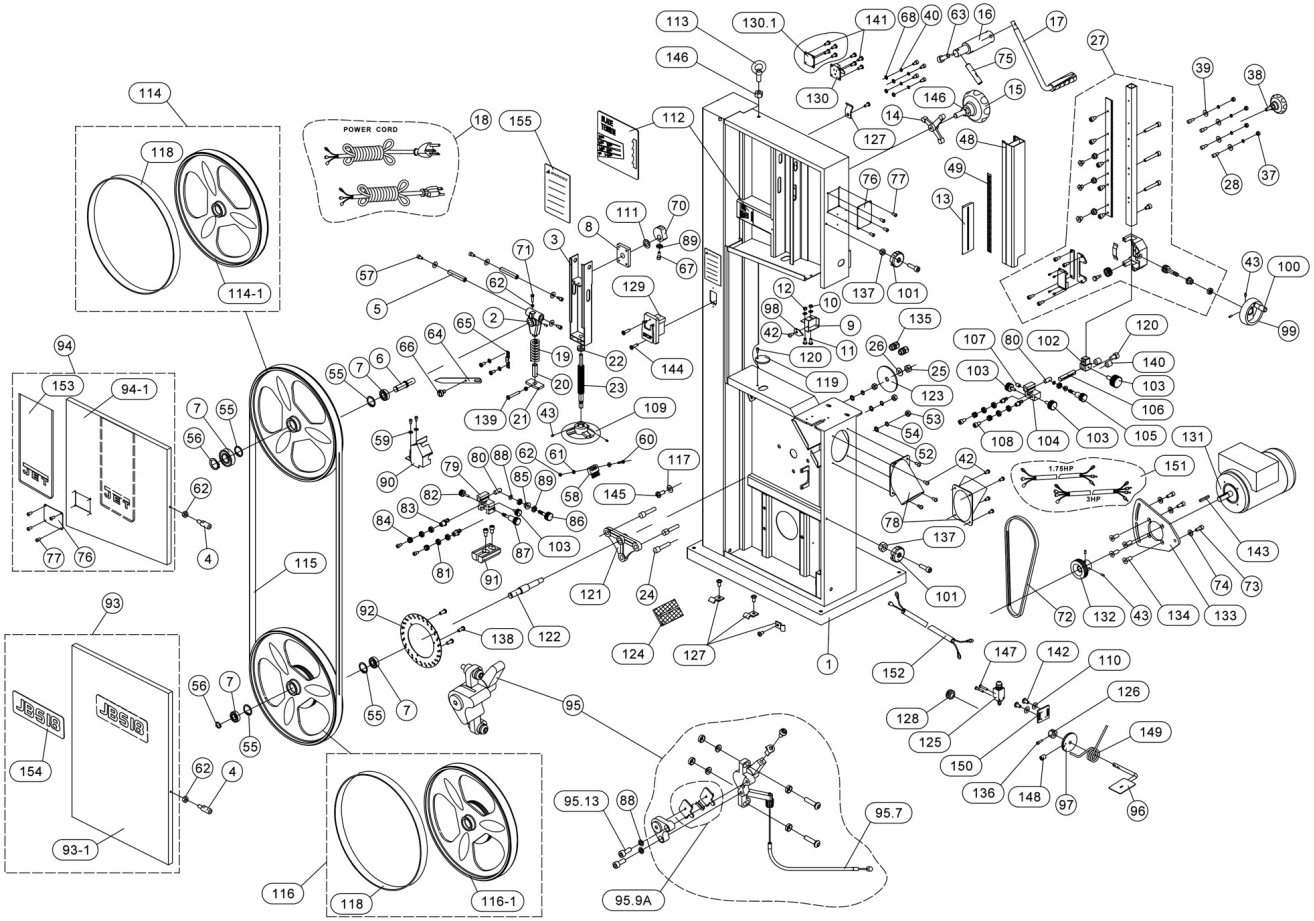
JET JWBS-18SFX | Stock JT1-549

Diagram A - Main Assembly (1 of 3)

Band Saw | Original JET parts reference

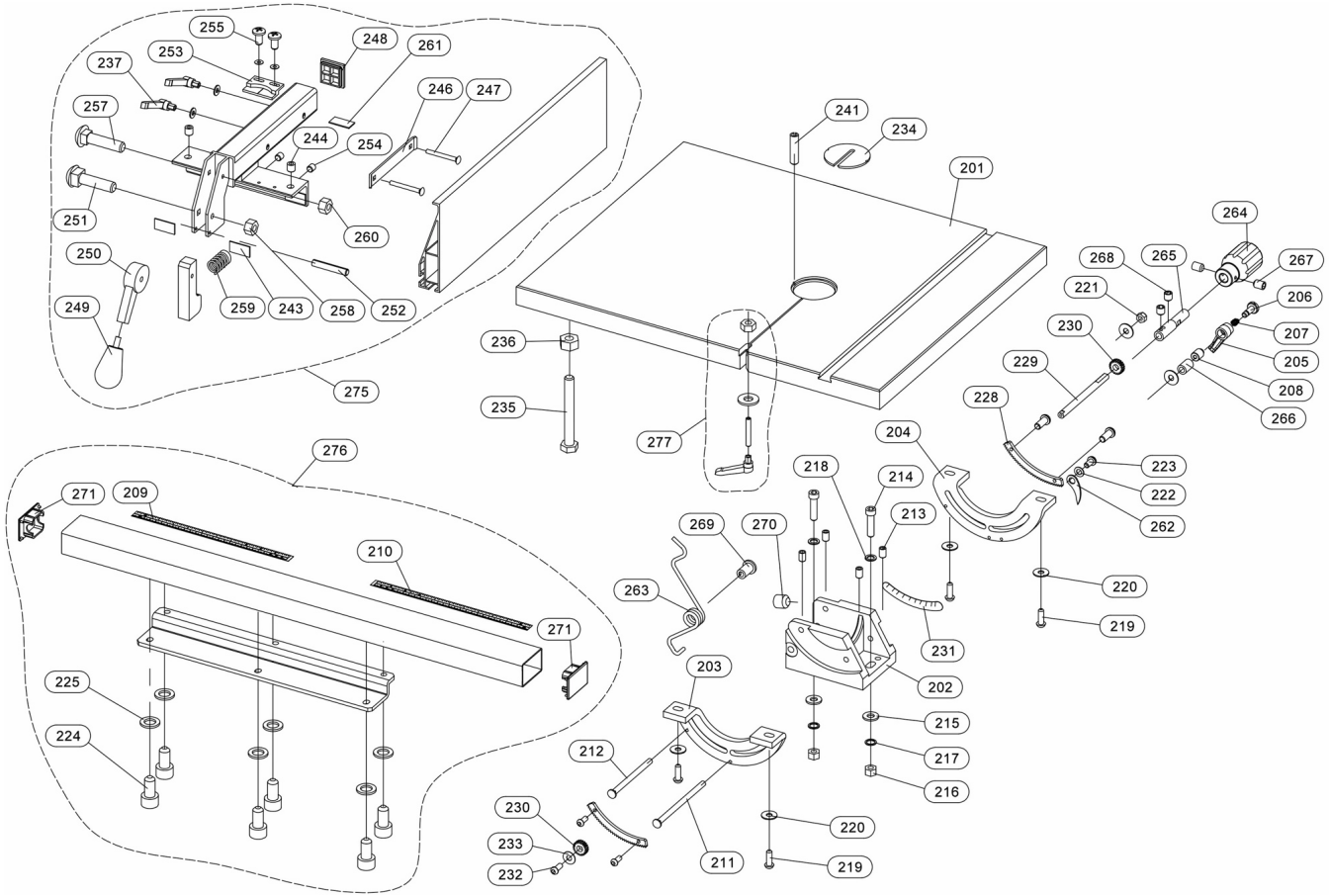


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Diagram A - Main Assembly (2 of 3)

Band Saw | Original JET parts reference



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Diagram A - Main Assembly (3 of 3)

Band Saw | Original JET parts reference



* Optional Accessory – see your dealer to order.

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JET JWBS-18SFX | Stock JT1-549

Parts List A - Main Assembly

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
1	**	Machine Main Body Frame		1
2	JT1-899	Upper Wheel Axis Seat		1
3	JT1-900	U-Bracket		1
4	JT9-JWBS14SFX-075	Sham		1
5	JT1-901	Upper Sham		1
6	JT1-902	Upper Wheel Sham		1
7	JT9-BB-6004ZZ	Bearing	6004/2RZ	1
8	JT9-JWBS14SFX-014	Eccentric Base		1
9	JT1-903	Guard Board		2
10	JT9-TS-1540021	Hex Nut	M4	2
11	CM9-TS-1532032	Pan Head Machine Screw	M4x10	1
12	CM9-TS-1550021	Flat Washer	4mm	4
13	JT1-904	Activity Protective Board		1
14	JT9-JWBS14SFX-034	Handle		1
15	JT1-905	Lock Handle (include #146)		3
16	JT9-JWBS14SFX-020	Sham		2
17	JT9-JWBS14SFX-028	Tension Handle and Grip		4
18	JT9-JWBS14SFX-024	Power Cord 14AWGx3C, 5-15P/115V	5-15P/115V	1
	JT1-906	Power Cord 14AWGx3C, 6-15P/230V	3HP	1
19	JT1-907	Spring		1
20	JT1-908	Sleeve		1
21	JT1-909	Pointer Seat		1
22	JT1-910	Bearing	8201	1
23	JT1-911	Blade Tension Sham		1
24	JT9-JWBS14SFX-080	Bolt		3
25	JT9-TS-2342161	Hex Nut, Nylon Lock	M16	1
26	CM9-TS-155010	Flat Washer	16mm	2
27	JT1-1043	Gear Box Assembly		1

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JET JWBS-18SFX | Stock JT1-549

Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
28	JT1-912	Double Headed Bolt		4
37	JT9-TS-1541031	Hex Nut	M8	5
38	JT9-JWBS14SFX-023	Knob		1
39	JT9-TS-1550061	Flat Washer	8 mm	8
40	CM9-TS-2361081	Spring Washer	M8	8
42	JT9-F009875	Socket Head Button Screw	M4x8	13
43	JT9-TS-1523041	Socket Set Screw	M6x12	5
48	JT1-916	Blade Guard		1
49	JT1-917	CuZng Height Scale		1
52	JT9-TS-2360121	Flat Washer	12mm	3
53	JT9-TS-1540083	Hex Nut	M12	3
54	JT9-TS-2361121	Lock Washer	12mm	3
55	JT1-918	C-Ring	42	4
56	JT1-919	C-Ring	20	2
57	CM9-TS-1504031	Socket Head Cap Screw	M8x16	8
58	JT1-920	Brush		1
59	CM9-TS-1550041	Flat Washer	6 mm	3
60	JT9-TS-2286302	Pan Head Machine Screw	M6x30	1
61	CM9-TS-1550041	Flat Washer	6 mm	2
62	CM9-TS-2311061	Hex Nut	M6	4
63	JT9-TS-1515031	Socket Flat Head Screw	M8x25	1
64	JT1-921	Tension Pointer		1
65	JT1-922	Tension Indicator Plate		1
66	JT1-923	Slooed Head Screw		1
67	JT9-TS-1503071	Socket Head Cap Screw	M6x30	1
68	JT9-TS-1550061	Flat Washer	8mm	4
70	JT1-924	Eccentric Sham		1
71	CM9-TS-1503061	Socket Head Cap Screw	M6x25	1

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JET JWBS-18SFX | Stock JT1-549

Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
72	JT1-925	MulF Wedge Belt	4PL1140	1
73	JT9-TS-1505041	Socket Head Cap Screw	M10x30	3
74	JT9-5051911	Flat Washer	M10	3
75	JT1-926	Socket Set Screw, CPP		1
76	JT1-927	Sight Glass		2
77	**	Rivet	4x8 mm	8
78	JT9-JWBS14SFX-067	Dust Chute	100 mm	2
79	CM9-JWBS14SFX-270	Guide Base, Lower Guide		1
80	JT1-928	Bearing Nut		2
81	JT9-BB-61900ZZ	Ball Bearing	61900/2RZ	10
82	JT9-JWBS14SFX-268	Knurled Lock Knob B		1
83	JT9-JWBS14SFX-139	Eccentric Sham		4
84	JT9-JWBS14SFX-140	Bearing Bushing		4
85	JT9-JWBS14SFX-119	Sleeve		2
86	CM9-JWBS14SFX-269	Knurled Lock Knob C		1
87	JT9-JWBS14SFX-267	Knurled Lock Knob A		1
88	JT9-5051911	Flat Washer	6 mm	3
89	CM9-TS-2361061	Lock Washer	M6	2
90	CM9-JWBS14SFX-272	Lower Blade Guard		1
91	CM9-JWBS14SFX-271	Wedge Way Guide		1
92	JT1-930	Brake Disc		1
93	JT1-931	Lower Door Assembly (include #93-1 &#154)		1
93-1	**	Lower Door		1
94	JT1-932	Upper Door Assembly (include #76, #77, #94-1, #153)		1
94-1	**	Upper Door		1
95	JT1-933	Brake Assembly Kit		1
96	JT1-935	Brake Pedal		1
97	JT1-936	Brake Disc A		1
98	JT1-937	Pointer		1

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JET JWBS-18SFX | Stock JT1-549

Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
99	JT1-938	Handle Wheel	5”	1
100	**	Handle		1
101	JT9-JWBS14SFX-022	Door Lock Knob		2
102	**	Upper Guide Mount		1
103	JT9-JWBS14SFX-138	Lock Knob		4
104	**	Upper Guide Base		1
105	JT9-JWBS14SFX-267	Knurled Lock Knob A		1
106	JT1-2351	Bearing Guide Rod		1
107	JT9-TS-2276081	Set Screw	M6x8	3
108	JT9-TS-1502021	Socket Head Cap Screw	M5x10	4
109	JT1-939	Handle Wheel		1
110	JT9-TS-1550031	Flat Washer	5 mm	2
111	JT9-TS-1550111	Flat Washer	20 mm	1
112	JT1-940	Tension Gauge		1
113	PM9-PM1500-004	Liming Ring	M10	1
114	JT1-1041	Upper Wheel Assembly (include #114-1 & #118)		1
114-1	**	Upper Wheel		1
115	JT1-942	Saw Blade*	OpFonal	1*
116	JT1-1042	Lower Wheel Assembly (include #116-1 & #118)		1
116-1	**	Lower Wheel		1
117	CM9-TS-1550021	Flat Washer	4mm	1
118	JT1-944	Tire		2
119	JT1-945	Positioning Plate		1
120	CM9-TS-1503031	Socket Head Cap Screw	M6x12	6
121	JT1-946	Lower Wheel Bracket		1
122	JT1-947	Lower Wheel Sham		1
123	JT1-948	Plate		1
124	JT1-949	Wood Insert		1

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JET JWBS-18SFX | Stock JT1-549

Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
125	JT1-950	Travel Switch	SN4112-SL-D	1
126	JT1-951	Travel Switch Base		1
127	JT9-JWBS14SFX-076	Cord Clip		4
128	JT1-952	Strain Relief	M20	1
129	JT1-953	ON/OFF Switch / 1.75HP	KJD17B (115V)	1
	JT1-954			
130	JT9-JWBS14SFX-065	Electrical Socket 115V 1.75HP	1-3/4HP	1
131	JT1-1176	Motor Assembly	1-3/4HP/115V	1
	JT1-1177	Wiring Diagram (not shown)		1
	JT1-1019	Motor Label, JWBS-18SFX-1.75HP (not shown)		1
	**	Motor Fan (not shown)		1
	**	Motor Fan Cover (not shown)		1
	**	Running Capacitor (not shown)	40µF, 450V AC	1
	**	Start Capacitor (not shown)	100µF, 275V AC	1
	**	Junction Box (not shown)		1
	**	Junction Box Cover (not shown)		1
	JT1-958	Motor Assembly	3HP/230V	1
	JT1-959	Motor Fan (not shown)		1
	JT1-960	Motor Fan Cover (not shown)		1
	**	Start Capacitor (not shown)	150 µF, 250VAC	1
	**	Running Capacitor (not shown)	40µF, 450VAC	1
	**	Junction Box (not shown)		1
	**	Junction Box Cover (not shown)		1
	JT1-965	Motor Label, JWBS-18SFX-3HP (not shown)		1
132	JT1-966	Motor Pulley 1.75HP	1-3/4HP	1
	JT1-967	Motor Pulley 3HP/230V	3HP	1
133	JT1-968	Motor Plate 1.75HP	1-3/4HP	1
	JT1-969	Motor Plate 3HP/230V	3HP	1

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JET JWBS-18SFX | Stock JT1-549

Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
134	JT9-TS-1514021	Socket Head Flat Screw	M6x16-1-3/4HP	4
	CM9-TS-1515011	Socket Head Flat Screw	M8x16-3HP	4
135	JT1-970	Strain Relief	M20	2
136	JT9-TS-1503051	Socket Head Cap Screw	M6x20	3
137	JT9-TS-1541021	Nylon Lock Hex Nut	M6	2
138	JT9-TS-2245122	Socket Head Button Screw	M5x12	3
139	CM9-TS-2284302	Pan Head Machine Screw	M4x30	1
140	JT9-TS-1522011	Socket Set Screw	M5x6	3
141	JT9-TS-2284081	Flat Head Cap Screw	M4x8	4
142	JT9-TS-1533032	Pan Head Machine Screw	M5x10	6
143	JT9-6294761	Key 6x45	6x45	1
	JT1-971	Key 8x45	8X45	1
144	JT9-TS-1532052	Pan Head Machine Screw	M4x16	2
145	JT9-TS-2284082	Pan Head Machine Screw	M4x8	3
146	JT9-TS-2342101	Hex Nut	M10	2
147	CM9-TS-2284302	Pan Head Machine Screw	M4x25	2
148	JT9-TS-1524021	Socket Set Screw	M8x10	1
149	JT1-972	Spring		1
150	JT1-973	Plate for Travel Switch		1
151	JT1-974	Motor Cord for 1.75HP	14AWGx3C	1
	JT1-975	Motor Cord for 3HP	14AWGx4C	1
152	JT1-976	Cord for Travel Switch	18AWGx2C	1
153	JT1-1170	JET Logo with Adhesive		1
154	JT1-1171	JBS18 Model Logo with Adhesive		1
155	JT1-1172	Warning Label, JWBS-18SFX		1
201	JT1-977	Table (include #241)		1
202	JT1-978	Lower Table Trunnion		1
203	JT1-979	Upper Table Trunnion A		1
204	JT1-980	Upper Table Trunnion B		1

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JET JWBS-18SFX | Stock JT1-549

Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
205	JT1-981	Lock Handle		1
206	JT1-982	Screw		1
207	JT1-983	Spring		1
208	JT1-984	Gear		1
209	JT1-985	Scale A		1
210	JT1-986	Scale B		1
211	JT1-987	Carriage Bolt	M8x140	1
212	JT1-988	Carriage Bolt	M8x115	1
213	JT9-TS-1525031	Socket Set Screw	M10x16	4
214	JT9-TS-1505061	Socket Head Cap Screw	M10x40	2
215	JT9-5051911	Flat Washer	10 mm	2
216	JT9-TS-2342101	Hex Nut	M10	2
217	JT9-TS-2361101	Lock Washer	10mm	2
218	JT9-5051911	Flat Washer	10 mm	2
219	JT9-TS-2248252	Socket Head Button Screw	M8x25	4
220	**	Big Flat Washer	8 mm	6
221	JT9-TS-1541031	Nylon Lock Hex Nut	M8	1
222	CM9-TS-1550021	Flat Washer	4 mm	1
223	JT9-TS-2244102	Socket Head Button Screw	M4x10	1
224	CM9-TS-1504031	Socket Head Cap Screw	M8x16	6
225	CM9-TS-1503031	Flat Washer	8 mm	6
226	**	Fence Rail Extrusion		1
227	**	Fence Rail Base		1
228	JT1-989	Rack		2
229	JT1-990	Gear Sham		1
230	JT1-991	Gear		2
231	JT1-992	Scale		1
232	JT9-TS-2245122	Socket Head Button Screw	M5x12	5

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JET JWBS-18SFX | Stock JT1-549

Parts List A - Main Assembly (continued)

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
233	JT9-TS-1550031	Flat Washer	5 mm	3
234	JT1-993	Table Insert		1
235	JT1-994	Hex Cap Screw	M8x65	1
236	JT9-TS-1541031	Hex Nut	M8	1
237	JT1-995	Adjustable Handle		3
238	CM9-TS-1550041	Flat Washer	6 mm	3
239	JT1-996	Socket Set Screw	M6x40	1
241	JT1-997	Pin	3x10	1
243	JT1-998	Friction Plate		2
244	JT1-999	Socket Set Screw	M12x12	2
246	JT1-1000	Lock Bar		1
247	JT1-1001	Carriage Bolt	M6x55	2
248	JT1-1002	Cap for Fence Base		1
249	JT1-1003	Knob		1
250	JT1-1004	Eccentric Wheel		1
251	JT1-1005	Carriage Bolt	M8x35	1
252	JT1-1006	Pin	5x30	1
253	JT1-1007	Pointer		1
254	JT9-TS-1525011	Socket Set Screw	M10x10	2
255	JT9-TS-1533032	Pan Head Machine Screw	M5x10	2
257	JT1-1008	Carriage Bolt	M6x35	1
258	JT9-TS-1541031	Nylon Lock Hex Nut	M8	1
259	JT1-1009	Spring		1
260	JT9-TS-1541021	Nylon Lock Hex Nut	M6	1
261	JT1-1010	Washer		1
262	JT1-1011	Pointer		1
263	JT1-1012	Spring		1
264	JT1-1013	Handle		1

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Parts List A - Main Assembly (continued)

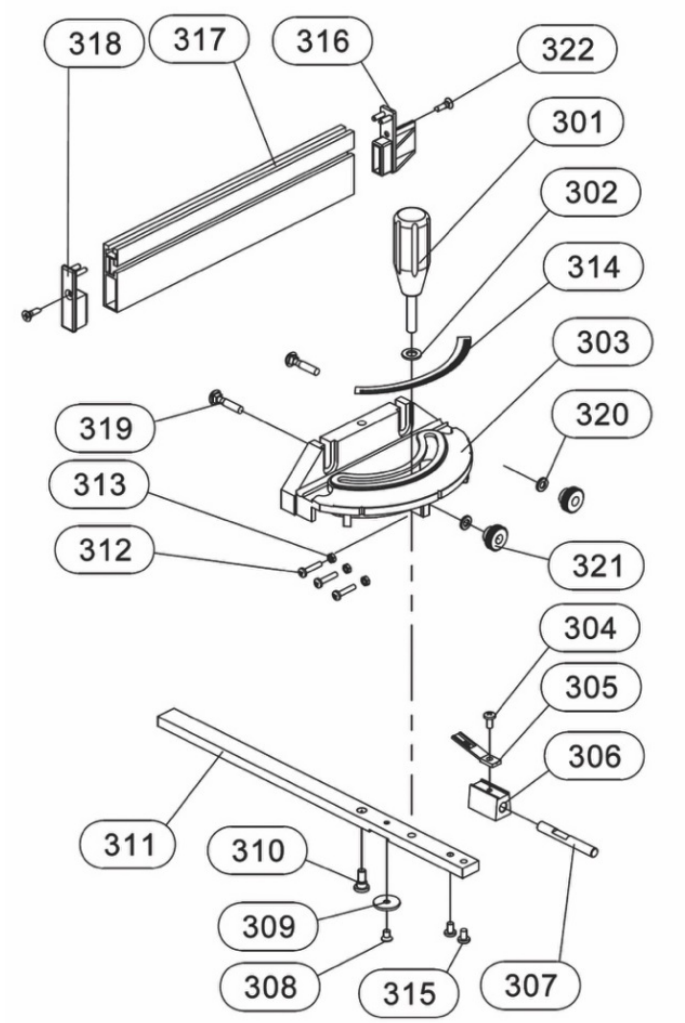
Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
265	JT1-1014	Sham		1
266	JT1-1015	Sleeve		1
267	JT9-TS-2276081	Socket Set Screw	M8x8	2
268	JT9-TS-1523011	Socket Set Screw	M6x6	2
269	JT1-1016	Sham for Spring		1
270	JT9-TS-1522011	Socket Set Screw	M5x6	1
271	JT1-1017	Cap for Fence Rail		2
275	JT1-1022	Fence Base Assembly (includes #237, #242 thru 261)		1
276	JT1-1023	Fence Rail Assembly (includes #209, #210, #224 thru 227, #271)		1
277	JT1-1031	Locking Handle Assembly (includes #237 thru 240)		1
	JT1-1018	ID Label, JWBS-18SFX (not shown)		1
	JT1-1019	Motor Label, JWBS-18SFX-1.75HP (not shown)		1
	JT1-965	Motor Label, JWBS-18SFX-3HP (not shown)		1
	JT1-1021	Hex wrench (not shown)	2.5mm	1
	JT9-TS-152704	Ball End Hex wrench (not shown)	3mm	1
	JT9-TS-152706	Hex wrench (not shown)	5mm	1
	JT9-TS-152707	Hex wrench (not shown)	6mm	1
	JT9-TS-227D081	Hex Wrench (not shown)	8mm	1
	JWBS18SFX-HPN	Hardware Package (see sect. 5.1 for contents)		
HP1	CM9-TS-1504031	Socket Head Cap Screw	M8x16	3
HP2	JT9-TS-1550061	Flat Washer	8mm	3
HP3	JT9-TS-2248252	Hex Socket Head Button Screw	M8x25	4
HP4	**	Big Flat Washer	8mm	4
HP5	**	Socket Head Button Screw	M5x8	4
	JT9-714403	Band Saw Light Kit (#501 thru 503)		1
501	**	Light Kit (110V-230V)		1
502	JT9-TS-1502041	Socket Head Cap Screw	M5x16	4
503	JT9-TS-152705	Hex Wrench	4mm	1
	**	ID Label, JWBS-14LIT (not shown)		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

* Optional Accessory - see your dealer to order.

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* Optional Accessory – see your dealer to order.

13.1.7 **Miter Gauge Assembly for JWBS-18SFX Band Saw* (Optional Accessory)**

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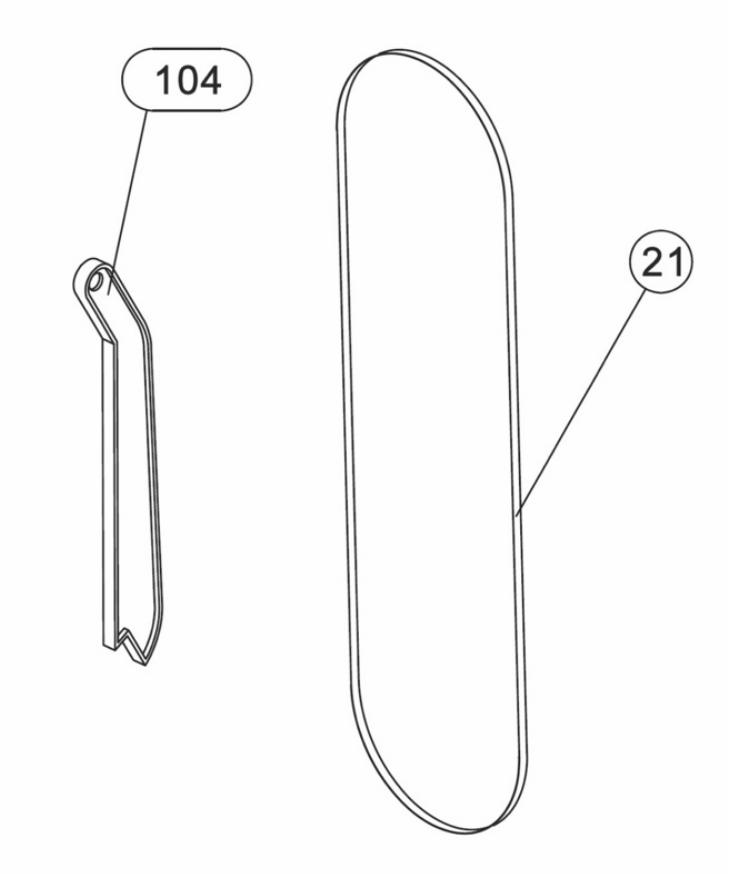
Parts List B - Miter Gauge

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
	JT9-JWBS14SFX-300	Miter Gauge Assembly (#301 thru 322)		1
301	JT9-JWBS14SFX-301	Miter Gauge Handle		1
302	JT9-TS-1550061	Flat Washer	8mm	1
303	JT9-JWBS14SFX-303	Miter Gauge		1
304	CM9-TS-1534041	Flat Head Machine Screw	M5x10	1
305	JT9-JWBS14SFX-305	Pointer		1
306	JT9-JWBS14SFX-306	Pointer Base		1
307	JT9-JWBS14SFX-307	Sham		1
308	JT9-JWP208-053A	Flat Head Machine Screw	M5x8	1
309	JT9-JWBS14SFX-309	Washer		1
310	JT9-JWBS14SFX-310	Screw		1
311	JT9-JWBS14SFX-311	Sliding Guide		1
312	JT9-TS-2284202	Pan Head Machine Screw	M4x20	3
313	JT9-TS-1540021	Hex Nut	M4	3
314	JT9-JWBS14SFX-314	Scale		1
315	JT9-TS-1533032	Pan Head Machine Screw	M5x10	2
316	JT9-JWBS14SFX-316	Cap A		1
317	JT9-JWBS14SFX-317	Miter Gauge Fence		1
318	JT9-JWBS14SFX-318	Cap B		1
319	JT9-JWBS14SFX-319	Carriage Bolt	M6x30	2
320	CM9-TS-1550041	Flat Washer	6mm	2
321	JT9-JWBS14SFX-321	Thumbnut	M6	2
322	**	Self-Tapping Screw	#8x3/8”	2

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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* Optional Accessory – see your dealer to order.

13.1.9 **Blade & Push Stick for JWBS-18SFX Band Saw* (Optional Accessory)**

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Parts List C - Blade and Push Stick

Band Saw | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
104	JT9-JWBS14SFX-104	Push SFck, Red		1
21	JT9-JWBS14SFX-021	Blade	TPI	116.25 ” x 5/8” x 0.025” x 4 1

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