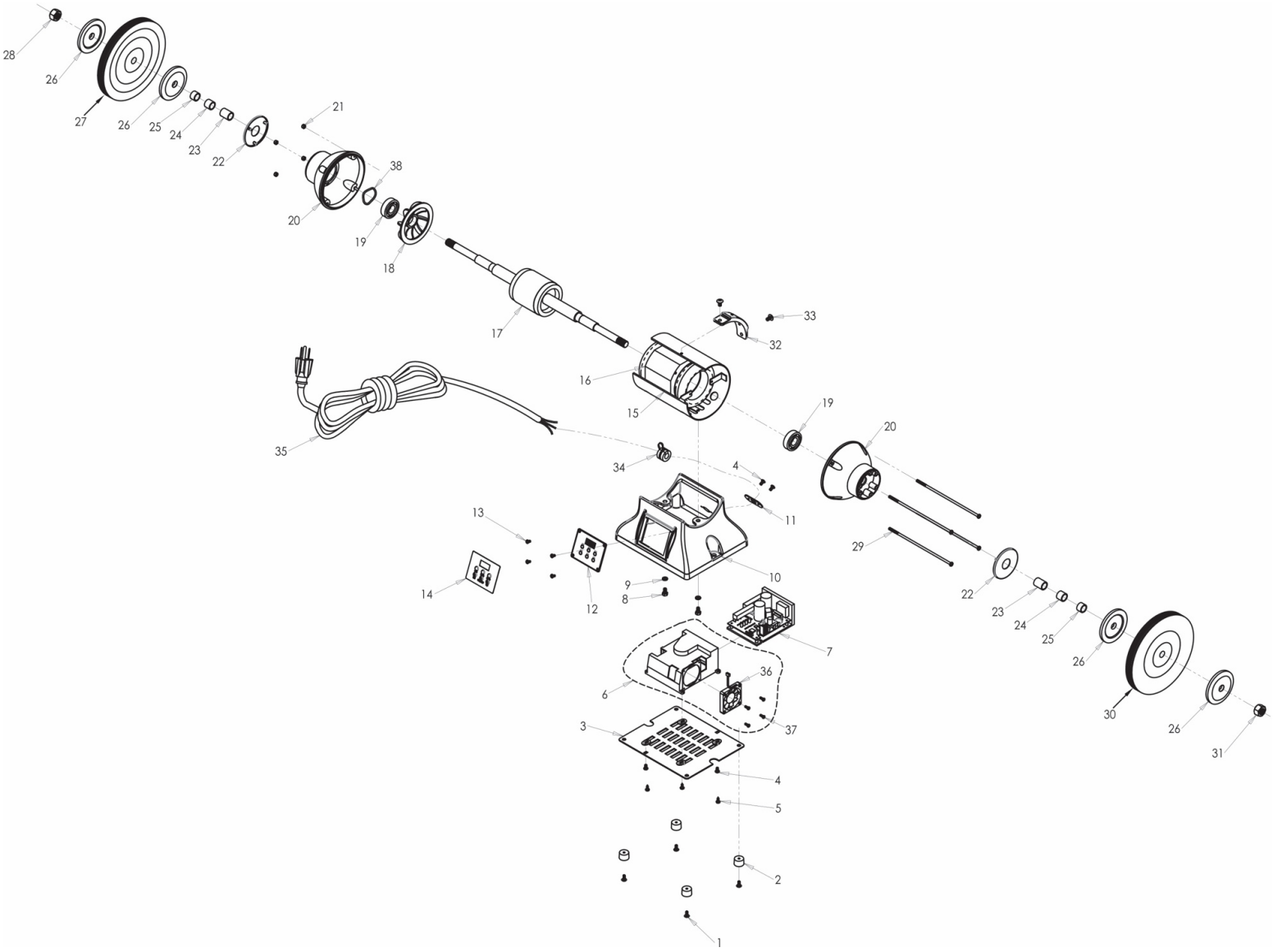
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Diagram A - Buffer Assembly

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Parts List A - Buffer Assembly

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Ref.	Part number	Description	Size	Qty.
1	JT9-IBG8-01	Truss Head Screw	3/16”-24 x 1/4”	4
2	JT9-IBG8-02	Rubber Pad		4
3	JT9-IBG8-03	Base Plate		1
4	JT9-IBG8-04	Truss Head Screw	3/16”-24 x 3/8”	4
5	**	Truss Head Phillips Tap Screw	#8x1/2”	4
6	JT9-IBG8VS-06	Electrical Box w/ Cooling Fan (includes #36,37)		1
7	JT9-IBG8VS-07	Inverter PCB		1
8	JT9-TS-0050021	Hex Cap Screw	1/4”-20 x 5/8”	2
9	JT9-TS-0720071	Lock Washer	1/4”	2
10	JT9-IBG8VS-10	Base		1
11	JT9-IBG8-11	Cord Plate		1
12	JT9-IBG8VS-12	Control Panel w/ Digital Readout (includes #14)		1
13	JT9-TS-2284082	Pan Head Screw	M4 x 8	4
14	JT9-IBG8VS-13	Panel Decal		1
15	JT9-IBG8VS-14	Motor Housing		1
16	JT9-IBG8VS-15	Stator		1
17	JT9-IBG8VSB-17	Rotor		1
18	JT9-IBG8-17	Motor Fan		1
19	CM9-BB-6204ZZ	Ball Bearing	6204ZZ	2
20	JT9-IBG8-19	End Bell		2

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Parts List A - Buffer Assembly (continued)

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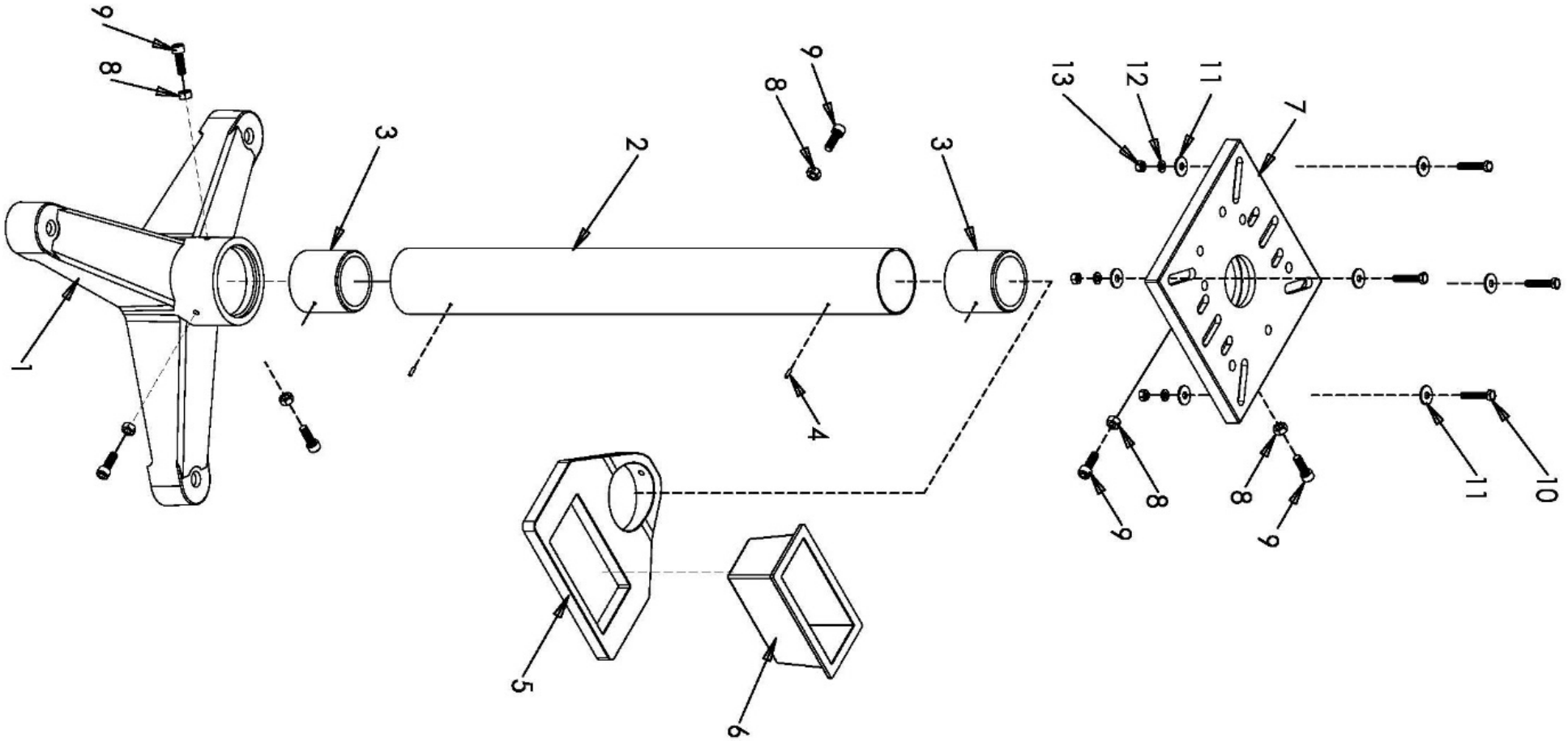
Ref.	Part number	Description	Size	Qty.
21	JT9-TS-1540031	Hex Nut	M5	4
22	JT9-IBG8VSB-22	End Cap		2
23	JT9-IBG8VSB-23	Spacer	L 25mm	2
24	JT9-IBG8VSB-24	Spacer	L 16mm	2
25	JT9-IBG8VSB-25	Spacer	L 13mm	2
26	JT9-IBG8-22	Wheel Flange		4
27	JT9-IBG8VSB-27	Buffing Wheel (full spiral sewn)	Ø8” x W 1/2” x B 5/8”	1
28	JT9-IBG8-24	Hex Nut (LH Thread)	5/8”-11UNC	1
29	JT9-IBG8-42	Screw	M5 x 0.8 x 205	4
30	JT9-IBG8VSB-30	Buffing Wheel (half spiral sewn)	Ø8” x W 1/2” x B 5/8”	1
31	JT9-IBG8-44	Hex Nut (RH Thread)	5/8”-11UNC	1
32	JT9-IBG8-50	Lamp Fixed Bracket		1
33	JT9-TS-081F031	Flat Head Cross Screw	1/4” x 3/8”	2
34	JT9-IBG8-47	Strain Relief		1
35	JT9-IBG8-46	Power Cord with 15A Plug	16AWG x 3C SJT	1
36	JT9-IBGB248VS-68	Cooling Fan		1
37	JT9-990811	Pan Head Tapping Screw	M3.5x12	4
38	JT9-IBGB248-07	Wave Washer	Ø47mm	1
	JT9-LM000285	ID/Warning Label, IBG-8VSB (not shown)		1
	JT9-JET-92	JET Logo (not shown)	92x38mm	1

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Diagram B - IBG Stand (Optional)

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Parts List B - IBG Stand (Optional)

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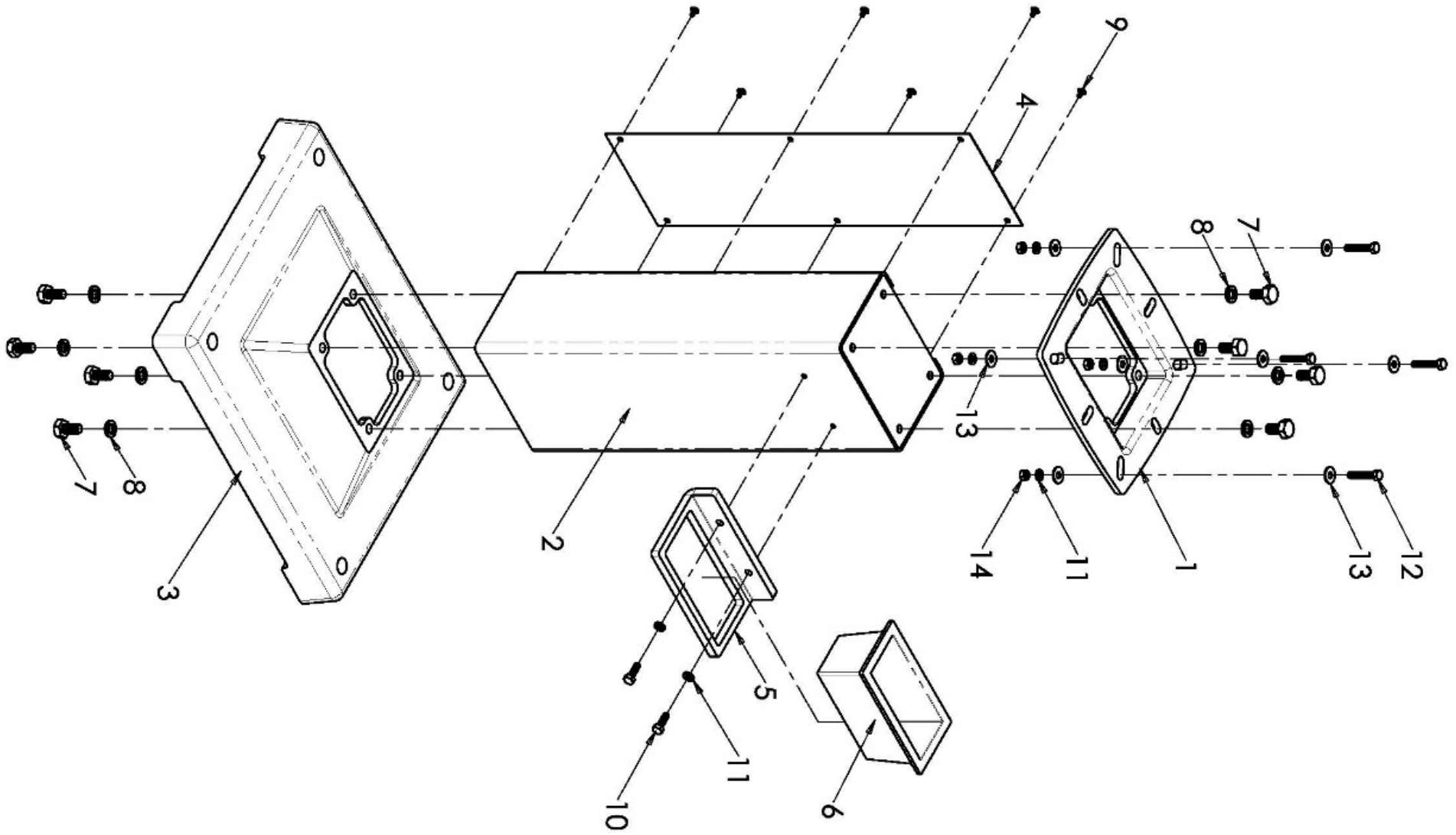
Ref.	Part number	Description	Size	Qty.
	JT9-578172	IBG-Stand for Bench Grinders (#1 thru 13)		1
1	JT9-IBGS-01	Base		1
2	JT9-IBGS-02	Post (includes #3 and #4)		1
3	JT9-IBGS-03	Insert Ring		2
4	JT9-IBGS-04	Pin	Ø4 x 14	2
5	JT9-IBGS-05	Water Pot Holder		1
6	JT9-IBGS-06	Water Pot		1
7	JT9-IBGS-07	Platform		1
8	JT9-TS-1540071	Hex Nut	M10	6
9	JT9-TS-1505041	Socket Head Cap Screw	M10 X 30	6
10	JT9-TS-1490071	Hex Cap Screw	M8 x 40	4
11	JT9-TS-1550061	Flat Washer	M8	8
12	CM9-TS-2361081	Lock Washer	M8	4
13	JT9-TS-1540061	Hex Nut	M8	4

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Diagram C - DBG Stand (Optional)

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Parts List C - DBG Stand (Optional)

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Ref.	Part number	Description	Size	Qty.
	JT9-578173	DBG-Stand for Bench Grinders (#1 thru 14)		1
1	JT9-DBGS-01	Platform		1
2	JT9-DBGS-02	Stamped Stand Front		1
3	JT9-DBGS-03	Base		1
4	JT9-DBGS-04	Stamped Stand Cover		1
5	JT9-DBGS-05	Water Pot Holder		1
6	JT9-IBGS-06	Water Pot		1
7	JT9-TS-0070011	Hex Cap Screw	1/2”-13 x 1”	8
8	JT9-TS-0720111	Lock Washer	1/2”	8
9	JT9-TS-081F032	Pan Head Machine Screw	1/4”-20 x 3/8”	6
10	JT9-TS-0051051	Hex Cap Screw	5/16”-18 x 1”	2
11	JT9-TS-0720081	Lock Washer	5/16”	6
12	JT9-TS-1490071	Hex Cap Screw	M8 x 40	4
13	CM9-TS-2361081	Lock Washer	M8	8
14	JT9-TS-1540061	Hex Nut	M8	4

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