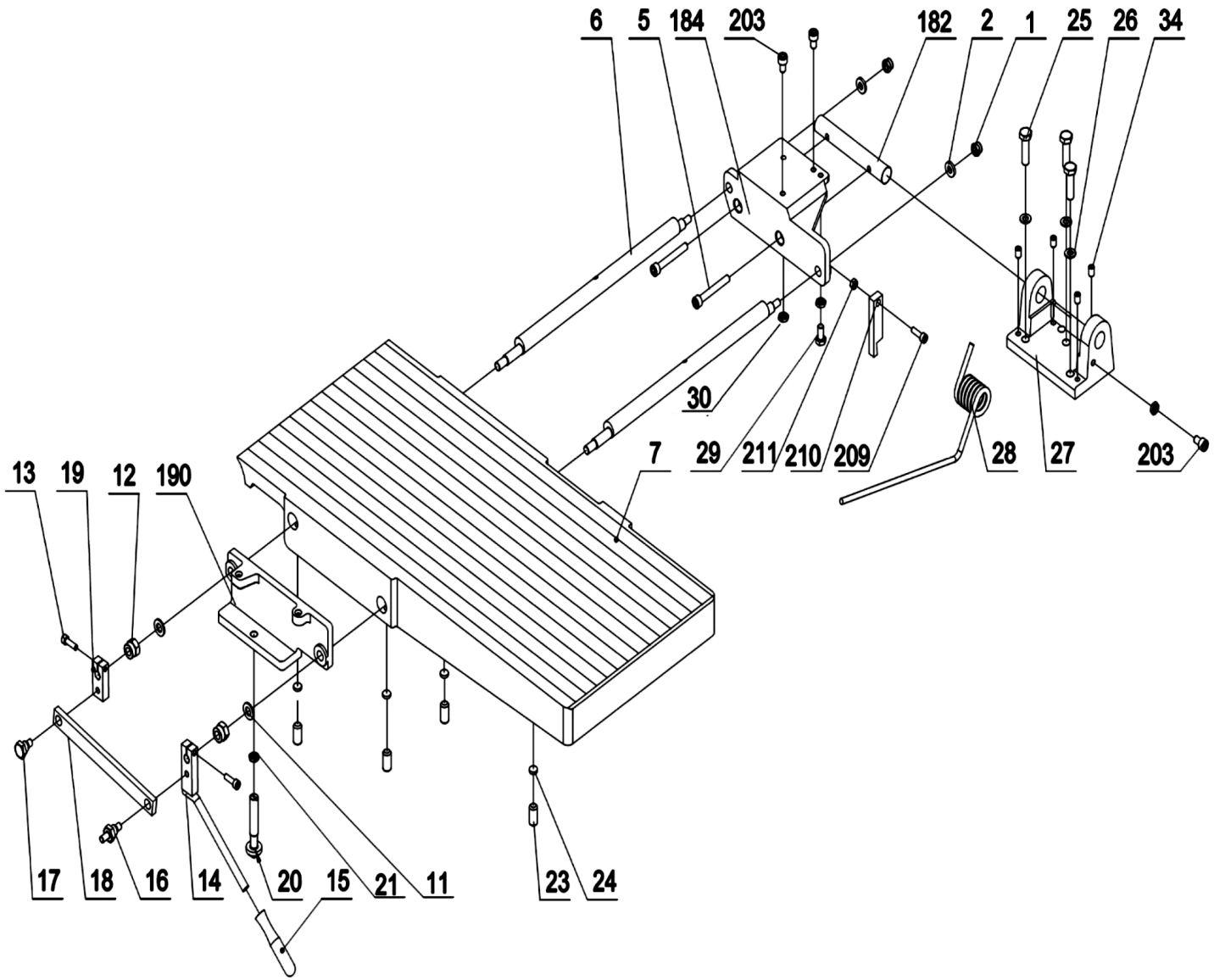
# JET JJP-12 | Stock 708475

## Diagram A - Infeed Table

12-inch straight-knife jointer/planer | Serial 2020100001 and higher



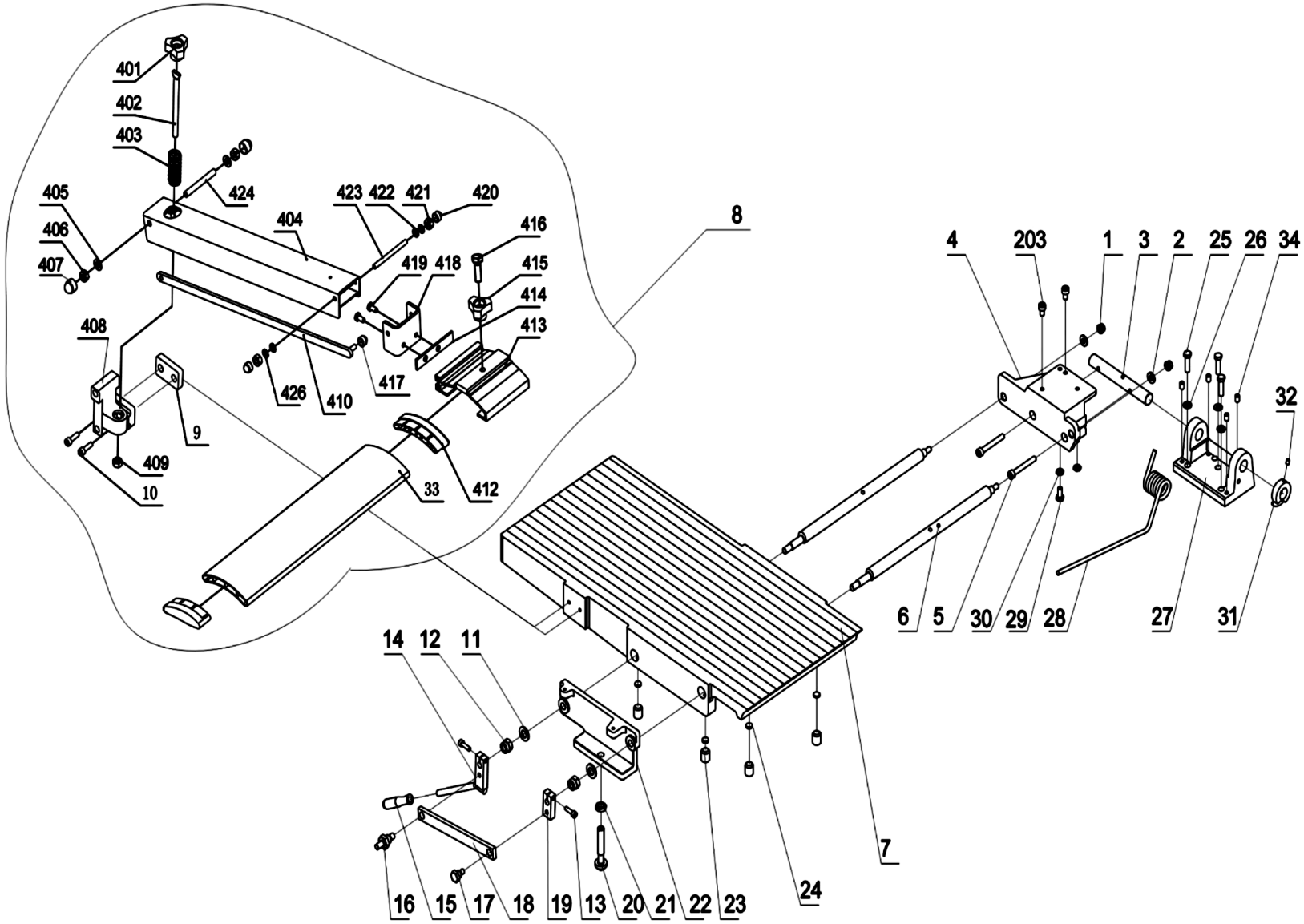

Uses shared Parts List A-G. Applies to serial 2020100001 and higher.

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## Diagram B - Outfeed Table

12-inch straight-knife jointer/planer | Serial 2020100001 and higher



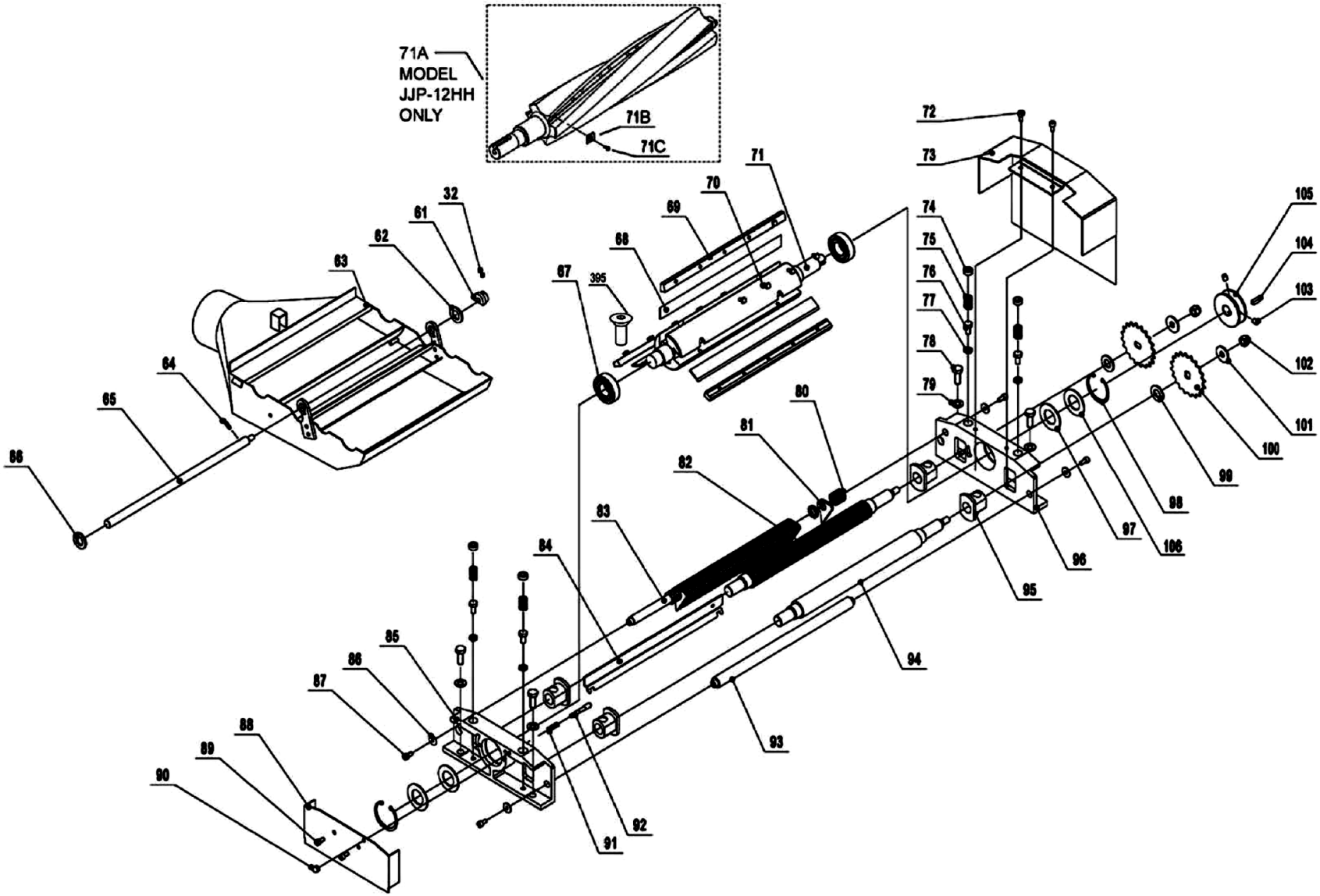

Uses shared Parts List A-G. Applies to serial 2020100001 and higher.

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## Diagram C - Cutterhead

12-inch straight-knife jointer/planer | Serial 2020100001 and higher



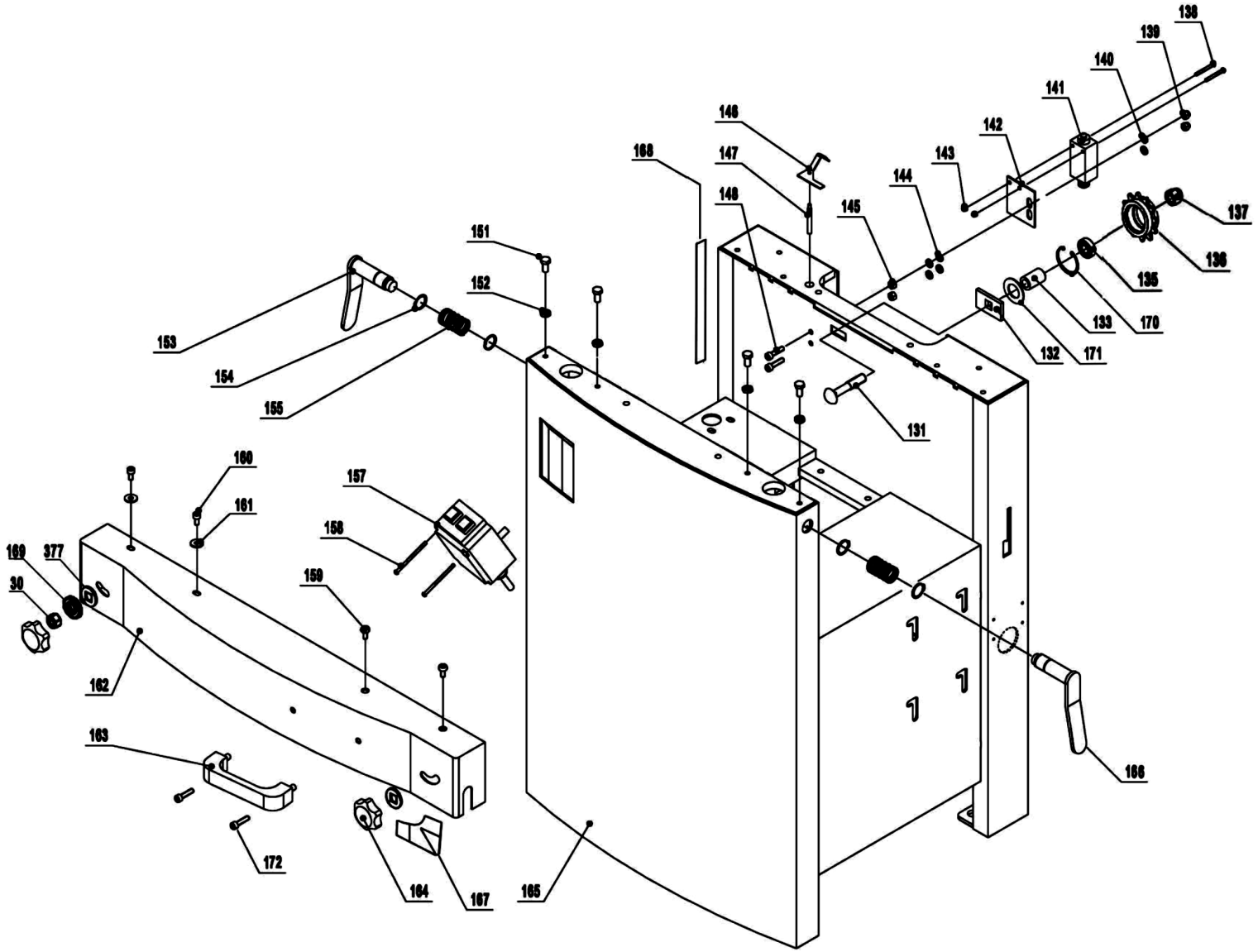

Uses shared Parts List A-G. Applies to serial 2020100001 and higher.

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## Diagram D - Base

12-inch straight-knife jointer/planer | Serial 2020100001 and higher



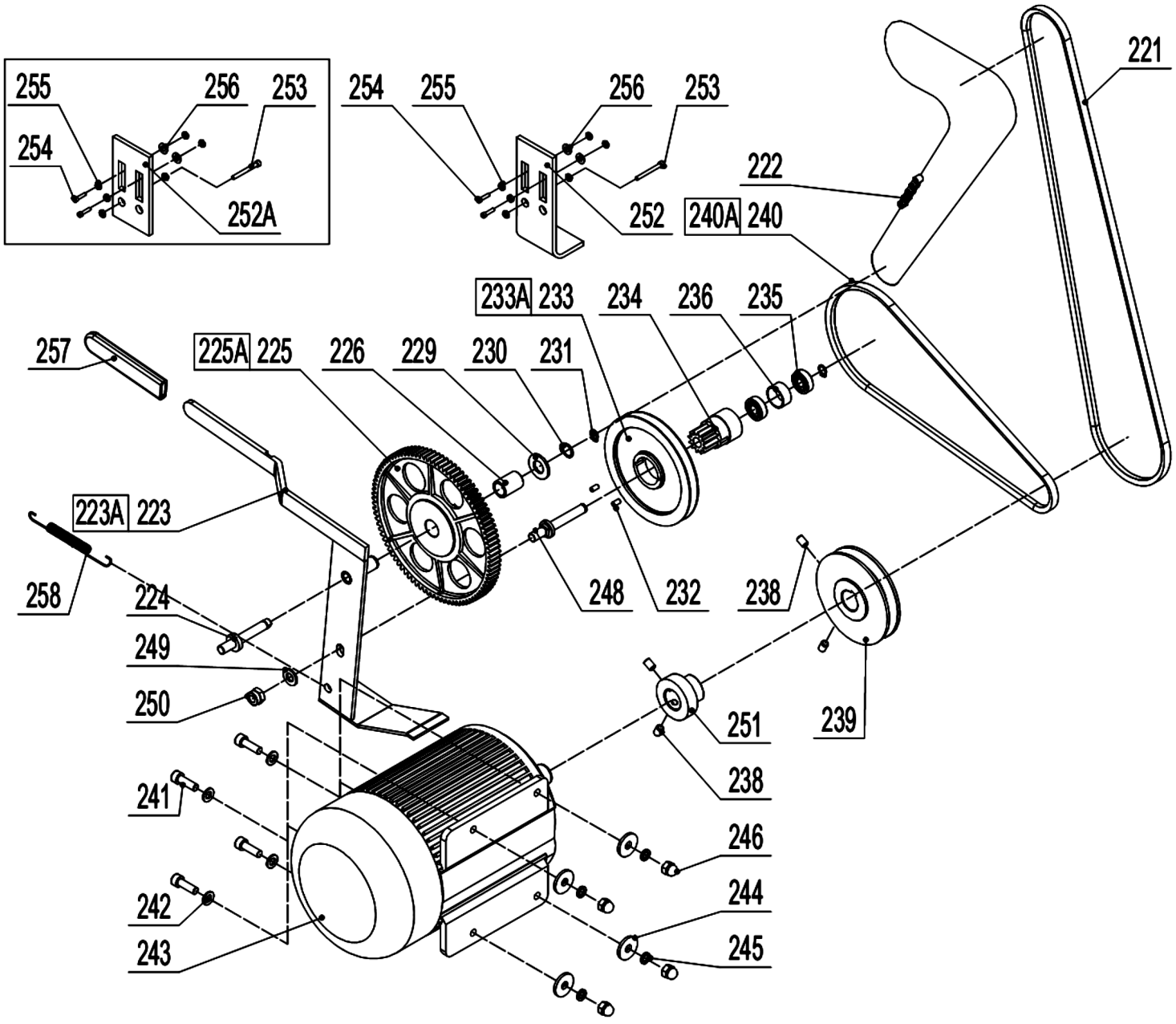

Uses shared Parts List A-G. Applies to serial 2020100001 and higher.

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## Diagram E - Motor

12-inch straight-knife jointer/planer | Serial 2020100001 and higher



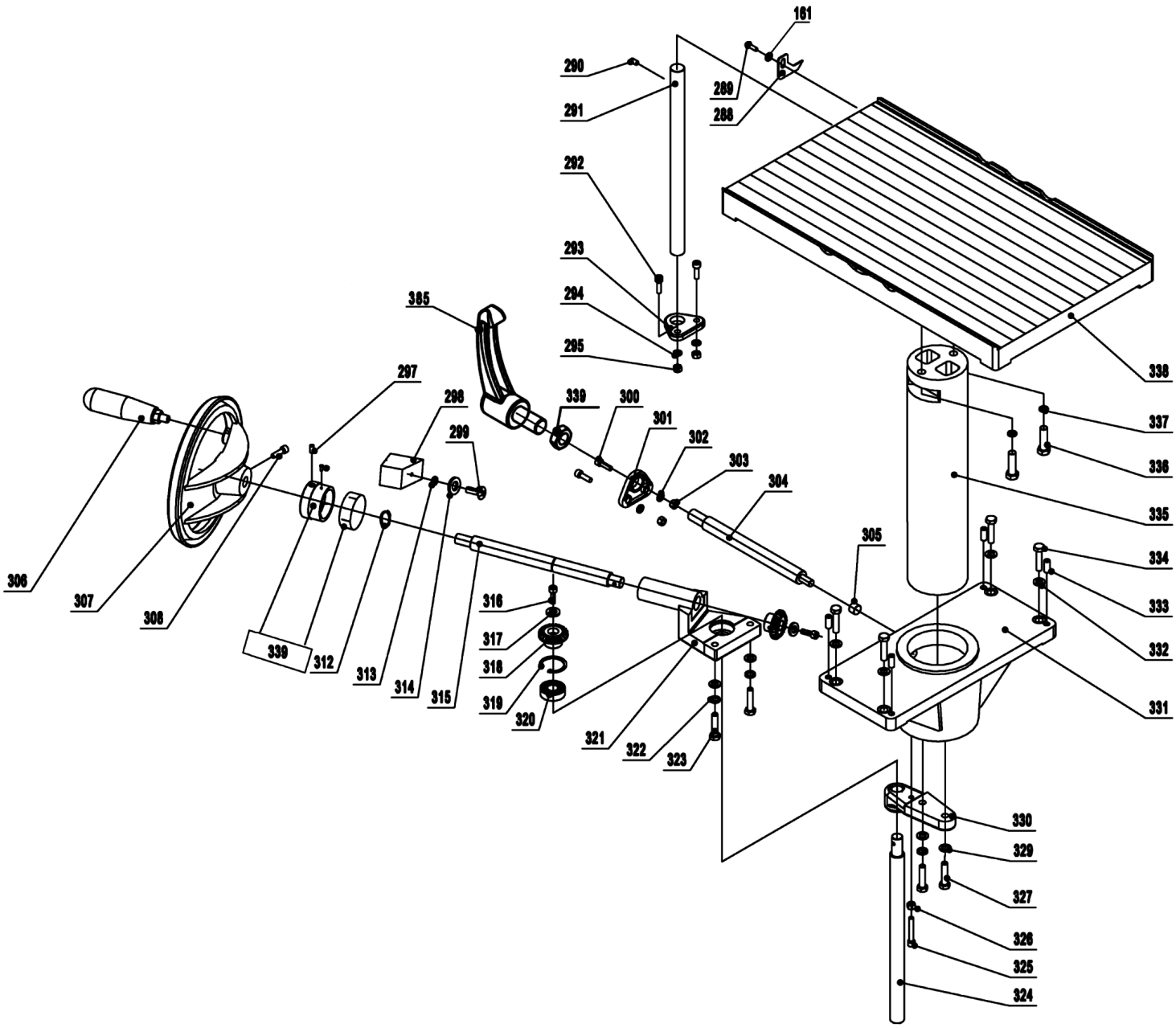

Uses shared Parts List A-G. Applies to serial 2020100001 and higher.

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## Diagram F - Planer Table

12-inch straight-knife jointer/planer | Serial 2020100001 and higher



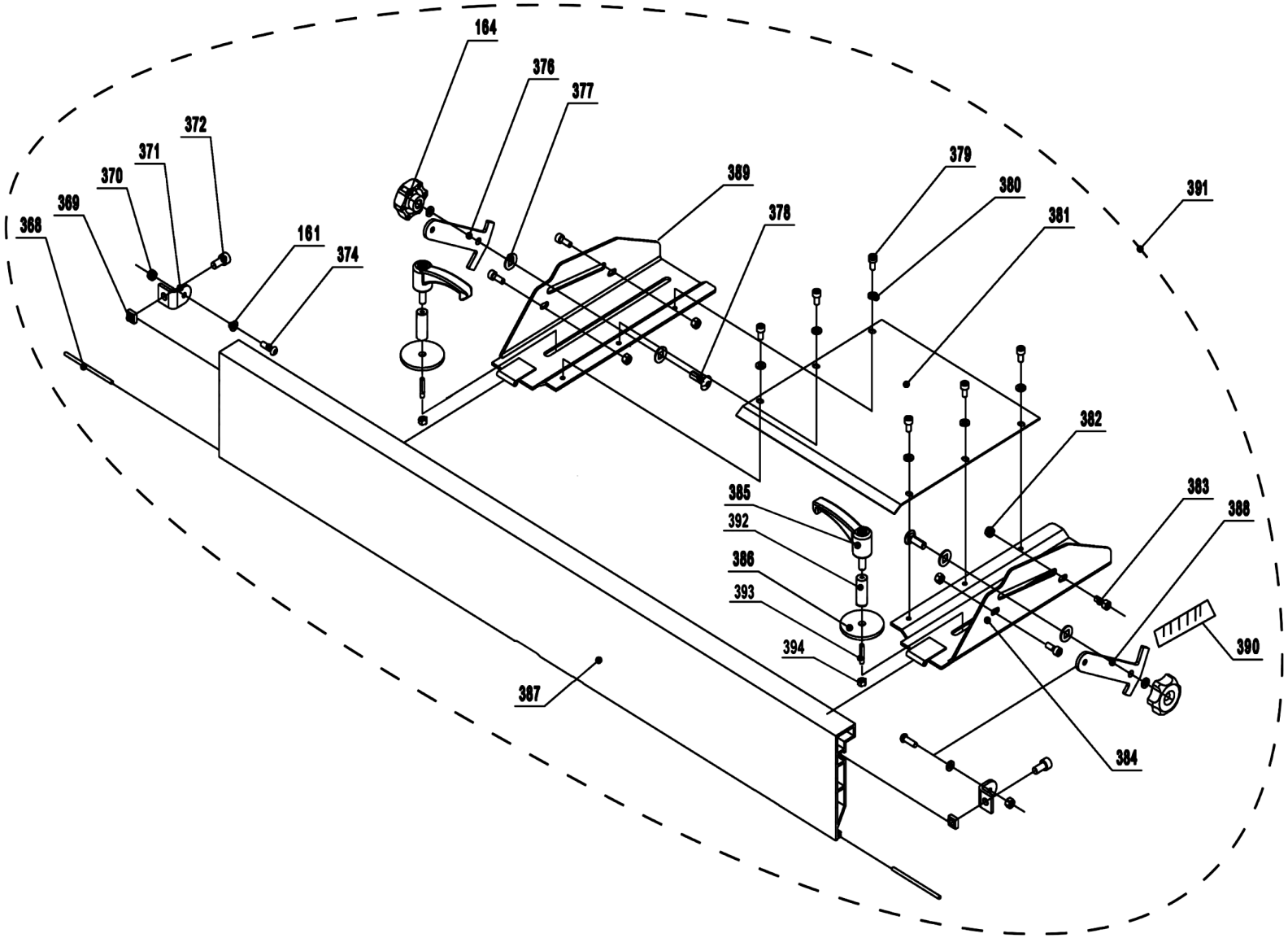

Uses shared Parts List A-G. Applies to serial 2020100001 and higher.

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## Diagram G - Fence

12-inch straight-knife jointer/planer | Serial 2020100001 and higher




Uses shared Parts List A-G. Applies to serial 2020100001 and higher.

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## Parts List A-G - Shared Jointer/Planer Parts

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | TS-1541031 | Lock Nut | M8 | 4 |
| 2 | JJP12-002 | Washer | | 4 |
| 3 | JJP12-003 | Outfeed Table Bracket Shaft | | 1 |
| 4 | JJP12-004 | Outfeed Table Bracket, Right | | 1 |
| 5 | TS-1504121 | Socket Head Cap Screw | M8x60 | 4 |
| 6 | JJP12-006 | Eccentric Shaft | | 4 |
| 7 | JJP12-007 | Table | | 2 |
| 8 | JJP12-008 | Cutterhead Guard Assembly (includes #401-426, #9, #10,#33) | | 1 |
| 9 | JJP12-009 | Bracket | | 1 |
| 10 | TS-1503071 | Socket Head Cap Screw | M6x30 | 2 |
| 11 | JJP12-011 | Washer | H12 | 4 |
| 12 | TS-2342121 | Lock Nut | M12 | 4 |
| 13 | TS-1503051 | Socket Head Cap Screw | M6x20 | 4 |
| 14 | JJP12-014 | Adjusting Handle | | 2 |
| 15 | JJP12-015 | Knob | | 2 |
| 16 | JJP12-016 | Bracket Screw | | 2 |
| 17 | JJP12-017 | Bracket Screw | | 2 |
| 18 | JJP12-018 | Eccentric Shaft Bracket | | 2 |
| 19 | JJP12-019 | Eccentric Shaft Clamp | | 2 |
| 20 | JJP12-020 | Table Locking Shaft | | 2 |
| 21 | TS-1540081 | Hex Nut | M12 | 2 |
| 22 | JJP12-022 | Outfeed Table Bracket, Left | | 1 |
| 23 | TS-1524021 | Socket Set Screw | M8x10 | 8 |
| 24 | JJP12-024 | Plastic Disc | D6 | 8 |
| 25 | TS-1490051 | Hex Cap Screw | M8x30 | 6 |
| 26 | TS-1550061 | Flat Washer | M8 | 6 |
| 27 | JJP12-027 | Table Support | | 2 |
| 28 | JJP12-028 | Spring | | 2 |
| 29 | TS-1490021 | Hex Cap Screw | M8x16 | 2 |
| 30 | TS-1540061 | Hex Nut | M8 | 3 |

Serial 2020100001 and higher. * Straight-knife model only. Blank part numbers: assembly-only parts.

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# JET JJP-12 | Stock 708475

## Parts List A-G - Shared Jointer/Planer Parts (continued)

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 31 | JJP12-031 | Big Cam Wheel | | 1 |
| 32 | TS-2276081 | Socket Set Screw | M6x8 | 1 |
| 33 | JJP12-033 | Cutterhead Guard with Cap | | 1 |
| 34 | TS-1524031 | Socket Set Screw | M8x12 | 8 |
| 61 | JJP12-061 | Small Cam Wheel | | 1 |
| 62 | JJP12-062 | Washer | H16 | 1 |
| 63 | JJP12-063 | Dust Collector Assembly | | 1 |
| 64 | JJP12-064 | Roll Pin | M5x18 | 1 |
| 65 | JJP12-065 | Shaft | | 1 |
| 66 | JJP12-062 | Washer | H16 | 1 |
| 67 | BB-6205ZZ | Bearing | 6205ZZ | 2 |
| 68 | 708821 | Knife (Set of 3) * | | 1 |
| 69 | JJP12-069 | Knife Locking Bar * | | 3 |
| 70 | JJP12-070 | Knife Locking Bar Screw * | | 15 |
| 71 | JJP12-071 | Cutterhead (Straight Knife) * | | 1 |
| 72 | TS-2246122 | Button Head Socket Screw | M6x12 | 4 |
| 73 | JJP12-073 | Belt Cover | | 1 |
| 74 | JJP12-074 | Screw | | 4 |
| 75 | JJP12-075 | Spring | | 4 |
| 76 | TS-1490021 | Hex Cap Screw | M8x16 | 4 |
| 77 | TS-1540061 | Hex Nut | M8 | 4 |
| 78 | TS-1491031 | Hex Cap Screw | M10x25 | 4 |
| 79 | TS-1550071 | Flat Washer | M10 | 4 |
| 80 | JJP12-080 | Adjusting Washer | | 27 |
| 81 | JJP12-081 | Anti-Kickback Finger | | 18 |
| 82 | JJP12-082 | Infeed Roller | | 1 |
| 83 | JJP12-083 | Anti-Kickback Shaft | | 1 |
| 84 | JJP12-084 | Cutterhead Cover | | 1 |
| 85 | JJP12-085 | Cutterhead Bracket, Right | | 1 |
| 86 | TS-1550041 | Flat Washer | M6 | 4 |

Serial 2020100001 and higher. * Straight-knife model only. Blank part numbers: assembly-only parts.

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# JET JJP-12 | Stock 708475

## Parts List A-G - Shared Jointer/Planer Parts (continued)

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 87 | TS-1503031 | Socket Head Cap screw | M6x12 | 4 |
| 88 | JJP12-088 | Cutterhead Bracket Cover | | 1 |
| 89 | TS-2246122 | Button Head Socket Screw | M6x12 | 2 |
| 90 | TS-2331061 | Cap Nut | M6 | 1 |
| 91 | JJP12-091 | Spring | | 1 |
| 92 | JJP12-092 | Stop Pin | | 1 |
| 93 | JJP12-093 | Support Rod | | 1 |
| 94 | JJP12-094 | Outfeed Roller | | 1 |
| 95 | JJP12-095 | Bushing | | 4 |
| 96 | JJP12-096 | Cutterhead Bracket, Left | | 1 |
| 97 | JJP12-097 | Wave Washer | D52 | 2 |
| 98 | JJP12-098 | Retaining Ring | CLP52 | 2 |
| 99 | JJP12-099 | Washer | | 2 |
| 100 | JJP12-100 | Drive Chain Sprocket | | 2 |
| 101 | JJP12-101 | Washer | WSH10 | 2 |
| 102 | TS-1541041 | Lock Nut | M10 | 2 |
| 103 | JJP12-103 | Socket Set Screw | M8x6 | 2 |
| 104 | JJP12-104 | Key | PLN6x16 | 1 |
| 105 | JJP12-105 | Spindle Pulley | | 1 |
| 106 | JJP12-106 | Washer | D52 | 2 |
| 131 | JJP12-131 | Carriage Bolt | N12x65 | 1 |
| 132 | JJP12-132 | Square Washer | | 1 |
| 133 | JJP12-133 | Bushing | | 1 |
| 135 | JJP12-135 | Bearing | 6001-2Z | 1 |
| 136 | JJP12-136S | Chain Wheel (Sprocket) | | 1 |
| 137 | TS-2342121 | Lock Nut | M12 | 1 |
| 138 | TS-2284302 | Pan Head Screw | M4x30 | 2 |
| 139 | TS-1541021 | Lock Nut | M6 | 2 |
| 140 | TS-1550041 | Flat Washer | M6 | 2 |
| 141 | JJP12-141 | Safety Switch | | 1 |

Serial 2020100001 and higher. * Straight-knife model only. Blank part numbers: assembly-only parts.

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# JET JJP-12 | Stock 708475

## Parts List A-G - Shared Jointer/Planer Parts (continued)

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 142 | JJP12-142 | Safety Switch Bracket | | 1 |
| 143 | TS-1541001 | Lock Nut | M4 | 2 |
| 144 | TS-1550041 | Washer | M6 | 4 |
| 145 | TS-1540041 | Hex Nut | M6 | 2 |
| 146 | JJP12-146 | Safety Switch Rocker | | 1 |
| 147 | JJP12-147 | Safety Switch Rocker Shaft | | 1 |
| 148 | TS-1503061 | Socket Head Cap Screw | M6x25 | 2 |
| 151 | JJP12-151 | Bolt | | 4 |
| 152 | TS-1540061 | Hex Nut | M8 | 4 |
| 153 | JJP12-153 | Outfeed Table Lock Handle | | 1 |
| 154 | JJP12-154 | Retaining Ring | CLP20 | 4 |
| 155 | JJP12-155 | Spring | | 2 |
| 156 | JJP12-156 | Direction Label (not shown) | | 1 |
| 157 | JJP12-157 | Switch | 230/60/1 | 1 |
| 158 | JJP12-158 | Pan Head Screw | | 2 |
| 159 | TS-1514021 | Flat Head Socket Screw | M6x16 | 2 |
| 160 | TS-2246122 | Button Head Socket Screw | M6x12 | 2 |
| 161 | JJP12-161 | Washer | H6 | 7 |
| 162 | JJP12-162 | Front Cover | | 1 |
| 163 | JJP12-163 | Handle | | 1 |
| 164 | JJP12-164 | Lock Knob | | 4 |
| 165 | JJP12-165 | Cabinet | | 1 |
| 166 | JJP12-166 | Infeed Table Lock Handle | | 1 |
| 167 | JJP12-167 | Infeed Scale, Inch | | 1 |
| 168 | JJP12-168 | Thickness Scale, Inch | | 1 |
| 169 | JJP12-169 | Washer | H8 | 2 |
| 170 | JJP12-170 | Retaining Ring | | 1 |
| 171 | JJP12-011 | Washer | H12 | 2 |
| 172 | TS-1504041 | Socket Head Cap Screw | M8x20 | 2 |
| 182 | JJP12-182 | Infeed Table Bracket Shaft | | 1 |

Serial 2020100001 and higher. * Straight-knife model only. Blank part numbers: assembly-only parts.

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# JET JJP-12 | Stock 708475

## Parts List A-G - Shared Jointer/Planer Parts (continued)

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 184 | JJP12-184 | Infeed Table Bracket, Right | | 1 |
| 190 | JJP12-190 | Infeed Table Bracket, Left | | 1 |
| 203 | TS-1504031 | Socket Head Cap Screw | M8x16 | 4 |
| 209 | TS-1504081 | Socket Head Cap Screw | M8x40 | 1 |
| 210 | JJP12-210 | Table Stopper | | 1 |
| 211 | TS-1540061 | Hex Nut | M8 | 3 |
| 221 | JJP12-221 | V-Belt for Cutterhead, 60Hz | | 1 |
| 222 | JJP12-222 | Drive Chain | | 1 |
| 223 | JJP12-223 | Cam Wheel Bracket * | | 1 |
| 224 | JJP12-224 | Cam Wheel Shaft | | 1 |
| 225 | JJP12-225 | Cam Wheel with Sprocket/Key * | | 1 |
| 226 | JJP12-226 | Bushing | | 1 |
| 229 | JJP12-229 | Washer | | 1 |
| 230 | JJP12-230 | Retaining Ring | CLP15 | 1 |
| 231 | JJP12-231 | Retaining Ring | CLP10 | 2 |
| 232 | TS-1522031 | Socket Set Screw | M5x10 | 2 |
| 233 | JJP12-233 | Flat Belt Feed Roller Pulley * | | 1 |
| 234 | JJP12-234 | Cam Wheel | | 1 |
| 235 | JJP12-235 | Bearing | 6000-2Z | 2 |
| 236 | JJP12-236 | Bearing Spacer | | 1 |
| 238 | TS-1524031 | Socket Set Screw | M8x12 | 2 |
| 239 | JJP12-239 | Motor Pulley, 60Hz | | 1 |
| 240 | JJP12-240 | Flat Belt for Feed Roller * | | 1 |
| 241 | TS-1490041 | Hex Cap Screw | M8x25 | 4 |
| 242 | TS-1550061 | Flat Washer | M8 | 4 |
| 243 | JJP12-243 | Motor | 3HP, 230V, 60Hz, 1Ph | 1 |
| 244 | JJP12-244 | Washer | H8 | 4 |
| 245 | TS-2361081 | Lock Washer | M8 | 4 |
| 246 | TS-2331081 | Cap Nut | M8 | 4 |

Serial 2020100001 and higher. * Straight-knife model only. Blank part numbers: assembly-only parts.

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## Parts List A-G - Shared Jointer/Planer Parts (continued)

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 247 | JJP12-247 | Capacitor 230/60/1 (not shown) | 50µF 450VAC | 1 |
| | JJP12-247-1 | (s/n2012080062 and higher) Capacitor 230/60/1 (not shown) | 60µF 450VAC | 1 |
| 248 | JJP12-248 | Shaft | | 1 |
| 249 | TS-2361101 | Lock Washer | M10 | 1 |
| 250 | TS-1540071 | Hex Nut | M10 | 1 |
| 251 | JJP12-251 | Small Motor Pulley | | 1 |
| 252 | JJP12-252 | Plate * | | 1 |
| 253 | TS-2206601 | Hex Cap Screw | M6x60 | 1 |
| 254 | TS-1482051 | Hex Cap Screw | M6x25 | 2 |
| 255 | TS-1540041 | Hex Nut | M6 | 6 |
| 256 | TS-1550041 | Flat Washer | M6 | 2 |
| 257 | JJP12-257 | Rubber Handle | | 1 |
| 258 | JJP12-258 | Tension Spring | | 1 |
| 288 | JJP12-288 | Indicator | | 1 |
| 289 | TS-2246122 | Button Head Socket Screw | M6x12 | 1 |
| 290 | TS-1524031 | Socket Set Screw | M8x12 | 1 |
| 291 | JJP12-291 | Table Guide Bar | | 1 |
| 292 | TS-1503051 | Socket Head Cap screw | M6x20 | 2 |
| 293 | JJP12-293 | Guide Bar Bracket | | 2 |
| 294 | TS-1550041 | Flat Washer | M6 | 2 |
| 295 | TS-1540041 | Hex Nut | M6 | 2 |
| 297 | TS-1524031 | Socket Set Screw | M8x12 | 1 |
| 298 | JJP12-298 | Indicator Seat | | 1 |
| 299 | TS-2246202 | Button Head Socket Screw | M6x20 | 1 |
| 300 | JJP12-300 | Screw | | 2 |
| 301 | JJP12-301 | Cover | | 1 |
| 302 | JJP12-302 | Washer | | 2 |
| 303 | JJP12-303 | Nut | | 2 |
| 304 | JJP12-304 | Locking Bar | | 1 |
| 305 | JJP12-305 | Locking Shoe | | 1 |

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## Parts List A-G - Shared Jointer/Planer Parts (continued)

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 306 | JJP12-306 | Crank Handle | | 1 |
| 307 | JJP12-307 | Hand Wheel | | 1 |
| 308 | TS-1504031 | Socket Head Cap Screw | M8x16 | 1 |
| 312 | JJP12-154 | Retaining Ring | CLP20 | 1 |
| 313 | JJP12-313 | Retaining Ring | | 1 |
| 314 | JJP12-314 | Washer | | 1 |
| 315 | JJP12-315 | Crank Bar | | 1 |
| 316 | TS-2246122 | Button Head Socket Screw | M6x12 | 2 |
| 317 | TS-1540041 | Flat Washer | M6 | 2 |
| 318 | JJP12-318 | Bevel Gear | | 2 |
| 319 | JJP12-319 | Retaining Ring | CLP35 | 1 |
| 320 | JJP12-320 | Bearing | 6202-2Z | 1 |
| 321 | JJP12-321 | Bevel Gear Bracket | | 1 |
| 322 | TS-1550061 | Flat Washer | M8 | 5 |
| 323 | TS-1490061 | Hex Cap Screw | M8x35 | 2 |
| 324 | JJP12-324 | Thread Rod | | 1 |
| 325 | JJP12-325 | Bolt | M6x40 | 1 |
| 326 | TS-1540041 | Hex Nut | M6 | 1 |
| 327 | TS-1490061 | Hex Cap Screw | M8x35 | 2 |
| 329 | TS-1550061 | Flat Washer | M8 | 2 |
| 330 | JJP12-330 | Thread Rod Bracket | | 1 |
| 331 | JJP12-331 | Column Support | | 1 |
| 332 | TS-1550061 | Flat Washer | M8 | 4 |
| 333 | TS-1524051 | Socket Set Screw | M8x20 | 4 |
| 334 | TS-1490061 | Hex Cap Screw | M8x35 | 4 |
| 335 | JJP12-335 | Column | | 1 |
| 336 | TS-149105 | Hex Cap Screw | M10x35 | 2 |
| 337 | TS-2361101 | Lock Washer | M10 | 2 |
| 338 | JJP12-338 | Planer Table | | 1 |
| 339 | JJP12-339 | Scale Ring Assembly, Inch | | 1 |

Serial 2020100001 and higher. * Straight-knife model only. Blank part numbers: assembly-only parts.

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## Parts List A-G - Shared Jointer/Planer Parts (continued)

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 368 | JJP12-368 | Hinge Pin | | 2 |
| 369 | JJP12-369 | Square Nut | M8 | 2 |
| 370 | TS-1541021 | Lock Nut | M6 | 2 |
| 371 | JJP12-371 | Fence Mounting Bracket | | 2 |
| 372 | TS-1504031 | Socket Head Cap Screw | M8x16 | 2 |
| 374 | TS-1514021 | Flat Head Socket Screw | M6x16 | 2 |
| 376 | JJP12-376 | Fence Support, Right | | 1 |
| 377 | JJP12-377 | Nylon Washer | | 10 |
| 378 | JJP12-378 | Carriage Bolt | M8x25 | 2 |
| 379 | TS-2246122 | Button Head Socket Screw | M6x12 | 6 |
| 380 | TS-1550041 | Flat Washer | M6 | 6 |
| 381 | JJP12-381 | Cutterhead Cover | | 1 |
| 382 | TS-1541021 | Lock Nut | M6 | 4 |
| 383 | TS-1503031 | Socket Head Cap Screw | M6x12 | 4 |
| 384 | JJP12-384 | Fence Bracket, Left | | 1 |
| 385 | JJP12-385 | Locking Handle | | 3 |
| 386 | JJP12-386 | Special Washer | | 2 |
| 387 | JJP12-387 | Fence | | 1 |
| 388 | JJP12-388 | Fence Support, Left | | 1 |
| 389 | JJP12-389 | Fence Bracket, Right | | 1 |
| 390 | JJP12-390 | Fence Scale | | 1 |
| 391 | JJP12-391 | Complete Fence Assembly | | 1 |
| 392 | JPT410-392 | Locking Tube (s/n 2010110096 and higher) | | 2 |
| 393 | JPT410-393 | Set Screw | M8x50 | 2 |
| 394 | JPT410-394 | Nut | M8 | 2 |
| 395 | JJP12-071-01 | Adjusting Screw | M6x20 | 6 |
| 401 | | Lock Knob (RE: JJP12-008) | | 1 |
| 402 | | Lead Screw (RE: JJP12-008) | | 1 |
| 403 | | Spring (RE: JJP12-008) | | 1 |
| 404 | | Bracket for Guard (RE: JJP12-008) | | 1 |

Serial 2020100001 and higher. * Straight-knife model only. Blank part numbers: assembly-only parts.

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## Parts List A-G - Shared Jointer/Planer Parts (continued)

12-inch straight-knife jointer/planer | Serial 2020100001 and higher

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 405 | TS-1550031 | Washer | 5 | 2 |
| 406 | TS-1541011 | Lock Nut | M5 | 2 |
| 407 | | Cap (RE: JJP12-008) | | 2 |
| 408 | | Locking Support (RE: JJP12-008) | | 1 |
| 409 | TS-2311081 | Hex. Nut | M8 | 1 |
| 410 | | Linkage Bar (RE: JJP12-008) | | 1 |
| 412 | | End Cap (RE: JJP12-033) | | 2 |
| 413 | | Guard Plate Cover (RE: JJP12-033) | | 1 |
| 414 | | Lock Plate (RE: JJP12-033) | | 1 |
| 415 | | Knob (RE: JJP12-033) | | 1 |
| 416 | | Nylon Bolt (RE: JJP12-033) | | 1 |
| 417 | TS-1541021 | Lock Nut | M6 | 1 |
| 418 | | Bracket (RE: JJP12-033) | | 1 |
| 419 | TS-1540031 | Hex. Nut | M5 | 2 |
| 420 | | Cap (RE: JJP12-008) | | 2 |
| 421 | TS-1541021 | Lock Nut | M6 | 2 |
| 422 | | Nylon Washer | 6 | 2 |
| 423 | | Shaft-M6 (RE: JJP12-033) | | 1 |
| 424 | | Shaft-M8 (RE: JJP12-033) | | 1 |
| 426 | TS-1550041 | Washer | 6 | 2 |
| | JJP12-136AS | Chain Wheel (Sprocket) Assembly (includes #131-#137, #170,#171 ) | | 1 |
| | | ID Label, JJP-12 * (not shown) | | 1 |
| | LM000397 | Motor Label, JJP-12/JJP-12HH (not shown) | | 1 |
| | LM000398 | Warning Label, JJP-12/JJP-12HH (not shown) | | 1 |
| | LM000399 | Table Up-Down Warning Label, JJP-12,12HH (not shown) | | 1 |
| | JJP12-501 | JET Logo with Adhesive (s/n 2020100001 and higher) | 8"x20" | 1 |
| | JJP12-502 | JJP12 Model Logo with Adhesive (s/n 2020100001 and higher) | | 1 |

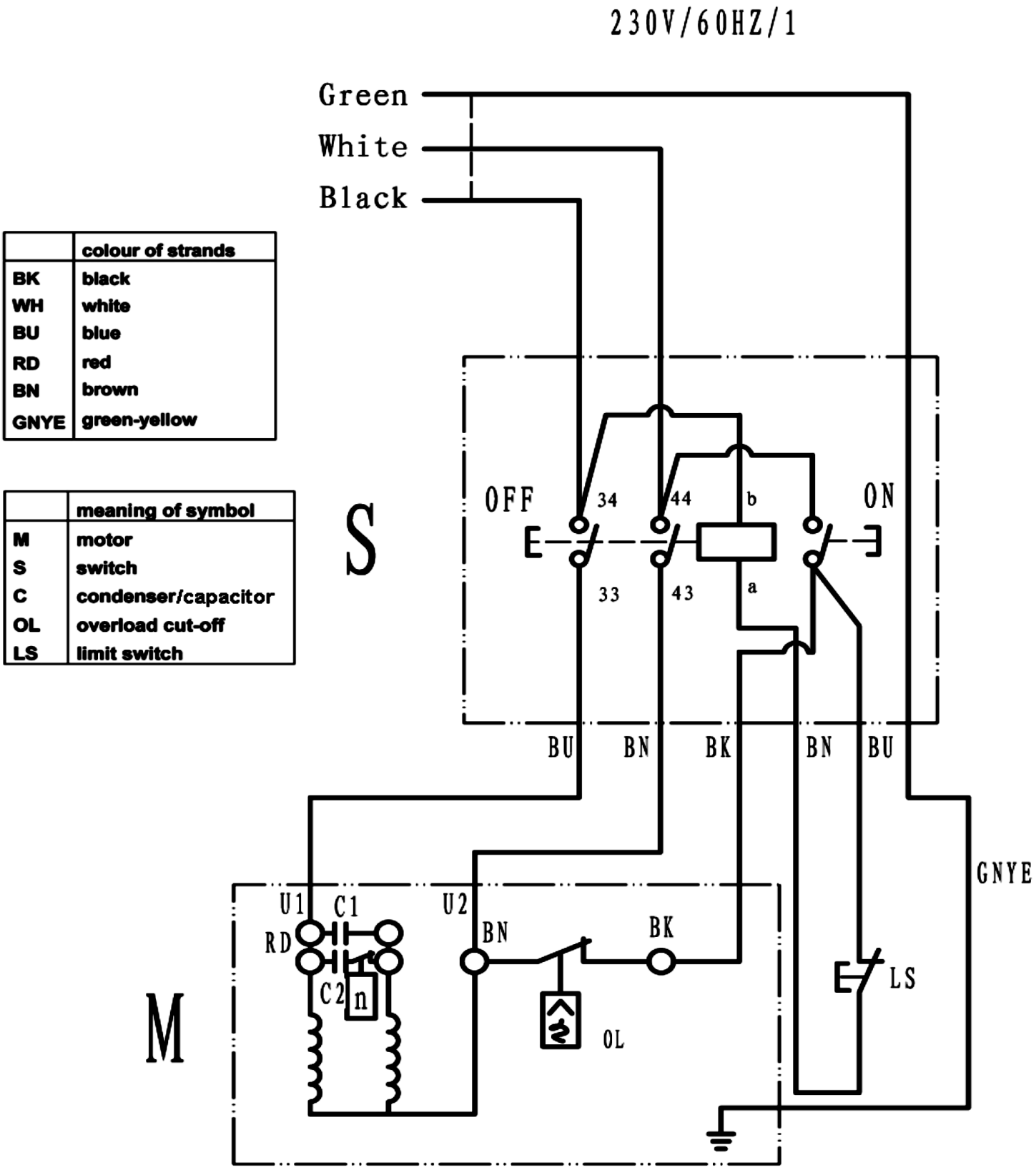
Serial 2020100001 and higher. * Straight-knife model only. Blank part numbers: assembly-only parts.

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# JET JJP-12 | Stock 708475

## Diagram H - Electrical Connection

12-inch straight-knife jointer/planer | Serial 2020100001 and higher




| | colour of strands |
|---|---|
| BK | black |
| WH | white |
| BU | blue |
| RD | red |
| BN | brown |
| GNYE | green-yellow |

| | meaning of symbol |
|---|---|
| M | motor |
| S | switch |
| C | condenser/capacitor |
| OL | overload cut-off |
| LS | limit switch |

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