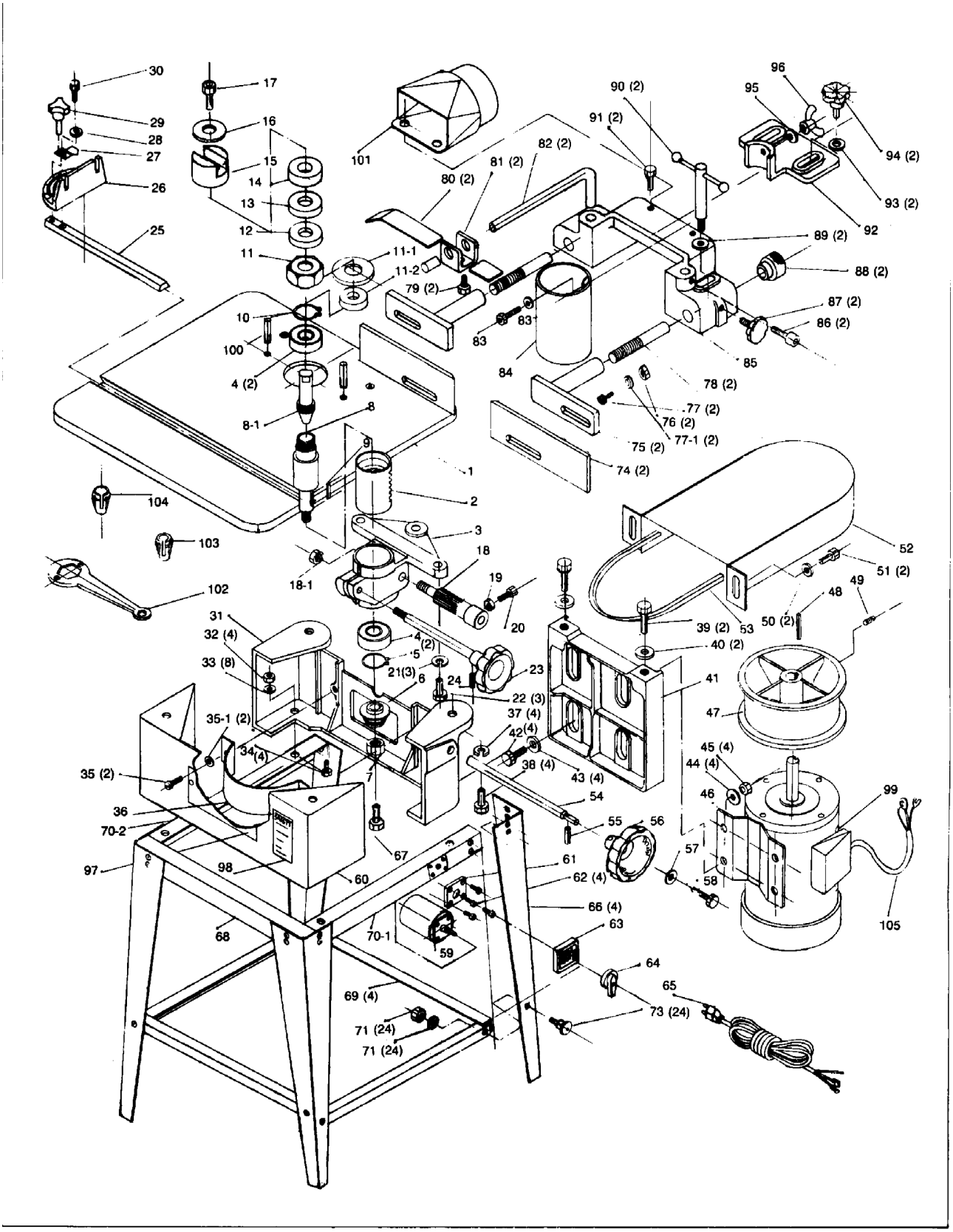
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Diagram A - Shaper assembly

Parts reference



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Parts List A - Shaper assembly

Parts reference

Ref.	Part number	Description	Size	Qty.
1	JWS18HO-1B	TABLE		1
2	JWS18HO-2	SPINDLE HOUSING		1
3	JWS18HO-3	CUTTER SPINDLE BRACKET		1
4	BB-6005ZZ	BALL BEARING		2
5	JWS18HO-5	SNAP RING		1
6	JWS18HO-6	PULLEY		1
7	TS-0561082	HEX NUT	3/4x16UNF	1
8	JWS18HO-8	MAIN SPINDLE		1
8-1	JWS18HO-8-1	SHAFT ** (1/2)		1
	JWS18HO-8-1A	SHAFT ** (3/4-NOT SHOWN)		1
9	JWS18HO-9	KEY		1
10	JWS18HO-10	SNAP RING		1
11	JWS18HO-11	HEX NUT ** (SPINDLE)		1
	JWS18HO-11A	HEX NUT ** (COLLET-NOT SHOWN)		1
11-1	JWS18HO-11-1	TABLE RING		1
11-2	JWS18HO-11-2	TABLE RING		1
12	JWS18HO-12	SPACER ** (1/2)	3/8	1
	JWS18HO-12A	SPACER ** (3/4-NOT SHOWN)	3/8	1
13	JWS18HO-13	SPACER ** (1/2)	5/8	1
	JWS18HO-13A	SPACER ** (3/4-NOT SHOWN)	15/32	1
14	JWS18HO-14	SPACER ** (1/2)	3/4	1
	JWS18HO-14A	SPACER ** (3/4-NOT SHOWN)	3/4	1
15	JWS18HO-15	FIXED BUSHING ** (1/2)		1
	JWS18HO-15A	FIXED BUSHING ** (3/4-NOT SHOWN)		1
16	JWS18HO-16	WASHER ** (1/2)		1

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Parts List A - Shaper assembly (continued)

Parts reference

Ref.	Part number	Description	Size	Qty.
	JWS18HO-16A	WASHER ** (3/4-NOT SHOWN)		1
17	TS-0208061	HEX CAP BOLT ** (1/2)	5/16x1	1
	TS-0209051	HEX CAP BOLT ** (3/4-NOT SHOWN)	3/8x 1	1
18	JWS18HO-18	QUILL		1
18-1	JWS18HO-18-1	NUT		1
19	TS-0561021	HEX NUT	5/16	1
20	TS-0081031	HEX HEAD BOLT	5/16x3/4	1
21	JWS18HO-21	SPRING RING	1/2	3
22	TS-0060051	HEX HEAD BOLT	1/2x1-3/4	3
23	JWS18HO-23	HAND WHEEL		1
24	JWS18HO-24	SPRING PIN	3x25	1
25	JWS18HO-25B	GUIDE PLATE		1
26	JWS18HO-26	MITER GAUGE BODY		1
27	JWS18HO-27	PLATE		1
28	JWS18HO-28	WASHER		1
29	JWS18HO-29	KNOB		1
30	JWS18HO-30	SCREW	3/16x5/8	1
31	JWS18HO-31	TABLE SUPPORT		1
32	TS-0561031	HEX NUT *	3/8	4
33	TS-0680041	WASHER *	3/8	8
34	TS-0060031	HEX HEAD BOLT *	3/8x1	4
35	JWS18HO-35	PAN HEAD SCREW	1/4x1/2	2
35-1	JWS18HO-35-1	WASHER	1/4	2
36	JWS18HO-36	PULLEY GUARD		1
37	TS-0720091	LOCK WASHER	3/8	4

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Parts List A - Shaper assembly (continued)

Parts reference

Ref.	Part number	Description	Size	Qty.
38	TS-0060051	HEX HEAD BOLT	3/8x1	4
39	TS-0070031	HEX HEAD BOLT	1/2x1-1/2	2
40	TS-0680061	WASHER	1/2	2
41	JWS18HO-41	MOTOR SUPPORT		1
42	TS-0051051	HEX HEAD BOLT	5/16x1-1/4	4
43	TS-0680031	WASHER	5/16	4
44	TS-0680031	WASHER	5/16	4
45	TS-0561021	HEX NUT	5/16	4
46	JWS18HO-46	MOTOR		1
47	JWS18HO-47	MOTOR PULLEY		1
48	JWS18HO-48	KEY	5x5x25	1
49	JWS18HO-49	SET SCREW	1/4x1/4	1
50	TS-0680021	WASHER	1/4	2
51	TS-0050051	HEX HEAD SCREW	1/4x1/2	2
52	JWS18HO-52	BELT GUARD		1
53	VB-M29	V-BELT		1
54	JWS18HO-54	FEED BAR		1
55	JWS18HO-55	SPRING PIN	3x18	1
56	JWS18HO-56	HANDLE		1
57	TS-0680021	WASHER	1/4	1
58	TS-0050031	HEX SCREW		1
59	JWS18HO-59	SWITCH		1
60	JWS18HO-60	TABLE SUPPORT		1
61	JWS18HO-61	PLATE		1
62	JWS18HO-62	SCREW		4

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Parts List A - Shaper assembly (continued)

Parts reference

Ref.	Part number	Description	Size	Qty.
63	JWS18HO-63	SWITCH PLATE		1
64	JWS18HO-64	SWITCH HANDLE		1
65	JWS18HO-65	POWER CORD		1
66	JWS18HO-66	STAND LEG		4
67	JWS18HO-67	DRAW BAR	5/16x6	1
68	JWS18HO-68	STAND CROSS SHELF		1
69	JWS18HO-69	STAND TIE BAR		4
70-1	JWS18HO-70-1	STAND SIDE SUPPORT (SWITCH)		1
70-2	JWS18HO-70-2	STAND SIDE SUPPORT		1
71	TS-0561021	HEX NUT	5/16	24
71-1	JWS18HO-71-1	LOCK WASHER	5/16	1
72	TS-0680031	WASHER*	5/16	24
73	TS-0152011	CARRIAGE BOLT *	5/16x5/8	24
74	JWS18HO-74	FENCE		2
75	JWS18HO-75	GUIDE BAR		2
76	TS-0680031	WASHER	5/16	2
77	TS-0814071	FLAT HEAD MACHINE SCREW	5/16x 1-1/2	2
77-1	TS-0561021	HEX NUT	5/16	2
78	JWS18HO-78	LEAD SCREW		2
79	TS-0051031	HEX HEAD BOLT	1/4x3/4	2
80	JWS18HO-80	GUIDE PLATE		2
81	JWS18HO-81	SLIDE BLOCK		2
82	JWS18HO-82	GUIDE PLATE SUPPORT		2
83	TS-0050031	HEX HEAD SCREW	3/8x1	1
83-1	TS-0680021	WASHER	3/8	1

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Parts List A - Shaper assembly (continued)

Parts reference

Ref.	Part number	Description	Size	Qty.
84	JWS18HO-84	SAFETY SHIELD		1
85	JWS18HO-85	FENCE BODY		1
86	TS-0051031	HEX HEAD BOLT	3/8x5/8	2
87	JWS18HO-87	LOCK KNOB	3/8x1	2
88	JWS18HO-88	KNOB		2
89	TS-0680041	WASHER	1/2	2
90	JWS18HO-90	LOCK HANDLE		2
91	TS-0070011	HEX HEAD BOLT	1/4x5/8	2
92	JWS18HO-92	SAFETY SHIELD MOUNT		1
93	TS-0680031	WASHER	5/16	2
94	JWS18HO-94	KNOB	5/16x1	2
95	TS-0680041	WASHER	3/8	1
96	JWS18HO-96	BUTTERFLY NUT		1
97	JWS18HO-97	LABEL		1
98	JWS18HO-98	WARNING LABEL		1
99	JWS18HO-99	MOTOR NAME PLATE		1
100	JWS18HO-100	STARTING PIN	1/2x1-1/2	2
101	JWS18HO-101	DUST CHUTE		1
102	JWS18HO-102	SPANNER WRENCH **		1
103	JWS18HO-103	COLLET **	1/4	1
104	JWS18HO-104	COLLET **	1/2	1
105	JWS18HO-105	MOTOR CORD		1
	JWS18HO-MGCP	MITER GAUGE COMPLETE (NOT SHOWN)		1
	JWS18HO-HKS	HARDWARE KIT (STAND-NOT SHOWN)		1
	JWS18HO-HK	HARDWARE KIT (SHAPER-NOT SHOWN)		1
	JWS18HO-FACP	FENCE ASSY COMPLETE (NOT SHOWN)		1

* Included in JWS18HO-HKS hardware kit - stand.

** Included in JWS18HO-HK hardware kit - shaper.

(1/2) and (3/4) refer to 1/2-inch or 3/4-inch spindles. Parts numbers and sizes are retained as printed in the original manual.

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