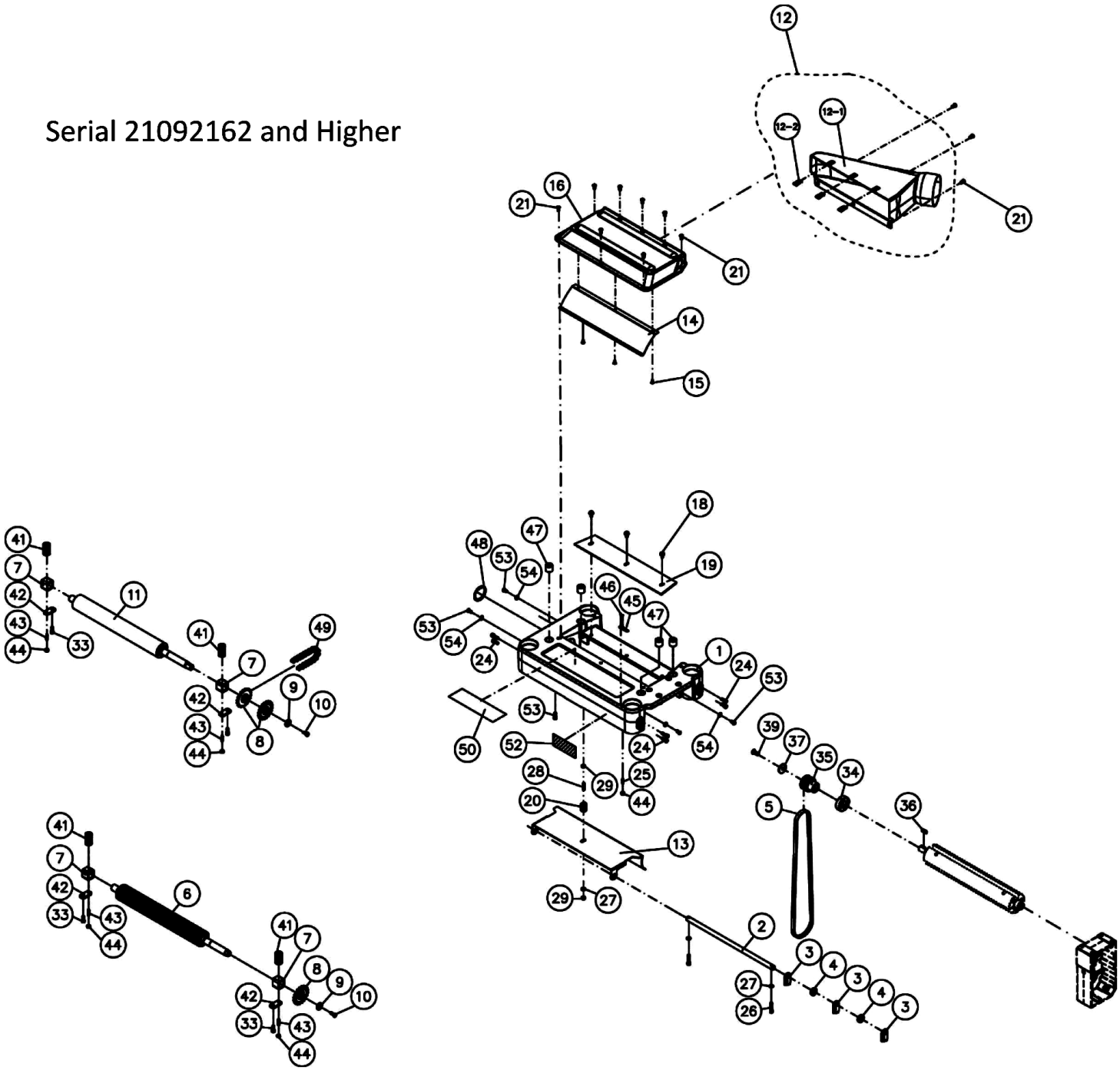
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Diagram A - Head Assembly

Original JET parts reference



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Parts List A - Head Assembly

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
1	JT9-JWP15B-101	Head		1
2	JT9-JWP15B-102	Shaft		1
3	JT9-6292664	Anti-Kickback Finger		37
4	JT9-6292665	Collar		38
5	JT9-JWP15B-105	Belt	360J-9	1
6	JT9-JWP15B-106	Infeed Roller Assembly		1
7	JT9-JWP15B-107	Roller Seat		4
8	JT9-JWP15B-108	Sprocket		3
9	JT9-JWP15B-109	Flat Washer, special	M6	2
10	JT9-TS-1482031	Hex Cap Screw	M6-1.0Px16mm	3
11	JT9-JWP15B-111	Outfeed Roller		1
12	JT9-JWP15B-112A	Collector Hood Assembly (#12-1 thru #12-2)		1
12-1	JT9-JWP15B-1121A	Collector Hood		1
12-2	JT9-JWP15DX-049	Clamp		3
13	JT9-JWP15B-113	Front Chipbreaker		1
	JT9-JWP15B-116A	Top Cover Assembly (#14 thru #16)		1
14	JT9-JWP15B-114	Chip Deflector		1
15	JT9-TS-1532042	Machine Screw	M4-1.41Px10mm	3
16	JT9-JWP15B-116	Top Cover		1
18	JT9-JWP208-038A	Hex Washer Head Screw	M6-1.0Px12mm	4
19	JT9-JWP15H-040	Deflector Plate		1
20	JT9-JWP15B-120	Spring		1
21	JT9-TS-2246122	Socket Head Button Screw	M6-1.0Px12mm	11
24	JT9-TS-1503051	Socket Head Cap Screw	M6-1.0Px20mm	8
25	JT9-TS-1482031	Hex Cap Screw	M6-1.0Px16mm	1
26	CM9-TS-1503061	Socket Head Cap Screw	M6-1.0Px25mm	2
27	CM9-TS-1550041	Flat Washer	M6	2
28	JT9-TS-1523081	Set Screw	M6-1.0Px30mm	1
29	JT9-TS-1541021	Nylon Lock Hex Nut	M6-1.0P	2

Diagram applies to serial 21092162 and higher. Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Parts List A - Head Assembly (continued)

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
33	CM9-TS-1503041	Socket Head Cap Screw	M6-1.0Px16mm	4
34	JT9-BB-6204VV	Ball Bearing	6204-VV	1
35	JT9-JWP15B-135	Straight Knife Cutterhead Pulley		1
	JT9-JWP15BHH-135	Helical Cutterhead Pulley		1
36	PM9-6293356	Key, Dbl Rd Hd (Straight Knife Cutterhead)	6x6x20 mm	1
	JT9-JDP17-043R	Key, Dbl Rd Hd (Helical Cutterhead, S/N 21082012 and lower, not shown)	6x6x30 mm	1
37	JT9-TS-1550061	Flat Washer	M8	1
39	JT9-TS-2248202	Socket Head Button Screw	M8-1.25Px20mm	1
41	JT9-JWP15B-141	Spring		4
42	JT9-JWP15B-142	Plate		4
43	JT9-TS-1523061	Set Screw	M6-1.0Px20mm	4
44	CM9-TS-2311061	Hex Nut	M6-1.0P	5
45	JT9-JWP15B-145	Pointer		1
46	CM9-5F-H051	Rivet	Φ2x5 mm	2
47	**	Tension Bolt		4
48	JT9-F006075	C-Retaining Ring, Int	RTW-47	1
49	JT9-JWP15B-149	Chain	#06Bx50P	1
50	JT9-LM000369	Warning Label		1
51	JT9-LM000370	Lubricating Oil Label (not shown)		2
52	**	Model Decal		1
53	CM9-TS-1503031	Socket Head Cap Screw	M6-1.0Px12mm	5
54	**	Special Washer		4

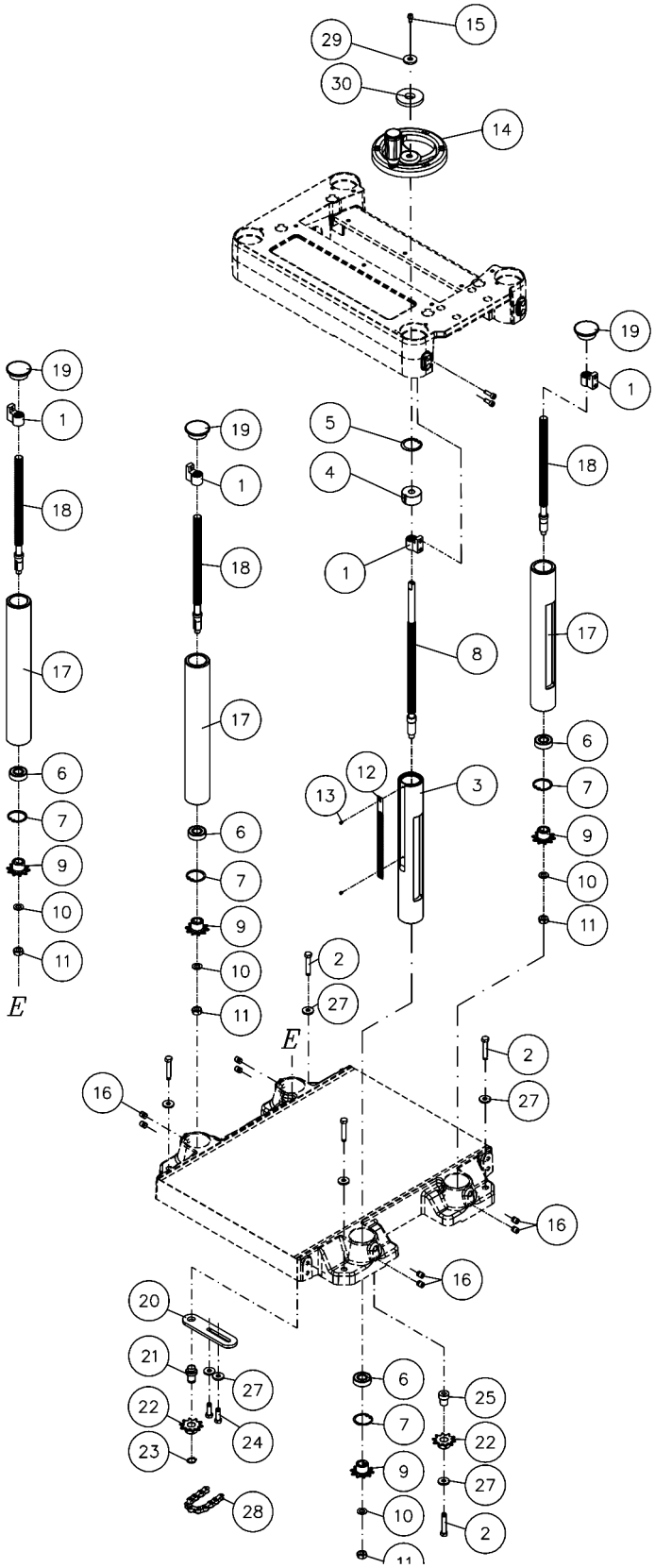
Diagram applies to serial 21092162 and higher. Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Diagram B - Column Assembly

Original JET parts reference



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Parts List B - Column Assembly

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
1	JT9-JWP15B-201	Nut		4
2	JT9-TS-1490081	Hex Cap Screw	M8-1.25Px45mm	5
3	JT9-JWP15B-203	Column, Driving		1
4	JT9-JWP15B-204	Bushing		1
5	JT9-6284711	C-Retaining Ring, Int	RTW-38	1
6	JT9-BB-6202ZZ	Ball Bearing	6202-Z	4
7	**	C-Retaining Ring, Int	RTW-35	4
8	JT9-JWP15B-208	Lead Screw, Driving		1
9	JT9-JWP15H-216	Sprocket		4
10	JT9-5051911	Flat Washer	M10	4
11	JT9-TS-1540071	Hex Nut	M10-1.25P	4
12	JT9-JWP15B-212	Cugng Thickness Scale		1
13	JT9-F001229	Phillips Pan Hd Machine Screw	M3-0.5Px4mm	2
14	JT9-JPS10TS-SHA	Handwheel Assembly		1
	JT9-JPS10TS-168	Handwheel (not shown)		1
	JT9-JWTS10-146	Handle (not Shown)		1
	JT9-JWTS10-145	Handle Cap (not shown)		1
	JT9-JWTS10-147	Shaft (not shown)		1
	**	Wave Washer (not shown)	WW-8	1
15	JT9-TS-1502031	Socket Head Cap Screw	M5-0.8Px12mm	1
16	JT9-TS-1525021	Set Screw	M10-1.5Px12mm	8
17	JT9-JWP15B-217	Column, Driven		3
18	JT9-6284707	Lead Screw, Driven		3
19	JT9-JWP16OS-129	Cap		3
20	JT9-JWP15H-221	Bracket		1
21	CM9-JWP15H-222	Shaft		1
22	**	Sprocket		2
23	JT9-JWP15H-224	C-Retaining Ring, Ext	STW-15	1
24	JT9-TS-1490041	Hex Cap Screw	M8-1.25Px25mm	2

Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Parts List B - Column Assembly (continued)

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
25	JT9-JWP15B-225	Sleeve		1
27	JT9-TS-1550061	Flat Washer	M8	7
28	JT9-JWP16OS-216	Chain	Z410*148P	1
29	JT9-TS-2361051	Lock Washer	M5	1
30	JT9-LM000371	Direction Label		1

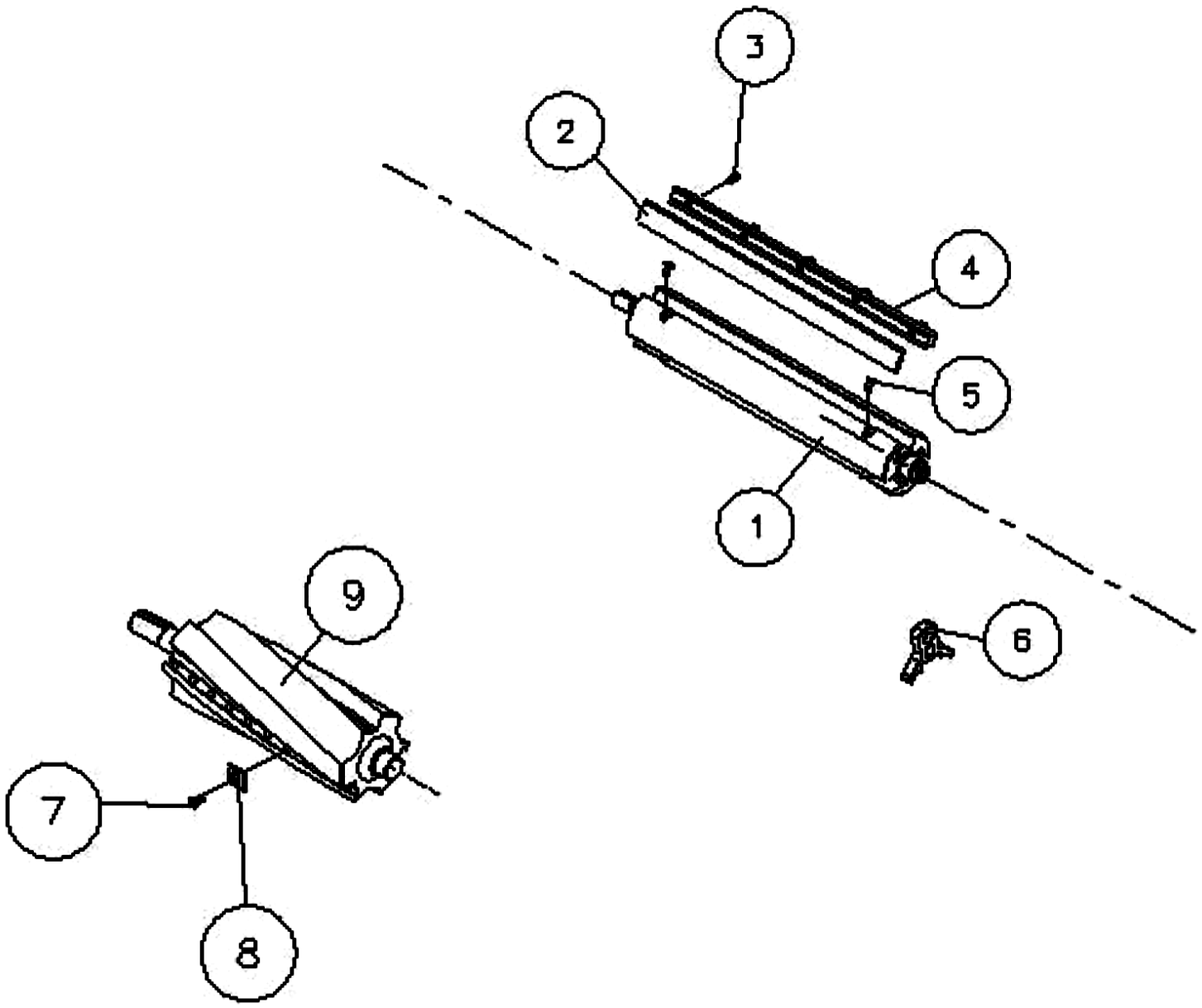
Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Diagram C - Cutterhead Assembly

Original JET parts reference



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Parts List C - Cutterhead Assembly

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
	JT9-JWP15B-CA	Straight Knife Cutterhead Assembly (#1 thru #5)		1
1	JT9-JWP15B-301	Straight Knife Cutterhead	15”	1
2	JT9-708807	Straight Knife		1
3	JT9-JWP15B-303	Square Head Screw		15
4	JT9-JWP15B-304	Knife Gib		3
5	JT9-JWP15B-305	Adjust Screw	M5-0.8Px12mm	6
6	JT9-JWP15B-306	Knife Gauge, Straight Knife Cutterhead		1
	JT9-JWP15BHH-CA	Helical Cutterhead Assembly (#7 thru #9)	15"	1
7	JT9-JWP208HH-111	Knife Insert Screw	#10-32NFx1/2"	48
8	PM9-1791212	Knife Insert (sold in set of 10)	15x15x2.5t mm	
9	JT9-JWP15BHH-309	Helical Cutterhead		1
10	JT9-JJ6HH-113	Star Point Screwdriver (not shown), for helical cutterhead		2
11	JT9-JWP15B-311	Torx Point Screwdriver (not shown)	T30	1

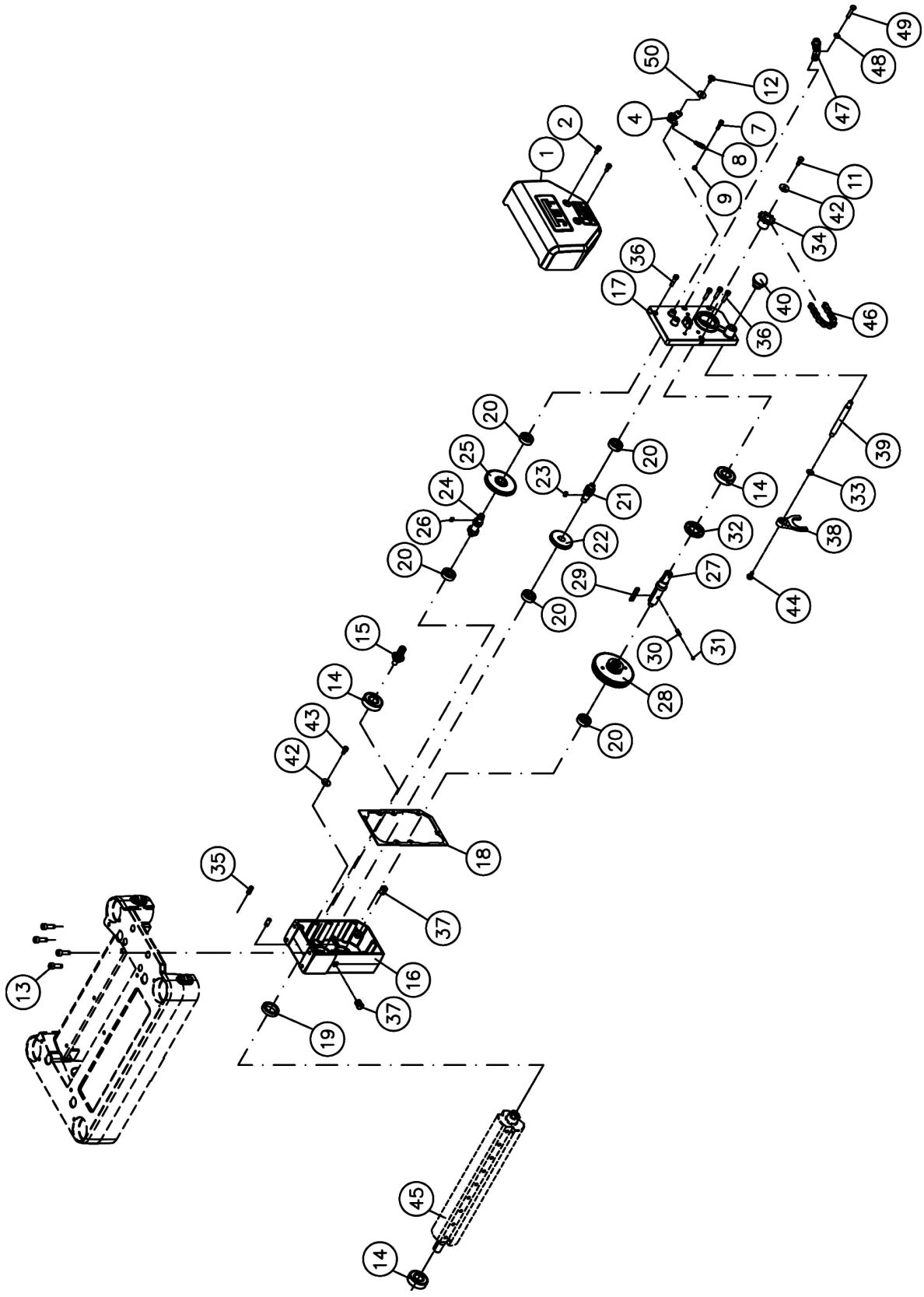
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Diagram D - Gearbox Assembly

Original JET parts reference



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Parts List D - Gearbox Assembly

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
1	JT9-JWP15B-401	Gear Box Cover		1
2	JT9-TS-2246122	Socket Head Button Screw	M6-1.0Px12mm	2
	JT9-JWP15B-GBA	Gear Box with Straight Cutterhead Assembly (#14 thru #45, #47- #49)		
	JT9-JWP15BHH-GBA	Gear Box with Helical Cutterhead Assembly (#14 thru #45, #47- #49)		
4	JT9-JWP15B-404	Idler Bracket		1
7	JT9-TS-1502051	Socket Head Cap Screw	M5-0.8Px20mm	1
8	PM9-PA-C61	Spring		1
9	JT9-TS-1540031	Hex Nut	M5-0.8P	1
11	JT9-TS-1482031	Hex Cap Screw	M6-1.0Px16mm	1
12	JT9-JWP15B-412	Bolt		1
13	JT9-TS-1504051	Socket Head Cap Screw	M8-1.25Px25mm	4
14	JT9-BB-6204VV	Ball Bearing	6204-VV	3
15	JT9-JWP15B-415	Gear		1
16	JT9-JWP15B-416	Gear Box Casting		1
17	JT9-JWP15B-417	Gear Box Cover		1
18	JT9-JWP15H-336	Gasket		1
19	JT9-6284843	Oil Seal	TC28*40*8	1
20	JT9-BB-6201VV	Ball Bearing	6201-VV	5
21	JT9-JWP15B-421	Shaft		1
22	JT9-JWP15B-422	Gear	52T	1
23	JT9-6292768	Key, Dbl Rd Hd	5x5x12 mm	1
24	JT9-JWP15H-314	Shaft		1
25	JT9-JWP15H-312	Gear		1
26	**	Key	5x5x10 mm	1
27	**	Shaft		1
28	CM9-JWP15H-317	Gear Assembly		1
29	CM9-JWP15H-320	Key, Dbl Rd Hd	6x6x40 mm	1
30	CM9-JWP15H-322	Spring		1

Diagram applies to serial 21092162 and higher. Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Parts List D - Gearbox Assembly (continued)

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
31	JT9-SB-6MM	Steel Ball	Φ 6mm	1
32	JT9-OS-25476	Oil Seal	SC25*47*6	1
33	JT9-JWP15H-333	Oil Seal	P12	1
34	JT9-JWP15B-434	Sprocket		1
35	CM9-JWP15H-335	Pin		2
36	CM9-TS-1503061	Socket Head Cap Screw	M6-1.0Px25mm	5
37	CM9-JWP15H-339	Oil Plug	PT1/4"-19	2
38	CM9-JWP15H-329	Clutch		1
39	JT9-JWP15H-330	Handle		1
40	JT9-6284865	Knob		1
	JT9-6284707	Knob		1
42	JT9-JWP15B-109	Flat Washer	M6	2
43	CM9-TS-1503031	Socket Head Cap Screw	M6-1.0PX12mm	1
44	JT9-JWP208-038A	Hex Washer Head Screw	M6-1.0Px12mm	1
45	JT9-JWP15B-CA	Straight Knife Cutterhead Assembly		1
	JT9-JWP15BHH-CA	Helical Cutterhead Assembly	15"	1
46	JT9-JWP15B-446	Chain	#06B*41P	1
47	JT9-JWP15B-447	Adjustable Idler Bracket		1
48	CM9-TS-1550041	Flat Washer	M6	1
49	JT9-TS-1482061	Hex Cap Screw	M6-1.0 x 30mm	1
50	**	Wave Washer	WW-8	1

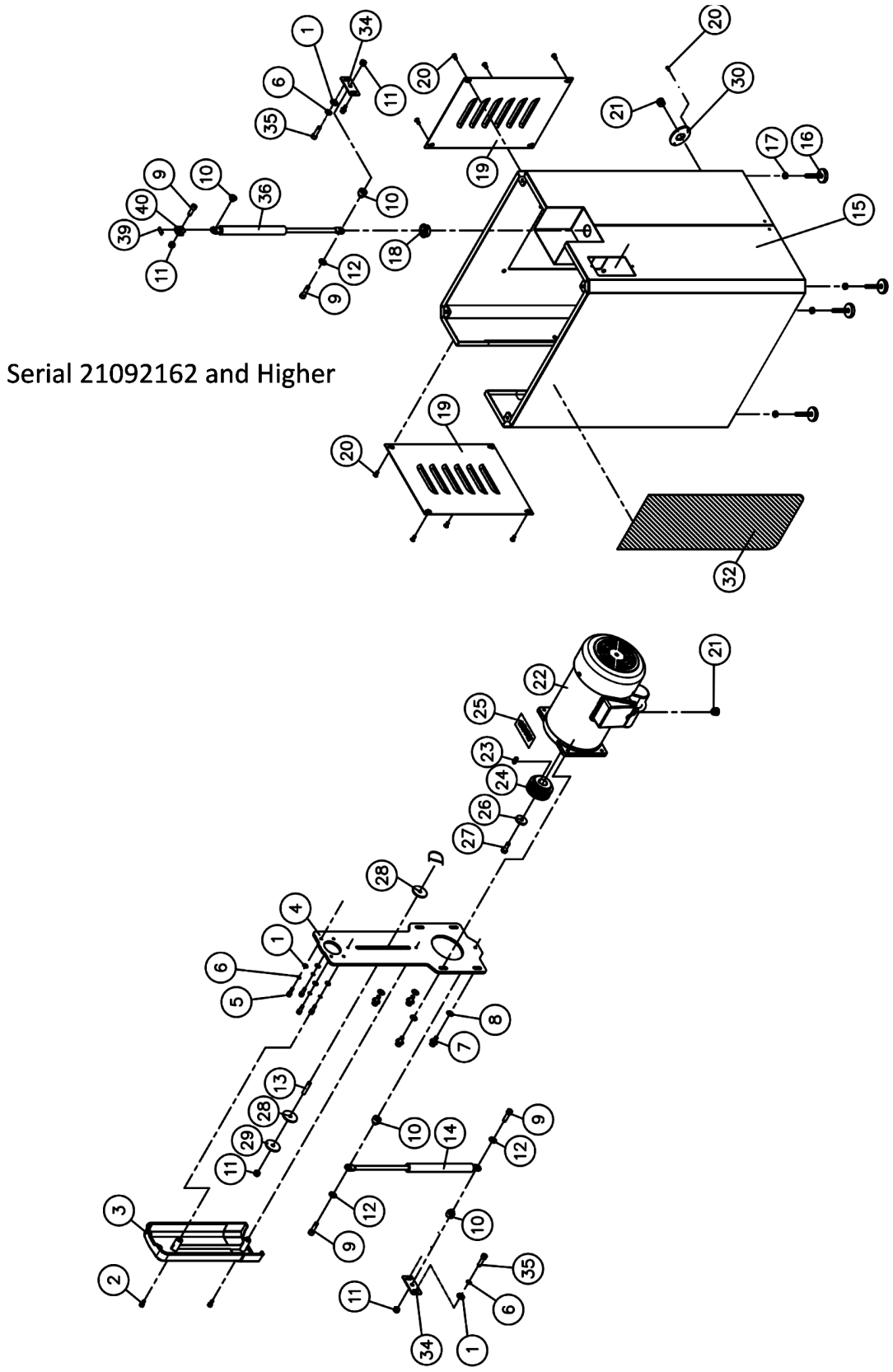
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Diagram E - Cabinet Assembly

Original JET parts reference



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Parts List E - Cabinet Assembly

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
1	CM9-TS-1550041	Flat Washer	M6	4
2	JT9-TS-2246122	Socket Head Button Screw	M6-1.0Px12mm	2
3	JT9-JWP15B-503	Belt Cover		1
4	JT9-JWP15B-504	Motor Plate		1
5	JT9-TS-1503051	Socket Head Cap Screw	M6-1.0Px20mm	4
6	CM9-TS-2361061	Lock Washer	M6	8
7	JT9-TS-1504041	Socket Head Cap Screw	M8-1.25Px20mm	5
8	CM9-TS-2361081	Lock Washer	M8	5
9	JT9-TS-1504051	Socket Head Cap Screw	M8-1.25Px25mm	4
10	JT9-JWP15B-510	Sleeve		3
11	JT9-TS-1541031	Nylon Lock Hex Nut	M8-1.25P	4
12	JT9-TS-1550061	Flat Washer	M8	7
13	JT9-JWP15B-513	Set Screw	M8-1.25Px35mm	1
14	JT9-JWP15B-514	Gas Strut	350N	1
15	JT9-JWP15B-515	Cabinet		1
16	JT9-JPS10TSC-305	Leveler Pad		4
17	JT9-TS-1540061	Hex Nut	M8-1.25P	4
18	JT9-JWP15B-518	Cable Protector	NB-2430	1
19	JT9-JWP15B-519	Door		2
20	JT9-TS-2246122	Socket Head Button Screw	M6-1.0Px12mm	10
21	JT9-JWP15B-707	Strain Relief	SB7R-3	2
22	JT9-JWP15B-522	Motor (includes #25)	3HP*230V*60HZ	1
	JT9-JWP15B-SC	Start Capacitor	300MFD 125VAC	1
	JT9-JWP15B-RC	Run Capacitor	60mF 250VAC	1
	JT1-2350	Centrifugal Switch		1
23	JT9-5509069	Key, Dbl Rd Hd	6x6x18mm	1
24	JT9-JWP15B-524	Motor Pulley		1
25	JT9-LM000372	Motor Label, JWP-15B	3HP*230V*60HZ	1
26	JT9-TS-1550061	Flat Washer	M8	2

Diagram applies to serial 21092162 and higher. Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Parts List E - Cabinet Assembly (continued)

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
27	JT9-TS-1490031	Hex Cap Screw	M8-1.25Px20mm	1
28	JT9-JWP15B-528	Plastic Washer		2
30	JT9-JWP15B-713	Plate		1
32	**	JET Logo		1
33	JT9-15S-278	Belt Cover Warning Label (not shown)		1
34	JT9-JWP15B-534	Adjustable Bracket		2
35	CM9-TS-1503041	Socket Head Cap Screw	M6-1.0Px16mm	4
36	JT9-JWP15B-536	Gas Strut	200N	1
37	JT9-LM000373	ID label, Straight CH		1
	JT9-LM000374	ID label, Helical CH		1
38	**	JET Stripe (not shown)	90mm (H) x 1027mm	2
39	**	Gasket		1
40	**	Bracket		1

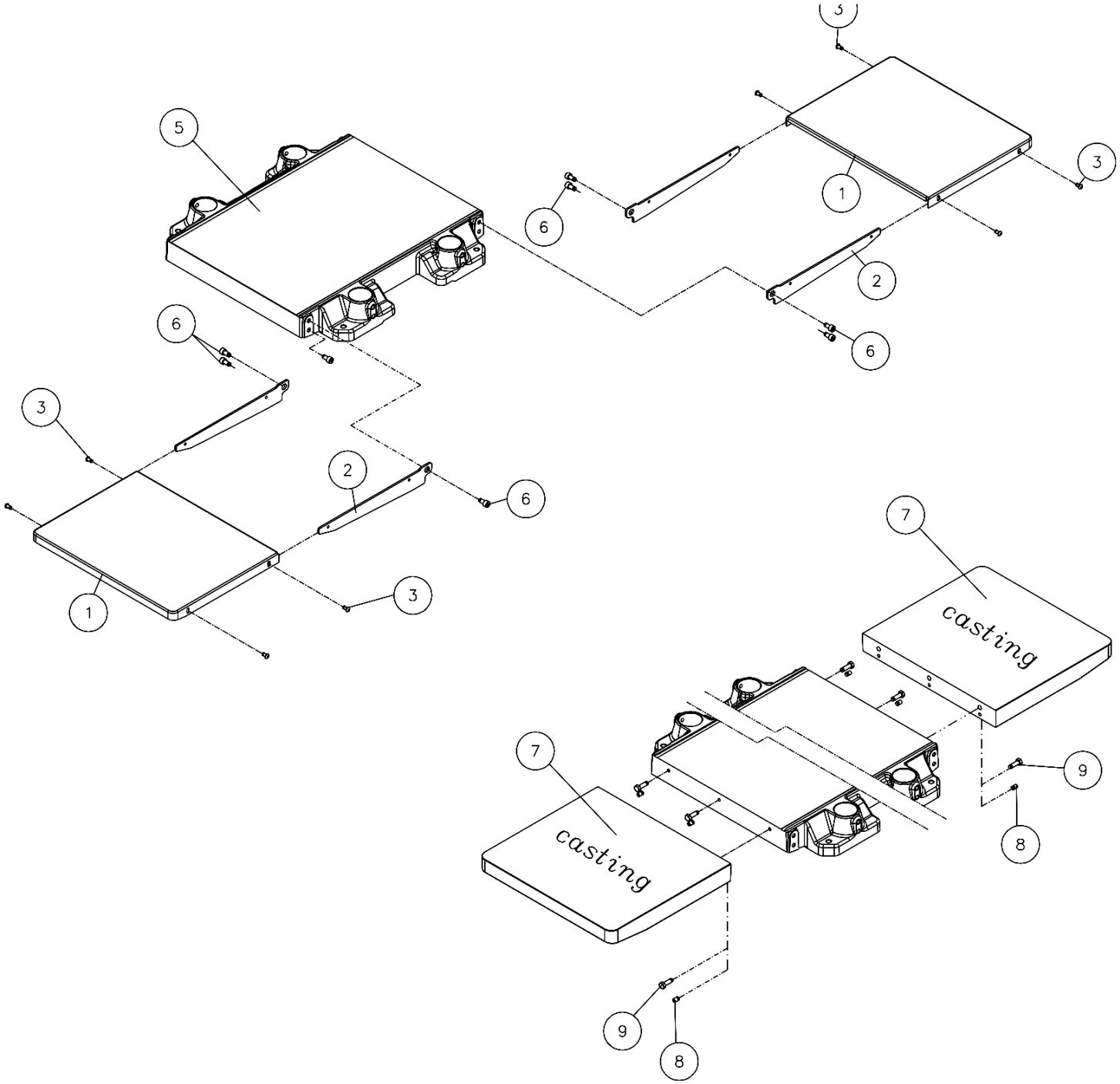
Diagram applies to serial 21092162 and higher. Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Diagram F - Extension Tables - Steel and Cast Iron

Original JET parts reference



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Parts List F - Extension Tables - Steel and Cast Iron

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
	JT9-JWP15B-SETA	Steel Extension Table Assembly (#1 thru #3)		
1	JT9-JWP15B-601	Steel Extension Table		2
2	JT9-JWP15B-602	Support		4
3	JT9-JWP15B-603	Torx Head Screw	M6-1.0Px12mm	8
5	JT9-JWP15B-605	Main Table		1
6	CM9-TS-1504031	Socket Head Cap Screw	M8-1.25Px16mm	8
	JT9-TS-152707	Allen Wrench (not shown)	6mm	1
	JT9-JWP15BHH-CETA	Cast Iron Extension Table Assembly (#7 thru #9)		
7	JT9-JWP15BHH-607	Cast Iron Extension Table		2
8	JT9-TS-1524051	Set Screw	M8-1.25Px20mm	6
9	JT9-TS-1490041	Hex Cap Screw	M8-1.25Px25mm	6

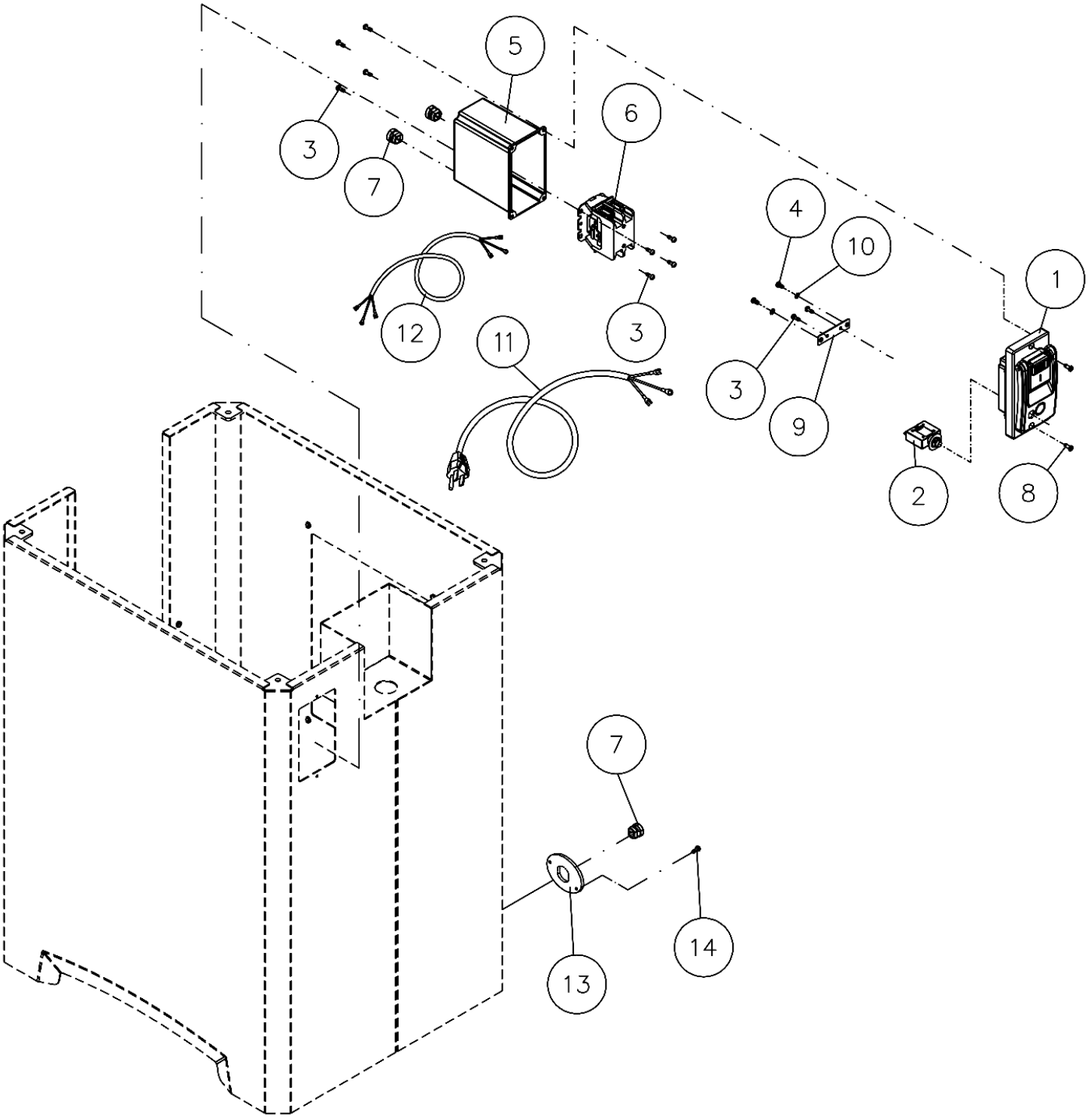
Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained.

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Diagram G - Switch Assembly

Original JET parts reference



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Parts List G - Switch Assembly

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
	JT9-JWP15B-SA	Switch Assembly (#1 thru #13)		1
1	JT9-JWP15B-701	Control Panel Kit		1
	JT9-JWP15B-SK	Safety Key (not shown)		1
2	JT9-JWP15B-702	Overload Protector	14A	1
3	JT9-JWP15B-703	Machine Screw	M4-1.41Px10	10
4	JT9-TS-2284082	Phillips Pan Hd Machine Screw	M4-0.7Px8	2
5	JT9-JWP15B-705	Switch Box		1
6	JT9-JWP15B-706	Contactor		1
7	JT9-JWP15B-707	Strain Relief	SB7R-3	3
8	CM9-TS-1532032	Phillips Pan Hd Machine Screw	M4-0.7Px10mm	2
9	JT9-JWP15B-709	Grounding Plate		1
10	**	Ext Tooth Lock Washer	#8 (M4)	2
11	JT9-JWP15B-711	Power Cable	14AWG*3C*3100mm	1
12	JT9-JWP15B-712	Motor Cable	14AWG*3C*850mm	1
13	JT9-JWP15B-713	Plate		1
14	JT9-TS-2246122	Socket Head Button Screw	M6-1.0Px12mm	2

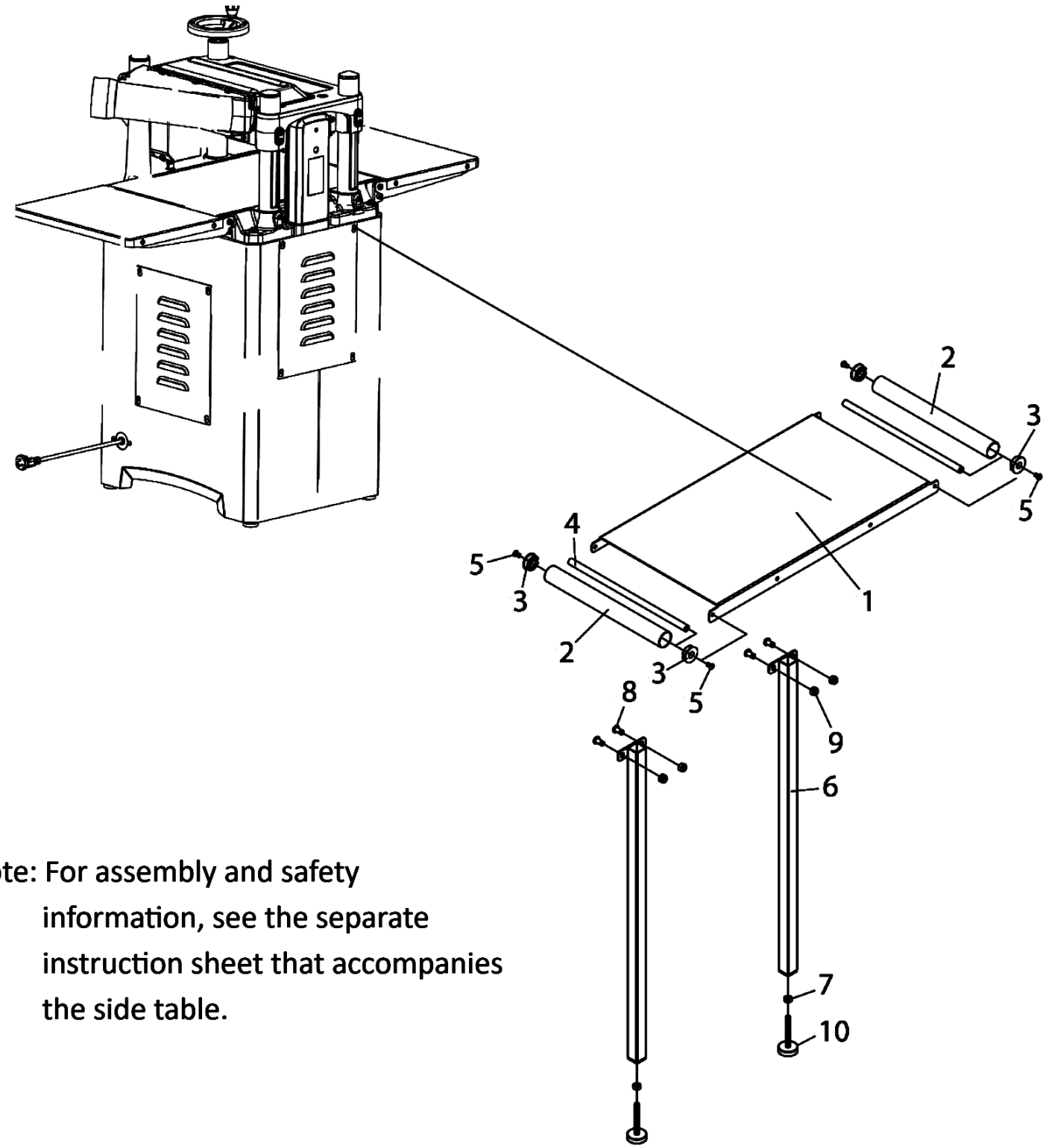
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Diagram H - Optional Side Roller Table (722151)

Original JET parts reference



Note: For assembly and safety information, see the separate instruction sheet that accompanies the side table.

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Parts List H - Optional Side Roller Table (722151)

Original JET parts reference | JWP-15BHH | Stock 722155

Ref.	Part number	Description	Size	Qty.
1	JWP15B-801	Roller Table		1
2	JWP15B-802	Roller		2
3	JWP15B-803	Bushing		4
4	JWP15B-804	Shaft		2
5	TS-2246102	Socket Head Button Screw	M6x10	4
6	JWP15B-806	Leg		2
7	TS-1540061	Hex Nut	M8	2
8	TS-2248162	Socket Head Button Screw	M8x16	4
9	TS-1541031	Hex Nylon Lock Nut	M8	4
10	JWP15B-810	Leveler Pad		2

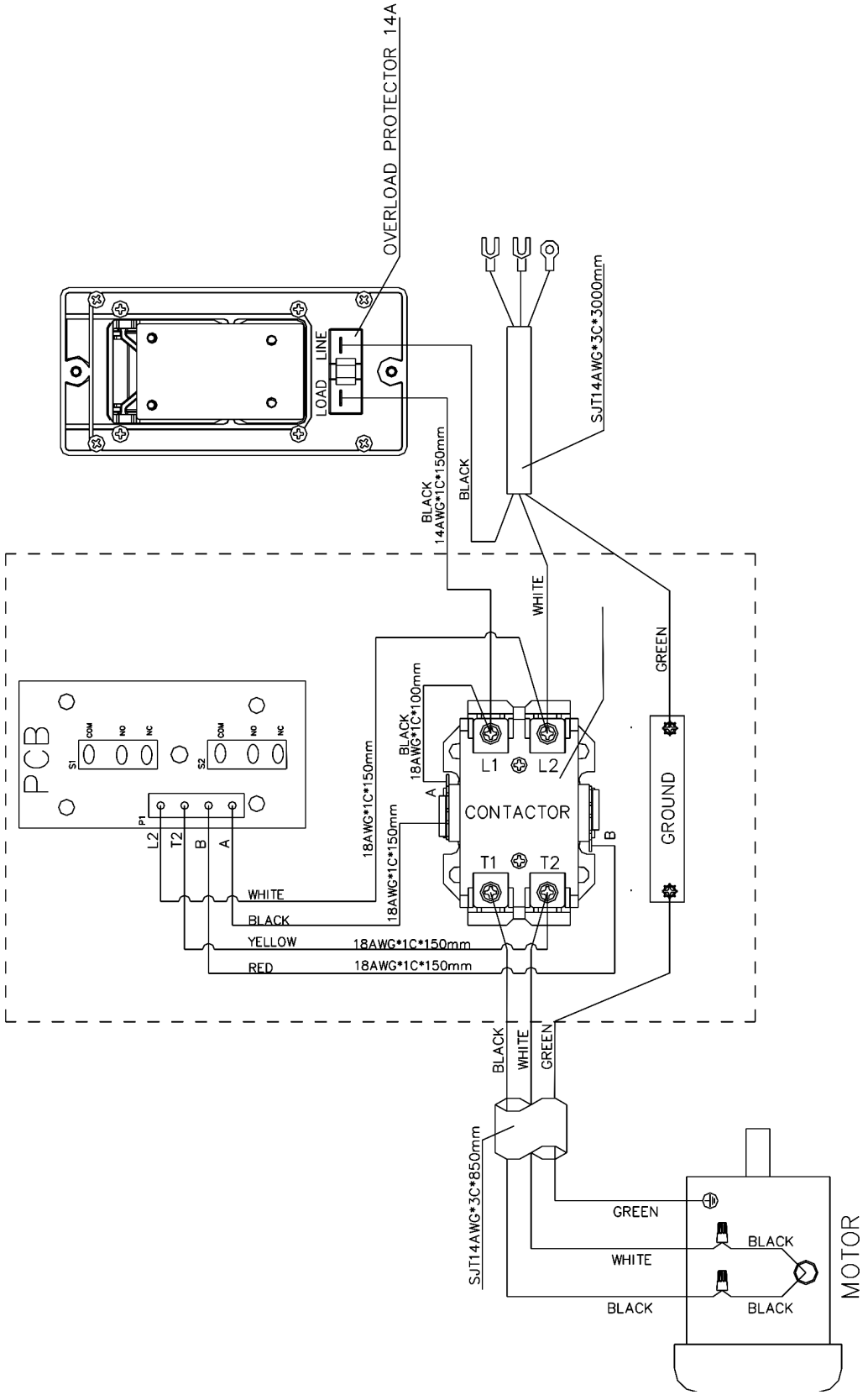
Shared JWP-15B / JWP-15BHH manual. Serial and cutterhead distinctions are retained.

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JET JWP-15BHH | Stock 722155

Diagram I - Electrical Connections

Original JET parts reference



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