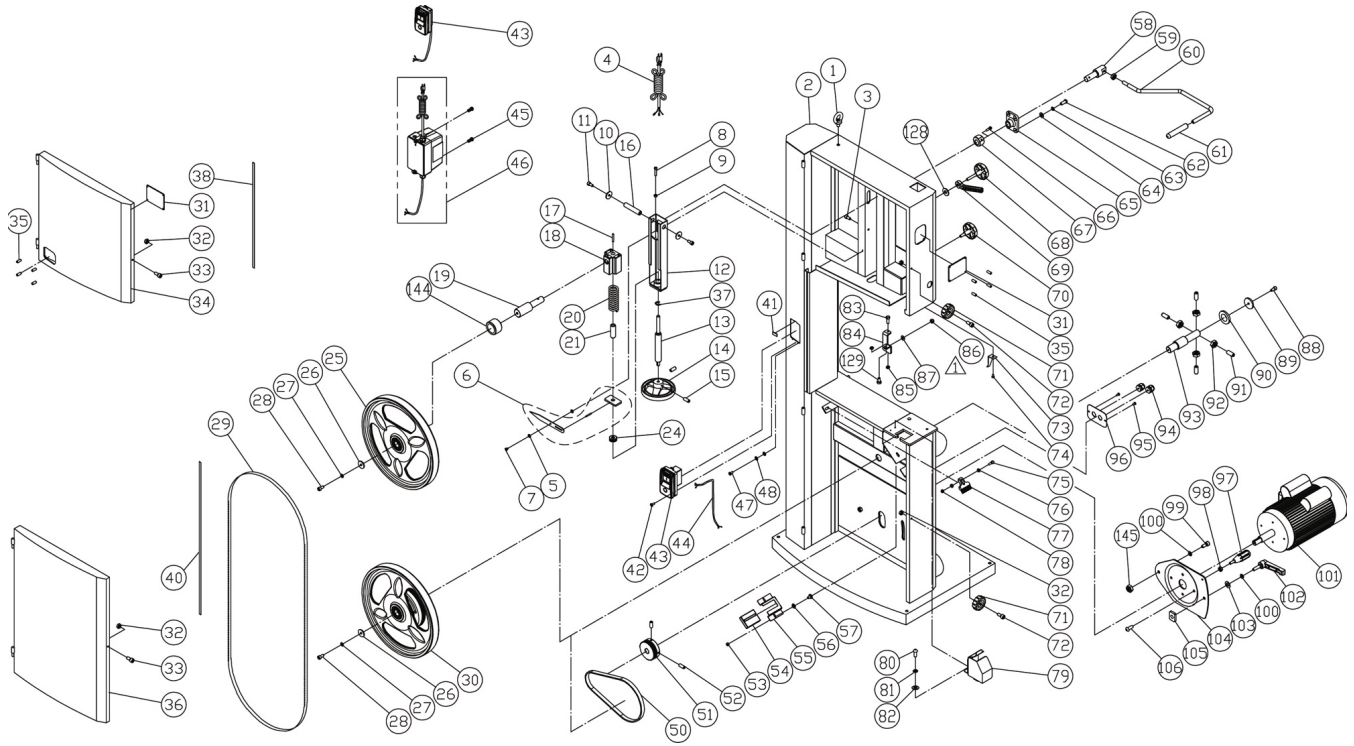
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Diagram A - Main Assembly (1 of 2)

Band Saw | Original JET parts reference

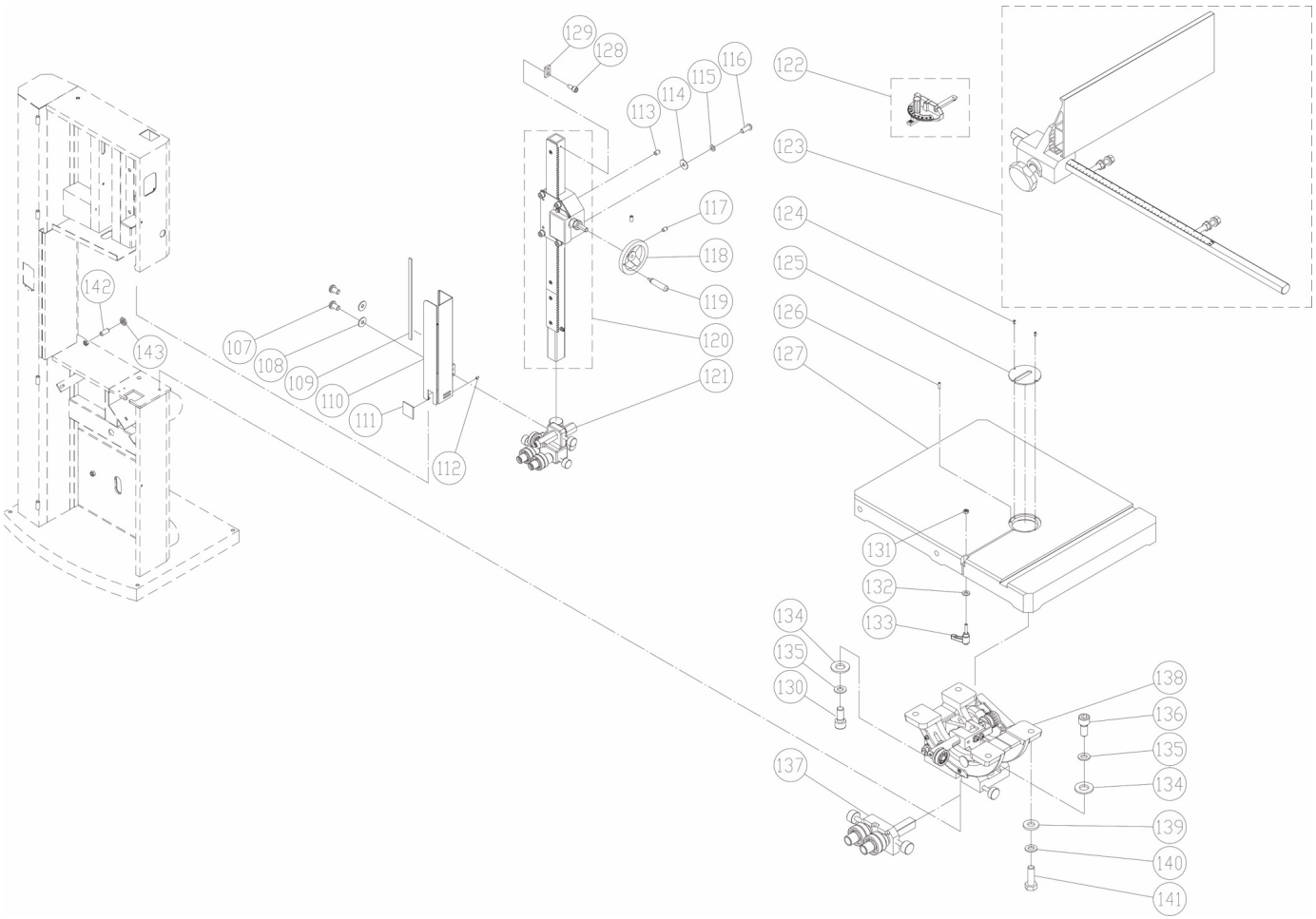


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Diagram A - Main Assembly (2 of 2)

Band Saw | Original JET parts reference



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Parts List A - Main Assembly

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
1	PM9-PM1500-004	Lifting Ring	M10	1
2	JT9-JWBS15-102	Machine Main Body Frame		1
3	JT9-TS-1482021	Hex Cap Bolt	M6x12	1
4	JT9-JWBS15-104	Power Cord	1-3/4HP	1
	JT9-JWBS15-104B	Power Cord	3HP	1
5	CM9-TS-1550041	Flat Washer	M6	2
6	JT1-2681	Tension Pointer Assembly		1
7	PM9-PM1500-012	Step Screw		1
8	CM9-TS-1503111	Socket Head Cap Screw	M6x50	1
9	CM9-TS-2311061	Hex Nut	M6	1
10	JT9-TS-1550061	Flat Washer	M8	2
11	CM9-TS-1504031	Socket Head Cap Screw	M8x16	2
12	JT9-JWBS15-112	Upper Wheel Sliding Bracket		1
13	JT9-JWBS15-113	Adjusting Bolt		1
14	JT9-JWBS15-114	Handwheel	6"	1
15	JT9-TS-1503051	Socket Head Cap Screw	M6x20	2
16	JT9-JWBS15-116	Upper Shaft		1
17	JT9-JWBS15-117	Spring Pin	Ø5x36	1
18	JT9-JWBS15-118	Upper Wheel Sliding Bracket		1
19	JT9-JWBS15-119	Upper Wheel Shaft		1
20	JT9-JWBS15-120	Spring		1
21	PM9-PM1500-010-02	Bushing		1
24	JT9-BB-51201	Bearing	51201	1
25	PM9-PM1500-019	Upper Wheel Assembly	Ø15"	1
26	JT9-TS-1550061	Flat Washer	M8	2
27	CM9-TS-2361081	Spring Washer	M8	2
28	JT9-TS-1504041	Socket Head Cap Bolt	M8x20	2

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Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
29	JT9-JWBS15-129	Saw Blade	133"L x 1/2" W x 0.026"T x 6 TPI	1
30	PM9-PM1500-020	Lower Wheel Assembly	Ø15"	1
31	PM9-PM1500-050	Viewing Window		2
32	JT9-TS-1541021	Nylon Nut	M6	4
33	JT9-TS-1503021	Socket Head Cap Screw	M6x10	2
34	JT9-JWBS15-134	Upper Door		1
35	JT9-JWBS15-135	Socket Head Cap Screw	M4x8	8
36	JT9-JWBS15-136	Lower Door		1
37	PM9-M1800B-027-026	Retaining Ring	E15	1
38	JT9-JWBS15-138	Sponge		1
40	JT9-JWBS15-140	Sponge	760x10mm T=1	1
41	JT9-JWBS15-141	Sponge	16x5mm T=2	1
42	CM9-TS-1532032	Pan Head Screw	M4x10	1
43	JT9-JOSS-S-213	On/Off Switch Assembly	1-3/4HP	1
	JT1-2680	Safety Key for JOSS-S-213 (not shown)		1
	JT9-JWBS15-143B	Control Switch Assembly	3HP	1
	JT9-JWBS15-143BSK	Safety Key for JWBS15-143B (not shown)		1
44	JT9-JWBS15-144	Motor Cord	14AWGx3C	1
45	JT9-TS-1533052	Pan Head Screw (JWBS-15-3 only)	M5x16	2
46	JT9-JWBS15-146	Magnetic Switch Assy (JWBS-15-3 only)	3HP only	1
	JT9-JWBS15-146CS	Contractor Switch (JWBS-15-3 only, not shown)		1
	JT9-JWBS15-146OP	Overload Protector (JWBS-15-3 only, not shown)		1
47	JT9-TS-1533032	Pan Head Screw	M5x10	2
48	JT9-TS-0733041	Ext. Tooth Lock Washer	M5	4
49	PM9-PM1800B-159	Special Washer	Ø16x8.2x0.4T	2
50	JT9-JWBS15-150	Poly V Belt	350J9	1
51	PM9-PM1500-025	Motor Pulley		1

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Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
52	JT9-TS-1523041	Set Screw	M6x12	2
53	CM9-TS-2311061	Hex Nut	M6	2
54	JT9-JWBS18DX-249	Dust Collect Insert		1
55	JT9-JWBS15-155	Fixed Plate		1
56	CM9-TS-2361061	Spring Washer	M6	2
57	JT9-TS-2246122	Socket Head Button Screw	M6x12	2
58	PM9-PM1500-074	Tension Quick Release Lever Shaft		1
59	JT9-TS-1540083	Hex Nut	M12	1
60	JT9-JWBS15-160	Tension Quick Release Lever		1
61	JT9-JWBS15-161	Grip		1
62	JT9-TS-2248202	Socket Head Button Screw	M8x20	4
63	CM9-TS-2361081	Spring Washer	M8	4
64	JT9-TS-1550061	Flat Washer	M8	4
65	PM9-PM1500-070	Shaft Fixed Block		1
66	CM9-TS-1503061	Socket Head Cap Screw	M6x25	1
67	PM9-PM1500-069	Cam		1
68	JT9-JWBS15-168	Lock Knob	M10x53	1
69	PM9-PM1500-068	Lock Handle	M10	1
70	JT9-JWBS15-170	Lock Knob	M10x25	1
71	JT9-135041	Knob		2
72	JT9-TS-1503051	Socket Head Cap Screw	M6x20	2
73	JT9-JWBS15-173	Pointer		1
74	JT9-6286494	Pan Head Screw	M5x6	1
75	JT9-TS-1482051	Hex Cap Screw	M6x25	1
76	CM9-TS-1550041	Flat Washer	M6	2
77	PM9-PM1500-058	Brush		1
78	JT9-TS-1541021	Hex Nylon Lock Nut	M6	1

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Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
79	JT9-JWBS15-179	Lower Blade Guard		1
80	JT9-TS-2246082	Socket Head Button Screw	M6x8	2
81	CM9-TS-2361061	Lock Washer	M6	2
82	CM9-TS-1550041	Flat Washer	M6	2
83	JT9-TS-1490041	Hex Cap Screw	M8x25	1
84	JT9-JWBS15-184	Support Plate		2
85	JT9-TS-1540061	Hex Nut	M8	1
86	JT9-TS-1541031	Hex Nylon Lock Nut	M8	1
87	JT9-TS-1550061	Flat Washer	M8	2
88	JT9-TS-1504041	Socket Head Cap Screw	M8x20	1
89	PM9-PM1500-077	Washer		1
90	PM9-PM1500-137	Plate		1
91	JT9-TS-1524051	Set Screw	M8x20	4
92	JT9-TS-1540061	Hex Nut	M8	4
93	JT9-JWBS15-193	Lower Wheel Shaft		1
94	PM9-PM1500-062	Strain Relief	PG13.5	2
95	PM9-PM1500-039	Tapping Screw	M4x8	2
96	PM9-PM1500-083	Strain Relief Fixed Plate	for 1-3/4 HP	1
	JT9-JWBS15-196A	Strain Relief Fixed Plate	for 3HP	1
97	JT9-JWBS15-197	Handle		1
98	JT9-TS-1540061	Hex Nut	M8	1
99	JT9-TS-149105	Hex Cap Screw	M10x35	1
100	JT9-TS-2361101	Spring Washer	M10	2
101	JT9-JWBS15-1101	Motor	1-3/4HP	1
	JT9-JWBS18B-1101FM	Motor Fan (not shown)		1
	JT9-WBS18B-1101FMC	Motor Fan Cover (not shown)		1
	JT9-JWBS18B-1101SC	Start Capacitor (not shown)	300MFD, 250VAC	1

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Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
	JT9-JWBS18B-1101RC	Running Capacitor (not shown)	40µF, 250VAC	1
	JT9-JWBS18B-1101JB	Junction Box (not shown)		1
	JT9-JWBS18B-1101CS	Centrifugal Switch (not shown)		1
	JT9-JWBS15-1101A	Motor (JWBS-15-3 only)	3HP/230V	1
	JT9-WBS18B-1101AMF	Motor Fan (JWBS-15-3 only) (not shown)		1
	JT9-BS18B-1101AMFC	Motor Fan Cover (JWBS-15-3 only) (not shown)		1
	JT9-WBS18B-1101ASC	Start Capacitor (JWBS-15-3 only) (not shown)	300MFD, 250VAC	1
	JT9-WBS18B-1101ARC	Running Capacitor (JWBS-15-3 only) (not shown)	60µF, 300VAC	1
	JT9-WBS18B-1101AJB	Junction Box (JWBS-15-3 only) (not shown) **	Junction Box Cover (JWBS-15-3 only) (not shown)	1 1
	JT9-WBS18B-1101ACS	Centrifugal Switch (JWBS-15-3 only) (not shown)		1
102	PM9-PM1500-015	Motor Bracket Lock Handle	M10x33	1
103	JT9-5051911	Flat Washer	M10	1
104	JT9-JWBS15-1104	Motor Bracket		1
105	PM9-PM1500-038	Locating Block		1
106	JT9-TS-2248202	Socket Head Button Screw	M8x20	4
107	JT9-TS-1502031	Socket Head Cap Screw	M5x12	2
108	JT9-TS-1550031	Flat Washer	M5	2
109	JT9-JWBS15-1109	Magnet	7x340mm	1
110	JT9-JWBS15-1110	Blade Guard Cover		1
111	PM9-PM1800B-093	Viewing Window		1
112	JT9-TS-1521011	Set Screw	M4x4	2
113	JT9-5302731	Set Screw	M8x6	4
114	JT9-TS-1550061	Flat Washer	M8	4
115	CM9-TS-2361081	Spring Washer	M8	4
116	JT9-TS-2248202	Socket Head Button Screw	M8x20	4
117	JT9-TS-1523041	Set Screw	M6x12	2
118	JT9-JWBS15-1118	Handwheel	5"	1

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Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
119	JT9-JWBS15-1119	Handle	M8	1
120	JT9-JWBS15-1120	Guide Bar Bracket Assembly		1
121	JT9-JWBS15-1121	Upper Blade Guide Assembly		1
122	JT9-JWBS15-1122	Miter Gauge Assembly		1
123	JT9-JWBS15-1123	Rip Fence Assembly		1
124	JT9-JWBS15-1124	Roll Pin	Ø4x8	2
125	JT9-JWBS15-1125	Table Insert		1
126	JT9-TS-1522011	Set Screw	M5x5	3
127	JT9-JWBS15-1127	Table	21-1/2"x16"	1
128	JT9-5051911	Flat Washer	M10	1
129	JT9-TS-1490021	Hex Cap Screw	M8x16	1
130	JT9-TS-149105	Hex Cap Screw	M10x35	1
131	JT9-TS-1540061	Hex Nut	M8	1
132	JT9-TS-1550061	Flat Washer	M8	1
133	JT9-JWBS15-1133	Handle	M8x45	1
134	JT9-5051911	Flat Washer	M10	2
135	JT9-TS-2361101	Spring Washer	M10	2
136	JT9-TS-1505051	Socket Head Cap Screw	M10x35	1
137	JT9-JWBS15-1137	Lower Blade Guide Assembly		1
138	JT9-JWBS15-1138	Trunnion Support Bracket Assembly		1
139	JT9-TS-1550061	Flat Washer	M8	4
140	CM9-TS-2361081	Spring Washer	M8	4
141	JT9-TS-1490041	Hex Cap Screw	M8x25	4
142	JT9-7015-48	Set Screw	M8x30	1
143	JT9-TS-1541031	Hex Nylon Lock Nut	M8	1
144	JT9-JWBS15-1144	Bushing		1
	JT9-LM002108	JET Logo Decal (not shown)		1

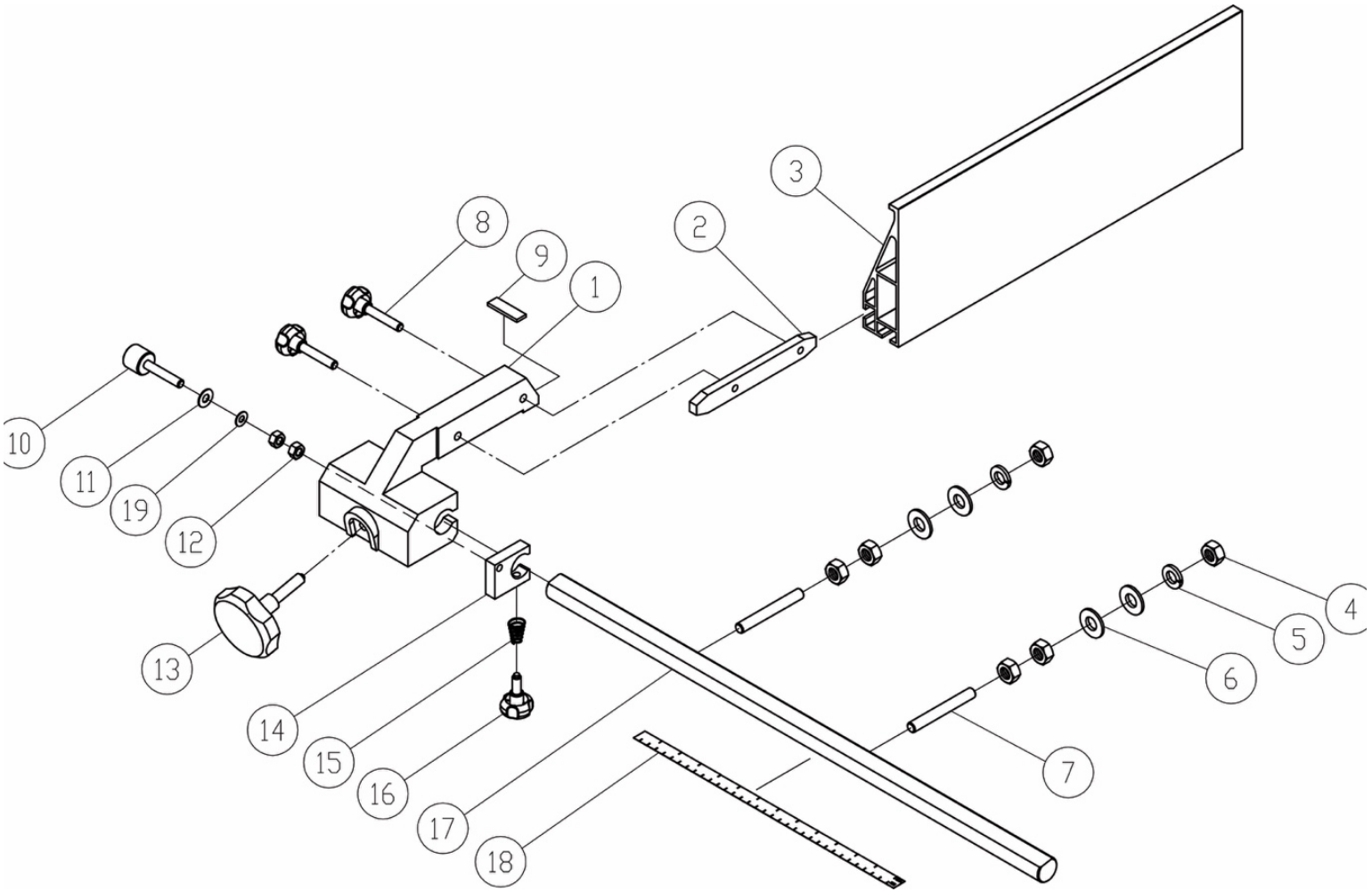
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Diagram B - Rip Fence

Band Saw | Original JET parts reference



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Parts List B - Rip Fence

Band Saw | Original JET parts reference

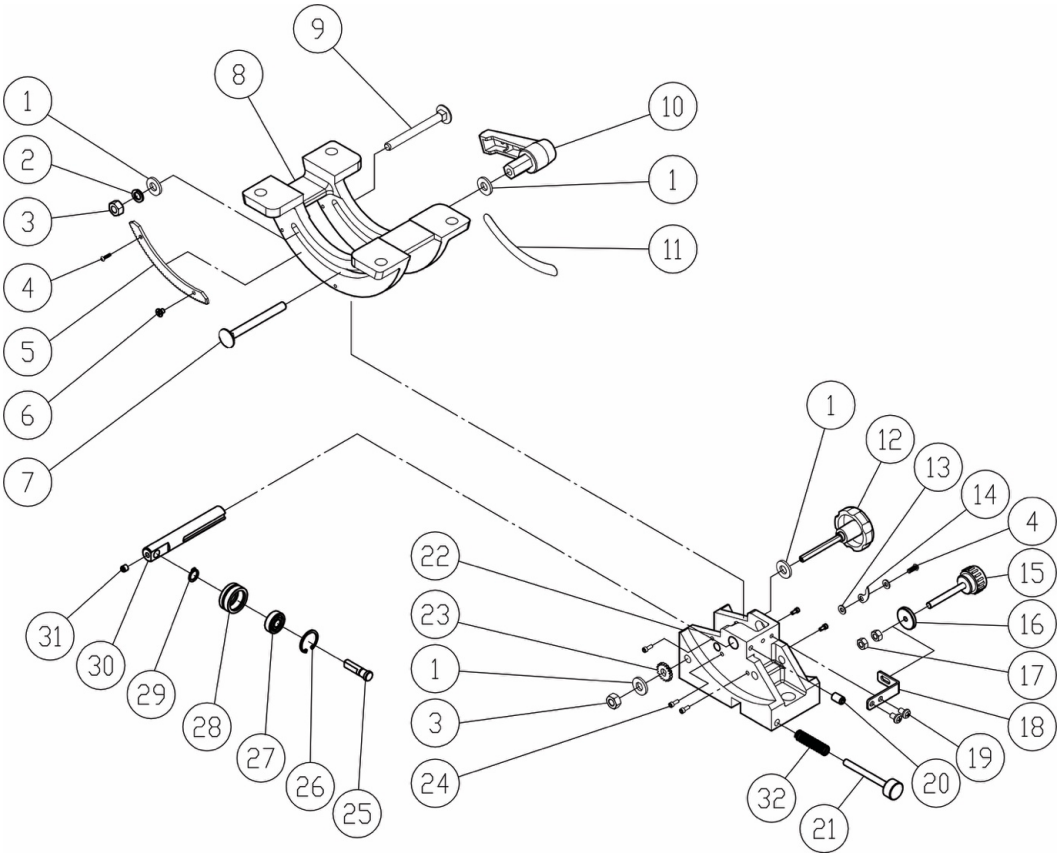
Ref.	Part number	Description	Size	Qty.
	JT9-JWBS15-1123	Rip Fence Assembly (#1 thru 18)		
1	JT9-WBS15-1123-201	Fence Body		1
2	JT9-WBS15-1123-202	Lock Bar		1
3	JT9-WBS15-1123-203	Fence, Aluminum	462mm	1
4	JT9-TS-2311101	Nut	M10	6
5	JT9-TS-2361101	Spring Washer	M10	2
6	JT9-5051911	Flat Washer	M10	4
7	JT9-WBS15-1123-207	Set Screw	M10x80	2
8	JT9-WBS15-1123-208	Knob	M8x40	2
9	PM9-PM1500-107-10	Resistance Pad		1
10	JT9-WBS15-1123-210	Adjustment Knob	M8x50	1
11	JT9-WBS15-1123-211	Fiber Washer		1
12	JT9-TS-1540061	Nut	M8	2
13	JT9-WBS15-1123-213	Knob	M8x40	1
14	JT9-WBS15-1123-214	Locate Block		1
15	PM9-M1800B-059-017	Cone Spring		1
16	JT9-WBS15-1123-216	Knob	M6x14	1
17	JT9-WBS15-1123-217	Fence Guide Rail	640mm	1
18	JT9-WBS15-1123-218	Scale	350mm	1
19	JT9-WBS15-1123-219	Wave Washer	Ø8x13 mm	1

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Diagram C - Trunnion Support

Band Saw | Original JET parts reference



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Parts List C - Trunnion Support

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
	JT9-JWBS15-1138A	Trunnion Support Bracket Assembly (#1 thru 34)		
1	JT9-TS-1550061	Flat Washer	M8 x Ø23	2
2	CM9-TS-2361081	Lock Washer	M8	1
3	JT9-TS-1541031	Nylon Lock Hex Nut	M8	2
4	JT9-TS-2171012	Phillips Pan Head Machine Screw	M4x6	2
5	PM9-PM1500-085-05	Gear Rack		1
6	JT9-TS-2284061	Phillips Flat Head Machine Screw	M4x6	1
7	**	Carriage Bolt	M8x90	2
8	PM9-PM1500-085-08	Trunnion Block		1
10	JT9-WBS15-1138-310	Lock Handle		1
11	PM9-PM1500-085-11	Tilt Scale		1
12	PM9-PM1500-085-12	Adjustment Knob Bolt		1
13	CM9-TS-1550021	Flat Washer	M4 x Ø8	2
14	PM9-PM1500-085-14	Angle Pointer		1
15	JT9-WBS15-1138-315	Adjustment Knob Bolt	M6	1
16	PM9-PM1500-085-16	Locking Ring		1
17	CM9-TS-2311061	Hex Nut	M6	2

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Parts List C - Trunnion Support (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
18	PM9-PM1500-085-18	Adjustment Plate		1
19	JT9-5712561	Phillips Pan Head Machine Screw	M5x8	2
20	PM9-PM1500-085-20	Set Screw		1
21	PM9-PM1500-085-21	Lock Knob		1
22	JT9-WBS15-1138-322	Trunnion Support Bracket		1
23	PM9-PM1500-085-23	Gear		1
24	JT9-TS-2235061	Socket Head Cap Screw	M5x6	6
25	PM9-PM1500-085-25	Adjustment Shaft		1
26	PM9-PM1500-085-26	Retaining Ring	R22	1
27	JT9-BB-608ZZ	Ball Bearing	608ZZ	1
28	PM9-PM1500-085-28	Thrust Bearing Holder		1
29	PM9-PM1500-085-29	Retaining Ring	S8	1
30	JT9-WBS15-1138-330	Adjustment Bar		1
31	JT9-TS-1523011	Socket Set Screw	M6x6	1
32	JT9-WBS15-1138-332	Spring		1
33	CM9-TS-1550041	Flat Washer	M6 x Ø19	1
34	JT9-JWBS15-1138334	Flat Washer	M8 x Ø23x5t	2

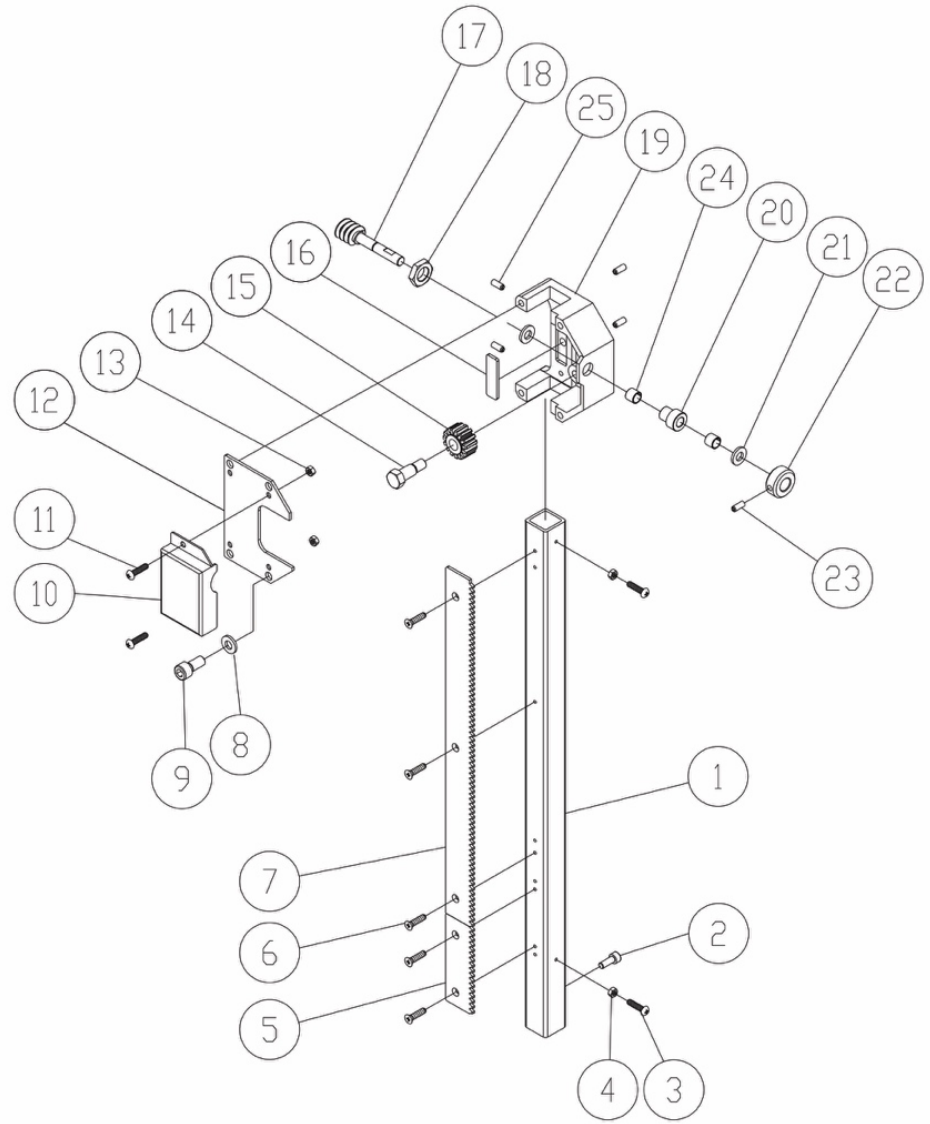
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Diagram D - Guide Bar Bracket

Band Saw | Original JET parts reference



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Parts List D - Guide Bar Bracket

Band Saw | Original JET parts reference

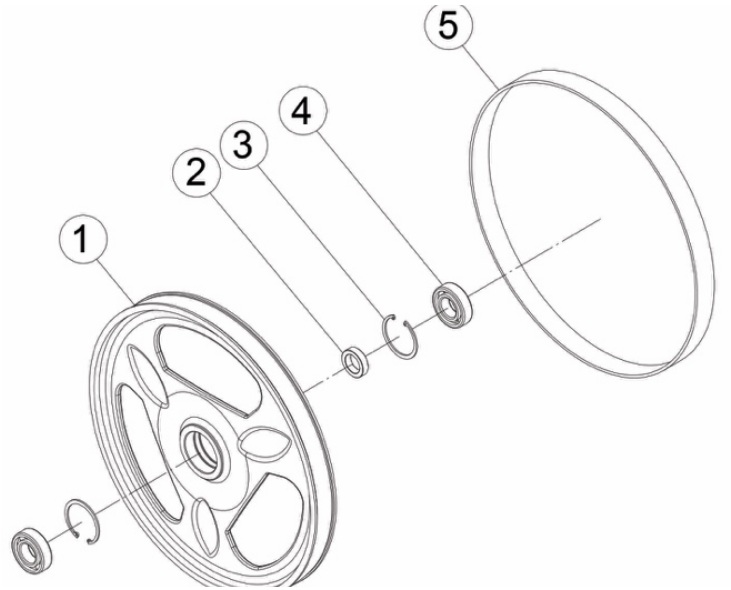
Ref.	Part number	Description	Size	Qty.
	JT9-JWBS15-1120	Guide Bar Bracket Assembly (#1 thru 25)		
1	JT9-WBS15-1120-401	Guide Bar		1
2	JT9-TS-1503021	Socket Head Cap Screw	M6x10	2
3	CM9-TS-1532032	Pan Head Screw	M4x10	2
4	JT9-TS-1540021	Nut	M4	2
5	PM9-PM1500-091-08	Guide Bar Rack (Short)		1
6	JT9-TS-2284081	Phillips Flat Head Machine Screw	M4x8	5
7	PM9-PM1500-091-20	Guide Bar Rack (Long)		1
8	CM9-TS-2361081	Spring Washer	M8	4
9	CM9-TS-1504031	Socket Head Cap Screw	M8x16	4
10	PM9-PM1500-091-04	Cover		1
11	CM9-TS-1534041	Pan Head Screw	M5x10	2
12	PM9-PM1500-091-09	Cover		1
13	JT9-TS-1540031	Hex Nut	M5	2
14	PM9-PM1500-091-10	Fixed Pin		1
15	PM9-PM1500-091-11	Gear		1
16	PM9-PM1500-091-12	Fixed Plate		1
17	PM9-PM1500-091-13	Worm Shaft		1
18	JT9-WBS15-1120-418	Nut		1
19	PM9-PM1500-091-15	Guide Bracket		1
20	PM9-PM1500-091-18	Bushing		1
21	PM9-PM1500-091-25	Fiber Washer		2
22	PM9-PM1500-091-19	Collar		1
23	JT9-TS-1522011	Set Screw	M5x5	2
24	JT9-WBS15-1120-424	Bushing Bearing	DU 10x12	2
25	JT9-WBS15-1120-425	Plastic Nylon Set Screw	M7x10	4

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Diagram E - Upper and Lower Wheels (1 of 2)

Band Saw | Original JET parts reference

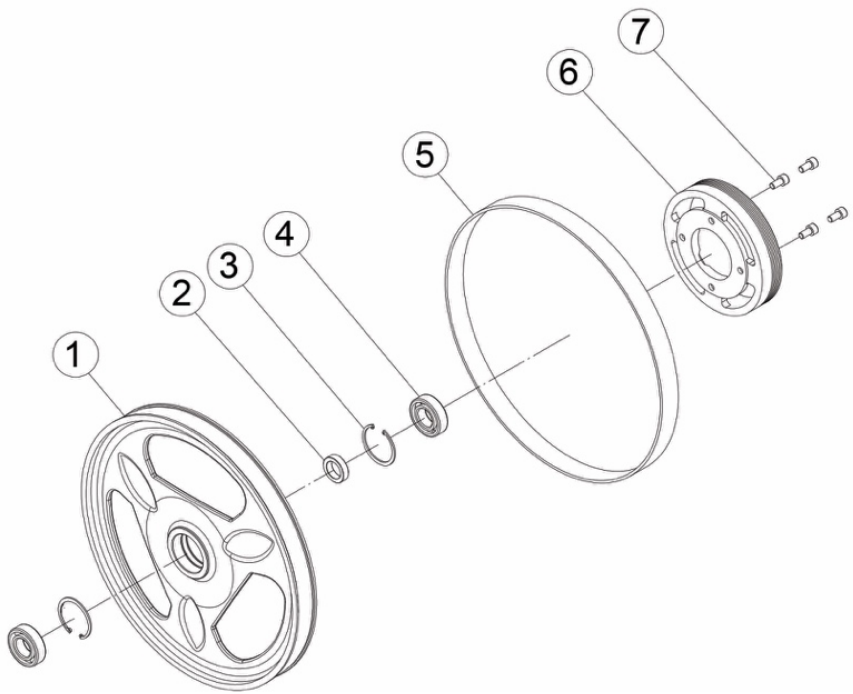


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Diagram E - Upper and Lower Wheels (2 of 2)

Band Saw | Original JET parts reference



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Parts List E - Upper and Lower Wheels

Band Saw | Original JET parts reference

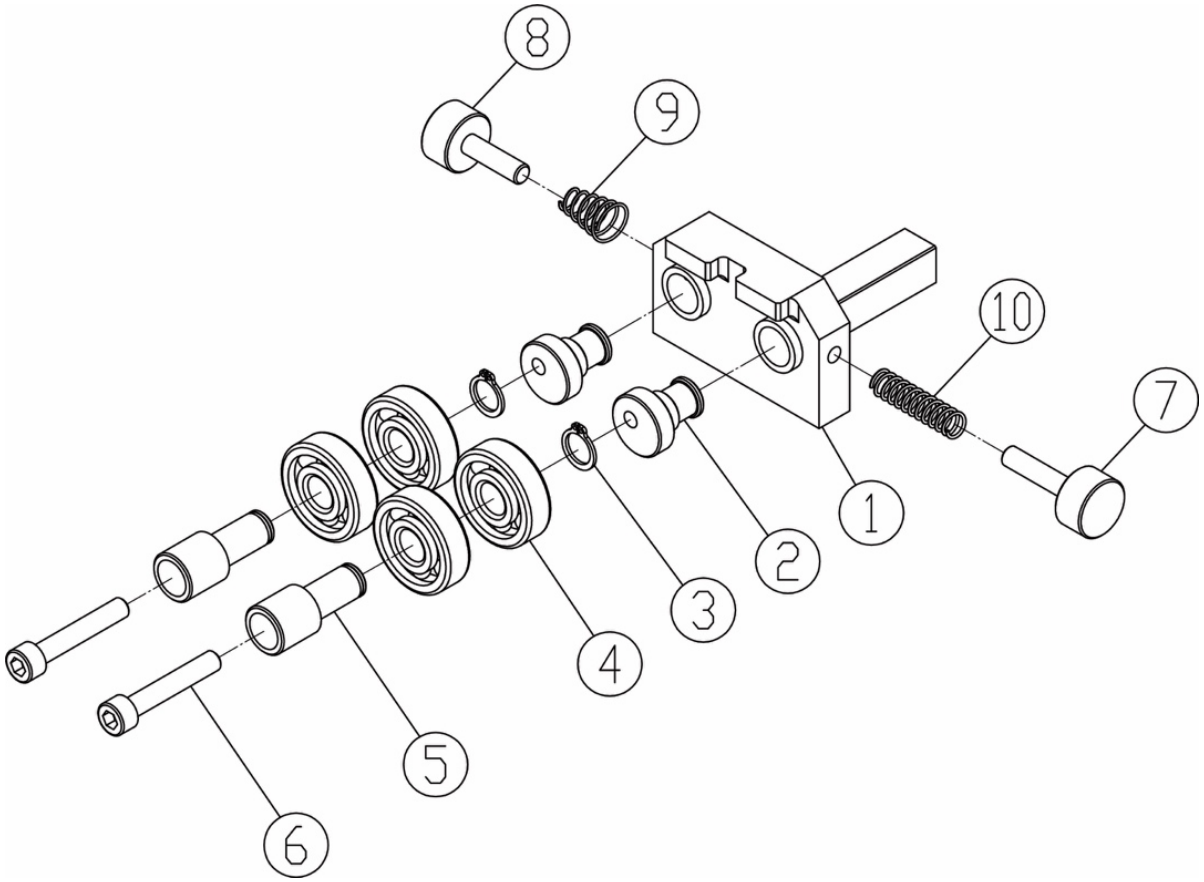
Ref.	Part number	Description	Size	Qty.
1	PM9-PM1500-019	Upper Wheel Assembly (#1 thru 5)	Dia.15 inches	1
2	PM9-PM1500-019-02	Spacer		1
3	CM9-JWBS20QT-504	Retaining Ring	R52	2
4	CM9-BB-6205VV	Ball Bearing	6205LLU.	2
5	PM9-PM1500-019-05	Tire		1
1	PM9-PM1500-020	Lower Wheel Assembly (#1 thru 7)	Dia.15 inches	1
2	PM9-PM1500-019-02	Spacer		1
3	CM9-JWBS20QT-504	Retaining Ring	R52	2
4	CM9-BB-6205VV	Ball Bearing	6205LLU.	2
5	PM9-PM1500-019-05	Tire		1
6	PM9-PM1500-020-06	Drive Pulley		1
7	CM9-TS-1504031	Socket Head Cap Screw	M8x16	4

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Diagram F - Lower Blade Guide

Band Saw | Original JET parts reference



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Parts List F - Lower Blade Guide

Band Saw | Original JET parts reference

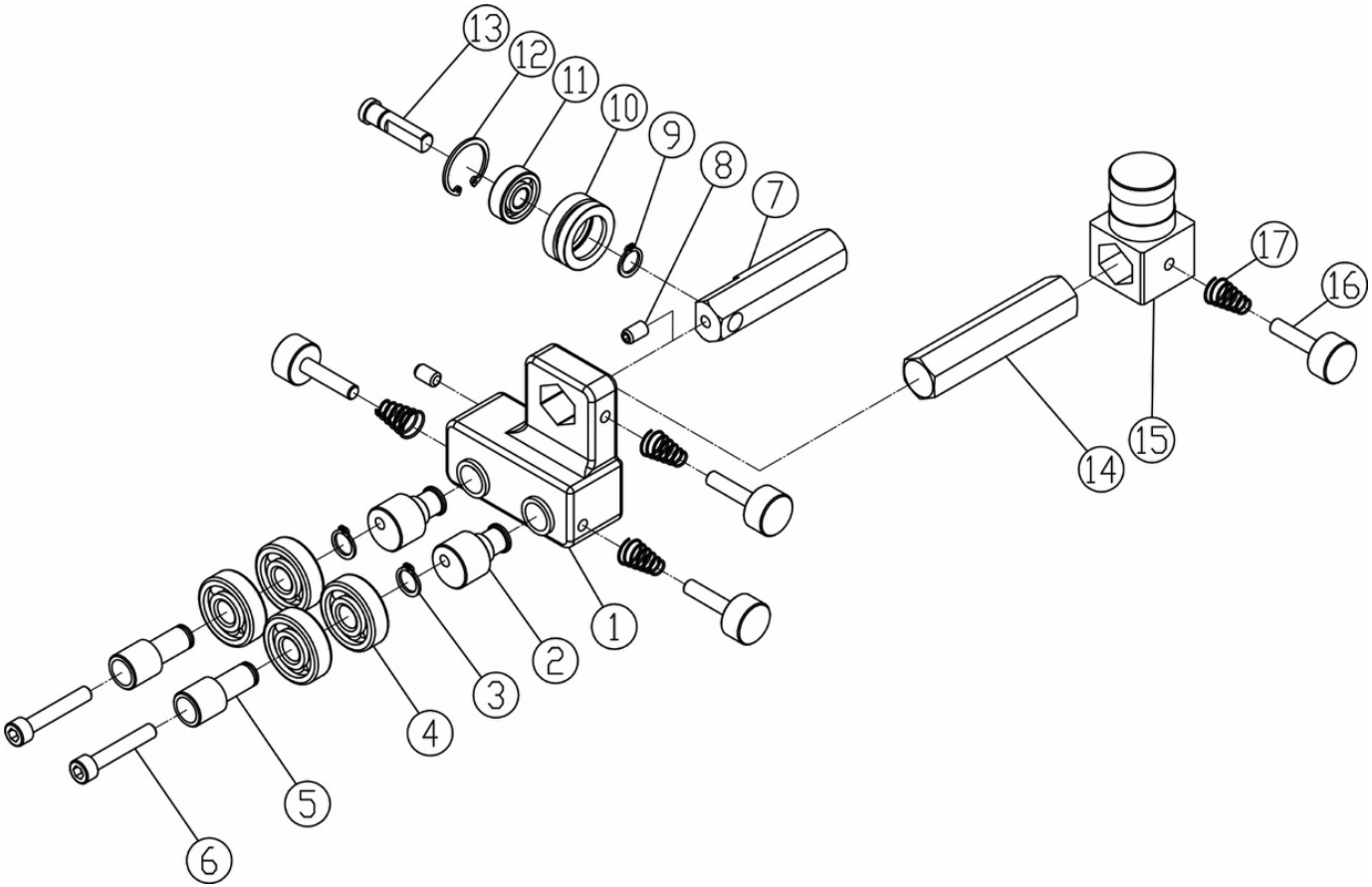
Ref.	Part number	Description	Size	Qty.
	JT9-JWBS15-1137	Lower Blade Guide Assembly (#1 thru 10)		
1	PM9-PM1500-096-01	Lower Blade Guide Support		1
2	PM9-PM1500-096-02	Eccentric Shaft		2
3	6JT9-6286478	E Ring	S12	2
4	JT9-BB-6201VV	Ball Bearing	6201ZZ	4
5	PM9-PM1500-095-05	Knurled Knob		2
6	JT9-TS-1503081	Socket Head Cap Screw	M6x35	2
7	PM9-PM1500-095-16	Lock Knob		1
8	JT9-WBS15-1137-508	Lock Knob		1
9	PM9-M1800B-059-017	Cone Spring		1
10	JT9-WBS15-1138-332	Spring		1

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Diagram G - Upper Blade Guide

Band Saw | Original JET parts reference



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Parts List G - Upper Blade Guide

Band Saw | Original JET parts reference

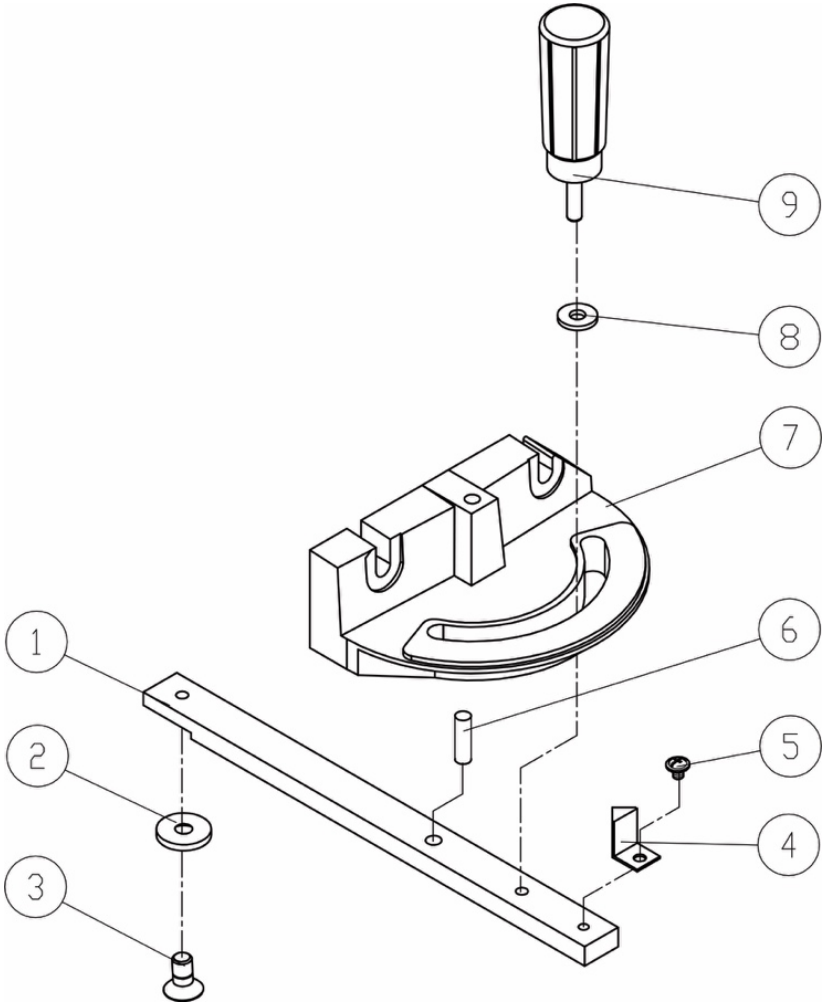
Ref.	Part number	Description	Size	Qty.
	JT9-JWBS15-1121	Upper Blade Guide Assembly (#1 thru 17)		
1	PM9-PM1500-095-01	Upper Blade Guide Support		1
2	PM9-PM1500-095-02	Eccentric Shaft		2
3	JT9-6286478	Retaining Ring	S12	2
4	JT9-BB-6201VV	Ball Bearing	6201ZZ	4
5	PM9-PM1500-095-05	Knurled Knob		2
6	JT9-TS-1503081	Socket Head Cap Screw	M6x35	2
7	PM9-PM1500-095-07	Sleeve		1
8	JT9-TS-1523011	Set Screw	M6x6	2
9	PM9-PM1500-085-29	S Ring	S8	1
10	PM9-PM1500-085-28	Thrust Bearing Holder		1
11	JT9-BB-608ZZ	Ball Bearing	608ZZ	1
12	PM9-PM1500-085-26	Retaining Ring	R22	1
13	PM9-PM1500-085-25	Adjust Shaft		1
14	PM9-PM1500-095-14	Hex Post		1
15	PM9-PM1500-095-15	Upper Guide Support Block		1
16	PM9-PM1500-095-16	Lock Knob		1
17	PM9-M1800B-059-017	Cone Spring		4

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Diagram H - Miter Gauge

Band Saw | Original JET parts reference



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Parts List H - Miter Gauge

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
	JT9-JWBS15-1122	Miter Gauge Assembly (#1 thru 9)		
1	JT9-WBS15-1122-701	Guide Bar		1
2	JT9-WBS15-1122-702	Guide Piece		1
3	JT9-WBS15-1122-703	Countersunk Bolt	M6x6	1
4	JT9-WBS15-1122-704	Pointer		1
5	PM9-PWBS14-251-5	Pan Head Flanged Screw	M5x8	1
6	**	Steel Pin	Ø6x10mm	1
7	JT9-WBS15-1122-707	Miter Gauge Body		1
8	JT9-WBS15-1122-708	Nylon Washer		1
9	JT9-WBS15-1122-709	Handle		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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