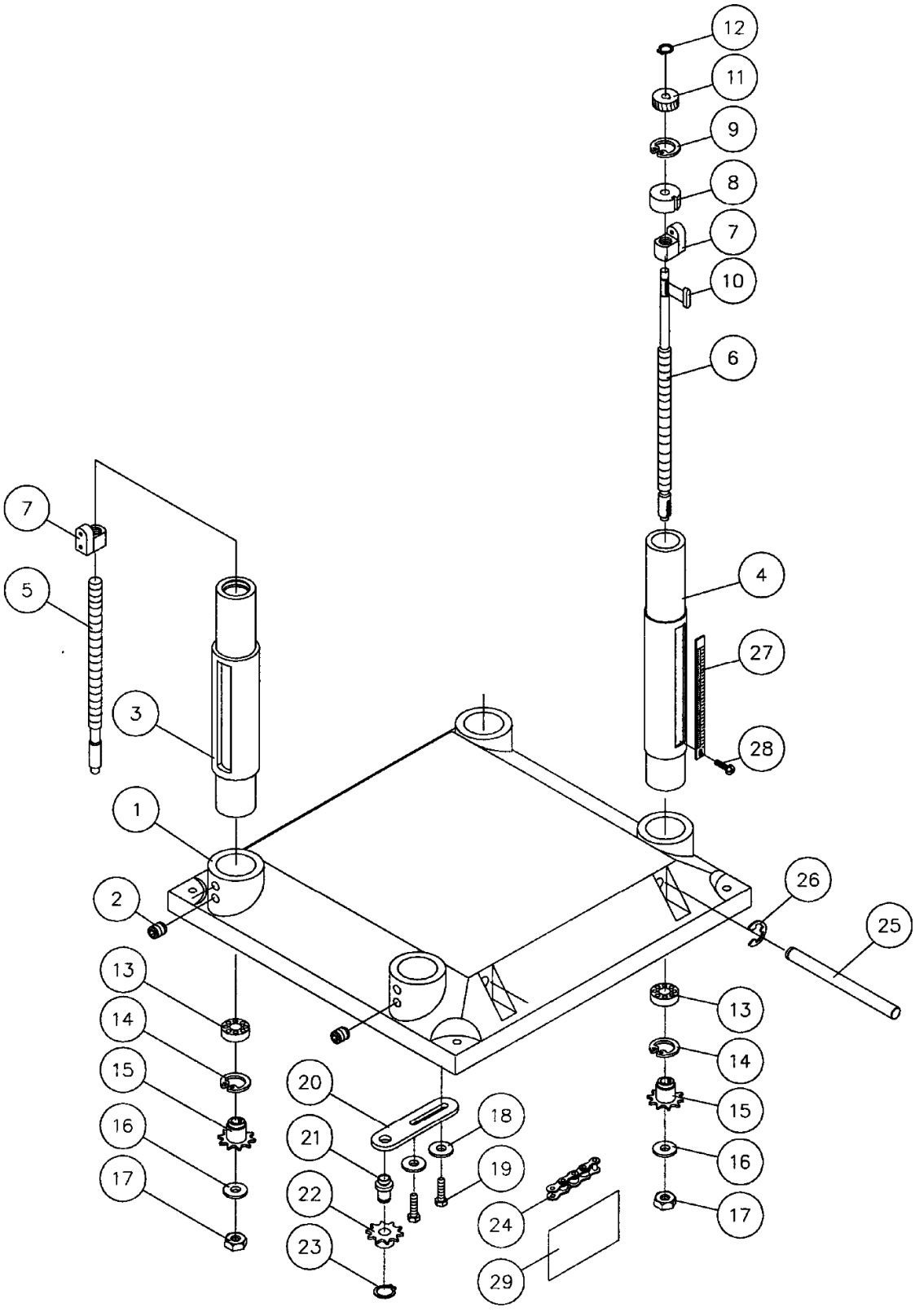
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Diagram A - Base Assembly

Original JET parts reference



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Parts List A - Base Assembly

Original JET parts reference | JWP-15HH | Stock 708543

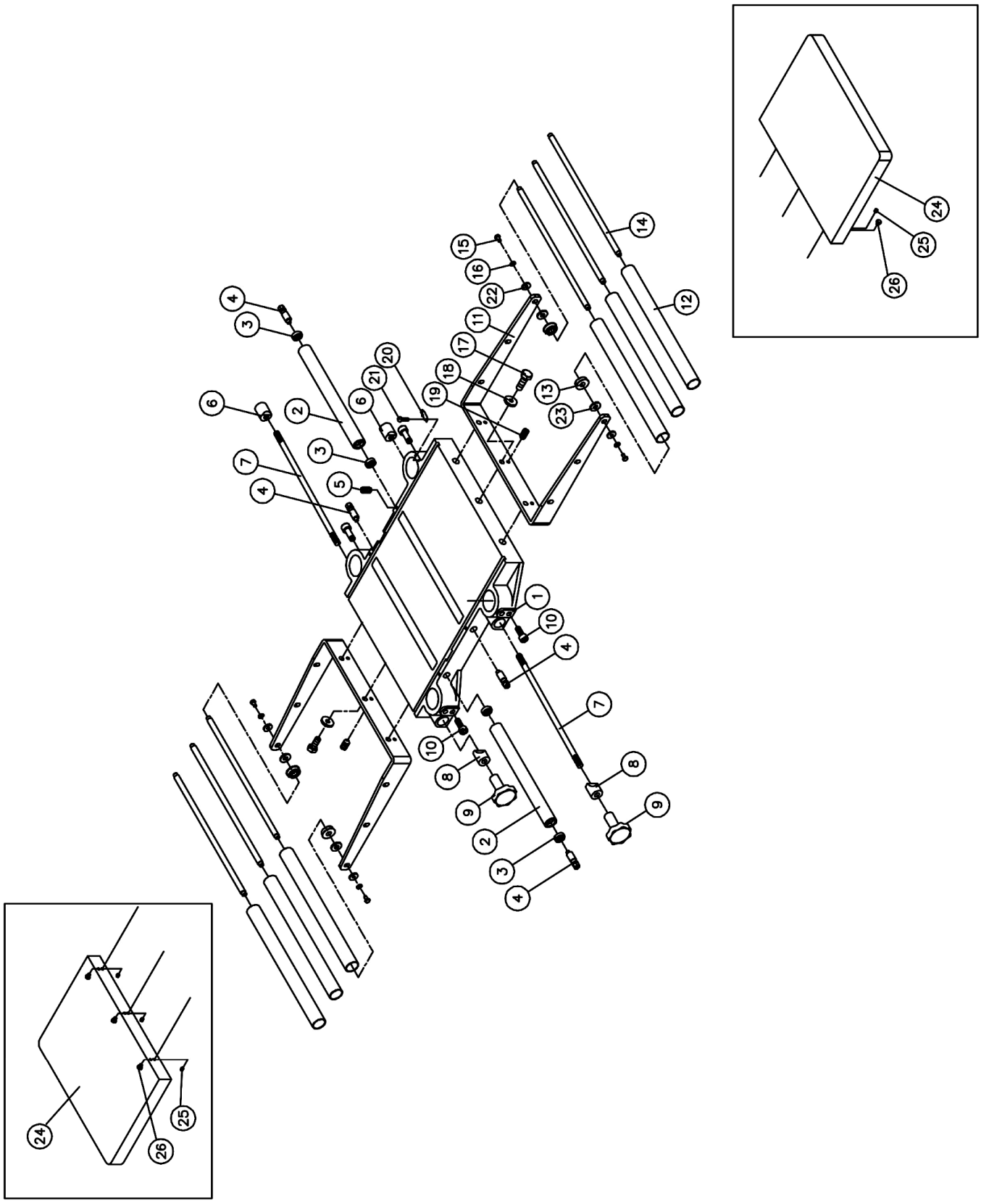
Ref.	Part number	Description	Size	Qty.
1	JWP15H-201	Base		1
3	JWP15H-203	Column		3
4	JWP15H-204	Column		1
5	JWP15H-205	Lead Screw		3
6	JWP15H-206	Lead Screw		1
7	JWP15H-207	Nut		4
8	JWP15H-208	Bushing		1
9	JWP15H-209	Retaining Ring	RTW-38	1
10	JWP15H-210	Key	4x4x10	1
11	JWP15H-211	Gear		1
12	JWP15H-212	Retaining Ring	STW-10	1
13	BB-6202Z	Ball Bearing	6202Z	4
14	JWP15H-214	Retaining Ring	RTW-35	4
15	JWP15H-216	Sprocket		4
16	TS-1550071	Washer	M10	4
17	TS-1540072	Nut	M10x1.25P	4
18	TS-1550061	Washer	M8	2
19	TS-1490041	Hex Cap Screw	M8x25	2
20	JWP15H-221	Bracket		1
21	JWP15H-222	Shaft		1
22	JWP15H-223	Sprocket		1
23	JWP15H-224	Retaining Ring	STW-15	1
24	JWP15H-225	Chain		1
25	JWP15H-226	Lifting Handle		4
26	JWP15H-227	E-Clip	ETW-12	4
27	JWP15H-228	Scale		1
28	TS-1531012	Screw	M3x6	1
29	PJE-B01	I.D. Label		1

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Diagram B - Table Assembly

Original JET parts reference



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Parts List B - Table Assembly

Original JET parts reference | JWP-15HH | Stock 708543

Ref.	Part number	Description	Size	Qty.
1	JWP15H-101	Middle Table		1
2	JWP15H-102	Roller		2
4	JWP15H-104	Eccentric Shaft		4
5	TS-1523041	Set Screw	M6x12	4
6	JWP15H-106	Threaded Lock Bushing		2
7	JWP15H-107	Lock Bolt		2
8	JWP15H-108	Lock Bushing		2
9	JWP15H-109	Knob		2
10	TS-1503051	Socket Head Cap Screw	M6x20	8
11	PJ020801	Roller Frame*		2
12	JWP15H-112	Roller*		6
13	JWP15H-113	Roller Bushing*		12
14	JWP15DX-114	Shaft*		6
15	TS-1482021	Hex Cap Screw*	M6x12	12
16	TS-2361061	Lock Washer*	M6	12
17	TS-1490031	Hex Cap Screw*	M8x20	6
18	TS-1550061	Washer*	M8	6
19	TS-1524031	Set Screw*	M8x12	6
20	JWP15H-230	Cut Limit Pointer		1
21	JWP15H-231	Rivet	2x5	2
22	TS-1550041	Flat Washer*	M6	12
23	TS-1550071	Flat Washer*	M10	12
24	JWP15HH-124	Extension Table**		2
25	TS-1524051	Socket Set Screw**	M8x20	6
26	TS-1490041	Hex Cap Screw**	M8x25	6

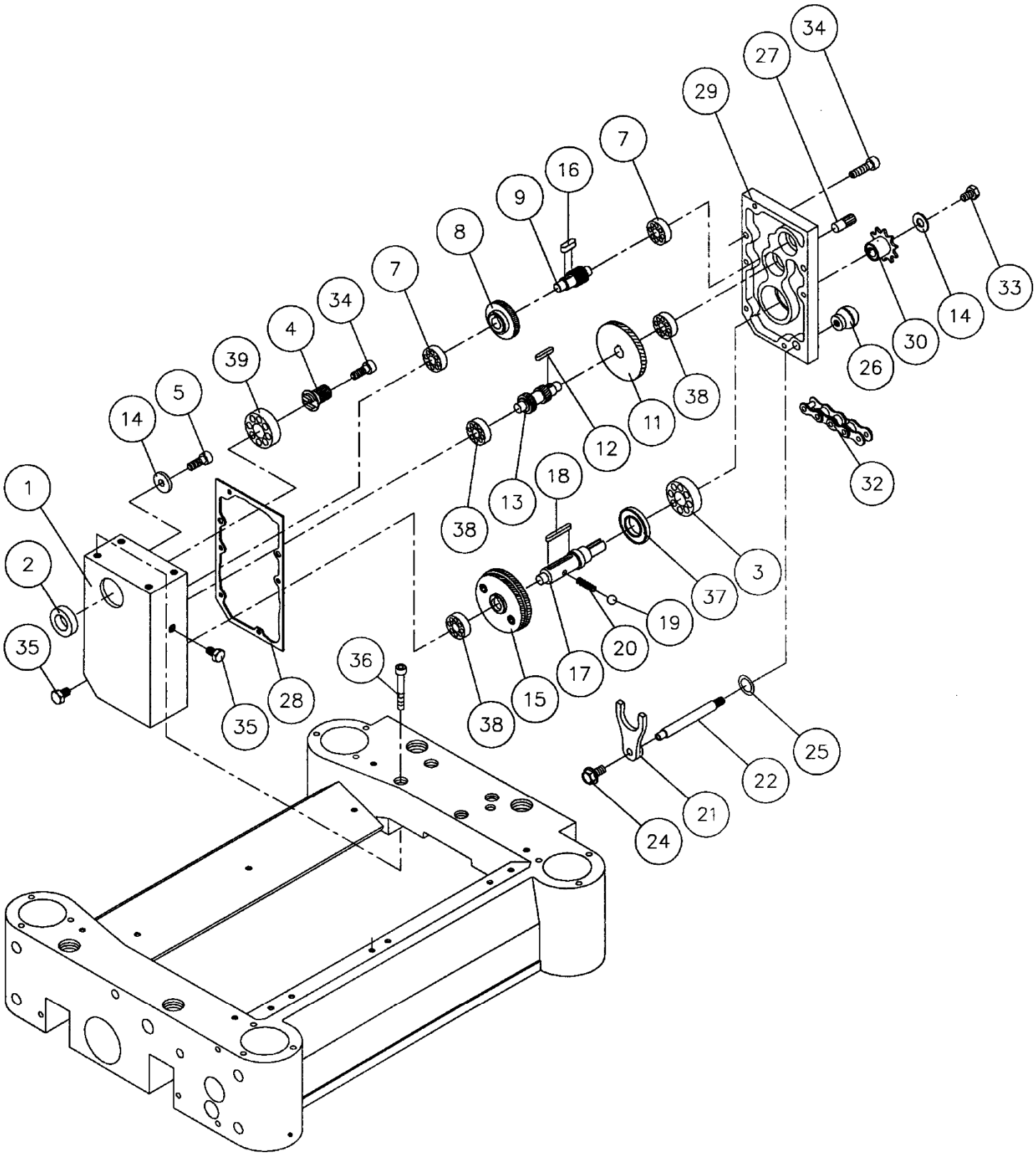
* Index #11 thru 19, 22 and 23 are used only on model JWP-15DX ** Index # 24, 25 and 26 are used only on model JWP-15HH

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Diagram C - Gearbox Assembly

Original JET parts reference



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Parts List C - Gearbox Assembly

Original JET parts reference | JWP-15HH | Stock 708543

Ref.	Part number	Description	Size	Qty.
1	JWP15H-301	Gear Box		1
2	6284843	Oil Seal		1
3	BB-6204Z	Ball Bearing	6204Z	1
4	JWP15H-304	Gear	16T	1
5	TS-1503031	Socket Head Cap Screw	M6x12	1
7	BB-6201	Ball Bearing	6201	2
8	JWP15H-309	Gear	47T	1
9	JWP15H-310	Shaft	18T	1
11	JWP15H-312	Gear	71T	1
12	JWP15H-313	Key	5x5x10	1
13	JWP15H-314	Shaft	18T, 22T	1
14	TS-1550041	Washer	M6	2
15	JWP15H-317	Gear Assembly	96T/92T	1
16	6292768	Key	5x5x12	1
17	JWP15H-323	Shaft		1
18	JWP15H-320	Key	6x6x40	1
19	JWP15H-321	Ball		1
20	JWP15H-322	Spring		1
21	JWP15H-329	Clutch		1
22	JWP15H-330	Handle		1
24	JWP208-038A	Hex Washer Head Screw	M6x12	1
25	JWP15H-333	Oil Seal		1
26	JWP15H-334	Knob		1
27	JWP15H-335	Pin		2
28	JWP15H-336	Gasket		1
29	JWP15H-337	Cover		1
30	JWP15H-325	Sprocket	12T	1
32	JWP15H-327	Chain		1
33	TS-1482031	Hex Cap Screw	M6x16	1

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Parts List C - Gearbox Assembly (continued)

Original JET parts reference | JWP-15HH | Stock 708543

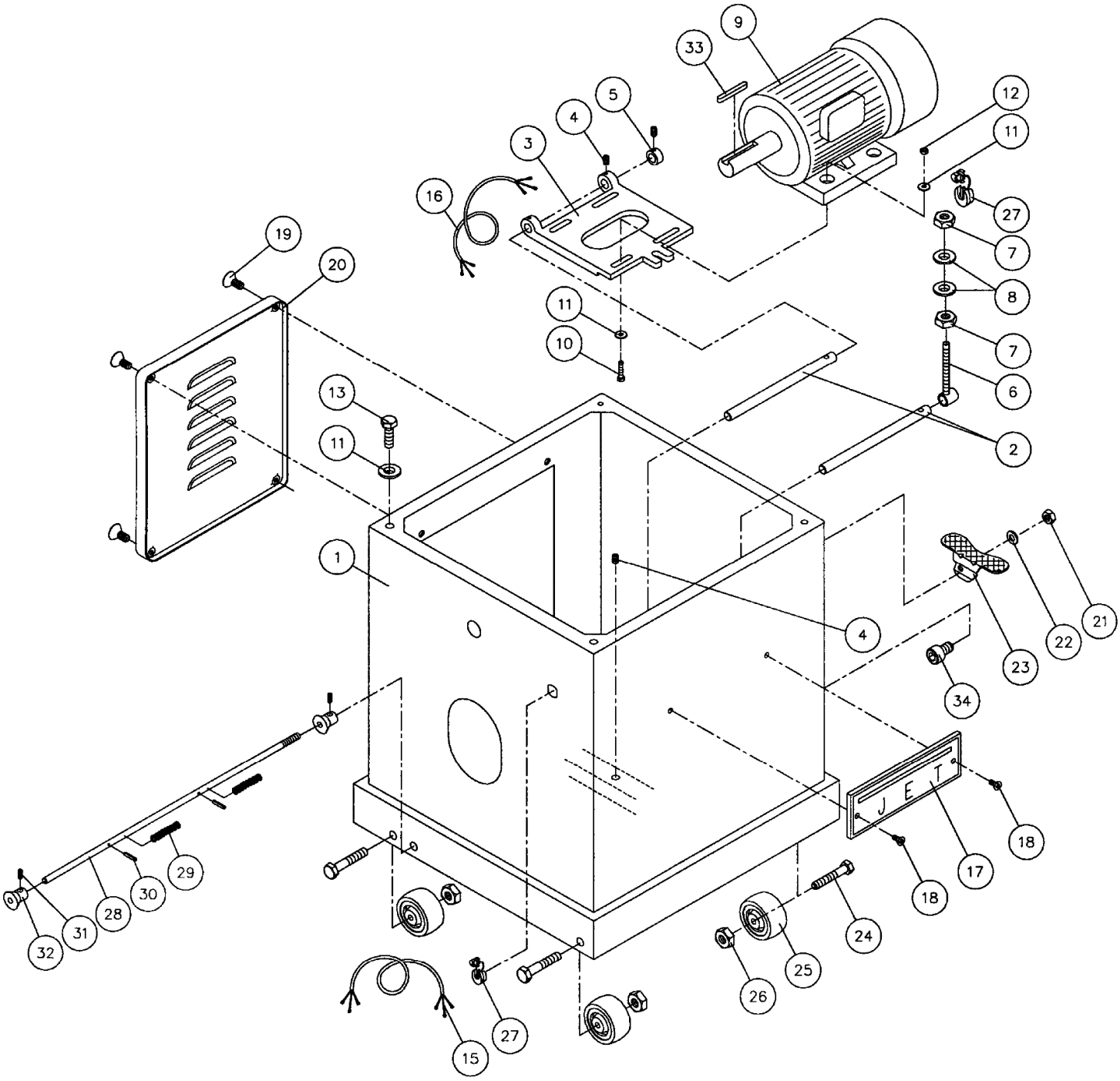
Ref.	Part number	Description	Size	Qty.
34	TS-1503061	Socket Head Cap Screw	M6x25	5
35	JWP15H-339	Oil Plug		2
36	TS-1504101	Socket Head Cap Screw	M8x50	4
37	OS-25476	Oil Seal		1
38	BB-6201Z	Ball Bearing	6201Z	3
39	BB-6204ZZ	Ball Bearing	6204ZZ	1

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Diagram D - Stand and Motor Assembly

Original JET parts reference



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Parts List D - Stand and Motor Assembly

Original JET parts reference | JWP-15HH | Stock 708543

Ref.	Part number	Description	Size	Qty.
1	PJN-S01	Base		1
2	JWP15H-404	Support Bar		2
3	JWP15H-406	Motor Mount		1
4	TS-1523011	Set Screw	M6x6	4
5	JWP15H-408	Collar		1
6	JWP15H-409	Adjusting Bolt		1
7	TS-1540072	Nut	M10x1.25P	2
8	TS-0680061	Washer	1/2	2
9	JWP15H-412	Motor	3HP	1
10	TS-1490051	Hex Cap Screw	M8x30	4
11	TS-1550061	Washer	M8	12
12	TS-1540061	Hex Nut	M8	4
13	TS-1490081	Hex Cap Screw	M8x45	4
15	JWP15H-418	Power Cable		1
16	PAG-M02	Motor Cable		1
17	PG-M02	Jet Plaque		1
18	TS-2245081	Flat Head Screw	M5x8	2
19	TS-2286201	Flat Head Screw	M6x20	4
20	PJH-S02	Door		1
21	TS-1540071	Hex Nut	M10	1
22	TS-1550071	Flat Washer	M10	1
23	PJN-S02	Foot Brake		1
24	TS-0060111	Hex Cap Screw	3/8-16x2-1/2	4
25	PG-M05	Wheel		4
26	TS-0561031	Hex Nut	3/8-16	4
27	5MA-L05	Strain Relief Bushing		2
28	PJN-S03	Shaft		1
29	PG010033	Spring		2
30	HG010911	Spring Pin	4x20	2

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Parts List D - Stand and Motor Assembly (continued)

Original JET parts reference | JWP-15HH | Stock 708543

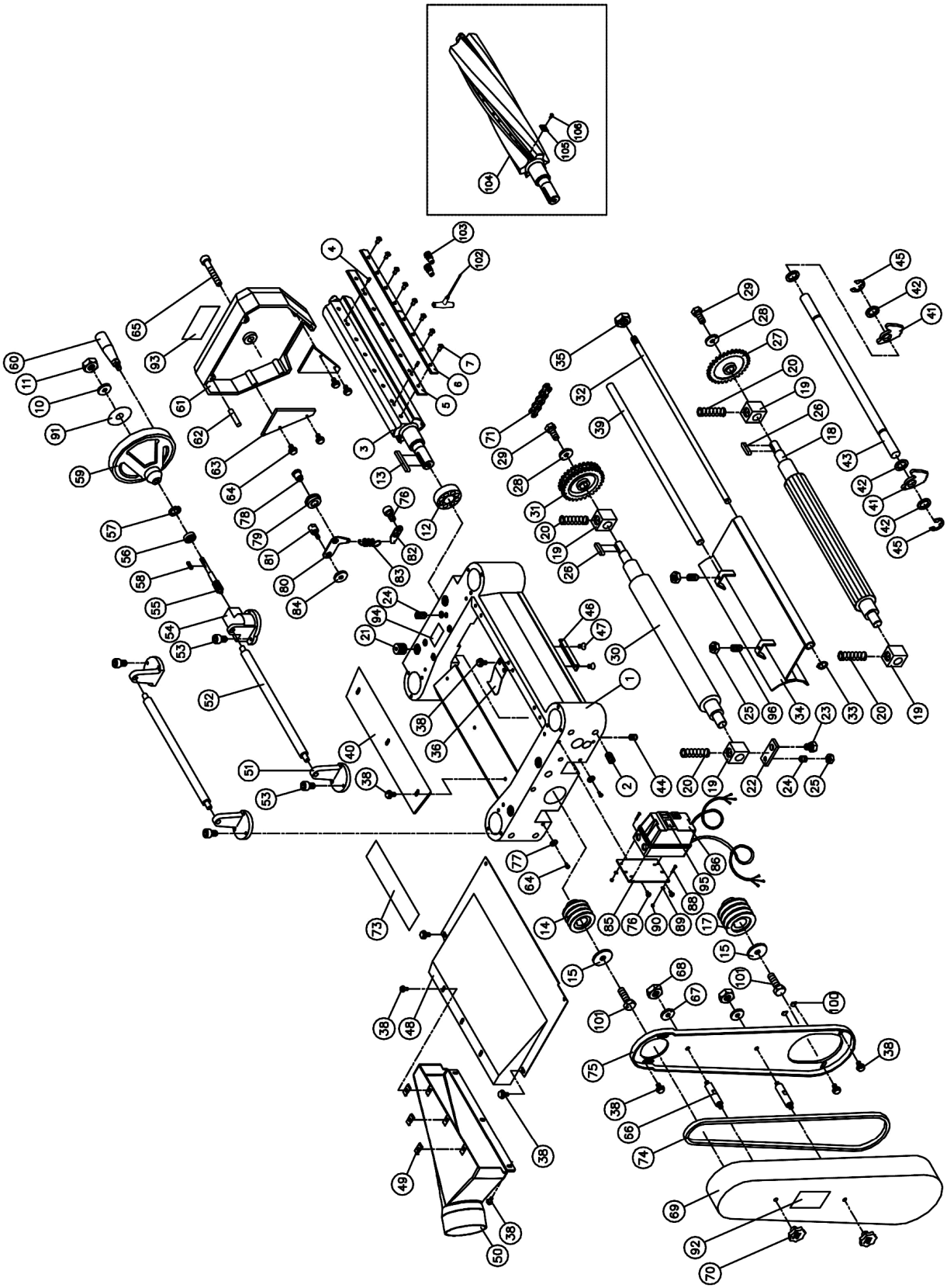
Ref.	Part number	Description	Size	Qty.
31	TS-1523011	Set Screw	M6x6	2
32	PJN-S04	Eccentric Cam		2
33	5FK-C13A	Key	5x5x30	1
34	TS-1503031	Socket Head Cap Screw	M6x12	1

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Diagram E - Head Assembly

Original JET parts reference



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Parts List E - Head Assembly

Original JET parts reference | JWP-15HH | Stock 708543

Ref.	Part number	Description	Size	Qty.
1	JWP15H-001	Head Casting		1
2	TS-1525021	Set Screw	M10x12	8
	JWP15DX-CA	Cutter Head Assembly (Index #3 thru #7)*		1
3	JWP15DX-003	Cutter Head*		1
4	JWP15DX-004	Pin*		6
5	708817	Knives (Set of 3)*		1
6	JWP15DX-006	Knife Bar*		6
7	TS-2246122	Button Head Socket Screw*	M6x12	24
10	TS-1550071	Washer	M10	1
11	TS-1540072	Hex Nut	M10x1.25P	1
12	BB-6205ZZ	Ball Bearing	6205ZZ	1
13	JWP15DX-013	Key	8x8x36	1
14	JWP15H-014	Machine Pulley		1
15	JWP15H-015	Washer		2
17	JWP15H-017	Motor Pulley		1
18	JWP15H-018	Infeed Roller		1
19	JWP15H-019	Bushing		4
20	JWP15H-020	Spring		4
21	JWP15H-021	Set Screw	M22x1.5Px20	4
22	JWP15H-022	Plate		4
23	TS-1490031	Hex Cap Screw	M8x20	4
24	TS-1523051	Set Screw	M6x16	5
25	TS-1540041	Nut	M6	6
26	JWP15H-026	Key	5x5x22	2
27	JWP15H-027	Sprocket		1
28	TS-0680021	Washer	1/4	2
29	TS-1482031	Hex Cap Screw	M6x16	2
30	JWP15H-030	Outfeed Roller		1
31	JWP15H-031	Sprocket		1

* Index # 3, 4, 5, 6 and 7 are used only on straight cutterhead, model JWP-15DX * Index #102 and 103 are used only on straight cutterhead, model JWP-15DX ** Index #104 thru 107 are used only on helical cutterhead, model JWP-15HH

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Parts List E - Head Assembly (continued)

Ref.	Part number	Description	Size	Qty.
32	JWP15H-032	Locking Bolt		1
33	JWP15H-033	Retaining Ring	STW-12	1
34	JWP15H-034	Chipbreaker		1
35	TS-1540081	Hex Nut	M12	1
36	JWP15H-036	Plate Spring		3
38	JWP208-038A	Hex Washer Head Screw	M6x12	23
39	JWP15H-039	Shaft		1
40	JWP15H-040	Deflector Plate		1
41	JWP15H-041	Anti-Kickback Finger		39
42	JWP15H-042	Collar		40
43	JWP15H-043	Shaft		1
44	TS-1524031	Set Screw	M8x12	1
45	JWP15H-045	Retaining Ring	ETW-15	2
46	JWP15H-046	Limiter Plate		1
47	JWP208-053A	Flat Head Screw	M5x8	2
48	JWP15H-048	Upper Cover		1
	JWP15DX-CHA	Collector Hood Assembly (Index #49, #50)		1
49	JWP15DX-049	Plate		3
50	JWP15DX-050	Collector Hood		1
51	JWP15H-051	Roller Stand		3
52	JWP15H-052	Roller		2
53	TS-1503051	Socket Head Cap Screw	M6x20	12
54	JWP15H-054	Worm Gear Box		1
55	JWP15H-055	Worm		1
56	BB-6200Z	Ball Bearing	6200Z	1
57	JWP15H-057	Retaining Ring	RTW-30	1
58	JWP15H-058	Key	4x4x10	1
59	JWP15H-059	Hand Wheel		1
60	JWP15H-060	Handle		1

* Index # 3, 4, 5, 6 and 7 are used only on straight cutterhead, model JWP-15DX * Index #102 and 103 are used only on straight cutterhead, model JWP-15DX ** Index #104 thru 107 are used only on helical cutterhead, model JWP-15HH

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Parts List E - Head Assembly (continued)

Ref.	Part number	Description	Size	Qty.
61	JWP15H-061	Cover		1
62	JWP15H-062	Spring Pin		2
63	PF-C22	Plate		2
64	TS-1482021	Hex Cap Screw	M6x12	8
65	TS-1504091	Socket Head Cap Screw	M8x45	1
66	JWP15H-067	Bolt		2
67	TS-0680031	Washer	5/16	2
68	TS-0561021	Hex Nut	5/16-18	2
69	JWP208-084	Pulley Cover		1
70	JWP15H-072	Knob		2
71	JWP15H-073	Chain		1
73	PG-C05	Label		1
74	VB-M59	V-Belt	M-59	3
75	JWP208-079	Pulley Guard		1
76	TS-1503021	Socket Head Cap Screw	M6x10	4
77	PF-C26	Washer		4
78	PA-C56	Stud		1
79	PA-C57	Idle Pulley		1
80	PA-C58	Bracket		1
81	PA-C59	Stud		1
82	PA-C60	Hanger		1
83	PA-C61	Spring		1
84	PA-C62	Washer		1
85	JWP15H-076A	Switch Bracket		1
86	JWP15H-077A	Switch		1
88	TS-081C102	Screw	#10-24X1-3/4	2
89	JWP15H-079	Tooth Washer		2
90	TS-0560071	Hex Nut	#10-24	2
91	PF-C27	Direction Indicator Label		1

* Index # 3, 4, 5, 6 and 7 are used only on straight cutterhead, model JWP-15DX * Index #102 and 103 are used only on straight cutterhead, model JWP-15DX ** Index #104 thru 107 are used only on helical cutterhead, model JWP-15HH

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Parts List E - Head Assembly (continued)

Ref.	Part number	Description	Size	Qty.
92	PA-C67	Label		1
93	PA-G18-1	Label		1
94	PA-C66	Label		1
95	PJE-C04	Label		1
96	TS-1523041	Set Screw	M6x12	2
100	JWP15DX-100	Pad		2
101	TS-1490041	Hex Cap Screw	M8x25	2
102	JWP15DX-102	T-Handle Wrench*		1
103	JWP13DX-079	Magnet Tool Assembly*		2
	1791223	Helical Cutterhead Assembly (index #104 through #106)**		1
104	JWP15HH-104	Helical Cutterhead **		1
105	1791212	Knife Insert (sold in set of 10)**		68 total
106	JWP208HH-111	Knife Insert Screw**	#10-32x1/2”	68
107	JJ6HH-113	Star Point Screwdriver (not shown)**		2

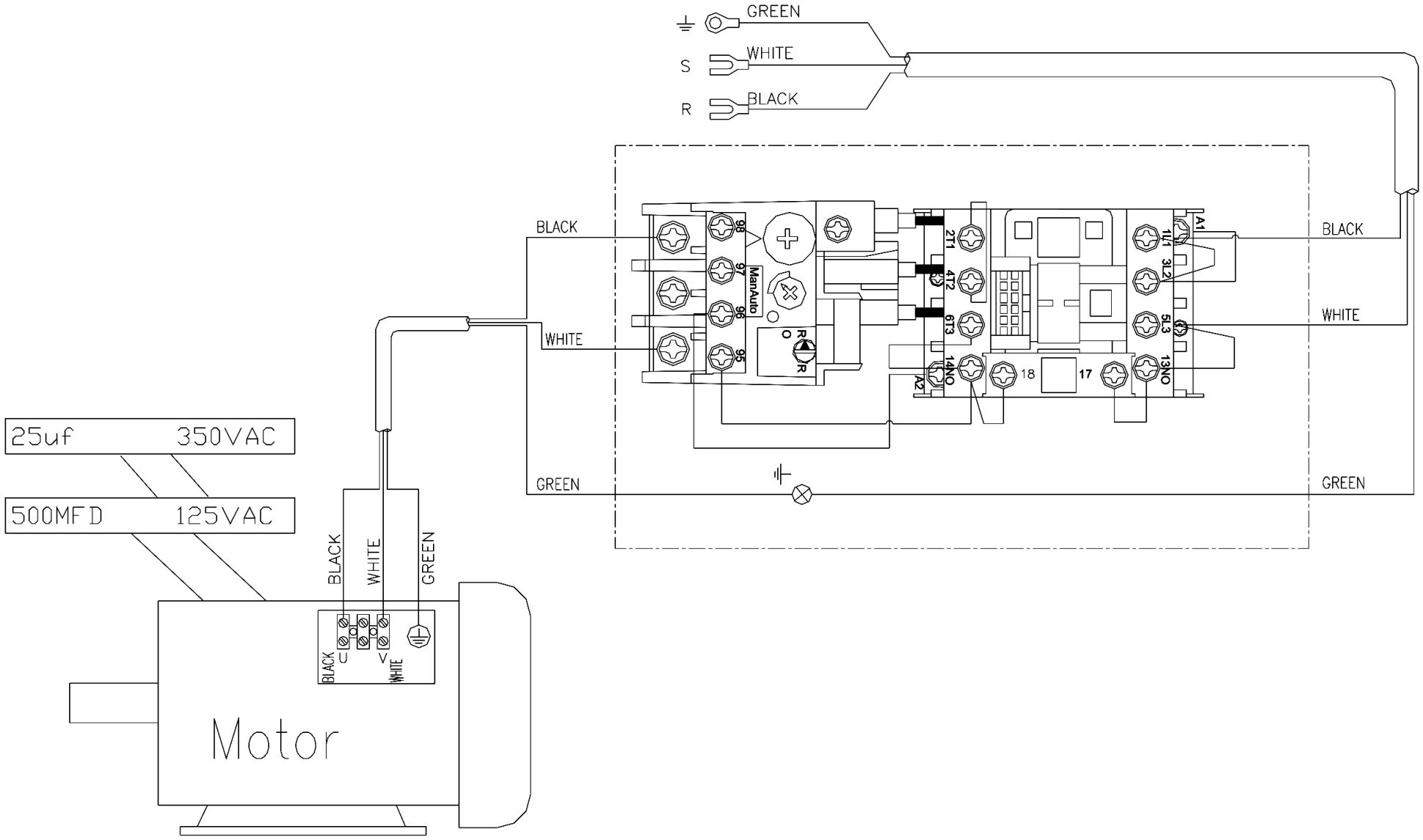
* Index # 3, 4, 5, 6 and 7 are used only on straight cutterhead, model JWP-15DX * Index #102 and 103 are used only on straight cutterhead, model JWP-15DX ** Index #104 thru 107 are used only on helical cutterhead, model JWP-15HH

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Diagram F - Electrical Connections

Original JET parts reference



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