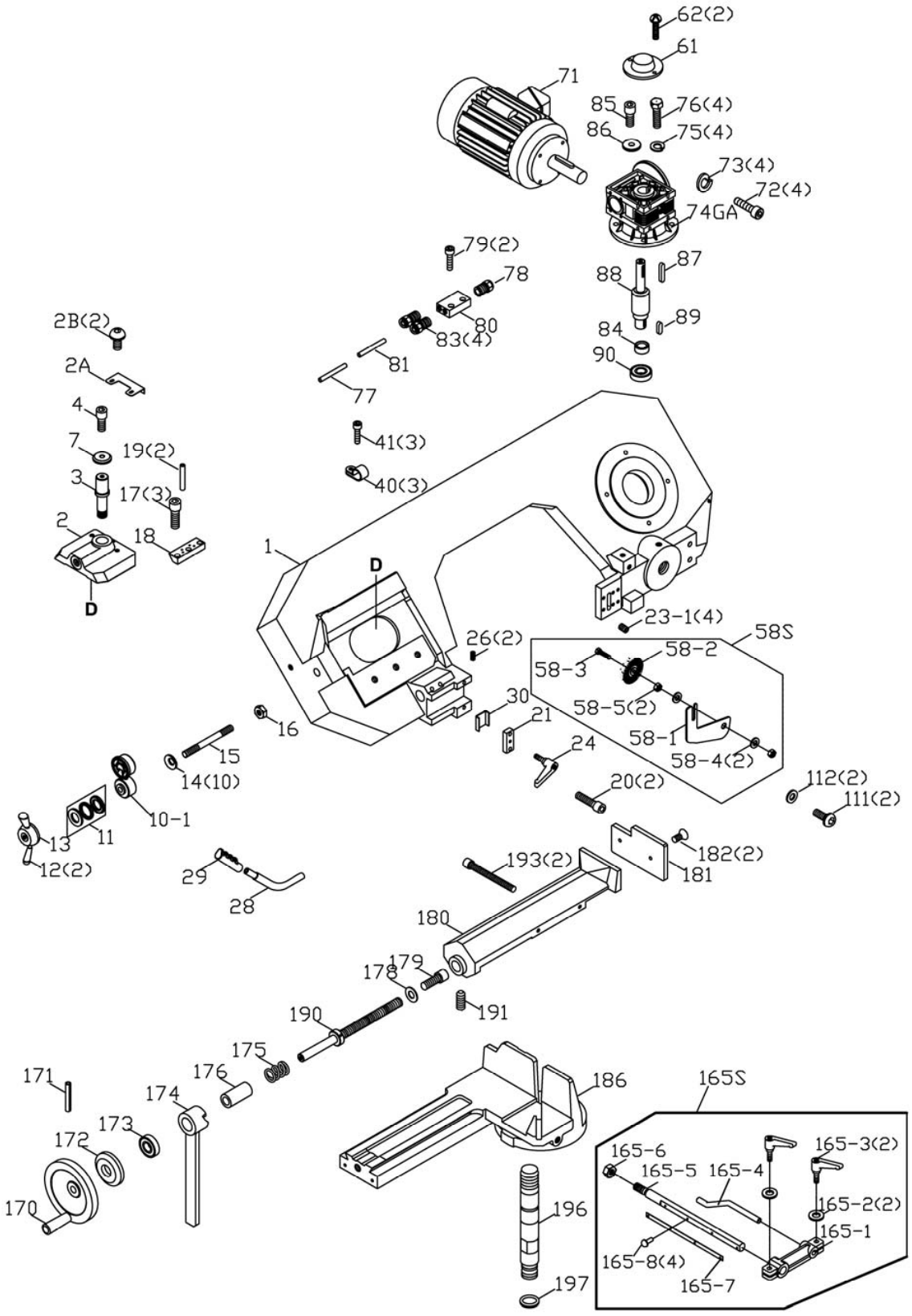
# JET J-9180-3 | Stock 414464

## Diagram A - Saw Assembly (1 of 3)

Band Saw | Original JET parts reference

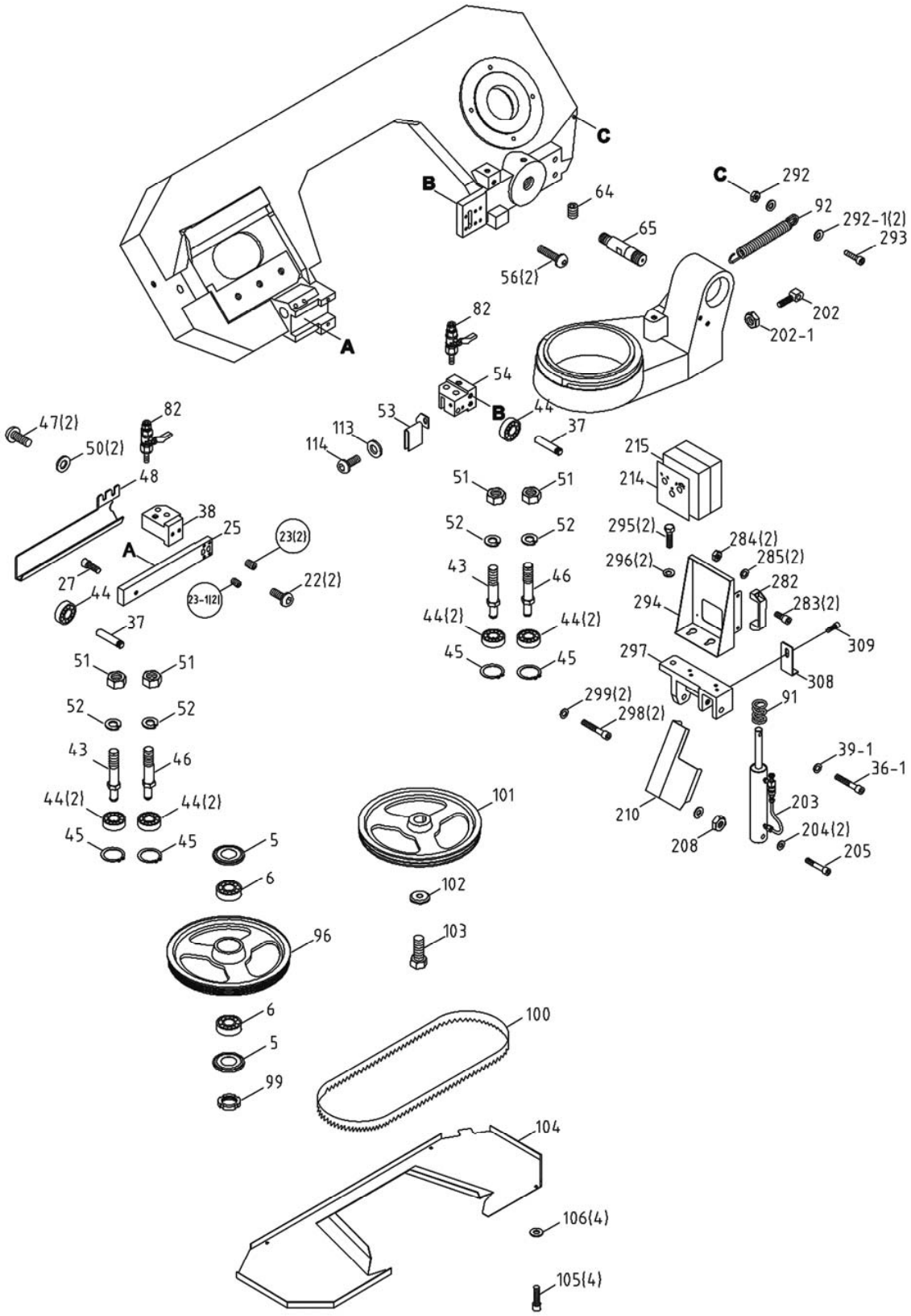



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## Diagram A - Saw Assembly (2 of 3)

Band Saw | Original JET parts reference

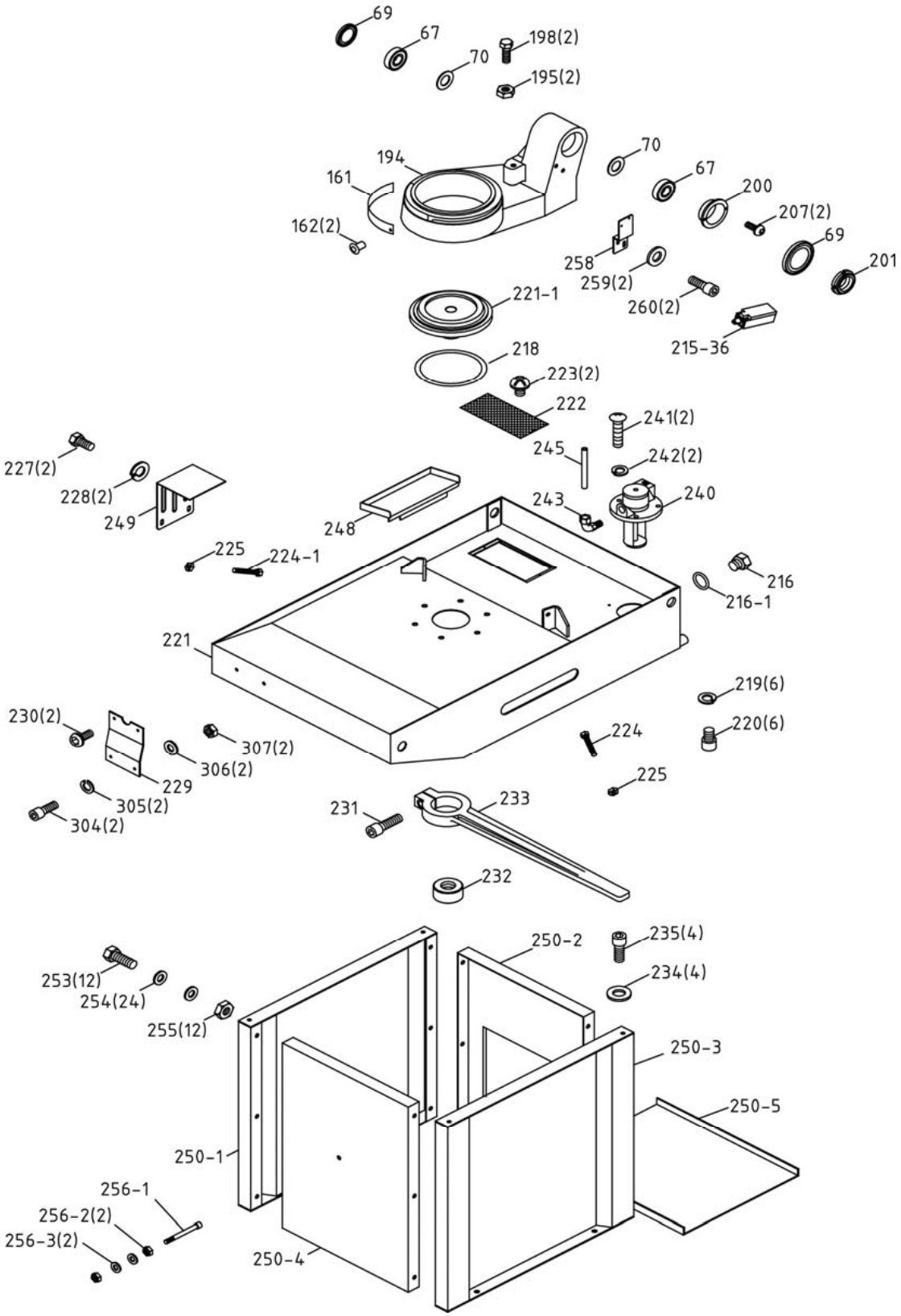



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## Diagram A - Saw Assembly (3 of 3)

Band Saw | Original JET parts reference




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# JET J-9180-3 | Stock 414464

## Parts List A - Saw Assembly

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | J-9180-01G | Body Frame | | 1 |
| 2 | J-9180-02G | Anchor Block | | 1 |
| 2A | 9180-02A | Anchor Plate | | 1 |
| 2B | TS-2245102 | Button Head Socket Screw | M5x10 | 2 |
| 3 | 9180-03 | Shaft | | 1 |
| 4 | TS-1504041 | Socket Head Cap Screw | M8x20 | 1 |
| 5 | 9180-05 | Bearing Cover | | 2 |
| 6 | 9180-06 | Tapered Bearing | | 2 |
| 7 | 9180-07 | Washer | | 1 |
| 10-1 | 9180-10-1 | Blade Tension Gauge | | 1 |
| 11 | 9180-11 | Bearing | | 1 |
| 12 | 9180-12 | Handle | | 2 |
| 13 | 9180-13 | Hub | | 1 |
| 14 | 9180-14 | Spring Washer | øID16.3xø31.5x1.8t | 10 |
| 15 | 9180-15 | Lead Screw | | 1 |
| 16 | TS-154010 | Hex Nut | M16 | 1 |
| 17 | TS-1504051 | Socket Head Cap Screw | M8x25 | 3 |
| 18 | 9180-18G | Fixed Block | | 1 |
| 19 | 9180-19 | Pin | ø 5x40 | 2 |
| 20 | TS-1503051 | Socket Head Cap Screw | M6x20 | 2 |
| 21 | 9180-21 | Fixed Block | | 1 |
| 22 | TS-2248252 | Button Head Socket Screw | M8x25 | 2 |
| 23 | TS-1523051 | Set Screw | M6x16 | 2 |
| 23-1 | TS-1523061 | Set Screw | M6x20 | 6 |
| 24 | 9180-24 | Locking Handle | M8x30 | 1 |
| 25 | 9180-25 | Blade Adjust Bar | | 1 |

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# JET J-9180-3 | Stock 414464

## Parts List A - Saw Assembly (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 26 | TS-1524021 | Set Screw | M8x10 | 2 |
| 27 | TS-1503021 | Socket Head Cap Screw | M6x10 | 1 |
| 28 | 9180-28 | Lift Handle | | 1 |
| 29 | 9180-29 | Handle Grip | | 1 |
| 30 | 9180-30 | Fixed Plate | | 1 |
| 36-1 | TS-1505081 | Socket Head Cap Screw | M10x60 | 1 |
| 37 | 9180-37 | Bearing Shaft | | 2 |
| 38 | 9180-38 | Guide Block (Front) | | 1 |
| 39-1 | TS-1551071 | Lock Washer | M10 | 1 |
| 40 | 9180-40 | Hose Clip | ø8 | 3 |
| 41 | TS-1504031 | Socket Head Cap Screw | M8x16 | 3 |
| 43 | 9180-43 | Eccentric Guide | | 2 |
| 44 | BB-608ZZ | Bearing | 608ZZ | 10 |
| 45 | 9180-45 | C-Retainer Ring | ø8 | 4 |
| 46 | 9180-46 | Eccentric Guide | | 2 |
| 47 | TS-2245122 | Button Head Socket Screw | M5x12 | 2 |
| 48 | J-9180-48 | Blade Guard (Front) | | 1 |
| 50 | TS-1550031 | Flat Washer | M5 | 2 |
| 51 | 9180-51 | Hex Nut | M10xP1 | 4 |
| 52 | TS-2361101 | Lock Washer | M10 | 4 |
| 53 | J-9180-53 | Deflector Plate | | 1 |
| 54 | 9180-54 | Guide Block (Rear) | | 1 |
| 56 | 9180-56 | Button Head Socket Screw | M8x35 | 2 |
| 58S | 9180-58S | Brush Assembly | | 1 |
| 58-1 | 9180-58-1 | Brush Support | | 1 |
| 58-2 | 9180-58-2 | Brush | | 1 |

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# JET J-9180-3 | Stock 414464

## Parts List A - Saw Assembly (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 58-3 | TS-1482061 | Hex Cap Screw | M6x30 | 1 |
| 58-4 | 9180-58-4 | Washer | ø6.5xø18xT1.5mm | 1 |
| 58-6 | TS-1540041 | Hex Nut | M6 | 1 |
| 61 | 9180-61 | Cover | | 1 |
| 62 | TS-2248162 | Button Head Socket Screw | M8x16 | 2 |
| 64 | TS-1524041 | Set Screw | M8x16 | 1 |
| 65 | 9180-65 | Frame Pivot Shaft | | 1 |
| 67 | 9180-67 | Tapered Bearing | | 2 |
| 69 | 9180-69 | Cover | | 2 |
| 70 | 9180-70 | Washer | | 2 |
| 71 | 9180-71 | Motor | 1HP, 3Ph, 230V | 1 |
| 72 | TS-1482051 | Hex Cap Screw | M6x25 | 4 |
| 73 | TS-2361061 | Lock Washer | M6 | 4 |
| 74GA | 9180-74GA | Gear Box | 3Ph, 1:28 | 1 |
| 75 | TS-1551071 | Lock Washer | M10 | 4 |
| 76 | TS-1505031 | Socket Head Cap Screw | M10x25 | 4 |
| 77 | 9180-77 | Hose | ø6x750L | 1 |
| 78 | 9180-78 | Hose Fitting | ø8x1/4”PT | 1 |
| 79 | TS-1503041 | Socket Head Cap Screw | M6x16 | 2 |
| 80 | 9180-80 | Coolant Block | | 1 |
| 81 | 9180-81 | Hose | ø6x240L | 1 |
| 82 | 9180-82 | Valve | 1/8” | 2 |
| 83 | 9180-83 | Hose Fitting | ø6x1/8”PT | 4 |
| 84 | 9180-84 | Bushing | | 1 |
| 85 | TS-1505031 | Socket Head Cap Screw | M10x25 | 1 |
| 86 | 9180-86 | Washer | | 1 |

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# JET J-9180-3 | Stock 414464

## Parts List A - Saw Assembly (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 87 | 9180-87 | Round Head Key | 8x7x50 | 1 |
| 88 | 9180-88 | Output Shaft | | 1 |
| 89 | 9180-89 | Round Head Key | 7x7x30 | 1 |
| 90 | 9180-90 | Bearing | | 1 |
| 91 | 9180-91 | Spring | | 1 |
| 92 | 9180-92 | Spring | | 1 |
| 96 | 9180-96 | Idler Wheel | | 1 |
| 99 | 9180-99 | Nut | M20xP1 | 1 |
| 100 | | Blade (local purchase) | 3/4”x.035x82”x5/8VT | 1 |
| 101 | 9180-101 | Drive Wheel | | 1 |
| 102 | 9180-102 | Drive Shaft Washer | | 1 |
| 103 | TS-1491031 | Hex Cap Screw | M10x25 | 1 |
| 104 | 9180-104 | Frame Back Cover | | 1 |
| 105 | TS-1503041 | Socket Head Cap Screw | M6x16 | 4 |
| 106 | TS-1550041 | Flat Washer | M6 | 4 |
| 111 | TS-2245162 | Button Head Socket Screw | M5x16 | 2 |
| 112 | TS-1550031 | Flat Washer | M5 | 2 |
| 113 | TS-1550031 | Flat Washer | M5 | 1 |
| 114 | TS-2245122 | Button Head Socket Screw | M5x12 | 1 |
| 161 | 9180-161 | Scale | | 1 |
| 162 | 9180-162 | Rivet | ø2X6 | 2 |
| 165S | 9180-165 | Stock Stop Assembly | | 1 |
| 165-1 | 9180-165-1 | Stop Block | | 1 |
| 165-2 | TS-1550061 | Flat Washer | M8 | 2 |
| 165-3 | 9180-165-3 | Locking Handle | | 2 |
| 165-4 | 9180-165-4 | Stock Stop Rod | | 1 |

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# JET J-9180-3 | Stock 414464

## Parts List A - Saw Assembly (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 165-5 | 9180-165-5 | Distance Set Rod | | 1 |
| 165-6 | TS-2310142 | Hex Nut | M14xP1.5 | 1 |
| 165-7 | 9180-165-7 | Scale | | 1 |
| 165-8 | 9180-165-8 | Rivet | ø2 | 4 |
| 170 | 9180-170 | Hand Wheel | | 1 |
| 171 | 9180-171 | Pin | ø5x35 | 1 |
| 172 | 9180-172 | Bearing Cover | | 1 |
| 173 | 9180-173 | Bearing | ø30xø47x3.5 | 1 |
| 174 | 9180-174 | Vise Handle | | 1 |
| 175 | 9180-175 | Spring | | 1 |
| 176 | 9180-176 | Bushing | | 1 |
| 178 | 9180-178 | Washer | | 1 |
| 179 | TS-1503041 | Socket Head Cap Screw | M6x16 | 1 |
| 180 | J-9180-180G | Front Moveable Vise Jaw | | 1 |
| 181 | 9180-181 | Vise Jaw Insert | | 1 |
| 182 | TS-1514011 | Flat Head Socket Screw | M6x12 | 2 |
| 186 | J-9180-186G | Rear Stationary Vise Jaw | | 1 |
| 190 | 9180-190 | Lead Screw | | 1 |
| 191 | TS-1524051 | Set Screw | M8x20 | 1 |
| 193 | TS-2236911 | Socket Head Cap Screw | M6x100 | 2 |
| 194 | J-9180-194G | Swivel Arm | | 1 |
| 195 | TS-1540071 | Hex Nut | M10 | 2 |
| 196 | 9180-196 | Vise Swivel Rod | | 1 |
| 197 | 9180-197 | O-Retainer Ring | ø19.8xø2.4 | 1 |
| 198 | TS-2210451 | Hex Cap Screw | M10x45 | 2 |
| 200 | 9180-200 | Bushing | | 1 |

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# JET J-9180-3 | Stock 414464

## Parts List A - Saw Assembly (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 201 | 9180-201 | Nut | | 1 |
| 202 | 9180-202 | Spring Eye Bolt | | 1 |
| 202-1 | TS-1540071 | Hex Nut | M10 | 1 |
| 203 | 9180-203 | Cylinder Assembly | | 1 |
| 204 | TS-2360121 | Flat Washer | M12 | 2 |
| 205 | TS-1506131 | Socket Head Cap Screw | M12x80 | 1 |
| 207 | TS-1523051 | Set Screw | M6x16 | 2 |
| 208 | TS-1540081 | Hex Nut | M12 | 1 |
| 210 | 9180-210 | Cylinder Cover | | 1 |
| 214 | 9180-214 | Control Box Label | | 1 |
| 215 | | Electrical Control Box Assembly (Reference Only) | | 1 |
| 216 | 9180-216 | Hex Socket Plug | 3/8”PT | 1 |
| 216-1 | 9180-216-1 | Washer | | 1 |
| 218 | 9180-218 | O-Retainer Ring | ID170x5.7W | 1 |
| 219 | TS-1551071 | Lock Washer | M10 | 6 |
| 220 | TS-1505021 | Socket Head Cap Screw | M10x20 | 6 |
| 221 | J-9180-221G | Stand Top | | 1 |
| 221-1 | 9180-221-1G | Swivel Arm Base | | 1 |
| 222 | 9180-222 | Screen | | 1 |
| 223 | TS-2284082 | Pan Head Screw | M4x8 | 2 |
| 224 | 9180-224 | Stop Bolt | M10x50 | 1 |
| 224-1 | 9180-224-1 | Stop Bolt | M10x100 | 1 |
| 225 | TS-1540071 | Hex Nut | M10 | 2 |
| 227 | TS-1491031 | Hex Cap Screw | M10x25 | 2 |
| 228 | TS-2361101 | Lock Washer | M10 | 2 |
| 229 | 9180-229 | Fixed Plate | | 1 |

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# JET J-9180-3 | Stock 414464

## Parts List A - Saw Assembly (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 230 | TS-2246102 | Button Head Socket Screw | M6x10 | 2 |
| 231 | TS-1505051 | Socket Head Cap Screw | M10x35 | 1 |
| 232 | 9180-232 | Nut | | 1 |
| 233 | 9180-233 | Swivel Lock Handle | | 1 |
| 234 | TS-1550071 | Flat Washer | M10 | 4 |
| 235 | TS-1505021 | Socket Head Cap Screw | M10x20 | 4 |
| 240 | 9180-240 | Pump | 1/8HP | 1 |
| 241 | TS-1534052 | Pan Head Screw | M6x16 | 2 |
| 242 | TS-2361061 | Lock Washer | M6 | 2 |
| 243 | 9180-243 | Elbow | 3/8”X3/8” | 1 |
| 245 | 9180-245 | Hose | ø8x1300L | 1 |
| 241 | TS-1534052 | Pan Head Screw | M6x16 | 2 |
| 242 | TS-2361061 | Lock Washer | M6 | 2 |
| 243 | 9180-243 | Elbow | 3/8”X3/8” | 1 |
| 245 | 9180-245 | Hose | ø8x1300L | 1 |
| 248 | 9180-248 | Tray | | 1 |
| 249 | 9180-249 | Feed Support | | 1 |
| | J-9180-250AG | Stand Panel Set (Index #250-1 thru 250-5) | | 1 |
| 250-1 | J-9180-250-1G | Rear Stand Panel | | 1 |
| 250-2 | J-9180-250-2G | Right Stand Panel with door | | 1 |
| 250-3 | J-9180-250-3G | Front Stand Panel with JET logo | | 1 |
| 250-4 | J-9180-250-4G | Left Stand Panel with hook | | 1 |
| 250-5 | J-9180-250-5G | Bottom Plate | | 1 |
| 253 | TS-1490031 | Hex Cap Screw | M8x20 | 12 |
| 254 | TS-1550061 | Flat Washer | M8 | 24 |
| 255 | TS-1540061 | Hex Nut | M8 | 12 |

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## Parts List A - Saw Assembly (continued)

Band Saw | Original JET parts reference

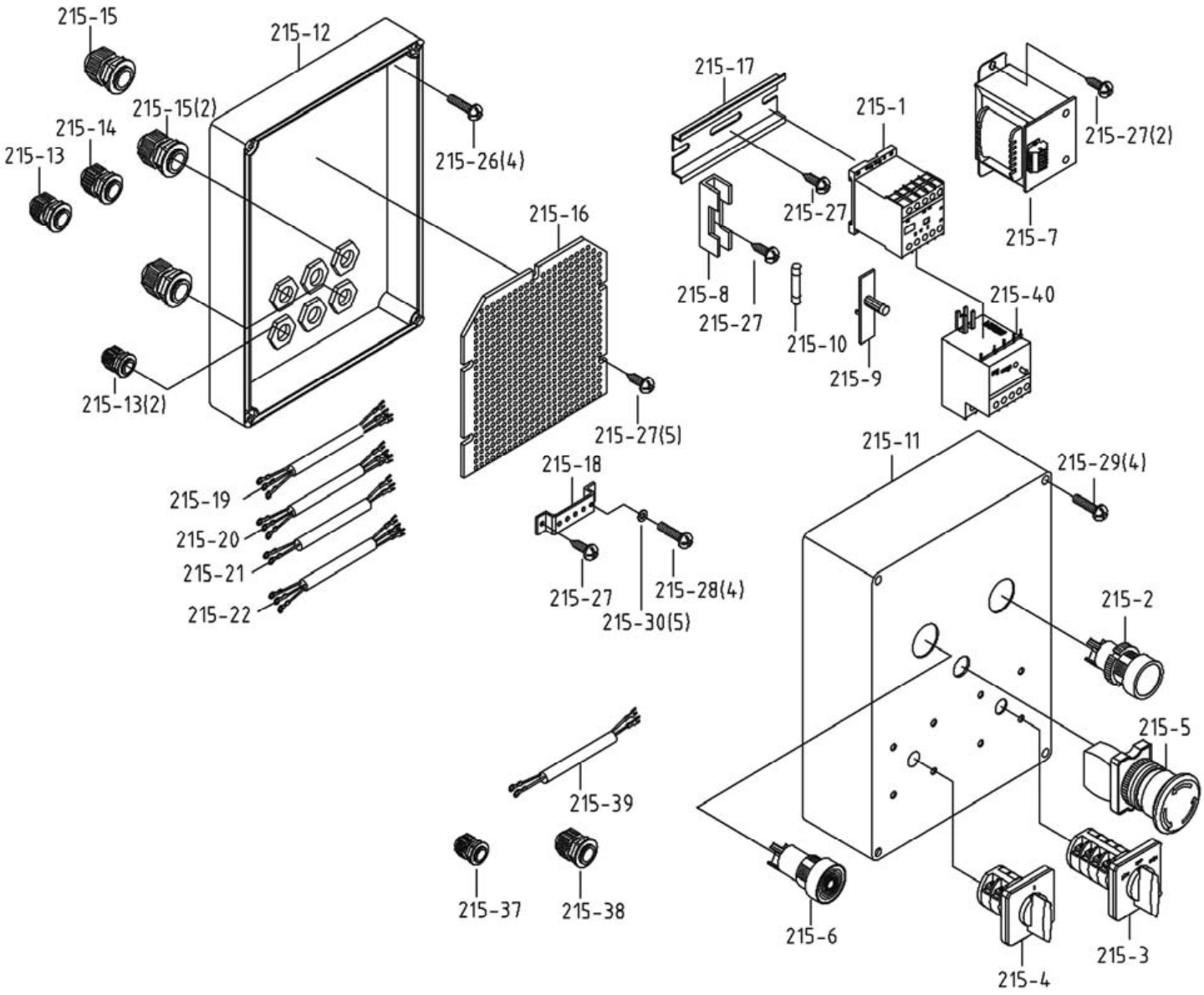
| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| | 9225-256 | Hook Assembly (includes #256-1 thru #256-3) | | 1 |
| 256-1 | 9225-193 | Socket Head Cap Screw | M6x110L | 1 |
| 256-2 | TS-1541021 | Nylon Lock Hex Nut | M6 | 2 |
| 256-3 | TS-1550041 | Washer | M6 | 2 |
| 258 | 9180-258 | Bracket | | 1 |
| 259 | TS-1550031 | Flat Washer | M5 | 2 |
| 260 | TS-1502021 | Socket Head Cap Screw | M5x10 | 2 |
| 282 | 9180-282 | Handle | | 1 |
| 283 | TS-1504031 | Socket Head Cap Screw | M8x16 | 2 |
| 284 | TS-1540061 | Hex Nut | M8 | 2 |
| 285 | TS-2361081 | Lock Washer | M8 | 2 |
| 292 | TS-1540071 | Hex Nut | M10 | 1 |
| 292-1 | TS-2360121 | Flat Washer | M10 | 2 |
| 293 | TS-1505061 | Socket Head Cap Screw | M10x40 | 1 |
| 294 | 9180-294 | Control Box Base | | 1 |
| 295 | TS-1490031 | Hex Cap Screw | M8x20 | 2 |
| 296 | TS-1550061 | Flat Washer | M8 | 2 |
| 297 | 9180-297 | Cylinder Bracket | | 1 |
| 304 | TS-1503041 | Socket Head Cap Screw | M6x16 | 2 |
| 305 | TS-1551041 | Lock Washer | M6 | 2 |
| 306 | TS-1550041 | Flat Washer | M6 | 2 |
| 307 | TS-1540041 | Hex Nut | M6 | 2 |
| 308 | 9180-308 | Plate | | 1 |
| 309 | TS-1502021 | Socket Head Cap Screw | M5x10 | 1 |
| | JETLOGO-1 | JET Logo Plate (not shown) | 2-3/4” x 8” | 1 |
| | STRIPE-1-3/4 | Stripe (not shown) | 1-3/4”W | per ft. |

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# JET J-9180-3 | Stock 414464

## Diagram B - Electrical Box

Band Saw | Original JET parts reference




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# JET J-9180-3 | Stock 414464

## Parts List B - Electrical Box

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 215 | | Electrical Control Box Assembly: 3Ph (Reference Only) | | 1 |
| 215-1 | 9180-215-1 | Magnetic Contactor | | 1 |
| 215-2 | 9180-215-2 | Push Button Start Switch | | 1 |
| 215-3 | 9180-215-3 | Speed Switch | | 1 |
| 215-4 | 9180-215-4 | On/Off Switch | | 1 |
| 215-5 | 9180-215-5 | Emergency Stop Switch | | 1 |
| 215-6 | 9180-215-6 | Power Lamp | | 1 |
| 215-7 | 9180-215-7 | Transformer | | 1 |
| 215-8 | 9180-215-8 | Fuse Base | | 1 |
| 215-9 | 9180-215-9 | Fuse Lid | | 1 |
| 215-10 | 9180-215-10 | Fuse | 2A. | 1 |
| 215-11 | J-9180-215-11 | Electrical Box Cover | | 1 |
| 215-12 | J-9180-215-12 | Electrical Box | | 1 |
| 215-13 | 9180-215-13 | Cable Relief | | 3 |
| 215-14 | 9180-215-14 | Cable Relief | | 1 |
| 215-15 | 9180-215-15 | Cable Relief | | 3 |

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# JET J-9180-3 | Stock 414464

## Parts List B - Electrical Box (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 215-16 | 9180-215-16 | Net Plate | | 1 |
| 215-17 | 9180-215-17 | Rail | | 1 |
| 215-18 | 9180-215-18 | Bracket | | 1 |
| 215-19 | 9180-P4C15 | Power Cable (for 3Ph) | 4cx1.5mm | 1 |
| 215-20 | 9180-M4C15 | Motor Cable (for 3Ph) | 4cx1.5mm | 1 |
| 215-21 | 9180-215-21 | Limit Cable | | 1 |
| 215-22 | 9180-215-22 | Pump Cable | | 1 |
| 215-26 | TS-1533032 | Pan Head Screw | M5x10 | 4 |
| 215-27 | 9180-215-27 | Tapping Screw | M4x8 | 11 |
| 215-28 | 9180-215-28 | Screw | M4x6 | 4 |
| 215-29 | TS-1532052 | Pan Head Screw | M4x16 | 4 |
| 215-30 | 9180-215-30 | Washer | M5 | 5 |
| 215-36 | 9180-215-36 | Limit Switch | | 1 |
| 215-37 | 9180-215-37 | Cable Relief | | 1 |
| 215-38 | 9180-215-38 | Cable Relief | | 1 |
| 215-39 | 9180-215-39 | Wire | | 1 |
| 215-40 | 9180-OL-3 | Overload (for 3Ph) | 2.6 - 3.7A | 1 |

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