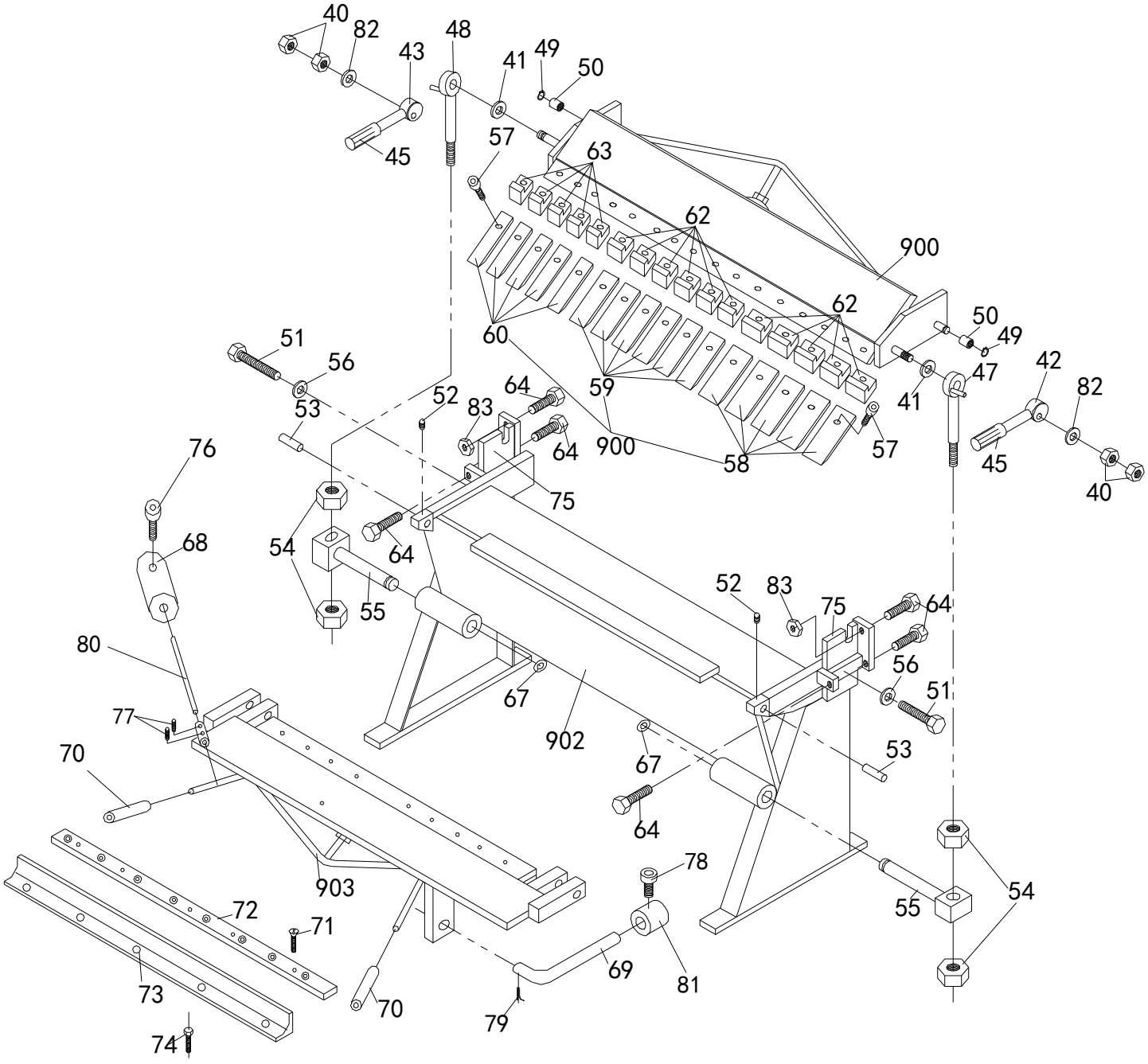
JET BP-2248H | Stock 752122

Diagram A - Box and Pan Brake Assembly

Box and Pan Brake | Original JET manual M-752116, Rev. B



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Parts List A - Box and Pan Brake Assembly

Box and Pan Brake | Original JET manual M-752116, Rev. B

Ref.	Part number	Description	Size	Qty.
40	BP1648N-40	Hex Nut	M16	4
41	TS-155011	Flat Washer	M20	2
42	BP1648N-42	Clamp Handle R.H.		1
43	BP1648N-43	Clamp Handle L.H.		1
45	BP1648N-45	Handgrip		2
47	BP1648N-47	Yoke Assembly R.H.		1
48	BP1648N-48	Yoke Assembly L.H.		1
49	BP1648N-49	Retainer Ring	12 mm	2
50	BP1648N-50	Bushing		2
51	BP1648N-51	Hex Cap Screw	M12x30	2
52	TS-2276081	Set Screw	M6x8	2
53	BP1648N-53	Hinge Pin		2
54	BP1648N-54	Hex Nut	M16	4
55	BP1648N-55	Swivel Pin		2
56	BP1648N-56	Washer	M12	2
57	BP1648N-57	Hex Socket Cap Screw	M8x30	16
58	BP1648N-58	Finger	4”	5
	BP2248N-58	Finger	4”	5
59	BP1648N-59	Finger	3”	6
	BP2248N-59	Finger	3”	6
60	BP1648N-60	Finger	2”	5
	BP2248N-60	Finger	2”	5
62	BP1648N-62	Clamp	3”	11
63	BP1648N-63	Clamp	2”	5
64	BP1648N-64	Hex Cap Screw	M8x50	4
67	BP1648N-67	C-Clip	22	2

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Parts List A - Box and Pan Brake Assembly (continued)

Box and Pan Brake | Original JET manual M-752116, Rev. B

Ref.	Part number	Description	Size	Qty.
68	BP1648N-68	Counter Weight		1
69	BP1648N-69	Stop Rod		1
70	BP1648N-70	Pipe		2
71	BP1648N-71	Flat Head Screw	M8x16	8
72	BP1648N-72	Blade		1
73	BP1648N-73	Angle Support		1
74	TS-1504041	Socket Head Cap Screw	M8x20	5
75	BP1648N-75	Step Bracket L & R		2
76	TS-1505031	Socket Head Cap Screw	M10x25	1
77	TS-1490011	Hex Head Cap Screw	M8x10	2
78	TS-1490011	Socket Set Screw	M6x12	1
79	5519949	Cotter Pin	125 x 0.75	1
80	BP1648N-80	Rod		1
81	BP1648N-81	Stop		1
82	TS-155010	Flat Washer	M16	2
	BP1648N-ID	ID Label (not shown)		1
	BP-2248N-ID	ID Label (not shown)		1
	BP-1648N-W	Warning Label (not shown)		1
	BP-1648N-J	JET Label (not shown)		1
83	TS-0571082	Hex Jam Nut	M8	2
900	BP1648N-900	Hold Down Assembly		1
	BP2248N-900	Hold Down Assembly		1
902	BP1648N-902	Base Assembly		1
	BP2248N-902	Base Assembly		1
903	BP1648N-903	Apron Assembly		1
	BP2248N-903	Apron Assembly		1
	STRIPE-1-3/4	JET Stripe	1-3/4”W	per ft.

JET supplies this diagram and list jointly for BP-1648H and BP-2248H. Model-specific alternatives are retained exactly as published; BP2248N / BP-2248N entries identify the BP-2248H alternatives. Other BP1648N-prefixed parts are also shared components.

Source discrepancy retained: references 77 and 78 both list TS-1490011, although their descriptions and sizes differ. Confirm the correct replacement before ordering.

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