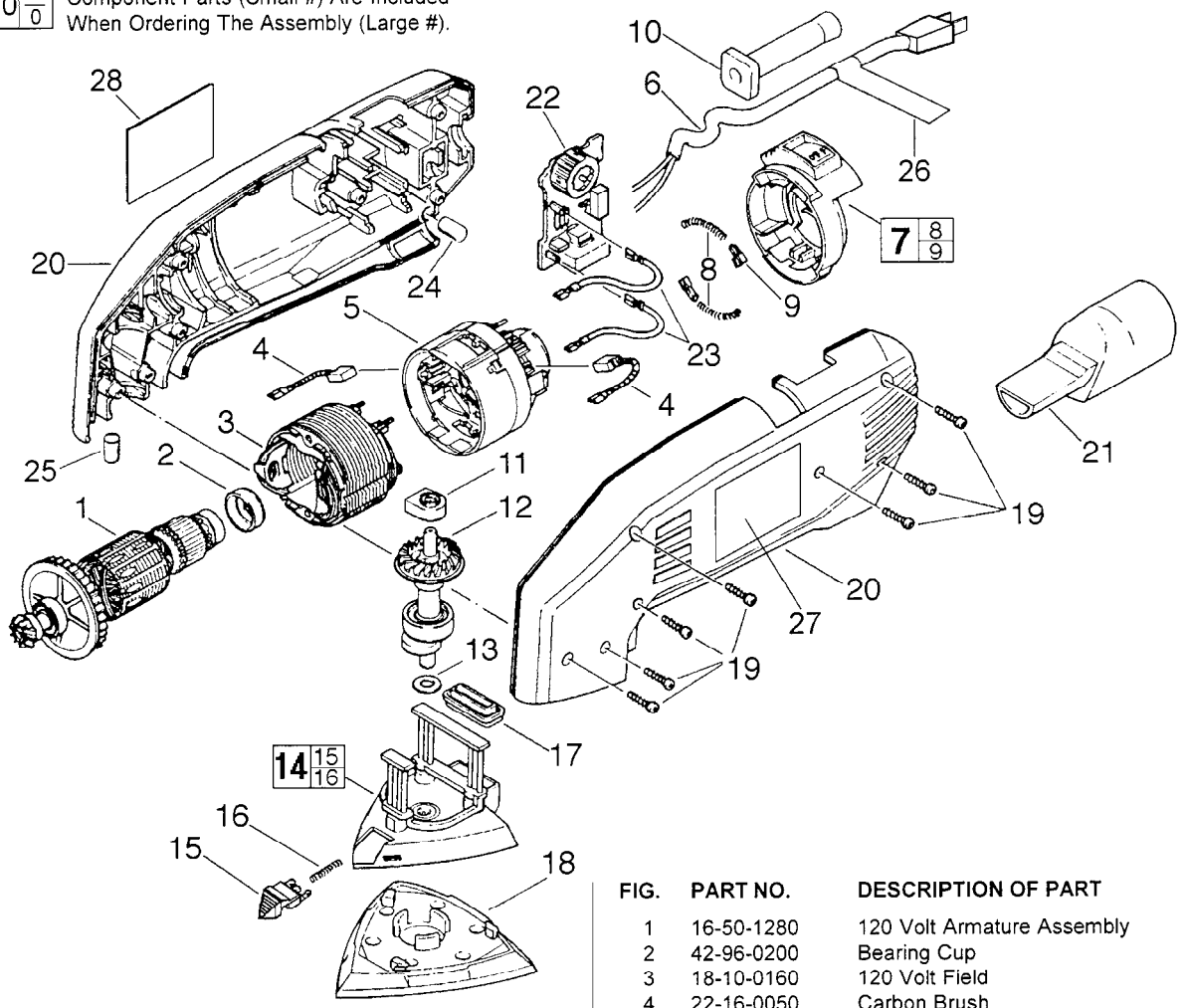


FIG.	PART NO.	DESCRIPTION OF PART	QTY
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5	22-20-0100	Brush Holder Assembly w/Brushes	(1)
6	22-64-0840	Cord	(1)
7	23-66-0040	Switch	(1)
8	40-50-0230	Spring	(2)
9	30-58-0065	Spring Adapter	(2)
10	44-76-0115	Cord Protector	(1)
11	02-50-2035	Insert/Bearing Assembly	(1)
12	38-50-6110	Drive Shaft Assembly	(1)
13	45-88-7380	Felt Ring	(1)
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15	42-42-0475	Release Button	(1)
16	40-50-0225	Spring	(1)
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22	14-20-0100	Speed Dial Assembly	(1)
23	23-94-0110	Lead Wire	(2)
24	44-60-1080	Rubber Slug	(1)
★ 25	44-60-1085	Rubber Slug	(1)
26	10-15-0375	Warning Label	(1)
27	10-15-1145	Milwaukee Logo Label	(1)
28	12-20-6035	Service Nameplate Kit	(1)

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