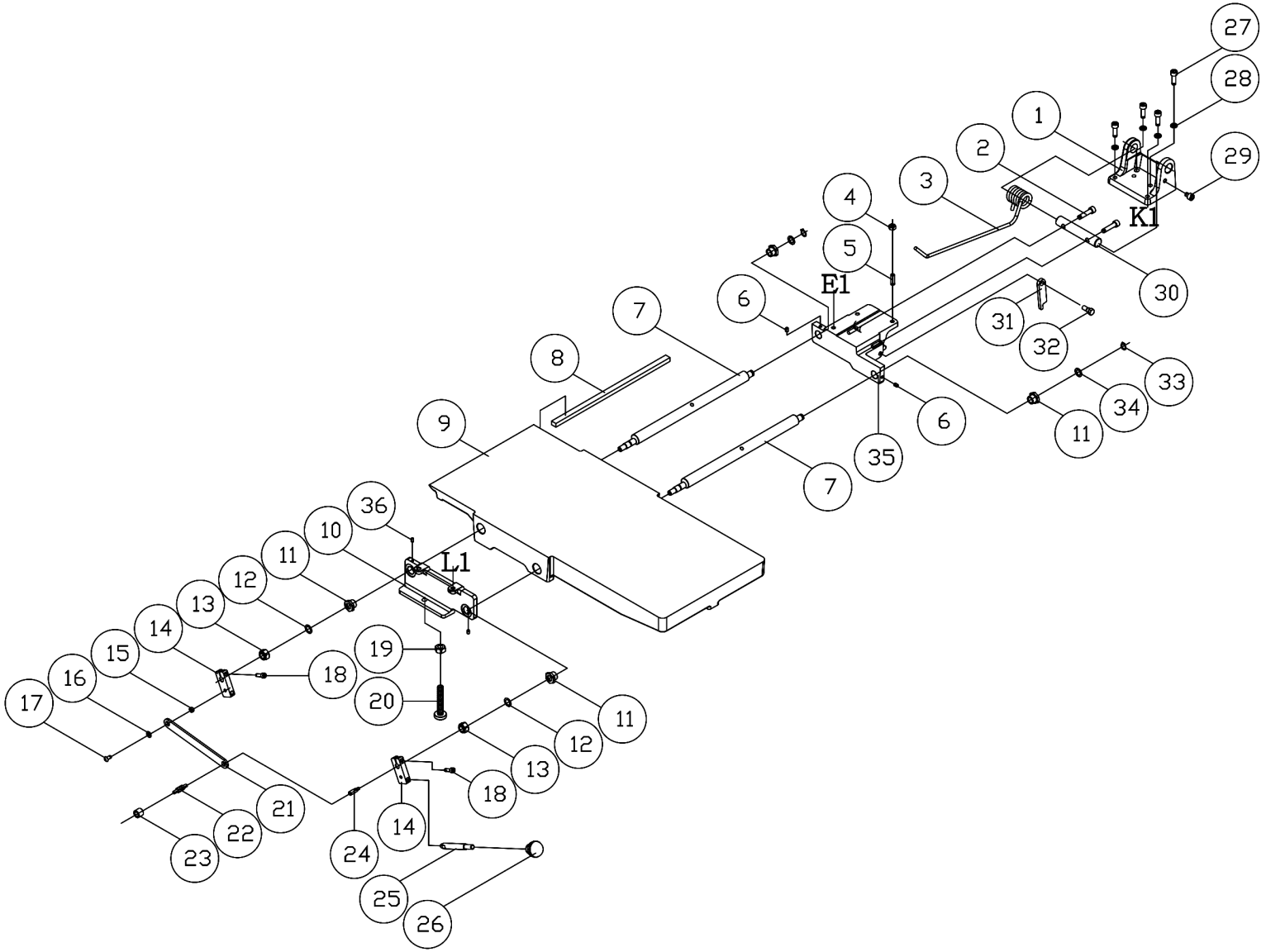
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Diagram A - Infeed Table

12-inch jointer/planer | Helical cutterhead



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Parts List A - Infeed Table

12-inch jointer/planer | Helical cutterhead

Ref.	Part number	Description	Size	Qty.
1	JPJ12B-101	Fixed Jointer Table Hinge		1
2	JPJ12B-102	Socket Head Cap Screw w/threadlocker	M8 x 1.25P x 35L	2
3	JPJ12B-103	Torsion Spring		1
4	TS-2311081	Hex Nut	M8 x 1.25P	1
5	TS-1524061	Socket Head Set Screw	M8 x 1.25P x 25L	1
6	JPJ12B-106	Socket Head Set Screw w/threadlocker	M6 x 1.0P x 8L	2
7	JPJ12B-107	Eccentric Shaft		2
8	JPJ12B-108	Foam Pad		1
9	JPJ12B-109	Infeed Table		1
10	JPJ12B-110	Jointer Table Linking Bracket (Right)		1
11	JPJ12B-111	Eccentric Cam		4
12	JPJ12B-112	Oilite Washer		2
13	TS-2342121	Nylon Lock Hex Nut	M12 x 1.75PL	2
14	JPJ12B-114	Handle Bracket		2
15	JPJ12B-115	Bushing		1
16	TS-1550041	Flat Washer	6.3 x 13 x 1.0T	1
17	TS-2246122	Socket Head Button Screw	M6 x 1.0P x 12L	1
18	TS-1503051	Socket Head Cap Screw	M6 x 1.0P x 20L	2
19	TS-2311121	Hex Nut	M12 x 1.75P	1
20	JPJ12B-120	Stop Bracket		1
21	JPJ12B-121	Linking Plate		1
22	JPJ12B-122	Shaft		1
23	JPJ12B-123	Bushing		1
24	JPJ12B-124	Standoff		1
25	JPJ12B-125	Handle Shaft		1
26	6284865	Knob		1
27	TS-1504051	Socket Head Cap Screw	M8 x 1.25P x 25L	4
28	TS-2361081	Lock Washer	M8	4
29	JPJ12B-129	Socket Head Cap Screw w/threadlocker	M8 x 1.25P x 10L	1
30	JPJ12B-130	Infeed Table Pivot Shaft		1

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Parts List A - Infeed Table (continued)

12-inch jointer/planer | Helical cutterhead

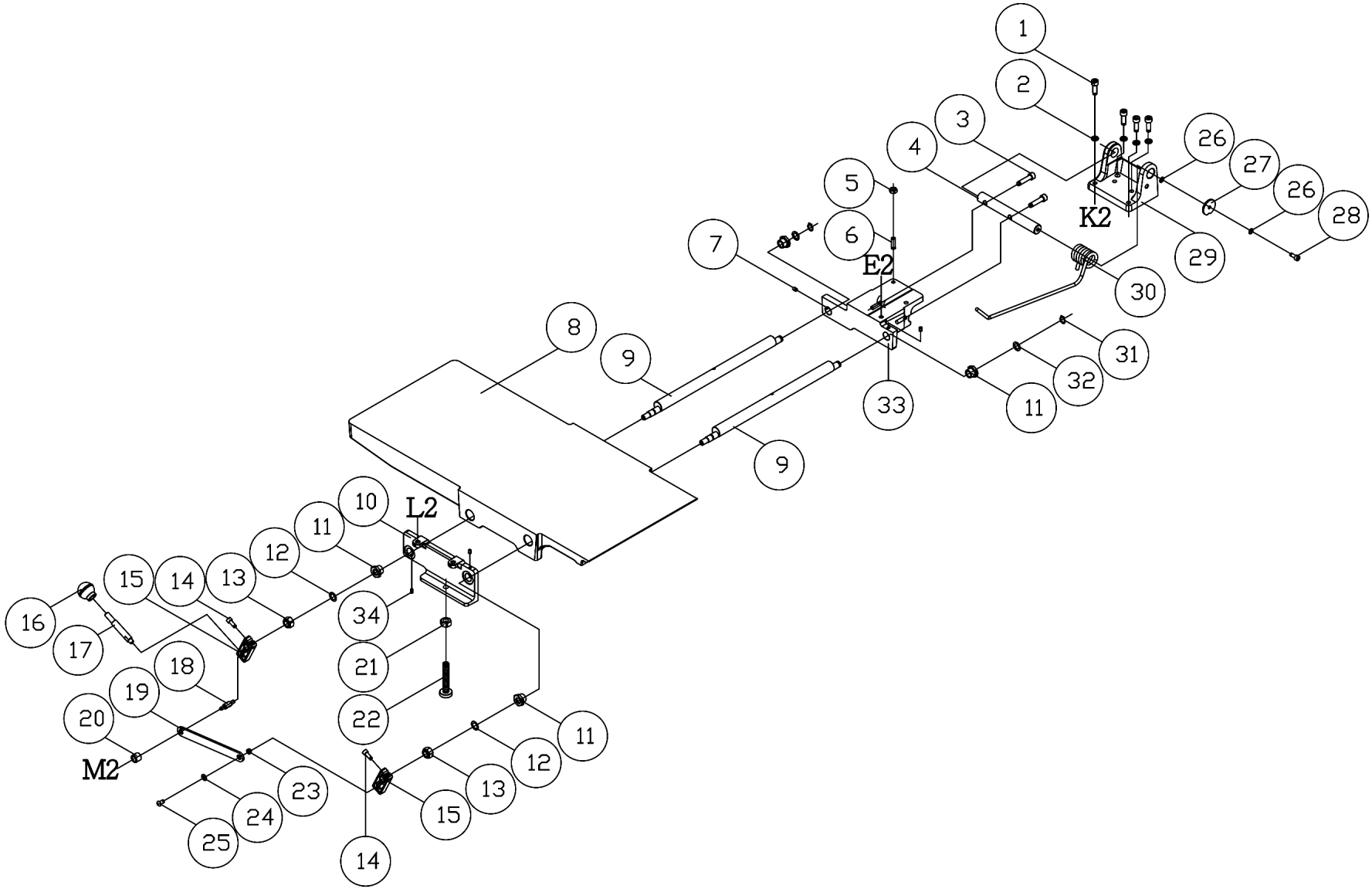
Ref.	Part number	Description	Size	Qty.
31	JPJ12B-131	Jointer Table Stop Bracket		1
32	JPJ12B-132	Shoulder Screw		1
33	JPJ12B-133	External Retaining Ring, C-Type	STW-12	2
34	TS-2360121	Flat Washer	12.1 x 18.7 x 1.0T	2
35	JPJ12B-135	Rotary Jointer Table Hinge (Right)		1
36	JPJ12B-136	Socket Head Set Screw w/threadlocker	M5 x 0.8P x 8L	2

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Diagram B - Outfeed Table

12-inch jointer/planer | Helical cutterhead



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Parts List B - Outfeed Table

12-inch jointer/planer | Helical cutterhead

Ref.	Part number	Description	Size	Qty.
1	TS-1504051	Socket Head Cap Screw	M8 x 1.25P x 25L	4
2	TS-2361081	Lock Washer	M8	4
3	JPJ12B-102	Socket Head Cap Screw w/threadlocker	M8 x 1.25P x 35L	2
4	JPJ12B-204	Outfeed Table Pivot Shaft		1
5	TS-2311081	Hex Nut	M8 x 1.25P	1
6	TS-1524061	Socket Head Set Screw	M8 x 1.25P x 25L	1
7	JPJ12B-106	Socket Head Set Screw w/threadlocker	M6 x 1.0P x 8L	2
8	JPJ12B-109	Jointer Table		1
9	JPJ12B-107	Eccentric Shaft		2
10	JPJ12B-210	Jointer Table Linking Bracket (Left)		1
11	JPJ12B-111	Eccentric Cam		4
12	JPJ12B-112	Oilite Washer		2
13	TS-2342121	Nylon Lock Hex Nut	M12 x 1.75P	2
14	TS-1503051	Socket Head Cap Screw	M6 x 1.0P x 20L	2
15	JPJ12B-114	Handle Bracket		2
16	6284865	Knob		1
17	JPJ12B-217	Handle Shaft		1
18	JPJ12B-122	Shaft		1
19	JPJ12B-121	Linking Plate		1
20	JPJ12B-123	Bushing		1
21	TS-2311121	Hex Nut	M12 x 1.75P	1
22	JPJ12B-120	Stop Bracket		1
23	JPJ12B-115	Bushing		1
24	TS-1550041	Flat Washer	6.3 x 13 x 1.0T	1
25	TS-2246122	Socket Head Button Screw	M6 x 1.0P x 12L	1
26	JPJ12B-226	Star Washer	M6	2
27	JPJ12B-227	Eccentric Cam		1
28	JPJ12B-228	Socket Head Cap Screw	M6 x 1.0P x 15L	1
29	JPJ12B-101	Fixed Jointer Table Hinge		1
30	JPJ12B-103	Torsion Spring		1

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Parts List B - Outfeed Table (continued)

12-inch jointer/planer | Helical cutterhead

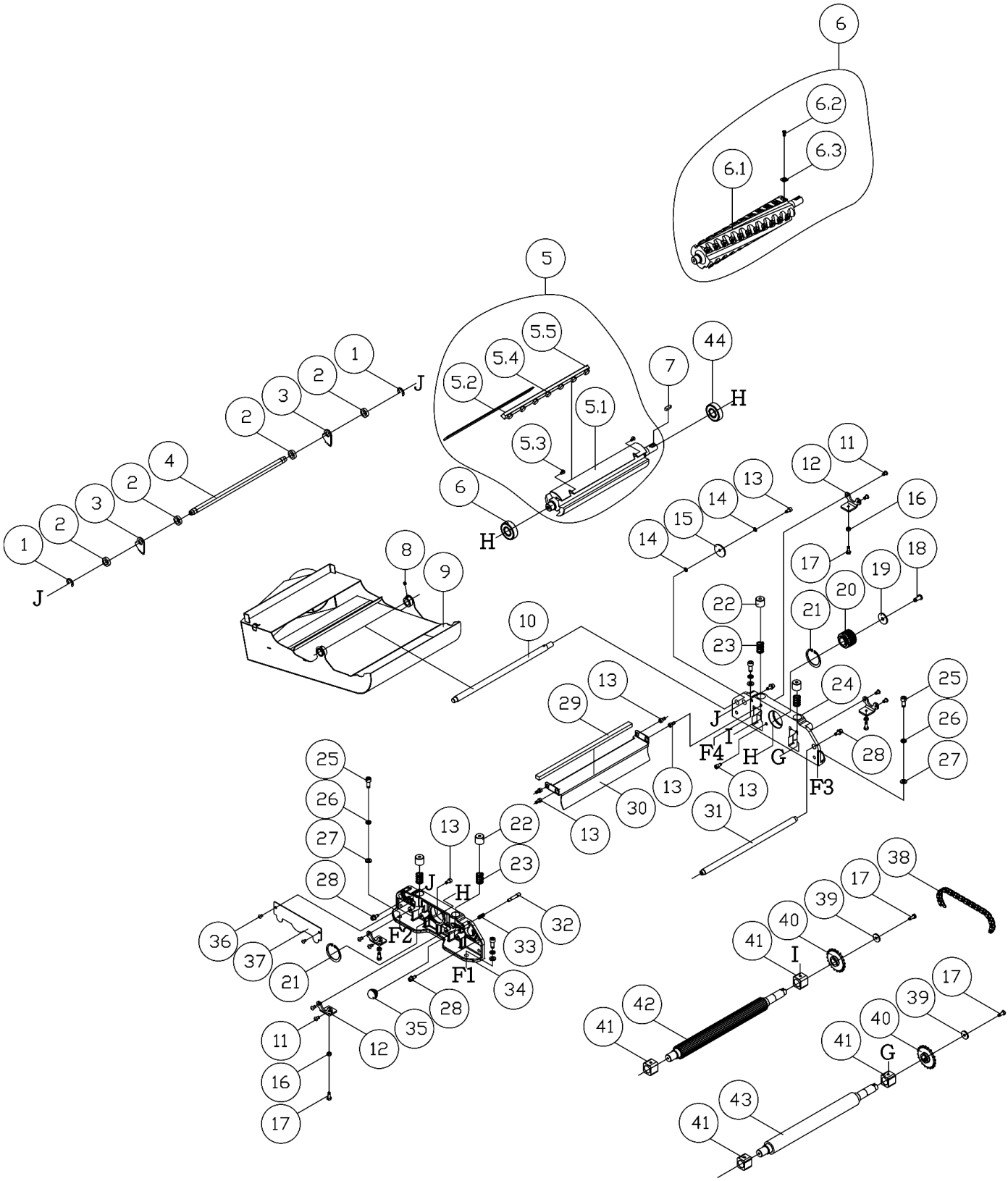
Ref.	Part number	Description	Size	Qty.
31	JPJ12B-133	External Retaining Ring, C-Type	STW-12	2
32	TS-2360121	Flat Washer	12.1 x 18.7 x 1.0T	2
33	JPJ12B-233	Rotary Jointer Table Hinge (Left)		1
34	JPJ12B-136	Socket Head Set Screw w/threadlocker	M5 x 0.8P x 8L	2

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Diagram C - Cutterhead

12-inch jointer/planer | Helical cutterhead



Shared JET drawing shows both cutterhead types; use the model-specific Parts List C.

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Parts List C - Cutterhead

12-inch jointer/planer | Helical cutterhead

Ref.	Part number	Description	Size	Qty.
1	JPJ12B-301	External Retaining Ring, E-Type	ETW-12	2
2	JPJ12B-302	Spacer		34
3	JPJ12B-303	Anti-Kickback Pawl		33
4	JPJ12B-304	Shaft		1
6	JPJ12B-HCHA	Helical Cutter Head Assembly		1
6.1	JPJ12B-HCHA-1	Helical Cutter Head	4-Row	1
6.2	JWP208HH-111	Knife Screw	10-32 x 1/2"	44
6.3	1791212	Knife Insert (sold by set of 10, not shown)	15 x 15 x 2.5T	44
7	JPJ12B-307	Key	6 x 6 x 20	1
8	TS-1523011	Socket Head Set Screw	M6 x 1.0P x 6L	1
9	JPJ12B-309	Dust Hood		1
10	JPJ12B-310	Pivot Shaft		1
11	TS-2246102	Socket Head Button Screw	M6 x 1.0P x 10L	8
12	JPJ12B-312	Bracket		4
13	JPJ12B-313	Socket Head Cap Screw w/threadlocker	M6 x 1.0P x 12L	7
14	JPJ12B-314	Start Washer	M6	2
15	JPJ12B-315	Cam		1
16	TS-1540041	Hex Nut	M6 x 1.0P	4
17	TS-1482031	Hex Cap Screw	M6 x 1.0P x 16L	6
18	JPJ12B-318	Socket Head Button Screw w/threadlocker	M8 x 1.25P x 20L	1
19	TS-1550061	Flat Washer	8 x 30 x 3.0T	1
20	JPJ12B-320	Cutter Head Pulley		1
21	JPJ12B-321	Internal Retaining Ring, C-Type	RTW-47	2
22	JPJ12B-322	Tension Adjusting Screw		4
23	JPJ12B-323	Compression Spring		4
24	JPJ12B-324	Rear Cutter Head Bracket		1
25	TS-1504041	Socket Head Cap Screw	M8 x 1.25P x 20L	4
26	TS-2361081	Lock Washer	M8	4
27	TS-1550061	Flat Washer	8.5 x 16 x 2.0T	4
28	JPJ12B-328	Socket Head Cap Screw w/Lock & Flat Washers M6 x 1.0P x 16L		4

Helical cutterhead entries only; insert quantities retained as printed.

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Parts List C - Cutterhead (continued)

12-inch jointer/planer | Helical cutterhead

Ref.	Part number	Description	Size	Qty.
29	JPJ12B-329	Foam Pad		1
30	JPJ12B-330	Chip Breaker		1
31	JPJ12B-331	Cutter Head Bracket Connection Shaft		1
32	JPJ12B-332	Plunger Shaft		1
33	JPJ12B-333	Compression Spring		1
34	JPJ12B-334	Front Cutter Head Bracket		1
35	JPJ12B-335	Plunger knob		1
36	JPJ12B-336	Socket Head Button Screw	M5 x 0.8P x 8L	2
37	JPJ12B-337	Safety Cover		1
38	JPJ12B-338	Chain	06B x 104P	1
39	TS-1550041	Flat Washer	6.2 x 22 x 3T	2
40	JPJ12B-340	Sprocket		2
41	JPJ12B-341	Retaining Bracket		4
42	JPJ12B-342	Infeed Roller		1
43	JPJ12B-343	Outfeed Roller		1
44	BB-6204VV	Ball Bearing	6204VV	2

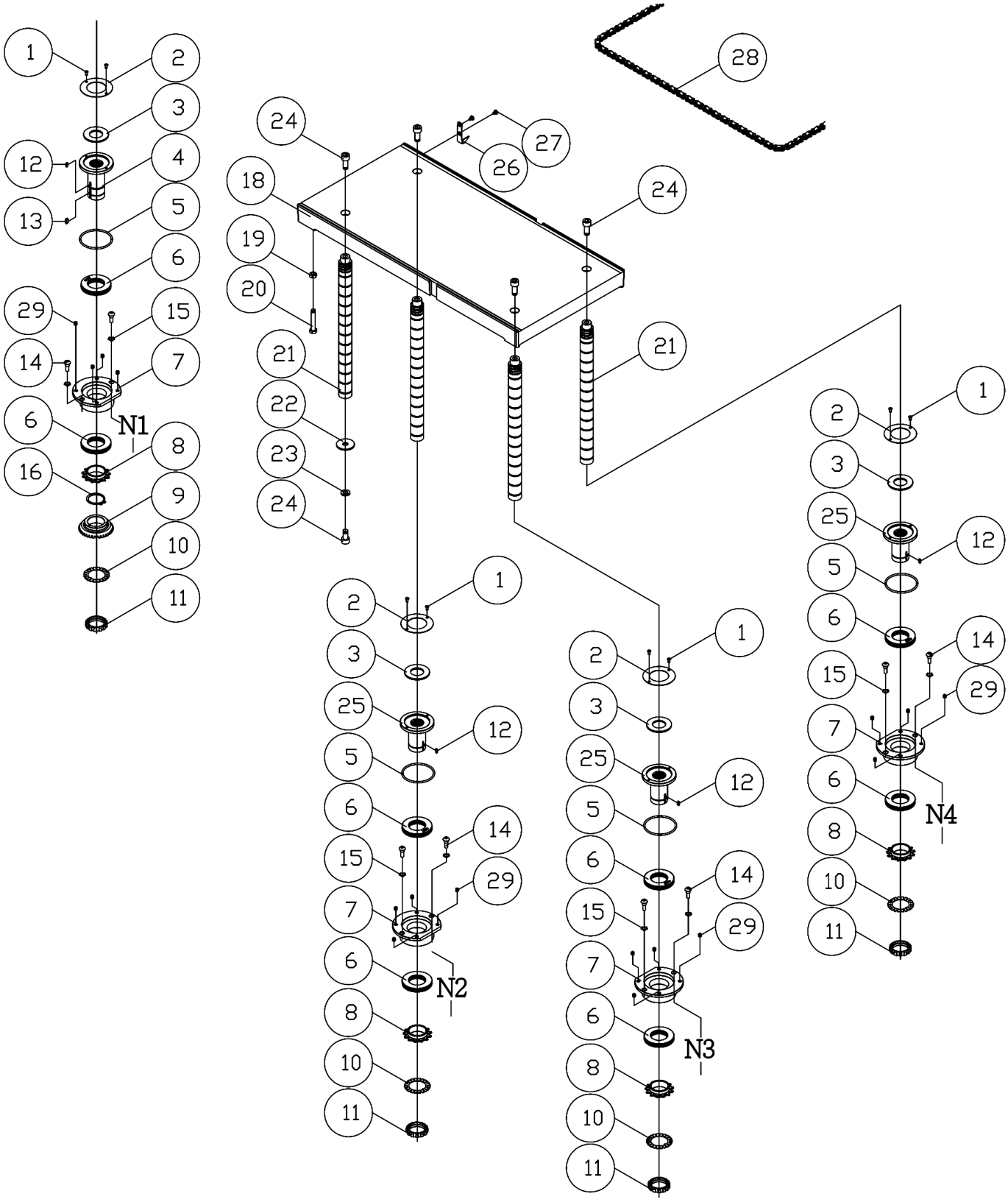
Helical cutterhead entries only; insert quantities retained as printed.

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Diagram D - Planer Table

12-inch jointer/planer | Helical cutterhead



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Parts List D - Planer Table

12-inch jointer/planer | Helical cutterhead

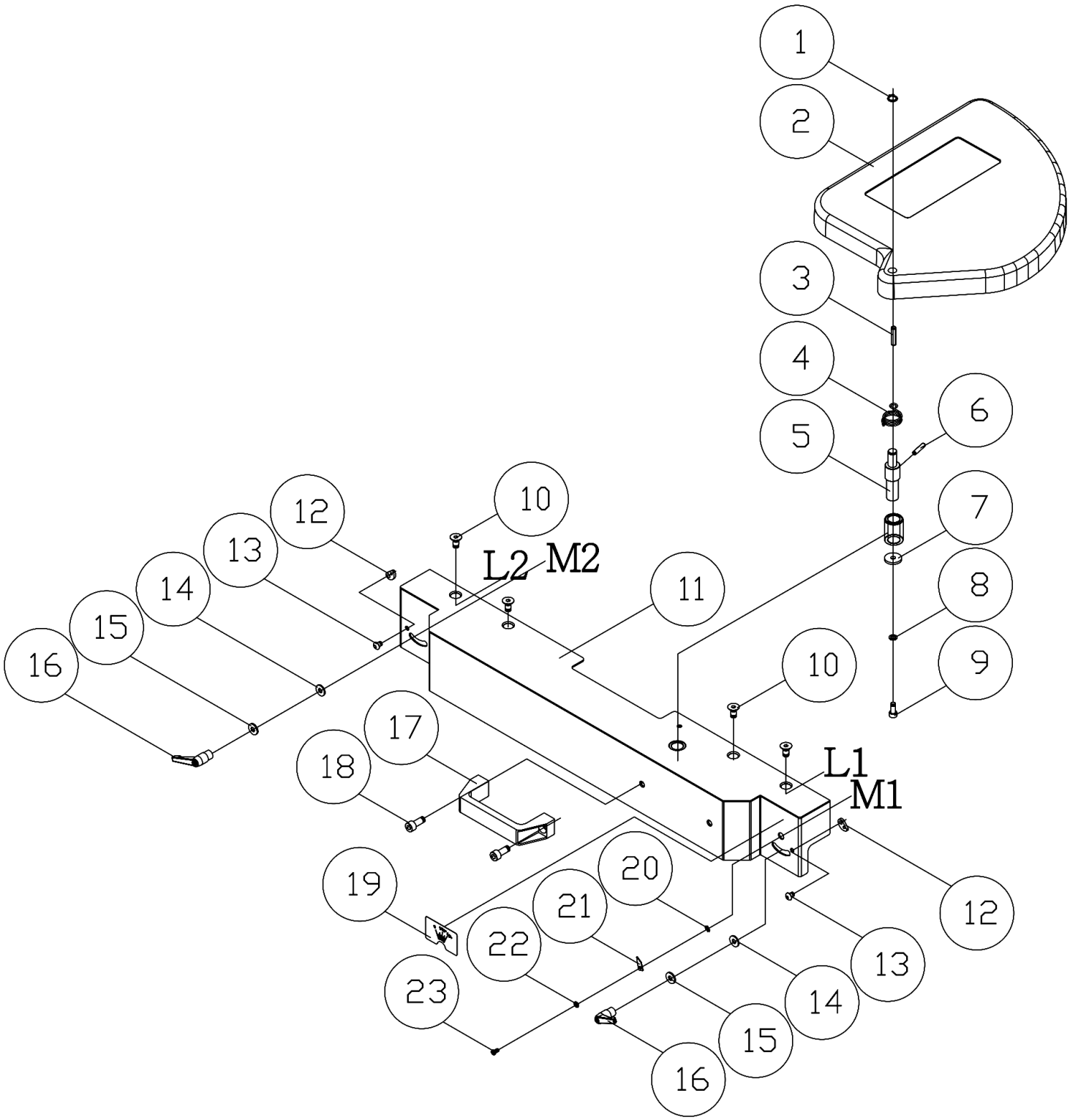
Ref.	Part number	Description	Size	Qty.
1	JPJ12B-401	Socket Head Button Screw	M4 x 0.7P x 8L	8
2	JPJ12B-402	Cover		4
3	JPJ12B-403	Dust-Proof Felt Pad		4
4	JPJ12B-404	Nut for Drive Lead Screw		1
5	JPJ12B-405	O-Ring	G63	4
6	JPJ12B-406	Thrust Bearing		8
7	JPJ12B-407	Lead Screw Hub		4
8	JPJ12B-408	Sprocket		4
9	JPJ12B-409	Bevel Gear		1
10	JPJ12B-410	Star Washer		4
11	JPJ12B-411	Lock Nut		4
12	JPJ12B-412	Key	3 x 3 x 10	4
13	JPJ12B-413	Key	4 x 4 x 12	1
14	JPJ12B-414	Shoulder Screw		8
15	JPJ12B-415	Wave Washer	BWW-624	8
16	JPJ12B-416	External Retaining Ring, C-Type	STW-35	1
18	JPJ12B-418	Planer Table		1
19	TS-2311081	Hex Nut	M8 x 1.25P	1
20	TS-1490091	Hex Cap Screw	M8 x 1.25P x 50L	1
21	JPJ12B-421	Lead Screw		4
22	TS-1550071	Flat Washer	11 x 37 x 3.0T	1
23	TS-1551071	Lock Washer	M10	1
24	TS-1505021	Socket Head Cap Screw	M10 x 1.5P x 20L	5
25	JPJ12B-425	Nut for Driven Lead Screw		3
26	JPJ12B-426	Pointer		1
27	JPJ12B-427	Phillips Pan Head Machined Screw	M5 x 0.8P x 6L	2
28	JPJ12B-428	Chain	Z410 x 126P	1
29	TS-1523011	Socket Head Set Screw w/thrdlckr	M6 x 1.0P x 6L	16

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Diagram E - Blade Guard

12-inch jointer/planer | Helical cutterhead



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Parts List E - Blade Guard

12-inch jointer/planer | Helical cutterhead

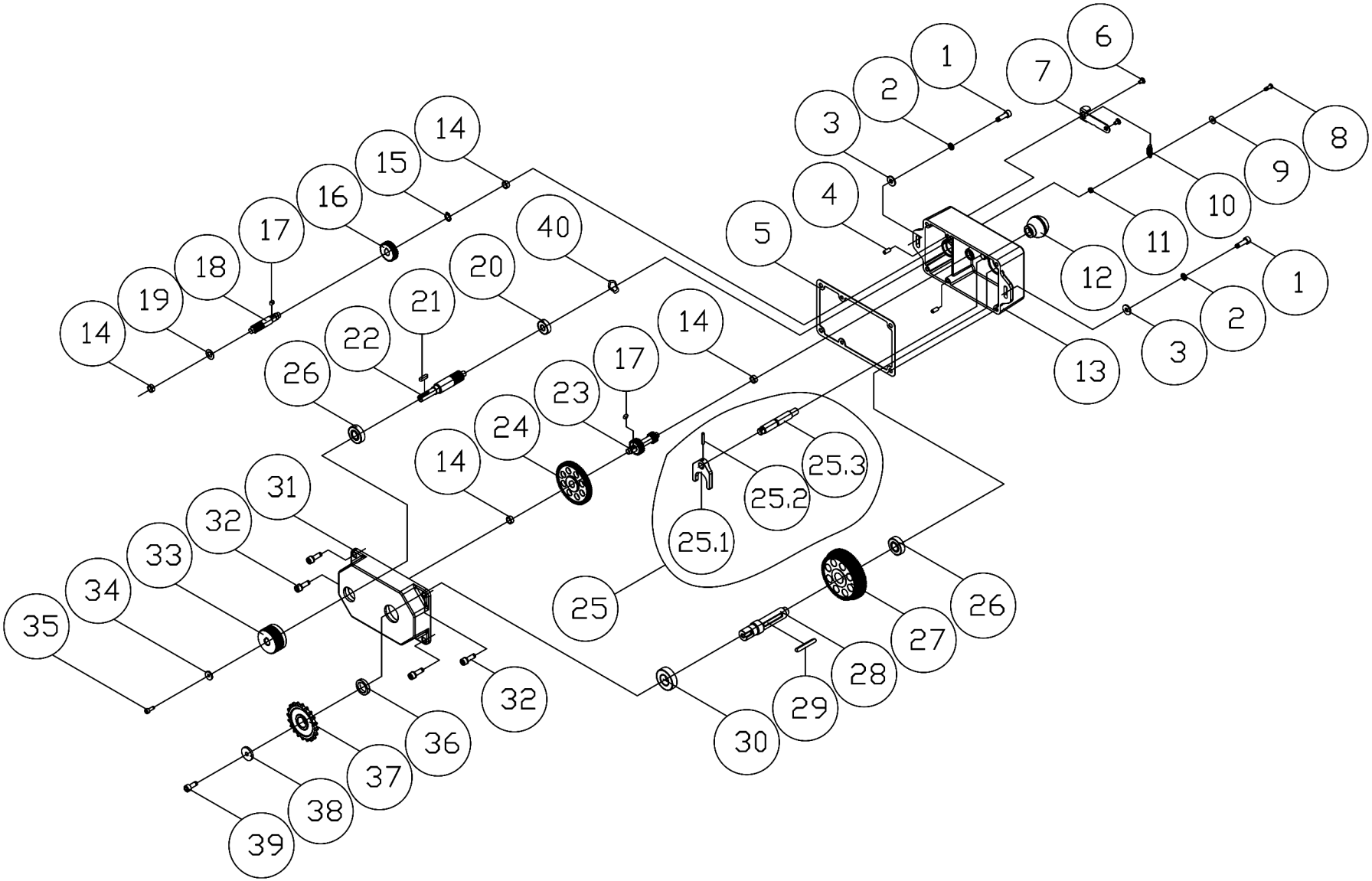
Ref.	Part number	Description	Size	Qty.
1	JPJ12B-501	External Retaining Ring, C-Type	STW-11	1
2	JPJ12B-502	Blade Guard		1
3	JPJ12B-503	Roll Pin	Ø6 x 28	1
4	JPJ12B-504	Torsion Spring		1
5	JPJ12B-505	Pivot Shaft		1
6	JPJ12B-506	Roll Pin	Ø5 x 24	1
7	TS-1550041	Flat Washer	6.5 x 23 x 3.0T	1
8	TS-2361061	Lock Washer	M6	1
9	JPJ12B-509	Socket Head Cap Screw	M6 x 1.0P x 15L	1
10	TS-1515011	Socket Head Flat Screw	M8 x 1.25P x 16L	4
11	JPJ12B-511	Front Cover		1
12	JPJ12B-512	Stop Block		2
13	TS-2246102	Socket Head Button Screw	M6 x 1.0P x 10L	2
14	TS-1550041	Flat Washer	6.4 x 16 x 1.6T	2
15	TS-1550041	Flat Washer	6.7 x 16 x 2.0T	2
16	JPJ12B-516	Handle		2
17	JPJ12B-517	Handle		1
18	TS-1504041	Socket Head Cap Screw	M8 x 1.25P x 20L	2
19	JPJ12B-519	Scale		1
20	JPJ12B-520	Star Washer	M4	1
21	JPJ12B-521	Pointer		1
22	TS-1550021	Flat Washer	4.3 x 8 x 0.8T	1
23	TS-2284082	Phillips Pan Head Machined Screw	M4 x 0.7P x 8L	1

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Diagram F - Gearbox

12-inch jointer/planer | Helical cutterhead



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Parts List F - Gearbox

12-inch jointer/planer | Helical cutterhead

Ref.	Part number	Description	Size	Qty.
	JPJ12B-GBA	Gearbox Assembly		1
1	TS-1503051	Socket Head Cap Screw	M6 x 1.0P x 20L	2
2	TS-2361061	Lock Washer	M6	2
3	TS-1550041	Flat Washer	6.4 x 16 x 1.6T	2
4	JPJ12B-604	Positioning Pin		2
5	JPJ12B-605	Gasket		1
6	JPJ12B-606	Shoulder Screw		2
7	JPJ12B-607	Clutch Stop Bracket		1
8	TS-1532042	Phillips Pan Head Machined Screw	M4 x 0.7P x 12L	1
9	TS-1550021	Flat Washer	4.3 x 12 x 1.0T	1
10	JPJ12B-610	Tension Spring		1
11	TS-1540021	Hex Nut	M4 x 0.7P	1
12	6284865	Knob		1
13	JPJ12B-613	Gearbox		1
14	JPJ12B-614	Bushing		4
15	JPJ12B-615	External Retaining Ring, C-Type	STW-10	1
16	JPJ12B-616	Gear		1
17	JPJ12B-617	Key	4 x 4 x 7	2
	JPJ12B-6GSA	Gear Shaft Assembly (include #18, 22)		1
18	JPJ12B-618A	Gear Shaft	Spiral Type	1
19	TS-1550061	Flat Washer	8.5 x 16 x 0.8T	1
20	BB-608ZZ	Ball Bearing	608ZZ	2
21	JPJ12B-621	Key	4 x 4 x 16	1
22	JPJ12B-622A	Gear Shaft	Spiral Type	1
23	JPJ12B-623	Gear Assembly		1
24	JPJ12B-624	Gear		1
25	JPJ12B-625	Clutch Assembly		1
25.1	JPJ12B-626	Clutch		1
25.2	JPJ12B-627	Roll Pin	3 x 20	1
25.3	JPJ12B-628	Shaft		1

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Parts List F - Gearbox (continued)

12-inch jointer/planer | Helical cutterhead

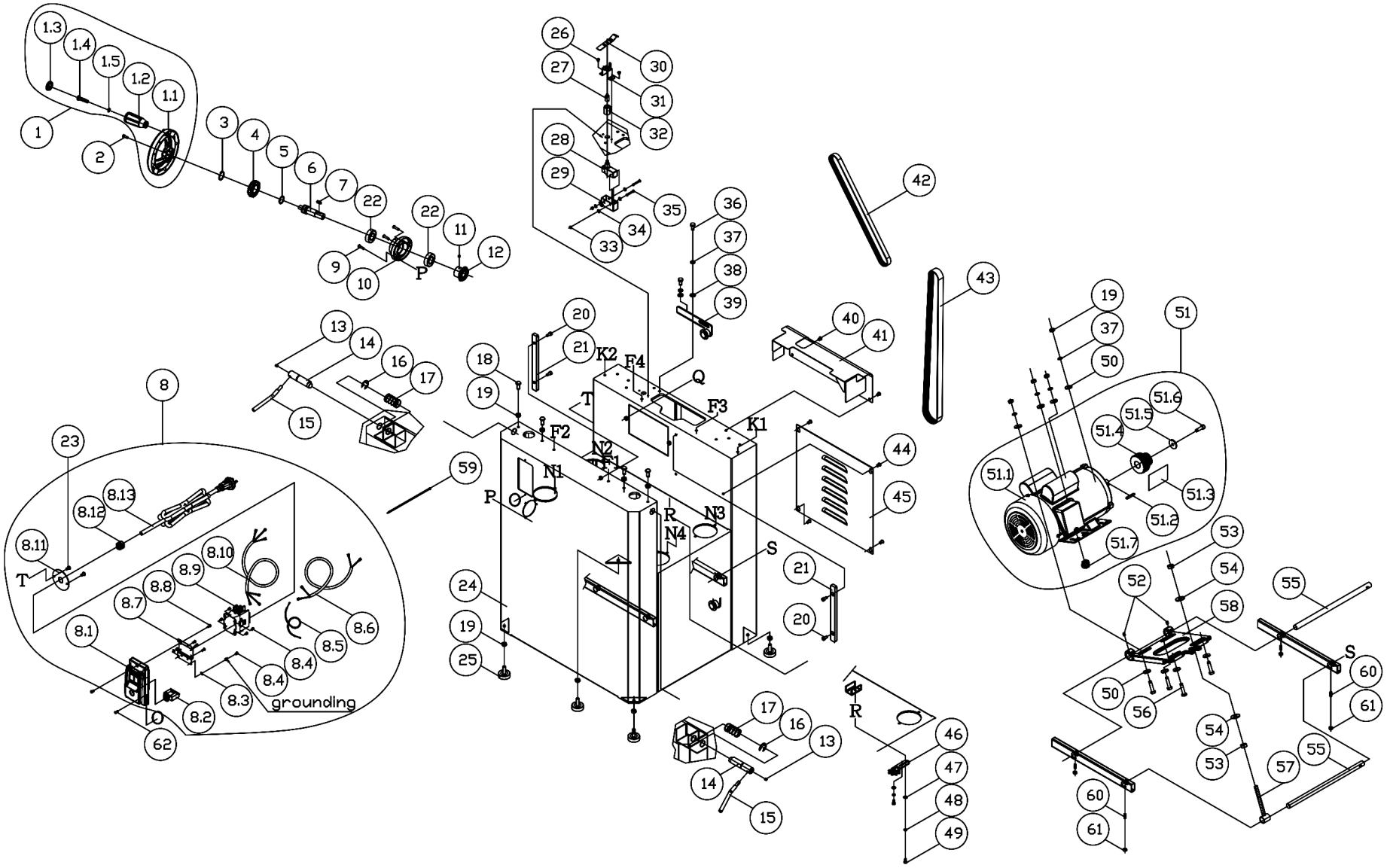
Ref.	Part number	Description	Size	Qty.
26	BB-6001ZZ	Ball Bearing	6001ZZ	2
27	JPJ12B-630	Gear Assembly		1
28	JPJ12B-631	Shaft		1
29	JPJ12B-632	Key	5 x 5 x 40	1
30	BB-6003ZZ	Ball Bearing	6003ZZ	1
31	JPJ12B-634	Gearbox Cover		1
32	JPJ12B-635	Socket Head Cap Screw w/Lock Washer	M6 x 1.0P x 20L	4
33	JPJ12B-636	Gearbox Pulley		1
34	TS-1550021	Flat Washer	4.3 x 14 x 2.0T	1
35	JPJ12B-638	Socket Head Cap Screw w/threadlocker	M4 x 0.7P x 12L	1
36	JPJ12B-639	Bushing		1
37	JPJ12B-640	Sprocket		1
38	TS-1550041	Flat Washer	6.2 x 22 x 3T	1
39	JPJ12B-642	Socket Head Cap Screw w/threadlocker	M4 x 0.7P x 8L	1
40	JPJ12B-643	Wave Washer	BWW-608	1

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Diagram G - Cabinet

12-inch jointer/planer | Helical cutterhead



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Parts List G - Cabinet

12-inch jointer/planer | Helical cutterhead

Ref.	Part number	Description	Size	Qty.
1	JPJ12B-701	Hand Wheel Assembly		1
1.1	JPJ12B-701-1	Hand Wheel		1
1.2	JPJ12B-701-2	Handle		1
1.3	JPJ12B-701-3	Cover		1
1.4	JPJ12B-701-4	Shaft		1
1.5	JPJ12B-701-5	Wave Washer	WW-8	1
2	TS-1503041	Socket Head Cap Screw w/thrdlckr	M5 x 0.8P x 16L	1
3	JPJ12B-703	External Retaining Ring, C-Type	STW-25	1
4	JPJ12B-704	Scale Ring		1
5	JPJ12B-705	O-Ring	P21	1
6	JPJ12B-706	Shaft		1
7	JPJ12B-707	Key	5 x 5 x 16	1
8	JPJ12B-722	On/Off Switch Assembly	230V	1
8.1	JPJ12B-722-1	Control Panel Kit		1
8.2	JPJ12B-722-2	Overload Protector	230V, 18A	1
8.3	JPJ12B-722-3	Star Washer	M4	2
8.4	JPJ12B-722-4	Phillips Pan Head Machined Screw	M4 x 0.7P x 6L	6
8.5	JPJ12B-722-5	Connection Cable	AWM 14AWG x 1C x 200mm	1
8.6	JPJ12B-722-6	Connection Cable	SJT 18AWG x 2C x 1900mm	1
8.7	JPJ12B-722-7	Contactor Mount Plate		1
8.8	JPJ12B-722-8	Self-Tapping Machined Screw	M4 x 1.41P x 10L	4
8.9	JPJ12B-722-9	Contactor		1
8.10	JPJ12B-722-10	Motor Cable	SJT 14AWG x 3C x 1700mm	1
8.11	JPJ12B-722-11	Plate		1
8.12	JPJ12B-722-12	Strain Relief	SB8R-3	1
8.13	JPJ12B-722-13	Power Cable	SJT 14AWG x 3C x 3100mm	1
9	TS-2245202	Socket Head Button Screw	M5 x 0.8P x 20L	3
10	JPJ12B-710	Hub		1

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Parts List G - Cabinet (continued)

12-inch jointer/planer | Helical cutterhead

Ref.	Part number	Description	Size	Qty.
11	JPJ12B-711	Socket Head Set Screw w/threadlocker	M5 x 0.8P x 5L	1
12	JPJ12B-712	Bevel Gear		1
13	TS-1523011	Socket Head Set Screw	M6 x 1.0P x 6L	2
14	JPJ12B-714	Shaft		2
15	JPJ12B-715	Lock Handle		2
16	JPJ12B-716	External Retaining Ring, E-Type	ETW-15	6
17	JPJ12B-717	Spring		2
18	JPJ12B-718	Special Screw		4
19	TS-2311081	Hex Nut	M8 x 1.25P	12
20	TS-1482021	Socket Head Cap Screw	M6 x 1.0P x 12L	4
21	JPJ12B-721	Guide Bar		2
22	BB-6004ZZ	Ball Bearing	6004ZZ	2
23	TS-1534032	Phillips Pan Head Machined Screw	M6 x 1.0P x 10L	2
24	JPJ12B-724	Cabinet		1
25	JPJ12B-725	Leveling Foot		4
26	JPJ12B-726	Socket Head Button Screw	M5 x 0.8P x 6L	2
27	JPJ12B-727	Actuator Shaft		1
28	JPJ12B-728	Limit Switch	MJ2-1307	1
29	JPJ12B-729	Limit Switch Cover		1
30	JPJ12B-730	Actuator Plate		1
31	JPJ12B-731	Supporting Bracket		1
32	JPJ12B-732	Actuator Shaft Housing		1
33	TS-1540021	Hex Nut	M4 x 0.7P	2
34	TS-1550021	Flat Washer	4.3 x 10 x 1.0T	2
35	TS-2284302	Phillips Pan Head Machined Screw	M4 x 0.7P x 30L	2
36	TS-1490021	Hex Cap Screw	M8 x 1.25P x 16L	2
37	TS-2361081	Lock Washer	M8	6
38	TS-1550061	Flat Washer	8.5 x 16 x 2.0T	2
39	JPJ12B-739	Chain Tensioner Assembly		1
40	TS-2246082	Socket Head Button Screw	M6 x 1.0P x 8L	2

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Parts List G - Cabinet (continued)

12-inch jointer/planer | Helical cutterhead

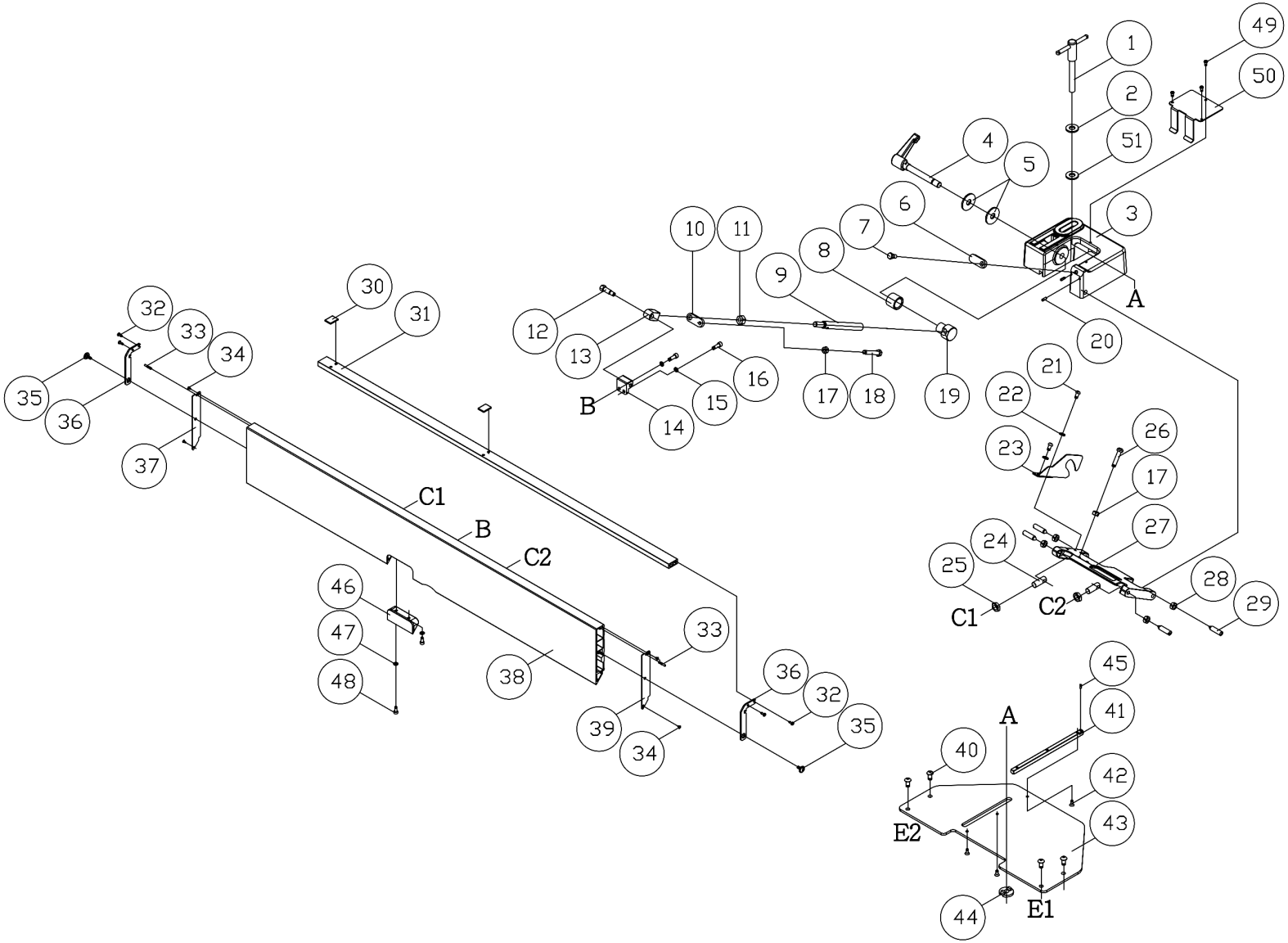
Ref.	Part number	Description	Size	Qty.
41	JPJ12B-741	Safety Guard		1
42	JPJ12B-742	Poly-V Belt for Motor/Cutter Head	320J-6	1
43	JPJ12B-743	Poly-V Belt for Motor/Gearbox	480J-9	1
44	TS-2246102	Socket Head Button Screw	M6 x 1.0P x 10L	4
45	JPJ12B-745	Cabinet Door		1
46	JPJ12B-746	Chain Tensioner Assembly		1
47	TS-1550031	Flat Washer	5.3 x 12 x 1.0T	2
48	TS-2361051	Lock Washer	M5	2
49	TS-1502021	Socket Head Cap Screw	M5 x 0.8P x 10L	2
50	TS-1550061	Flat Washer	8.2 x 22 x 3.0T	8
51	JPJ12B-751	Motor Assembly		1
51.1	JPJ12B-751-1	Motor w/ Motor Label	3HP / 230V / 60Hz / 1PH	1
51.2	JPJ12B-751-2	Key	5 x 5 x 35	1
51.3	JPJ12B-751-3	Motor Label		1
51.4	JPJ12B-751-4	Motor Pulley		1
51.5	TS-1550061	Flat Washer	8 x 30 x 3.0T	1
51.6	JPJ12B-751-6	Socket Head Cap Screw w/threadlocker	M8 x 1.25P x 25L	1
51.7	JPJ12B-751-7	Strain Relief	SB8R-1	1
52	JPJ12B-752	Socket Head Set Screw w/threadlocker	M6 x 1.0P x 8L	2
53	TS-2311101	Hex Nut	M10 x 1.25P	2
54	TS-1550071	Flat Washer	10.5 x 28 x 3.0T	2
55	JPJ12B-755	Motor Pivot Shaft		2
56	TS-1490061	Hex Cap Screw	M8 x 1.25P x 35L	4
57	JPJ12B-757	Tension Adjustment Screw		1
58	JPJ12B-758	Motor Plate		1
59	JPJ12B-759	Cable Tie		4
60	JPJ12B-760	Socket Head Set Screw w/threadlocker	M6 x 1.0P x 16L	4
61	TS-2311061	Hex Nut	M6 x 1.0P	4
62	TS-1532032	Phillips Pan Head Machined Screw	M4 x 0.7P x 10L	4

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Diagram H - Fence

12-inch jointer/planer | Helical cutterhead



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Parts List H - Fence

12-inch jointer/planer | Helical cutterhead

Ref.	Part number	Description	Size	Qty.
1	JPJ12B-801	Fence Lock Handle		1
2	JPJ12B-802	Flat Washer	13 x 28 x 3.0T	1
3	JPJ12B-803	Fence Moving Bracket		1
4	JPJ12B-804	Fence Angle Lock Handle	1/2" - 12	1
5	JPJ12B-805	Flat Washer	13.5 x 40 x 3.0T	2
6	JPJ12B-806	Stop Plate		1
7	JPJ12B-807	Shoulder Screw		1
8	JPJ12B-808	Spacer		1
9	JPJ12B-809	Fence Angling Rod		1
10	JPJ12B-810	Plate		1
11	TS-0561041	Hex Nut	7/16" - 14	1
12	JPJ12B-812	Shoulder Screw		1
13	JPJ12B-813	Fixed Hinge		1
14	JPJ12B-814	Rotatable Hinge		1
15	TS-1551041	Lock Washer	M6	2
16	TS-0207041	Socket Head Cap Screw	1/4" - 20 x 3/4" L	2
17	TS-0561021	Hex Nut	5/16" - 18	2
18	TS-0051091	Hex Cap Screw	5/16" -18 x 2" L	1
19	JPJ12B-819	Rod Hub		1
20	JPJ12B-820	Roll Pin	4 x 12	2
21	TS-081F032	Phillips Pan Head Machined Screw	1/4" - 20 x 1/2" L	2
22	TS-1550041	Flat Washer	6.3 x 13 x 2T	2
23	JPJ12B-823	Fixed Bracket		1
24	JPJ12B-824	Bracket		2
25	TS-0561052	Hex Nut	1/2" - 20 UNF	2
26	JPJ12B-826	Stop Screw	5/16" - 18 x 1-1/2" L	1
27	JPJ12B-827	Connection Bracket		1
28	TS-0561082	Hex Nut	3/8" - 16	4
29	JPJ12B-829	Pivot Screw		4
30	JPJ12B-830	Scratch Free Pad		2

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Parts List H - Fence (continued)

12-inch jointer/planer | Helical cutterhead

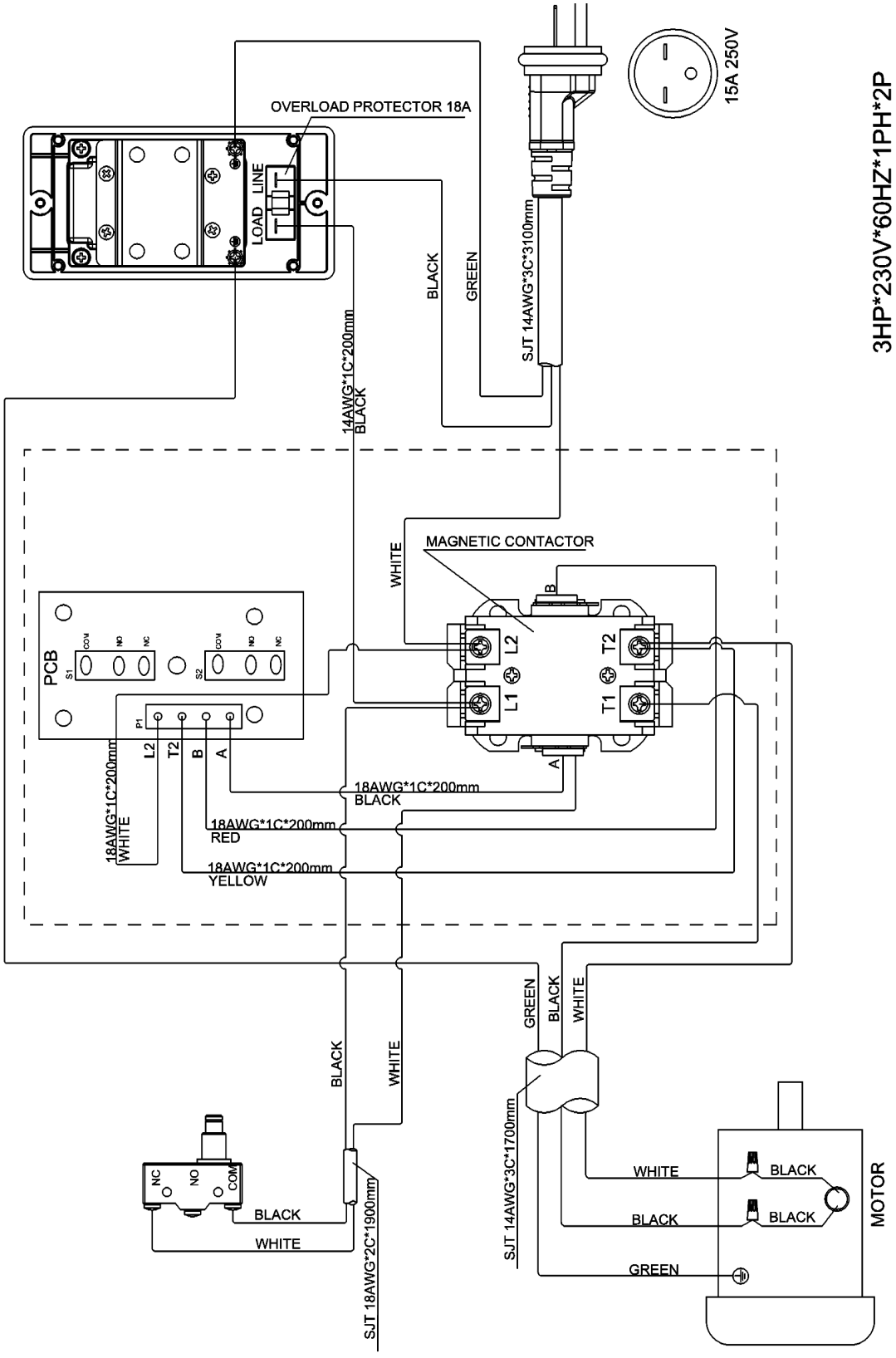
Ref.	Part number	Description	Size	Qty.
31	JPJ12B-831	Auxiliary Fence		1
32	JPJ12B-832	Self-Tapping Machined Screw	M4 x 1.59P x 12L	4
33	JPJ12B-833	Stop Pin		2
34	JPJ12B-834	Self-Tapping Machined Screw	M3 x 1.06P x 8L	4
35	JPJ12B-835	Shoulder Screw		2
36	JPJ12B-836	Rotary Plate		2
37	JPJ12B-837	Left Fence Side Cover		1
38	JPJ12B-838	Fence		1
39	JPJ12B-839	Right Fence Side Cover		1
40	TS-2248162	Socket Head Button Screw	M8 x 1.25P x 16L	4
41	JPJ12B-841	Guide Key		1
42	TS-1534041	Phillips Flat Head Machined Screw	M5 x 0.8P x 10L	3
43	JPJ12B-843	Fence Fixed Bracket		1
44	JPJ12B-844	Lock Nut		1
45	JPJ12B-845	Roll Pin	Ø3 x 10	1
46	PJ882-144	Insert		1
47	TS-1550031	Flat Washer	5.2 x 10 x 1.0T	2
48	TS-1481031	Socket Head Cap Screw	M5 x 0.8P x 12L	2
49	JPJ12B-849	Phillips Pan Head Machined Screw	3/16" - 24 x 3/8" L	2
50	JPJ12B-850	Safety Guard		1
51	JPJ12B-851	Nylon Washer	14.5 x 25 x 1.5T	1

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Diagram I - Electrical Connection

12-inch jointer/planer | Helical cutterhead



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