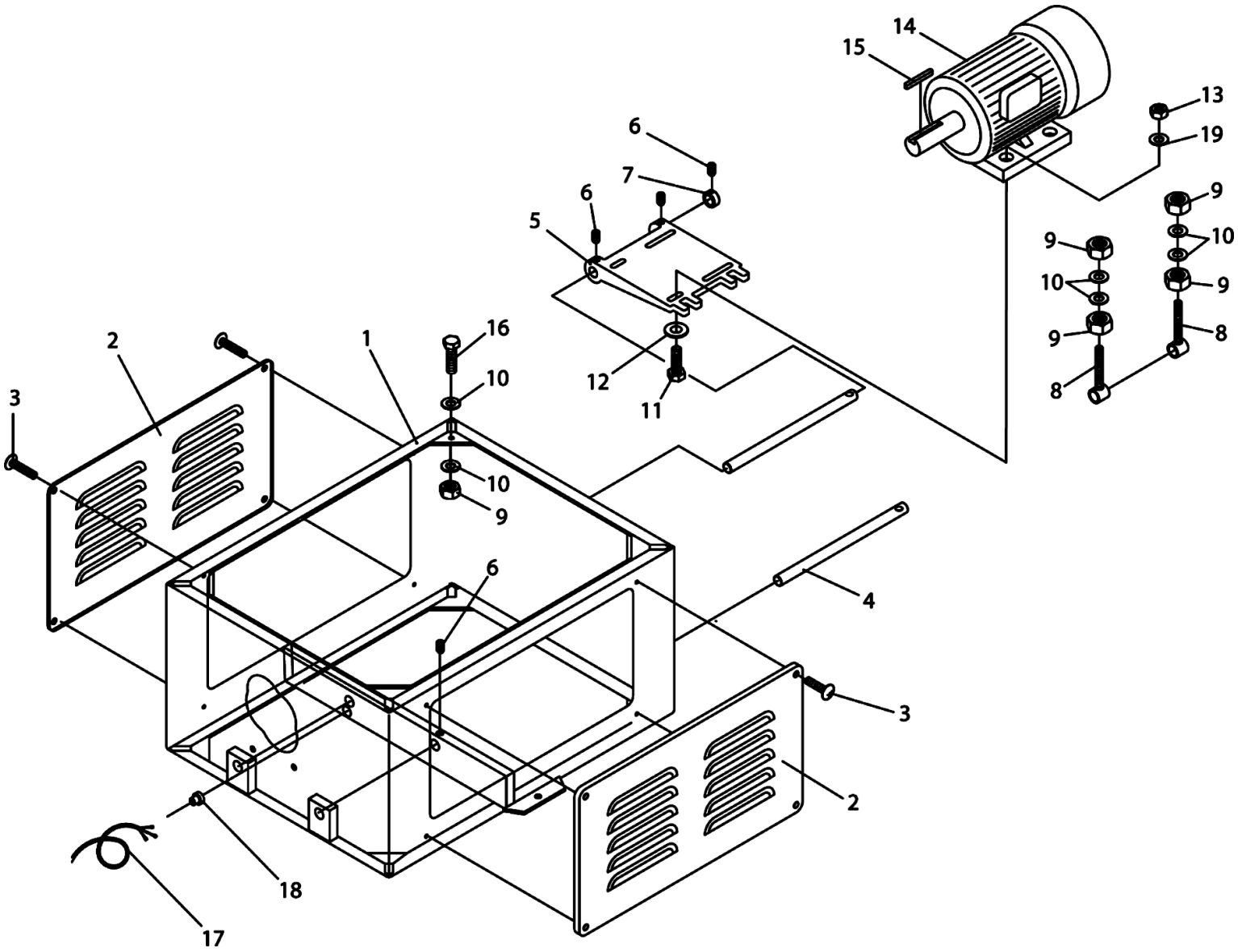
JET JWP-208HH-BLK | Stock JT1-1374

Diagram A - Stand and Motor Assembly

Original JET parts reference



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Parts List A - Stand and Motor Assembly

Original JET parts reference | JWP-208HH-BLK | Stock JT1-1374

Ref.	Part number	Description	Size	Qty.
1	**	Stand		1
2	**	Cover		2
3	JT9-TS-2286201	Flat Head Machine Screw	M6 x 20	8
4	JT9-6292796	Bar		2
5	JT9-JWP208-405	Motor Mount		1
6	CM9-TS-1524011	Set Screw	M8 x 8	4
7	**	Collar		1
8	JT9-JWP208-408	Adjust Bolt		2
9	JT9-TS-1540081	Nut	M12	8
10	JT9-TS-0680061	Washer	1/2	4
11	JT9-TS-1490041	Hex Cap Screw	M8 x 35	4
12	JT9-TS-0680031	Washer	5/16	4
13	JT9-TS-1540061	Nut	M8	4
14	JT1-1530	Motor	5HP, 1Ph, 230V	1
15	JT9-JWP208-415	Key		1
16	JT9-TS-1492051	Hex Cap Screw	M12 x 50	4
17	JT9-JWP208HH-417	Power Cord		1
18	JT1-1531	Strain Relief		1
19	JT9-TS-0680031	Washer	5/16	4
	JT1-119	JET Logo (not shown)	8” x 8”	1
	JT1-121	JET Stripe (not shown)	90mm x 2495mm	per ft.

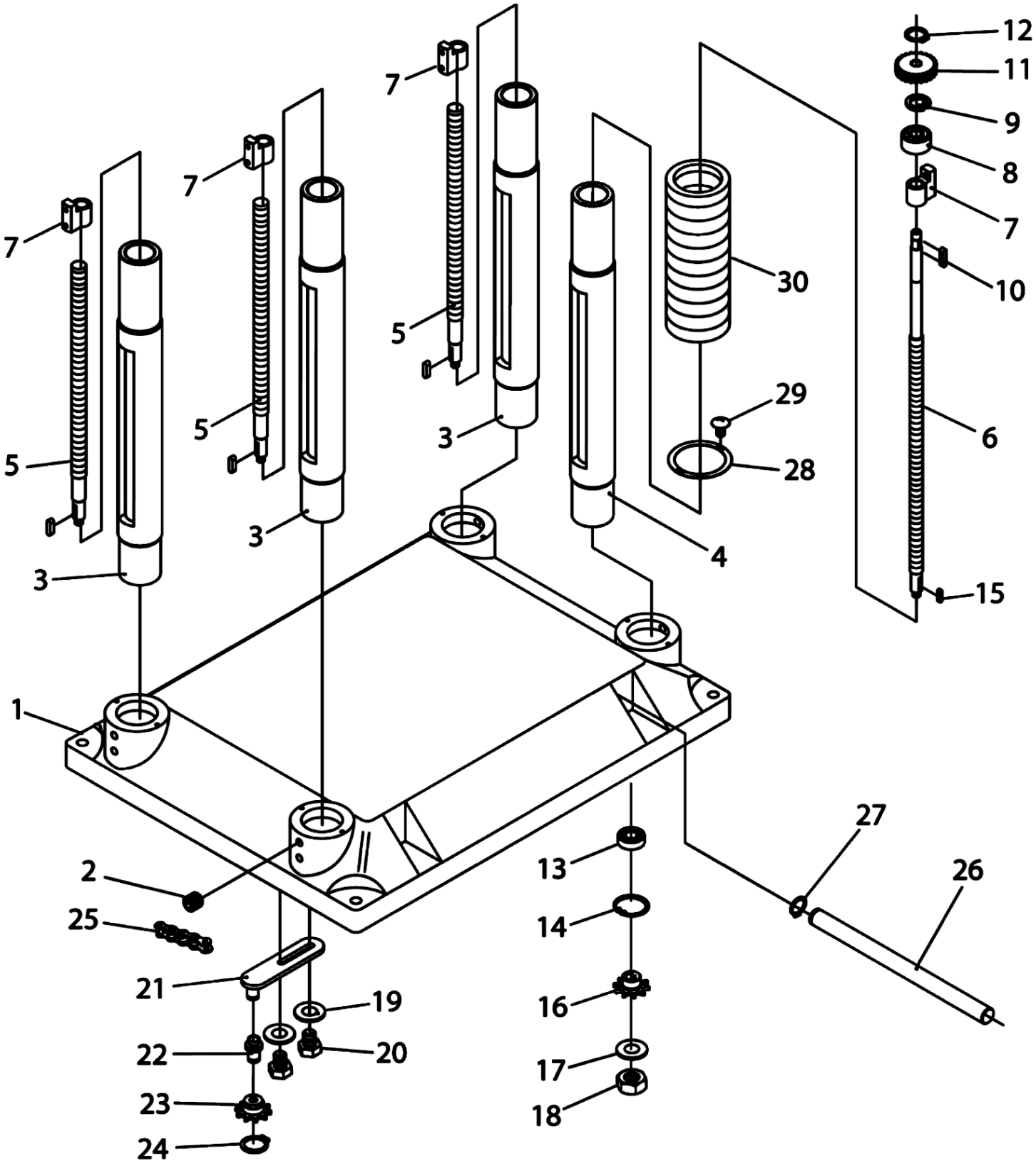
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Diagram B - Base and Column Assembly

Original JET parts reference



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Parts List B - Base and Column Assembly

Original JET parts reference | JWP-208HH-BLK | Stock JT1-1374

Ref.	Part number	Description	Size	Qty.
1	**	Base		1
2	JT9-TS-1525021	Set Screw	M10 x 12	8
3	JT9-JWP208-303	Column		3
4	JT9-JWP208-304	Column		1
5	JT9-JWP208-305	Lead Screw		3
6	JT9-JWP208-306	Lead Screw		1
7	JT9-JWP208-307	Nut		4
8	JT9-JWP208-308	Bushing		1
9	JT9-JWP208-309	Retaining Ring		1
10	**	Key	4 x 4 x 10	1
11	JT9-JWP208-311	Gear	24T	1
12	JT9-JWP208-312	Retaining Ring		1
13	JT9-BB-6202ZZ	Ball Bearing	6202ZZ	4
14	JT9-JWP208-314	Retaining Ring		4
15	JT9-JWP208-315	Key	5 x 5 x 16	4
16	JT9-JWP208-316	Sprocket	10T	4
17	JT9-JWP208-317	Washer	3/8	4
18	JT9-JWP208-318	Nut	M10	4
19	**	Washer		2
20	JT9-TS-1490041	Hex Cap Screw	M8 x 25	2
21	JT9-6292749	Idler Bracket		1
22	JT9-JWP208-322	Shaft		1
23	JT9-6292751	Sprocket	10T	1
24	**	Retaining Ring	STW-15	1
25	JT9-JWP208-325	Chain		1
26	**	Carry Handle		4
27	**	Retaining Ring	ETW-19	4
28	JT9-JWP208-328	Pipe Band		16
29	JT9-TS-1533032	Pan Head Screw	M5 x 10	32

Shared JWP-208HH / JWP-208HH-BLK manual; model-specific parts are identified in the descriptions. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Parts List B - Base and Column Assembly (continued)

Original JET parts reference | JWP-208HH-BLK | Stock JT1-1374

Ref.	Part number	Description	Size	Qty.
30	JT9-JWP208-330	Expansion Band		8
	JT1-1532	ID Label (not shown)		1

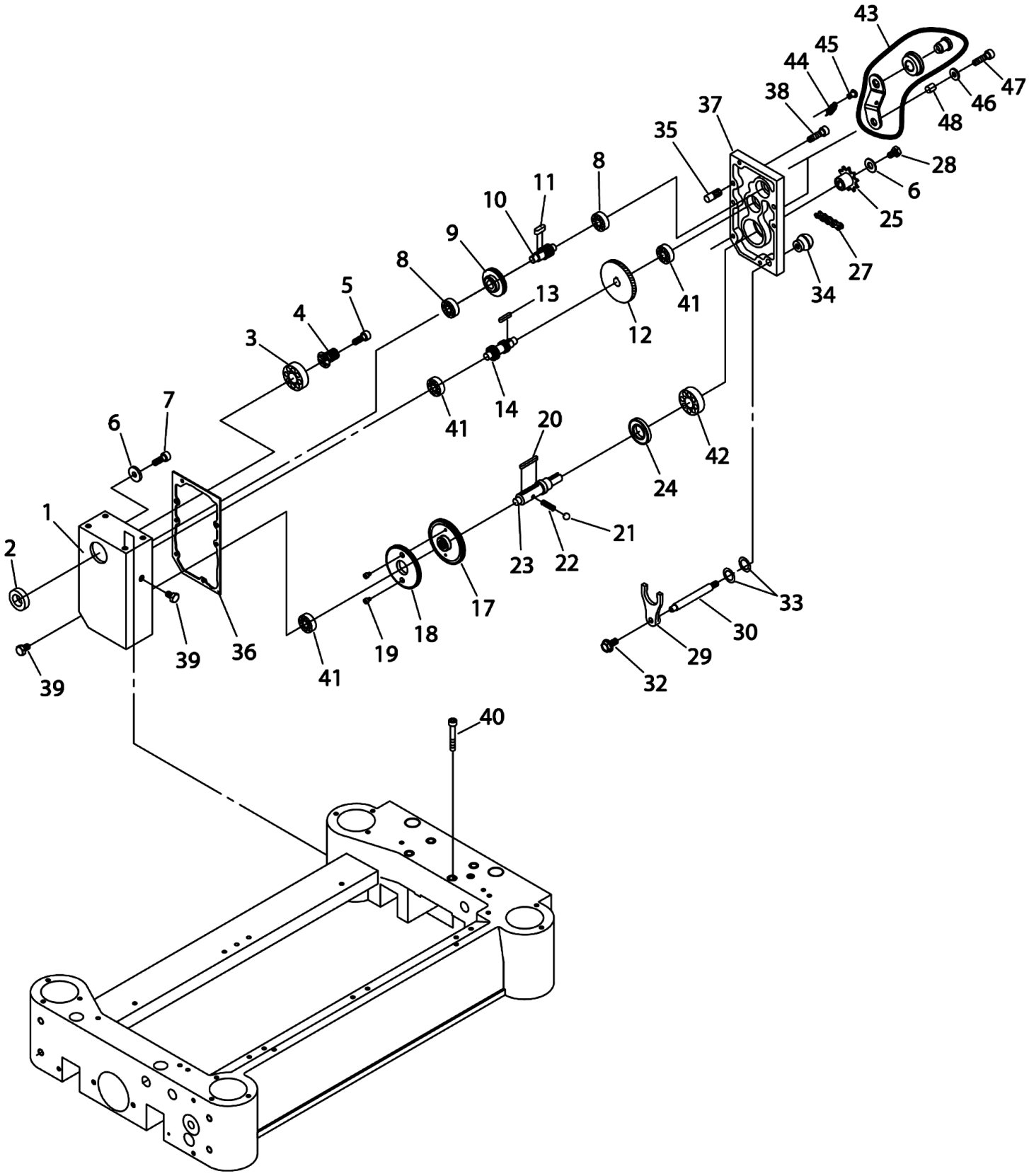
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JET JWP-208HH-BLK | Stock JT1-1374

Diagram C - Gearbox Assembly

Original JET parts reference



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Parts List C - Gearbox Assembly

Original JET parts reference | JWP-208HH-BLK | Stock JT1-1374

Ref.	Part number	Description	Size	Qty.
1	JT9-JWP15B-416	Gearbox		1
2	JT9-OS-28408	Oil Seal		1
3	CM9-BB-6204ZZ	Ball Bearing	6204ZZ	1
4	JT9-6292762	Gear	16T	1
5	CM9-TS-1503061	Socket Head Cap Screw	M6 x 25	1
6	CM9-TS-1550041	Washer	M6	2
7	CM9-TS-1503041	Socket Head Cap Screw	M6 x 16	1
8	JT9-BB-6201	Ball Bearing	6201	2
9	JT9-6292766	Gear	47T	1
10	JT9-6292767	Shaft	18T	1
11	JT9-JWP208-511	Key	5 x 5 x 12	1
12	JT9-6292769	Gear	71T	1
13	**	Key	5 x 5 x 10	1
14	JT9-JWP15H-314	Shaft	18T/22T	1
17	**	Gear	96T	1
18	**	Gear	92T	1
19	JT9-TS-1503021	Socket Head Cap Screw	M6 x 10	3
20	JT9-JWP208-520	Key	6 x 6 x 40	1
21	JT9-JWP208-521	Ball		1
22	JT9-6292776	Spring		1
23	JT9-6292777	Shaft		1
24	JT9-OS-25476	Oil Seal		1
25	JT9-6292791	Sprocket	18T	1
	JT9-6292779	Sprocket	12T	1
27	JT9-6292792	Chain……	06BX52 (for 6292791)	1
	JT9-6292780	Chain……	06BX50 (for 6292779)	1
28	JT9-TS-1482031	Hex Cap Screw	M6 x 16	1
29	JT9-6292781	Clutch		1
30	JT9-6292782	Handle		1

Shared JWP-208HH / JWP-208HH-BLK manual; model-specific parts are identified in the descriptions. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Parts List C - Gearbox Assembly (continued)

Ref.	Part number	Description	Size	Qty.
32	JT9-JWP208-038A	Hex Washer Head Screw	M6 x 12	1
33	JT9-JWP208-533	Oil Ring		1
34	JT9-6292784	Knob		1
35	JT9-6292785	Pin ….		2
36	JT9-6292786	Packing		1
37	JT1-1527	Cover		1
38	CM9-TS-1503061	Socket Head Cap Screw	M6 x 25	4
39	JT9-JWP208-539	Oil Plug		1
40	JT9-TS-1504101	Socket Head Cap Screw	M8 x 50	4
41	JT9-BB-6201Z	Ball Bearing	6201Z	1
42	JT9-BB-6204Z	Ball Bearing	6204Z	1
43	JT1-1856	Chain Tensioner Assembly		1
44	PM9-PA-C61	Spring		1
45	JT9-TS-2246102	Socket Head Button Screw	M6 x 10	1
46	CM9-TS-1550041	Flat Washer	M6	1
47	JT9-TS-1503071	Socket Head Cap Screw	M6 x 30	1
48	JT1-1857	Bushing		1
	JT1-1526	Gearbox Complete (not shown)		1
	JT9-JWP208-551	Open End Wrench (not shown)		1
	JT1-3829	Hex Wrench Set (not shown)		1

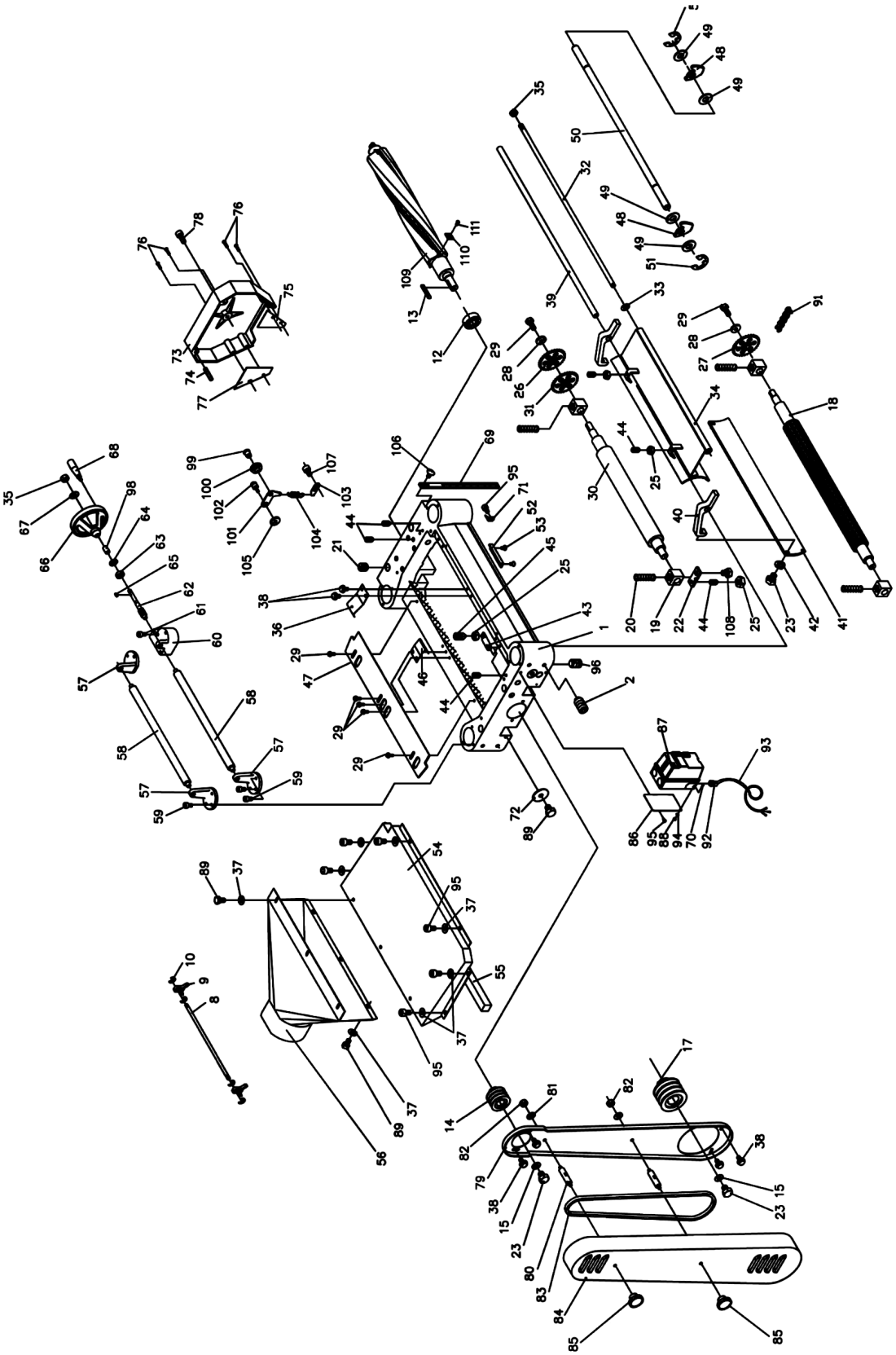
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JET JWP-208HH-BLK | Stock JT1-1374

Diagram D - Head Assembly

Original JET parts reference



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Parts List D - Head Assembly

Original JET parts reference | JWP-208HH-BLK | Stock JT1-1374

Ref.	Part number	Description	Size	Qty.
1	JT9-JWP208-001	Head Casting		1
2	JT9-TS-1525021	Set Screw	M10 x 12	8
8	**	Knife Gauge Bar		1
9	**	Knife Gauge		2
10	**	Washer	3/8	2
11	**	Nut	M10	2
12	CM9-BB-6206ZZ	Ball Bearing	6206ZZ	1
13	**	Key	8 x 8 x 36	1
14	JT9-6292630	Pulley		1
15	JT9-6292631	Washer		2
16	JT9-TS-1523071	Set Screw	M6 x 25	2
17	**	Motor Pulley		1
18	JT9-JWP208-018	Infeed Roller		1
19	JT9-JWP208-019	Bushing		4
20	JT9-JWP208-020	Spring		4
21	**	Screw	M22 x 20	4
22	**	Plate		4
23	JT9-TS-1490031	Hex Cap Screw	M8 x 20	8
25	CM9-TS-1540041	Hex Nut	M6	8
26	JT1-1525	Sprocket		1
27	JT1-1524	Sprocket		1
28	CM9-TS-1550041	Washer	M6	2
29	JT9-JWP208-029A	Hex Washer Head Screw	M6 x 16	5
30	JT9-JWP208-030	Outfeed Roller		1
31	JT1-1523	Sprocket		1
32	JT9-JWP208-032	Locking Bolt		1
33	**	Retaining Ring		1
34	JT9-JWP208-034	Chip Breaker		1
35	JT9-TS-1540081	Nut	M12	2

Shared JWP-208HH / JWP-208HH-BLK manual; model-specific parts are identified in the descriptions. ** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Parts List D - Head Assembly (continued)

Original JET parts reference | JWP-208HH-BLK | Stock JT1-1374

Ref.	Part number	Description	Size	Qty.
36	JT9-JWP208-036	Plate Springs		3
37	JT9-JWP208-037	Washer	1/4	12
38	JT9-JWP208-038A	Hex Washer Head Screw	M6 x 12	14
39	JT9-JWP208-039	Shaft		1
40	JT9-JWP208-040	Bracket		2
41	JT9-JWP208-041	Pressure Plate		1
42	CM9-TS-2361081	Lock Washer	M8	2
43	JT9-JWP208-043	Shaft		1
44	JT9-TS-1523051	Set Screw	M6 x 16	9
45	JT9-TS-1523061	Set Screw	M6 x 20	2
46	JT9-JWP208-046	Plate Spring		3
47	JT9-JWP208-047	Chip Deflector Plate		1
48	JT9-6292664	Anti-Kickback Finger		87
49	JT9-6292665	Collar		88
50	JT9-JWP208-050	Shaft		1
51	JT9-JWP208-051	Retaining Ring		2
52	JT9-6292668	Cut Limit Plate		1
53	JT9-JWP208-053A	Flat Head Machine Screw	M5 x 8	2
54	JT9-JWP208-054	Upper Cover		1
55	JT9-JWP208-055	Gasket		1
56	JT9-JWP208-056	Collector Tube		1
57	JT9-JWP208-057	Roller Stand		3
58	JT9-JWP208-058	Roller		3
59	CM9-TS-1503041	Socket Head Cap Screw	M6 x 16	9
60	JT9-JWP208-060	Worm Gearbox		1
61	CM9-TS-1503111	Socket Head Cap Screw	M6 x 50	3
62	JT9-JWP208-062	Worm Gear Shaft		1
63	JT9-BB-6201Z	Ball Bearing		1
64	JT9-JWP208-064	Retaining Ring	6201Z	1

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Parts List D - Head Assembly (continued)

Original JET parts reference | JWP-208HH-BLK | Stock JT1-1374

Ref.	Part number	Description	Size	Qty.
65	**	Key	4 x 4 x 10	1
66	JT9-JWP208-066	Hand Wheel		1
67	JT9-JWP208-067	Washer	1/2	1
68	JT9-6292684	Handle		1
69	JT9-JWP208-069	Scale		1
70	JT9-JWP208-070	Machine Screw	M5 x 10	2
71	JT9-JWP208-071	Pointer		1
72	JT9-6292814	Special Washer	M6	3
73	JT1-1514	Cover		1
74	JT9-JWP208-074	Spring Pin	6 x 20	2
75	JT1-1515	Safety Plate		1
76	JT9-TS-2284082	Machine Screw	M4 x 8	4
77	JT1-1516	Safety Latch		1
78	JT9-TS-1504021	Socket Head Cap Screw	M8 x 12	1
79	JT9-JWP208-079	Pulley Guard		1
80	JT9-6292696	Bolt		2
81	JT9-TS-0680041	Washer	5/16	2
82	JT9-TS-0561021	Nut	5/16-18	2
83	JT1-1541	V-Belt		3
84	JT9-JWP208-084	Pulley Cover		1
85	**	Knob	5/16	2
86	JT9-JWP208-086A	Switch Mounting Plate		1
87	JT1-1517	Magnetic Switch	5HP, 1Ph, 230V	1
	PM9-209-5016BC	Contactor	5HP, 1Ph, 230V	1
	JT1-1518	Overload	5HP, 1Ph, 230V	1
88	JT9-TS-1540031	Nut	M5	2
89	JT9-TS-1482021	Hex Cap Screw	M6 x 12	10
91	JT9-JWP208-091	Chain		1
92	JT1-1519	Relief Bushing		2

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Parts List D - Head Assembly (continued)

Ref.	Part number	Description	Size	Qty.
93	JT9-JWP208-093	Power Cord		1
94	**	Tooth Washer		4
95	JT9-TS-1503021	Socket Head Cap Screw	M6 x 10	12
96	CM9-TS-1524011	Set Screw	M8 x 8	1
98	**	Collar		1
99	JT9-6292714	Shaft		1
100	PM9-PA-C57	Idler Pulley		1
101	PM9-PA-C58	Bracket		1
	**	Chain Tensioning Assy		1
102	PM9-PA-C59	Shaft		1
103	PM9-PA-C60	Hanger		1
104	PM9-PA-C61	Spring		1
105	PM9-PA-C62	Collar		1
106	JT1-TS-1534042	Pan Head Screw	M6X12	1
107	JT9-TS-1503021	Socket Head Cap Screw	M6x10	2
108	JT9-JWP208-108	Hex Head Screw	M8x18	4
	PM9-PG-M02	JET Plaque		1
	JT9-6012192	Warning Label (not shown)		1
	JT9-6292819	Lubrication Label (not shown)		1
	JT9-6292820	Guard Label (not shown)		1
	JT1-1520	Helical Cutterhead Assembly (index #109 thru #111)**		1
109	JT1-1521	Helical Cutterhead		1
110	JT9-1791212A	Knife Insert (sold in a set of 10)		68 total
111	JT9-JWP208HH-111	Knife Insert Screw	#10-32 x 1/2”	68
	JT1-1522	Star Point Screwdriver (not shown)		2
	JT1-3830	Model Name (not shown)	JP20	1
	JT1-3833	5” to 4” Dust Port Adapter (not shown)		1

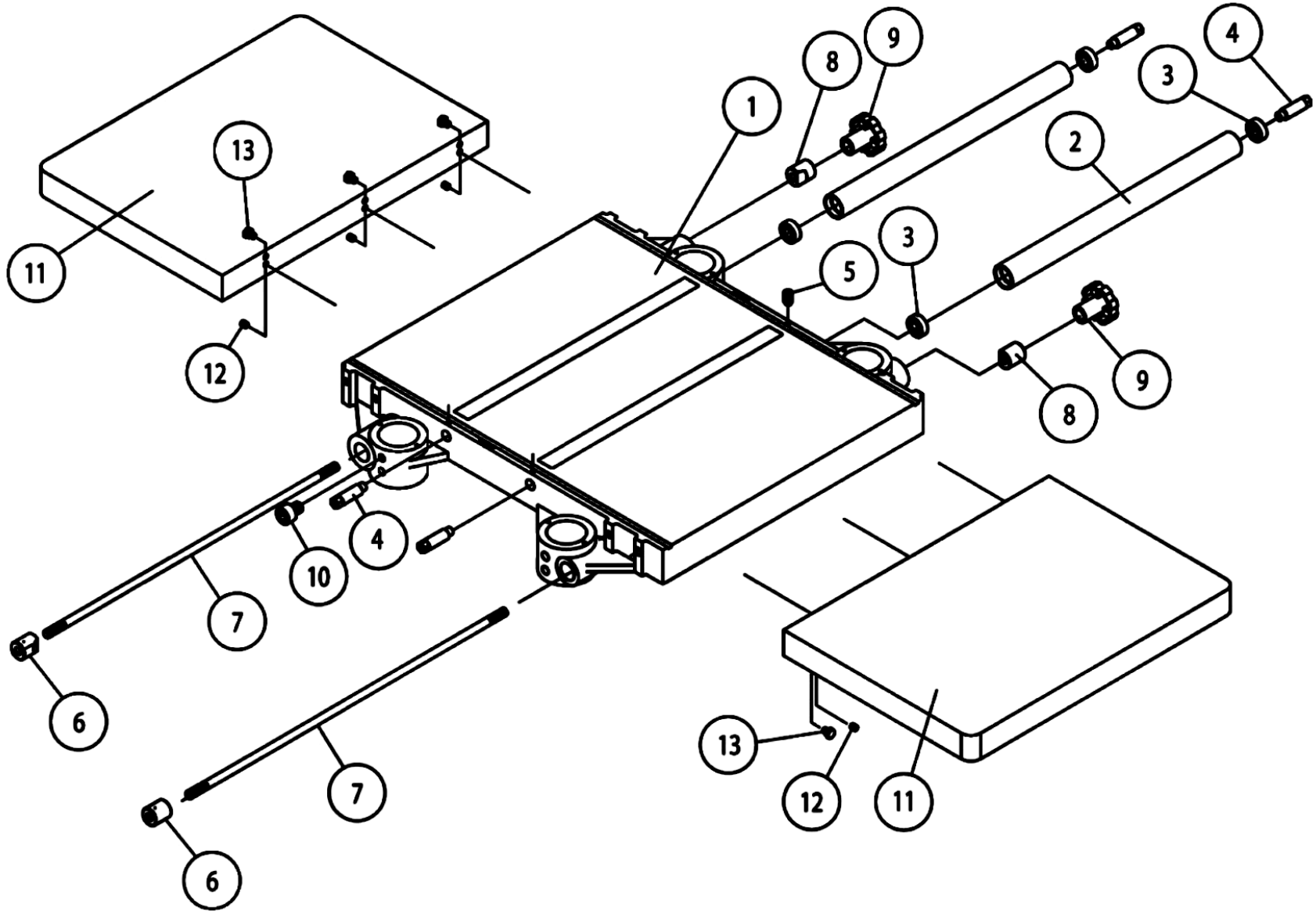
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JET JWP-208HH-BLK | Stock JT1-1374

Diagram E - Table and Rollers

Original JET parts reference



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Parts List E - Table and Rollers

Original JET parts reference | JWP-208HH-BLK | Stock JT1-1374

Ref.	Part number	Description	Size	Qty.
1	JT1-1528	Middle Table (JWP-208HH-BLK)		1
	JT9-JWP208HH-201	Middle Table (JWP-208HH)		1
2	JT9-6292722	Roller		2
3	JT9-BB-6201Z	Ball Bearing	6201ZZ	4
4	JT9-6292724	Eccentric Shaft		1
5	JT9-TS-1523041	Set Screw	M6x12	4
6	JT9-6292725	Lock Bar		2
7	JT9-6292726	Lock Bolt		2
8	JT9-6292727	Lock Bushing (no thread)		2
9	JT9-6292728	Knob		2
10	JT9-TS-1504041	Socket Head Cap Screw	M8x20	8
11	JT1-1529	Extension Table (JWP-208HH-BLK)		2
	JT9-JWP208HH-219	Extension Table (JWP-208HH)		2
12	JT9-TS-1524051	Socket Set Screw	M8x20	6
13	JT9-TS-1490041	Hex Cap Screw	M8x25	6

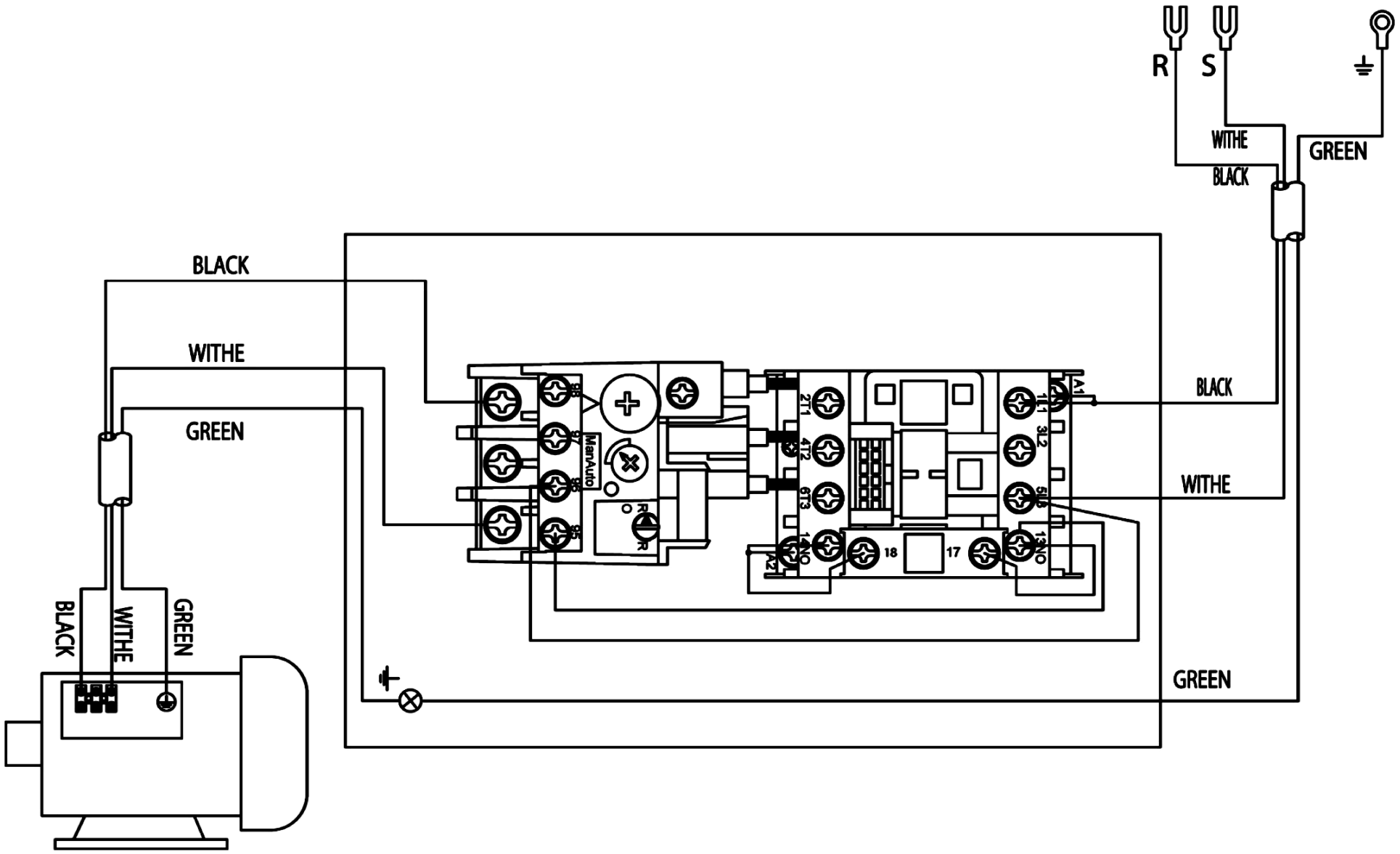
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Diagram F - Electrical - 230V, 5HP, Single Phase

Original JET parts reference



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