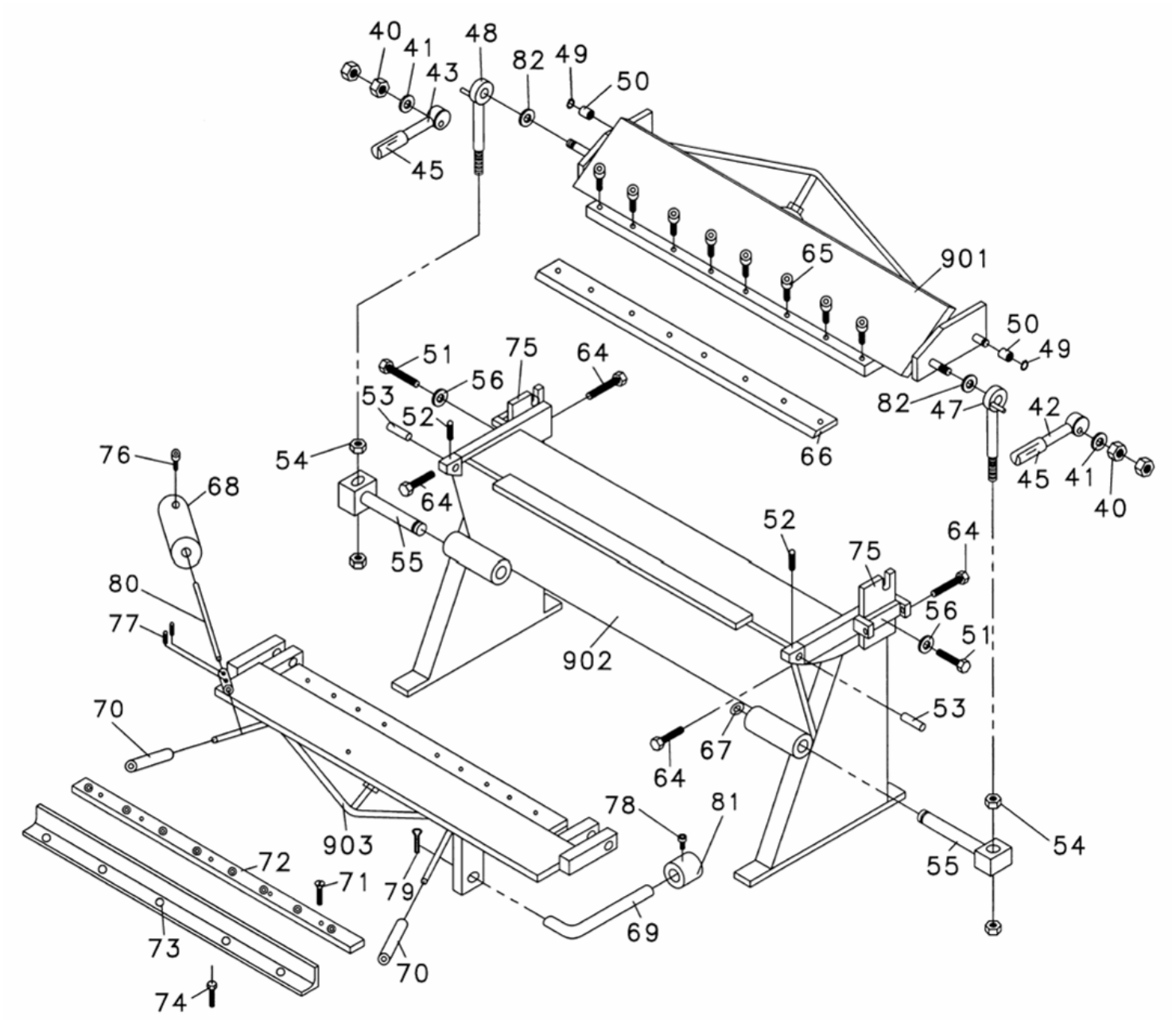
# JET HB-2248N | Stock 754222

## Diagram A - Bench Hand Brake Assembly

Bench Hand Brake | Original JET parts reference P-754222/754216, 12/05




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## Parts List A - Bench Hand Brake Assembly

Bench Hand Brake | Original JET parts reference P-754222/754216, 12/05

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 901 | HB1648N-901 | Hold Down Assembly | | 1 |
| | HB2248N-901 | Hold Down Assembly | | 1 |
| 902 | HB1648N-902 | Base Assembly | | 1 |
| | HB2248N-902 | Base Assembly | | 1 |
| 903 | HB1648N-903 | Apron Assembly | | 1 |
| | HB2248N-903 | Apron Assembly | | 1 |
| 40 | HB1648N-40 | Lock Nut | M16 | 4 |
| 41 | HB1648N-41 | Flat Washer | M16 | 2 |
| 42 | HB1648N-42 | Clamp Handle R.H | | 1 |
| 43 | HB1648N-43 | Clamp Handle L.H. | | 1 |
| 45 | HB1648N-45 | Handgrip | | 2 |
| 47 | HB1648N-47 | Yoke Assembly R.H. | | 1 |
| 48 | HB1648N-48 | Yoke Assembly L.H | | 1 |
| 49 | HB1648N-49 | Retainer Ring | 12 | 2 |
| 50 | HB1648N-50 | Bushing | | 2 |
| 51 | HB1648N-51 | Hex Cap Screw | M12x30 | 2 |
| 52 | HB1648N-52 | Set Screw | M6x10 | 2 |
| 53 | HB1648N-53 | Hinge Pin | | 2 |
| 54 | HB1648N-54 | Hex Nut | M16 | 4 |
| 55 | HB1648N-55 | Swivel Pin | | 2 |
| 56 | HB1648N-56 | Washer | M12 | 2 |
| 64 | HB1648N-64 | Hex Cap Screw | M8x50 | 4 |

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# JET HB-2248N | Stock 754222

## Parts List A - Bench Hand Brake Assembly (continued)

Bench Hand Brake | Original JET parts reference P-754222/754216, 12/05

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 65 | HB1648N-65 | Screw | M8x10 | 8 |
| 66 | HB1648N-66 | Holddown | | 1 |
| 67 | HB1648N-67 | C-Clip | 22 | 2 |
| 68 | HB1648N-68 | Counter Weight | | 1 |
| 69 | HB1648N-69 | Stop Rod | | 1 |
| 70 | HB1648N-70 | Pipe | | 2 |
| 71 | HB1648N-71 | Flat Head Screw | M8x16 | 8 |
| 72 | HB1648N-72 | Blade | | 1 |
| 73 | HB1648N-73 | Angle Support | | 1 |
| 74 | HB1648N-74 | Hex Cap Screw | M8x25 | 5 |
| 75 | HB1648N-75 | Step Bracket L & R | | 2 |
| 76 | HB1648N-76 | Socket Head Cap Screw | M8x30 | 1 |
| 77 | HB1648N-77 | Set Screw | M8x10 | 2 |
| 78 | HB1648N-78 | Socket Head Cap Screw | M10x14 | 1 |
| 79 | HB1648N-79N | Cotter Pin | 2x20 | 1 |
| 80 | HB1648N-80 | Rod | | 1 |
| 81 | HB1648N-81 | Stop | | 1 |
| 82 | HB1648N-82 | Flat Washer | M20 | 2 |
| | HB1648N-ID | ID Label (not shown) | | 1 |
| | HB2248N-ID | ID Label (not shown) | | 1 |
| | HB1648N-W | Warning Label (not shown) | | 1 |
| | HB1648N-J | JET Label (not shown) | | 1 |

JET publishes this diagram and parts list jointly for HB-1648N and HB-2248N. Model-specific alternatives are retained; select the entry matching your machine.

The original parts-list heading says BP-1648N/BP-2248N. The cover, diagram heading, stock numbers and HB-prefixed parts identify the HB hand brakes.

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