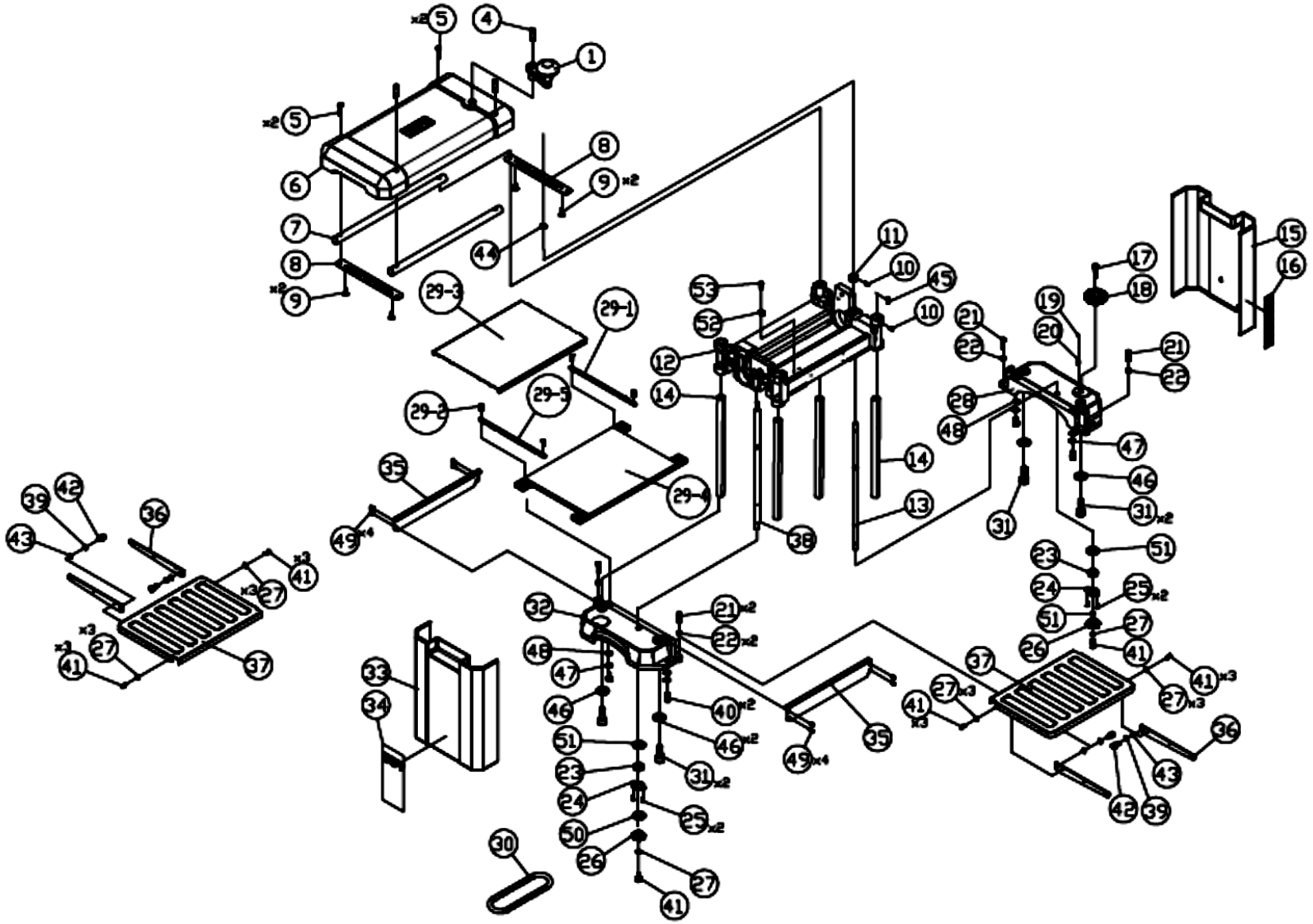
JET JWP-13BT | Stock 722130

Diagram A - Base Assembly

Original JET parts reference



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Parts List A - Base Assembly

Original JET parts reference | JWP-13BT | Stock 722130

Ref.	Part number	Description	Size	Qty.
1	JT9-JWP13BT-CHA	Crank Handle Assembly		
4	JT9-TS-1502061	Socket Head Cap Screw	M5-0.8 x 25	1
5	JT9-TS-1503091	Socket Head Cap Screw	M6-1.0 x 40	4
6	JT9-JWP13BT-106	Top Cover		1
7	JT9-JWP13BT-107	Steel Pipe		2
8	JT9-JWP13BT-108	Steel Plate		2
9	JT9-F001228	Phillips Pan Hd Machine Screw BO	M4-0.7 x 18	4
10	JT9-JWP13BT-110	Nylon Set Screw	M5 - 0.8 x 6	9
11	JT9-JWP13BT-111	Stop Bushing		1
12	JT9-JWP13BT-202	Head		1
13	JT9-JWP13BT-113	Leadscrew, Drive Side		1
14	JT9-JWP13BT-114	Column		4
15	JT9-JWP13BT-115	Side Cover, Right		1
16	JT9-JWP13BT-116	Thickness Scale		1
17	JT9-JWP13BT-117	Screw		1
18	JT9-JWP13BT-118	Cutting Thickness Gauge		1
19	**	Steel Ball	10mm	1
20	JT9-JWP13BT-120	Spring		1
21	JT9-TS-1482071	Hex Cap Screw	M6-1.0 x 35	4
22	CM9-TS-2311061	Hex Nut	M6-1.0P	4
23	JT9-BB-6000ZZ	Ball Bearing	6000ZZ	2
24	JT9-JWP13BT-124	Ball Bearing Cover Plate		2
25	JT9-TS-2245102	Socket Head Button Screw	M5-0.8x10	4
26	JT9-JWP13BT-126	Sprocket		2
27	CM9-TS-1550021	Flat Washer	M4	16
28	JT9-JWP13BT-128	Base, Right		1
29	JT9-JWP13BT-129	Table Assembly (Includes #29-1 thru 29-5)		1
29-1	JT9-JWP13BT-1291	Right Side Bar		1
29-2	JT9-F009871	Socket Head Button Screw	M3x10	4

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Parts List A - Base Assembly (continued)

Original JET parts reference | JWP-13BT | Stock 722130

Ref.	Part number	Description	Size	Qty.
29-3	JT9-JWP13BT-1293	Surface Plate		1
29-4	JT9-JWP13BT-1294	Table		1
29-5	JT9-JWP13BT-1295	Left Side Bar		1
30	JT9-JWP13BT-130	Chain		1
31	JT9-TS-1505041	Socket Head Cap Screw	M10-1.5x30	4
32	JT9-JWP13BT-132	Base, Left		1
33	JT9-JWP13BT-133	Side Cover, Left		1
34	**	JET Stripe		1
35	JT9-JWP13BT-135	Plate		2
	JT9-JWP13BT-ETA	Extension Table Assembly (item #27, 36, 37, 41)		
36	JT9-JWP13BT-136	Extension Table Support		4
37	JT9-JWP13BT-137	Extension Table		2
38	JT9-JWP13BT-138	Leadscrew, Driven Side		1
39	JT9-JWP13BT-139	Sleeve		4
40	JT9-TS-1503051	Socket Head Cap Screw	M6-1.0 x 20	4
41	JT9-TS-2244102	Socket Head Button Screw	M4-0.7 x 10	14
42	CM9-TS-1503041	Socket Head Cap Screw	M6-1.0 x 16	4
43	JT9-JWP13BT-143	Wave Washer	D15x8mmx0.5t	8
44	JT9-JWP13BT-144	Bushing		1
45	JT9-JWP13BT-145	Resistance Pad		4
46	JT9-5051911	Flat Washer	M10	4
47	CM9-TS-2361061	Lock Washer	M6	4
48	CM9-TS-1550041	Flat Washer	M6	4
49	JT9-TS-2244102	Socket Head Button Screw	M4-0.7x10	8
50	JT9-JWP13BT-150	Spacer	10mm x19mm	2
51	JT9-JWP13BT-151	Spacer	12mm x 25mm	2
52	JT9-TS-0733031	External Tooth Lock Washer	#10	1
53	JT9-TS-1533032	Phillips Pan Head Machine Screw	M5-0.8x10	1
54	JT9-LM000364	ID Label, JWP-13BT (not shown)		1

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Parts List A - Base Assembly (continued)

Ref.	Part number	Description	Size	Qty.
55	JT9-LM000365	Caution Label, Feed Rate (not shown)		1
56	JT9-LM000366	Repeat Thickness Limiter Label (not shown)		1
57	**	Model Decal JP13(not shown)		1

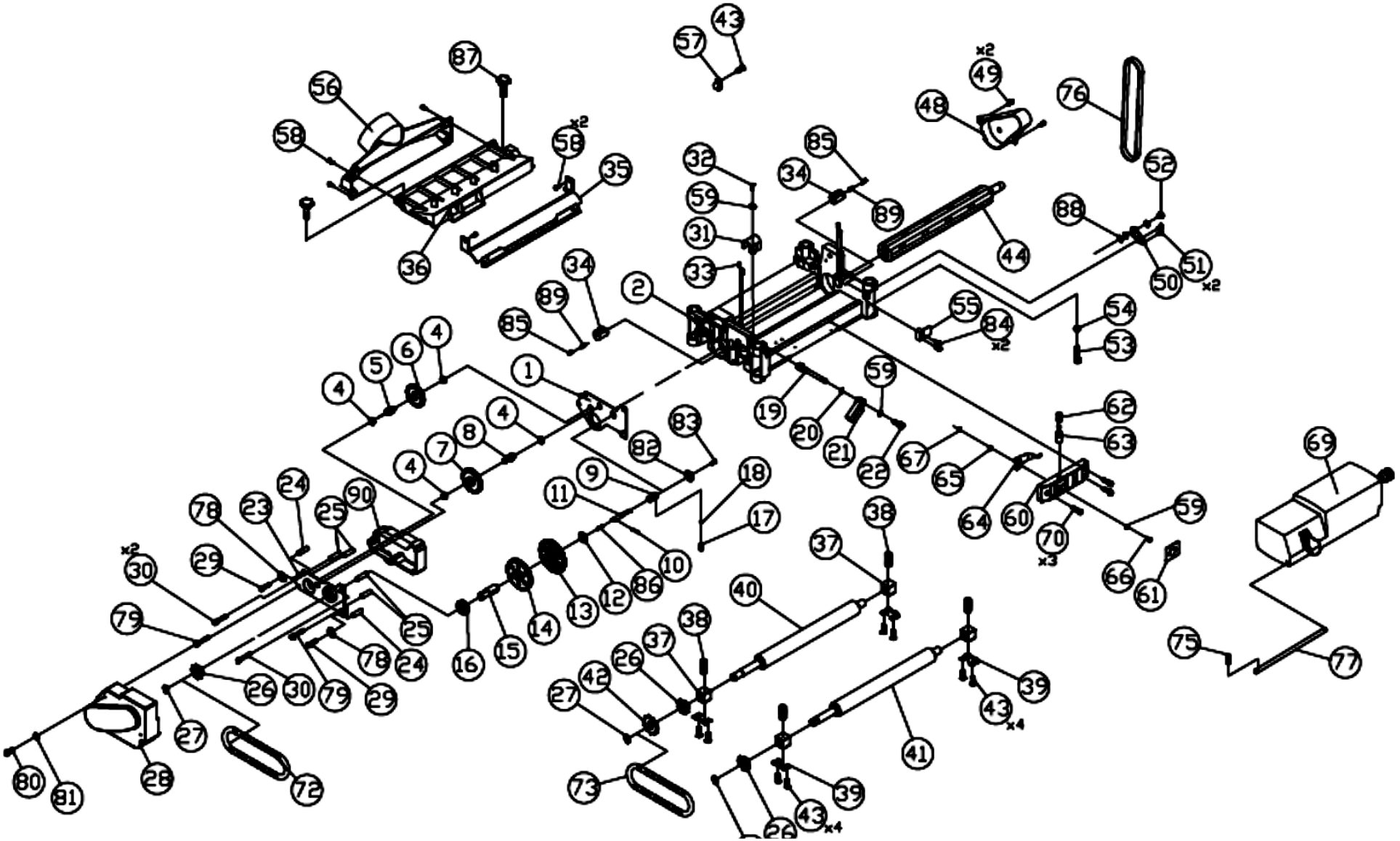
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Diagram B - Head Assembly

Original JET parts reference



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Parts List B - Head Assembly

Original JET parts reference | JWP-13BT | Stock 722130

Ref.	Part number	Description	Size	Qty.
1	JT9-JWP13BT-201	Gear Plate (includes #4,12)		1
2	JT9-JWP13BT-202	Head		1
4	JT9-JWP13BT-204	Spacer		4
5	JT9-JWP13BT-205	Gear Shaft (includes #6)	12t	1
6	**	Gear	52T	1
7	JT9-JWP13BT-207	Gear (includes #8)		1
8	**	Pinion Gear		1
9	JT9-JWP13BT-209	Rack		1
10	JT9-JWP13BT-210	Pin	Ø10mm	1
11	JT9-JWP13BT-211	Shaft-Actuator		1
12	JT9-JWP13BT-212	Spacer		1
13	JT9-JWP13BT-213	Gear	75 T	1
14	JT9-JWP13BT-214	Gear	80 T	1
15	JT9-JWP13BT-215	Shaft		1
16	JT9-BB-6002ZZ	Ball Bearing	BB-6002	1
17	JT9-JWP13BT-217	Spring		1
18	JT9-SB-8MM	Steel Ball	Ø8mm	1
19	JT9-JWP13BT-219	Feed Rate Adjustment Shaft		1
20	JT9-JWP13BT-220	S-Ring	S-8	1
21	JT9-JWP13BT-221	Feed Rate Selector		1
22	JT9-TS-1501051	Socket Head Cap Screw	M4-0.7Px15	1
23	JT9-JWP13BT-223	Bracket (includes #4,16)		1
24	JT9-JWP13BT-224	Spacer		2
25	JT9-JWP13BT-225	Spacer		4
26	JT9-JWP13BT-226	Chain Gear	8T	3
27	JT9-JWP13BT-227	S-Ring	S-15	3
28	JT9-JWP13BT-228	Gear Guard (Includes Sponge)		1
29	CM9-TS-1502081	Socket Head Cap Screw	M5-0.8Px35	2
30	JT9-TS-1502101	Socket Head Cap Screw	M5-0.8Px45	2

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Parts List B - Head Assembly (continued)

Original JET parts reference | JWP-13BT | Stock 722130

Ref.	Part number	Description	Size	Qty.
31	JT9-JWP13BT-231	Cover		1
32	**	Socket Head Button Screw	M4-0.7Px6	1
33	JT9-TS-1522021	Set Screw	M5-0.8Px8	4
34	JT9-JWP13BT-234	Nut (Includes #85,89)		2
35	JT9-JWP13BT-235	Chip Deflector		1
36	JT9-JWP13BT-236	Deflector Cover		1
37	JT9-JWP13BT-237	Block		4
38	JT9-JWP13BT-238	Spring		4
39	JT9-JWP13BT-239	Plate		4
40	JT9-JWP13BT-240	Outfeed Roller		1
41	JT9-JWP13BT-241	Infeed Roller		1
42	JT9-JWP13BT-242	Chain	11 t	1
43	JT9-TS-2245102	Socket Round Head Screw	M5-0.8Px10	9
44	JT9-JWP13BT-CA	Cutterhead Assembly		1
48	JT9-JWP13BT-248	Belt Guard		1
49	JT9-TS-2244102	Socket Head Button Screw	M4-0.7Px10	2
50	JT9-JWP13BT-250	Plate		1
51	JT9-TS-2246102	Socket Round Head Screw	M6x10	2
52	JT9-TS-2248202	Socket Round Head Screw	M8x20	1
53	JT9-TS-1490081	Hex Cap Screw	M8x45	1
54	JT9-TS-1540061	Hex Nut	M8	1
55	JT9-JWP13BT-255	Cursor		1
56	JT9-JWP13BT-256	Dust Chute		1
57	JT9-JWP13BT269-20	Cable Clamp		1
58	JT9-TS-2245122	Socket Round Head Screw	M5x12	6
	JT9-JWP13BT-CDGA	Cutting Depth Gauge Assembly (includes #59-67)		
59	CM9-TS-1550021	Flat Washer	M4	4
60	JT9-JWP13BT-260	Cutting Depth Gauge		1
61	JT9-JWP13BT-261	Arrow Plate		1

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Parts List B - Head Assembly (continued)

Original JET parts reference | JWP-13BT | Stock 722130

Ref.	Part number	Description	Size	Qty.
62	JT9-JWP13BT-262	Spring		1
63	JT9-JWP13BT-263	Shaft		1
64	JT9-JWP13BT-264	Pointer		1
65	JT9-JWP13BT-265	Spacer		1
66	JT9-TS-2244102	Socket Head Button Screw	M4-0.7x10	1
67	JT9-TS-1540021	Hex Nut	M4-0.7	1
69	JT9-JWP13BT-269	Motor Assembly		1
70	CM9-TS-1501041	Socket Head Cap Screw	M4-0.7Px12	3
72	JT9-JWP13BT-272	Chain	Long	1
73	JT9-JWP13BT-273	Chain, Feed Roller	Short	1
75	JT9-TS-2245202	Socket Head Button Screw	M5-0.8x20	2
76	JT9-JWP13BT-276	Belt	140J-6	1
77	JT9-JWP13BT-277	Shaft		1
78	JT9-TS-2361051	Lock Washer	M5	2
79	JT9-JWP13BT-279	Bolt, Special	45L	2
80	JT9-TS-2244102	Socket Head Button Screw	M4-0.7Px10	2
81	CM9-TS-1550021	Flat Washer	M4	2
82	CM9-TS-1550021	Flat Washer	M4	1
83	JT9-F009871	Socket Head Button Screw	M3-0.5x10	1
84	JT9-TS-2244202	Socket Head Button Screw	M4-0.7Px20	2
85	JT9-TS-0267021	Set Screw	1/4”-20x1/4”	2
86	JT9-TS-1521021	Set Screw	M4-0.7Px5	1
87	JT9-JWP13BT-287	Knob		2
88	JT9-TS-1550061	Flat Washer	M8	2
89	JT9-JWP13BT-289	PU Block		2
90	**	Fuel tank cap		1

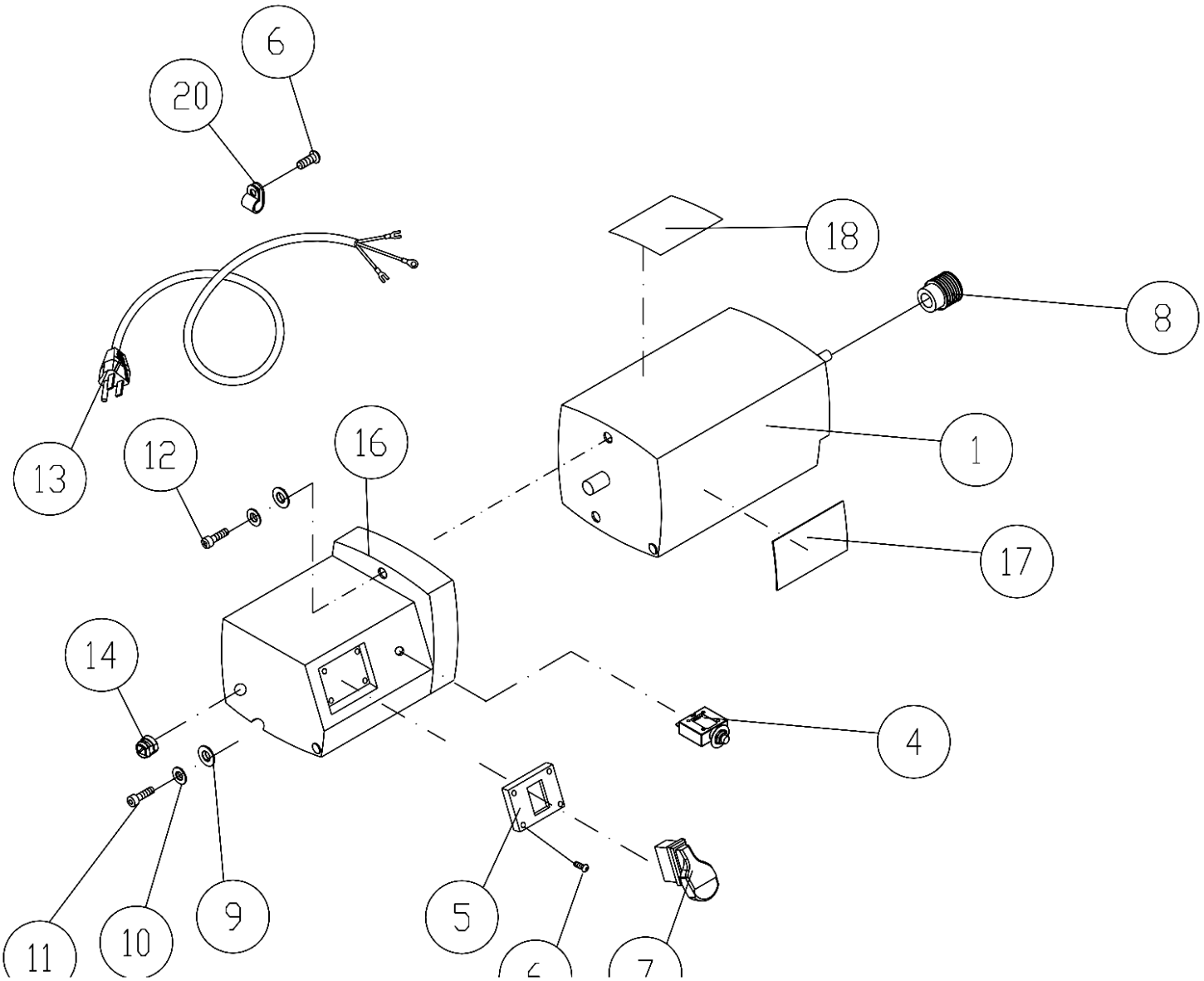
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Diagram C - Motor Assembly

Original JET parts reference



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Parts List C - Motor Assembly

Original JET parts reference | JWP-13BT | Stock 722130

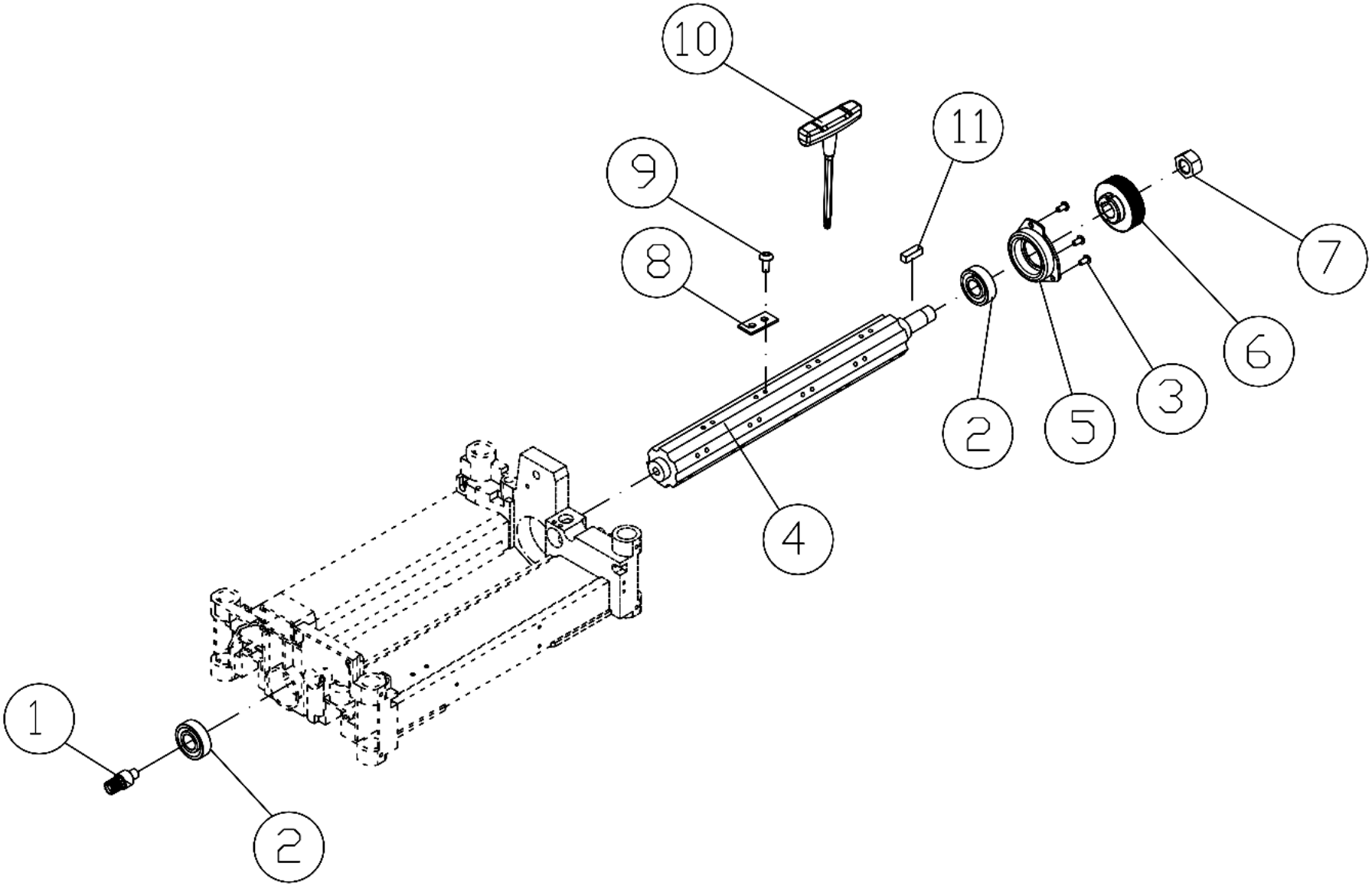
Ref.	Part number	Description	Size	Qty.
	JT9-JWP13BT-269	Motor Assembly (includes #1~18)		1
1	JT9-JWP13BT269-01	Motor (includes #17,18)		
2	JT9-JWP13BT269-02	Motor Carbon Brush with Cap (not shown)		2
3	JT9-JWP13BT269-03	Motor Ground Wire (not shown)		1
4	JT9-JWP13BT269-04	Overload Protector Assembly	20A	1
5	JT9-JWP13BT269-05	Switch Plate		1
6	JT9-JWP13BT269-06	Machine Screw	M5-0.8x12	5
7	JT9-994534	Switch		1
	JT9-JSG96-135A	Safety Key		1
8	JT9-JWP13BT269-08	Motor Pulley		1
9	JT9-JWP13BT269-09	Flat Washer	M5	2
10	JT9-JWP13BT269-10	Lock Washer	M5	2
11	JT9-TS-2245162	Socket Round Head Screw	M5-0.8Px16	1
12	JT9-JWP13BT269-12	Machine Screw	M5-0.8Px35	1
13	JT9-JWP13BT269-13	Power Cable		1
14	JT9-JWP13BT269-14	Strain Relief	6P3-4	1
15	JT9-JWP13BT269-15	Wire, Overload to Switch (not shown)		1
16	JT9-JWP13BT269-16	Switch Cover, Includes Sponge		1
17	JT9-LM000367	Warning Label		1
18	JT9-LM000368	Motor Label, JWP-13BT		1
20	JT9-JWP13BT269-20	Cable Clamp		1

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Diagram D - Cutterhead Assembly

Original JET parts reference



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Parts List D - Cutterhead Assembly

Original JET parts reference | JWP-13BT | Stock 722130

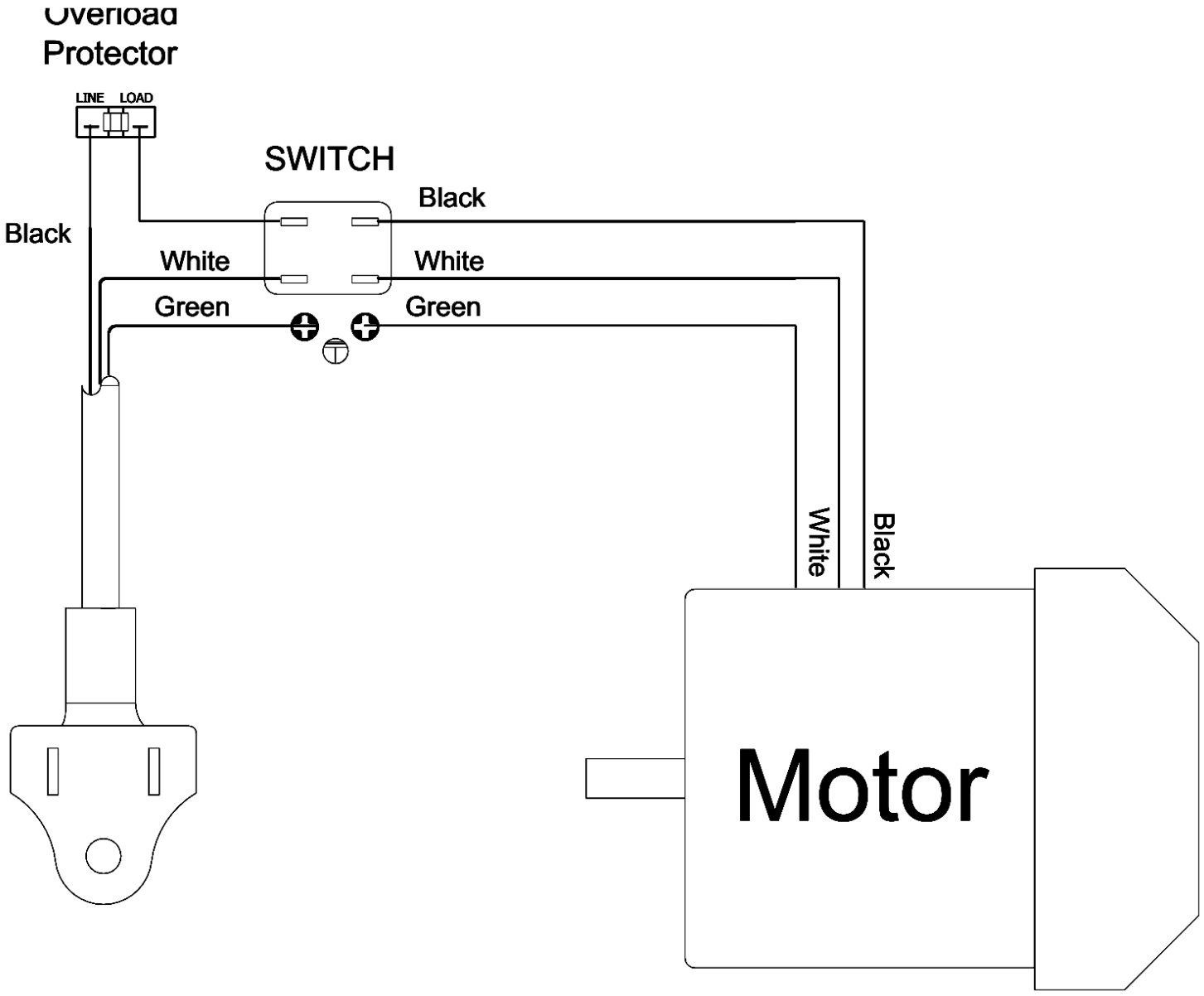
Ref.	Part number	Description	Size	Qty.
	JT9-JWP13BT-CA	Cutterhead Assembly (includes #1-9,11)		
1	JT9-JWP13BT244-01	Shaft Gear	12t	1
2	JT9-BB-6203ZZ	Ball Bearing	6203ZZ	2
3	JT9-TS-2245102	Socket Head Button Screw	M5-0.8x10	3
4	JT9-JWP13BT244-04	Cutterhead		1
5	JT9-JWP13BT244-05	Bearing Seat		1
6	JT9-JWP13BT244-06	Spindle Pulley		1
7	JT9-JWP13BT244-07	Nut (LH)	M16-2.0P	1
8	JT9-722131	Knife Insert (set of 10)		26
9	JT9-JWP13BT244-09	Knife Insert Screw		52
10	JT9-JWP13BT244-10	Allen Wrench, T-Handle	3mm	1
11	JT9-KF2R5512	Flat Key, Dbl Rd Hd	5x5x12 mm	1

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Diagram E - Electrical Connections

Original JET parts reference



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