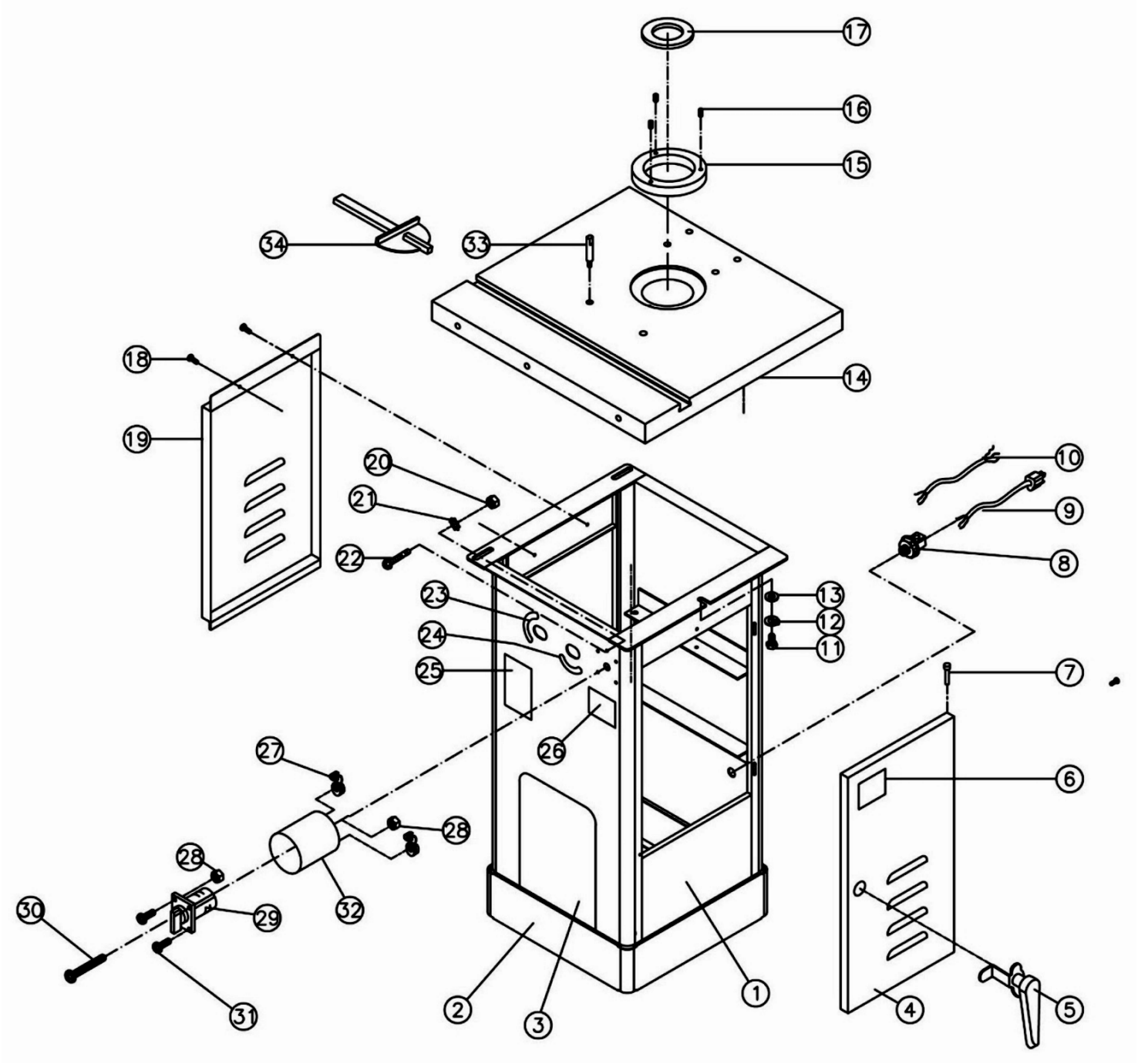
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Diagram A - Base assembly

Original JET parts reference - M-724020, Edition 2, 03/2023



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Parts List A - Base assembly

Original JET parts reference - M-724020, Edition 2, 03/2023

Ref.	Part number	Description	Size	Qty.
1	JWS20-101	Cabinet		1
2	JWS20-102	JET Stripe	98mm	1
3	JWS20-103	Name Plate		1
4	JWS20-104	Cabinet Door		1
5	JWS20-105	Handle Assembly		1
6	JWS20-106	I.D. Label		1
7	JWS20-107	Door Pivot		2
8	JWS20-108	Strain Relief		1
9	JWS20-109	Power Cord		1
10	JWS20-110	Motor Cord		1
11	TS-0060031	Hex Cap Bolt	3/8-16 x 3/4	3
12	TS-0720091	Lock Washer	3/8	3
13	TS-0680041	Flat Washer	3/8	3
14	JWS20-114	Table		1
15	JWS20-115	Table Insert		1
16	TS-0267051	Set Screw	1/4-20 x 1/2	3
17	JWS20-117	Table Ring		1

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Parts List A - Base assembly (continued)

Original JET parts reference - M-724020, Edition 2, 03/2023

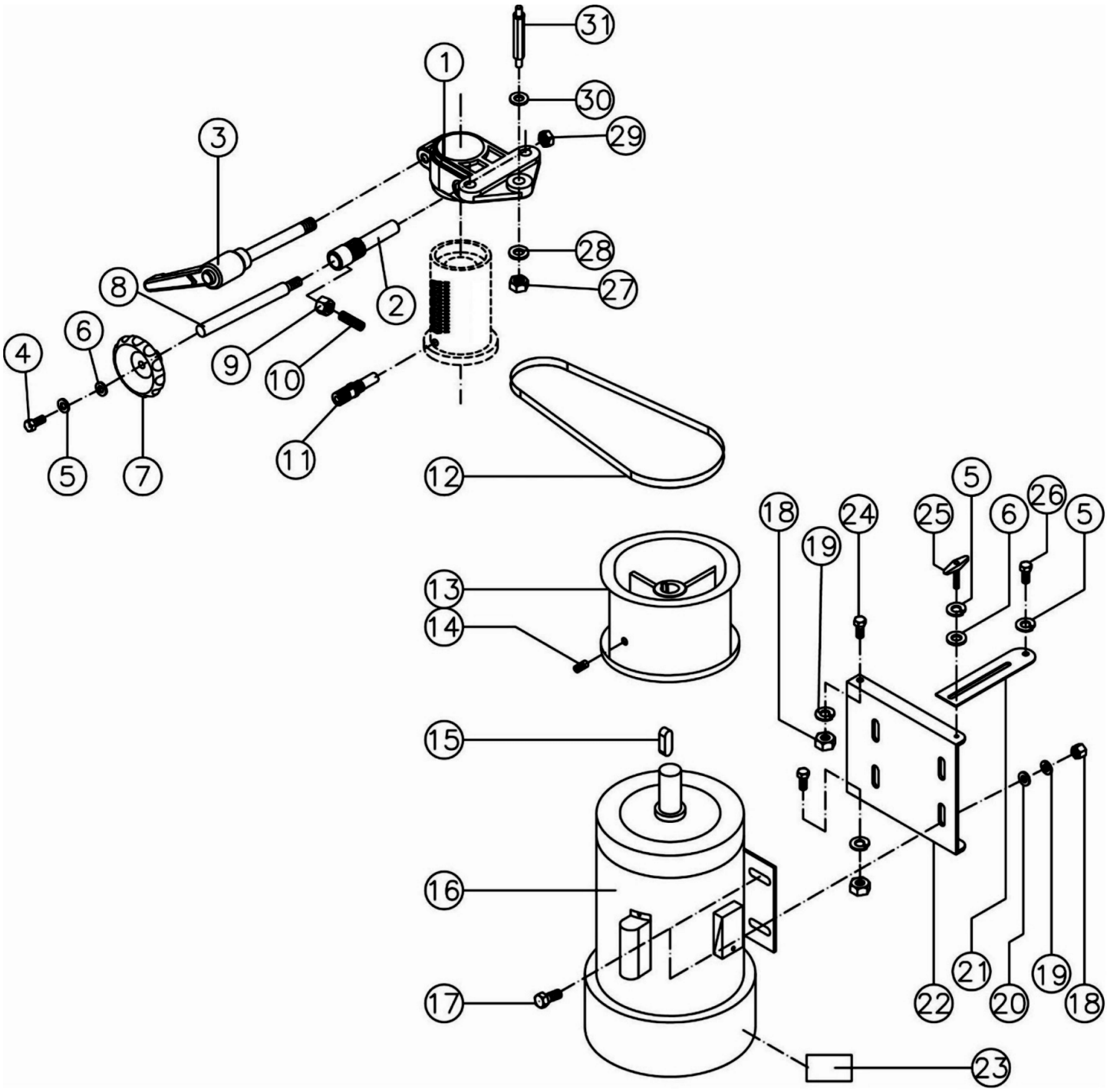
Ref.	Part number	Description	Size	Qty.
18	TS-081F021	Pan Head Screw	1/4-20 x 3/8	2
19	JWS20-119	Motor Door		1
20	TS-0560071	Hex Nut	#10	1
21	TS-0733031	Tooth Washer	#10	1
22	TS-081C042	Pan Head Screw	#10-24 x 5/8	1
23	JWS20-123	Label (spindle lock)		1
24	JWS20-124	Label (spindle direction)		1
25	JWS20-125	Warning Label		1
26	JWS20-126	Model Decal	JS-20	1
27	JWS20-127	Strain Relief Bushing		2
28	TS-1540021	Hex Nut	M4	4
29	JWS20-129	Forward-Reverse Switch Assembly		1
30	JWS20-130	Pan Head Screw	M4 x 100	2
31	TS-1532052	Pan Head Screw	M4 x 14	2
32	JWS20-132	Switch Box		1
33	JWS25-142	Starting Pin		1
34	JWS20-134	Miter Gauge Assembly		1

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Diagram B - Motor assembly

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Parts List B - Motor assembly

Original JET parts reference - M-724020, Edition 2, 03/2023

Ref.	Part number	Description	Size	Qty.
1	JWS20-201	Spindle Bracket		1
2	JWS20-202	Gear Shaft		1
3	JWS20-203	Lock Handle		1
4	TS-0050051	Hex Cap Screw	1/4-20 x 1	1
5	TS-0720071	Lock Washer	1/4	3
6	TS-0680021	Flat Washer	1/4	2
7	JWS20-207	Handle Wheel		1
8	JWS20-208	Extension Bar		1
9	TS-0561021	Hex Nut	5/16-18	1
10	TS-0051021	Hex Cap Screw	5/16-18 x 5/8	1
11	JWS20-211	Spindle Lock Assembly		1
12	VB-K23	V-Belt	K-23	1
13	JWS20-213	Motor Pulley		1
14	TS-0267021	Socket Set Screw	1/4-20x1/4	1
15	JWS20-215	Key	5x5x40	1
16	JWS20-216	Motor (Included #23)	1HP, 1Ph 120V/240V	1

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Parts List B - Motor assembly (continued)

Original JET parts reference - M-724020, Edition 2, 03/2023

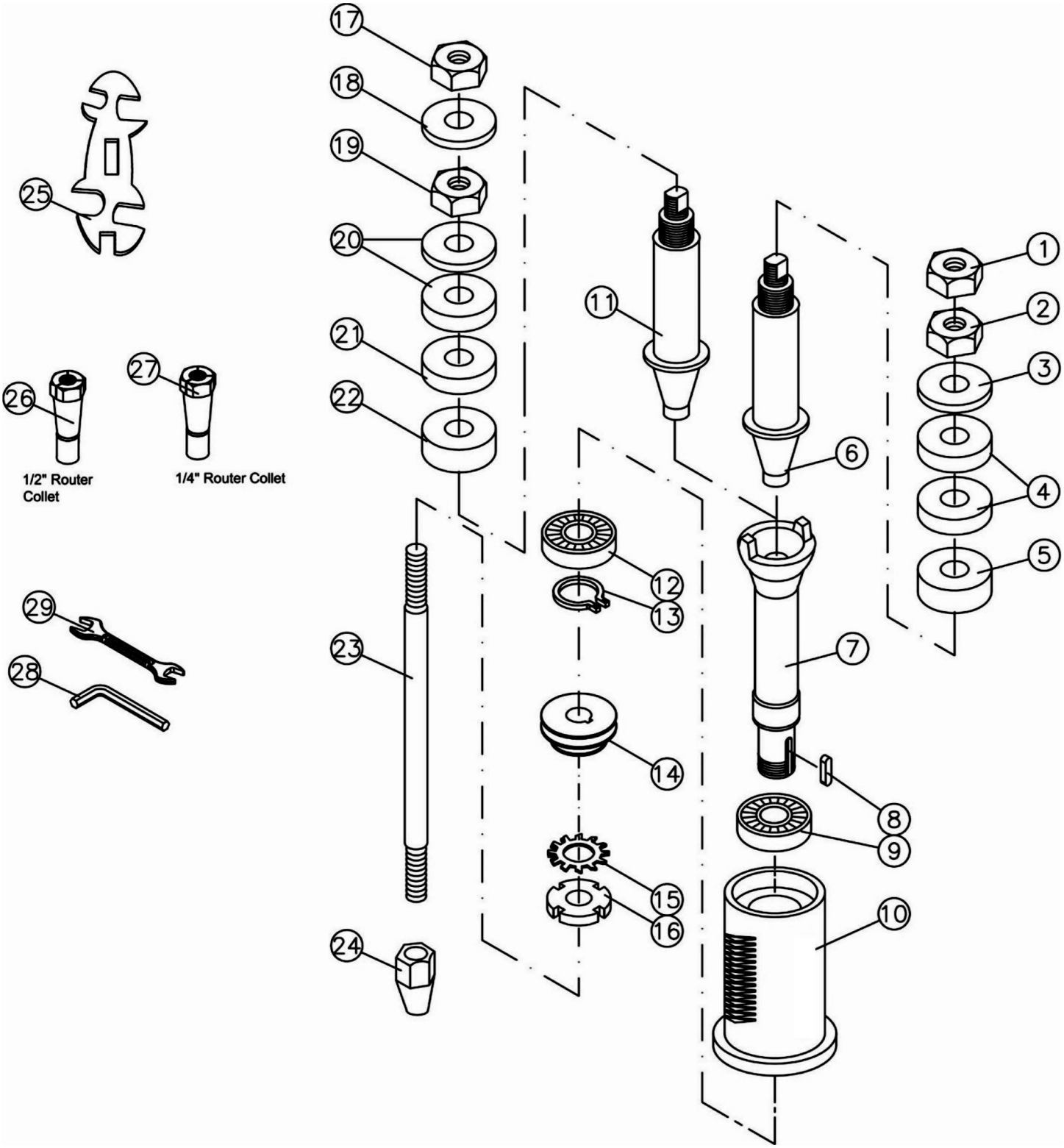
Ref.	Part number	Description	Size	Qty.
	JWS20-216SC	Starting Capacitor	200uf 125VAC	1
17	TS-0152011	Carriage Bolt	5/16-18 x 3/4	4
18	TS-0561021	Hex Nut	5/16-18	6
19	TS-0720081	Lock Washer	5/16	6
20	TS-0680031	Flat Washer	5/16	4
21	JWS20-221	Motor Plate Bracket		1
22	JWS20-222	Motor Plate		1
23	JWS20-223	Motor Label		1
24	JWS20-224	Hex Cap Screw	5/16-18 x 3/4	2
25	JWS20-225	Knob	1/4-20 x 1/2	1
26	JWS20-226	Hex Cap Screw	1/4-20 x 1/2	1
27	6296083	Hex Nut	1/2-12	3
28	JWS20-228	Lock Washer	1/2	3
29	TS-0640112	Nylon Nut	1/2-20	1
30	TS-0680061	Flat Washer	1/2	3
31	JWS20-231	Bolt		3

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Diagram C - Spindle assembly

Original JET parts reference - M-724020, Edition 2, 03/2023



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Parts List C - Spindle assembly

Original JET parts reference - M-724020, Edition 2, 03/2023

Ref.	Part number	Description	Size	Qty.
1	JWS25-301	Hex Nut	5/8 L.H.	1
2	JWS25-302	Hex Nut	3/4 R.H	1
3	JWS25-303	Spacer	3/4x1/2	1
4	JWS25-304	Spacer	3/4x3/4	2
5	JWS25-305	Spacer	3/4x1	1
6	JWS20-306	Spindle Assembly (#1 thru #6)	3/4"	1
7	JWS20-307	Main Spindle		1
8	JWS25-308	Key	5 x 5 x 16	1
9	BB-6005VV	Ball Bearing	6005LLB	1
10	JWS20-310	Spindle Housing		1
11	JWS20-311	Spindle Assembly (#11&17 thru #22)	1/2"	1
12	BB-6005ZZ	Ball Bearing	6005ZZ	1
13	JWS25-313	Snap Ring	S-25	1
14	JWS20-314	Pulley		1

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Parts List C - Spindle assembly (continued)

Original JET parts reference - M-724020, Edition 2, 03/2023

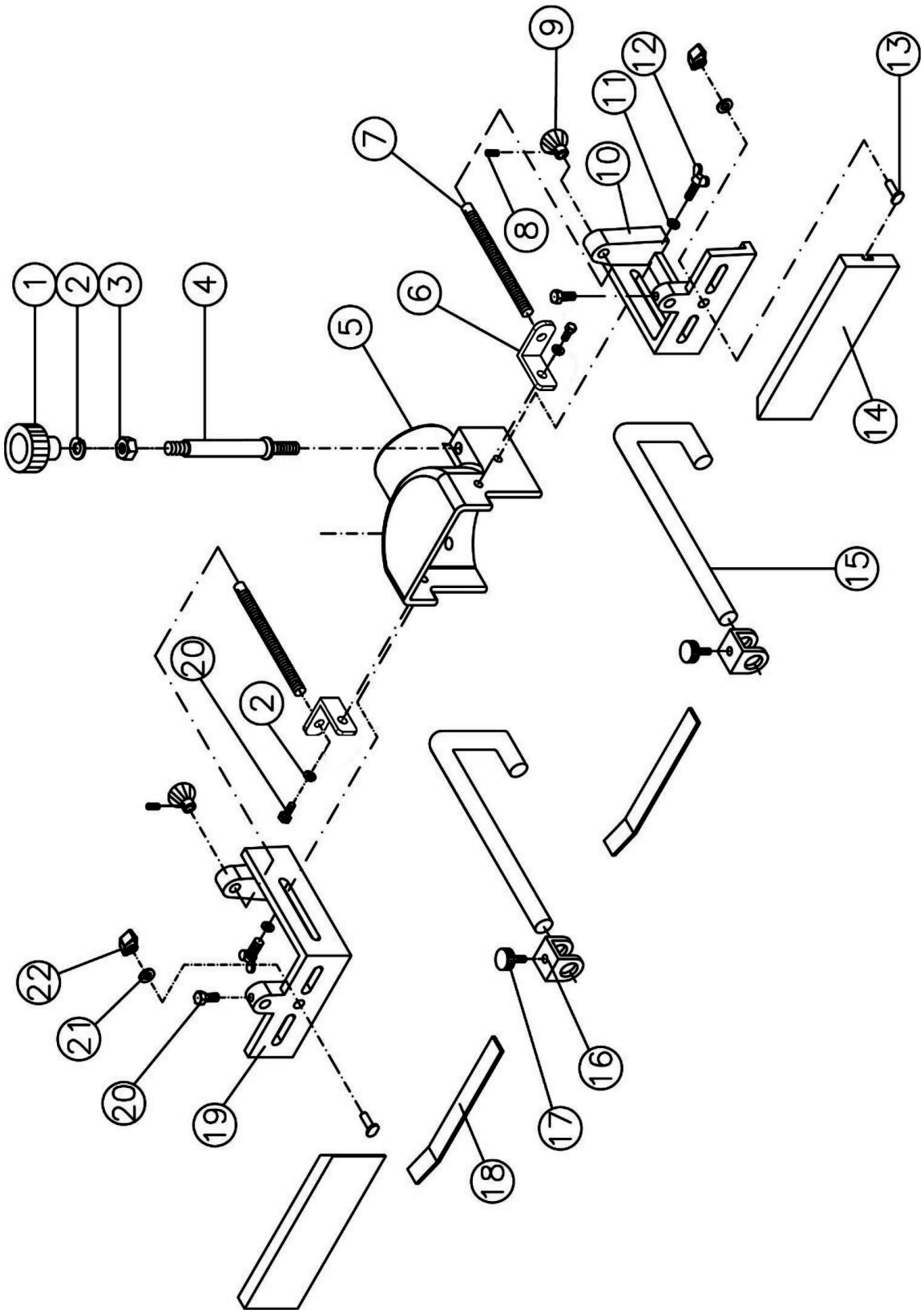
Ref.	Part number	Description	Size	Qty.
15	JWS20-315	Bearing Lock Washer		1
16	JWS20-316	Bearing Lock Nut		1
17	JWS25-317	Hex Nut	3/8	1
18	JWS25-318	Washer		1
19	JWS25-319	Hex Nut	1/2	1
20	JWS25-320	Spacer	1/2 x 1/2	2
21	JWS25-321	Spacer	1/2 x 3/4	1
22	JWS25-322	Spacer	1/2 x 1	1
23	JWS20-323	Draw Bar		1
24	JWS20-324	Taper Nut		1
25	JWS25-325	Arbor Wrench		1
26	709525	1/2" Router Collet		1
27	709524	1/4" Router Collet		1
28	TS-152704	Hex Key Wrench	3mm	1
29	JJ6CS-OEW2	Open End Wrench	12/14mm	1

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Diagram D - Fence assembly

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Parts List D - Fence assembly

Original JET parts reference - M-724020, Edition 2, 03/2023

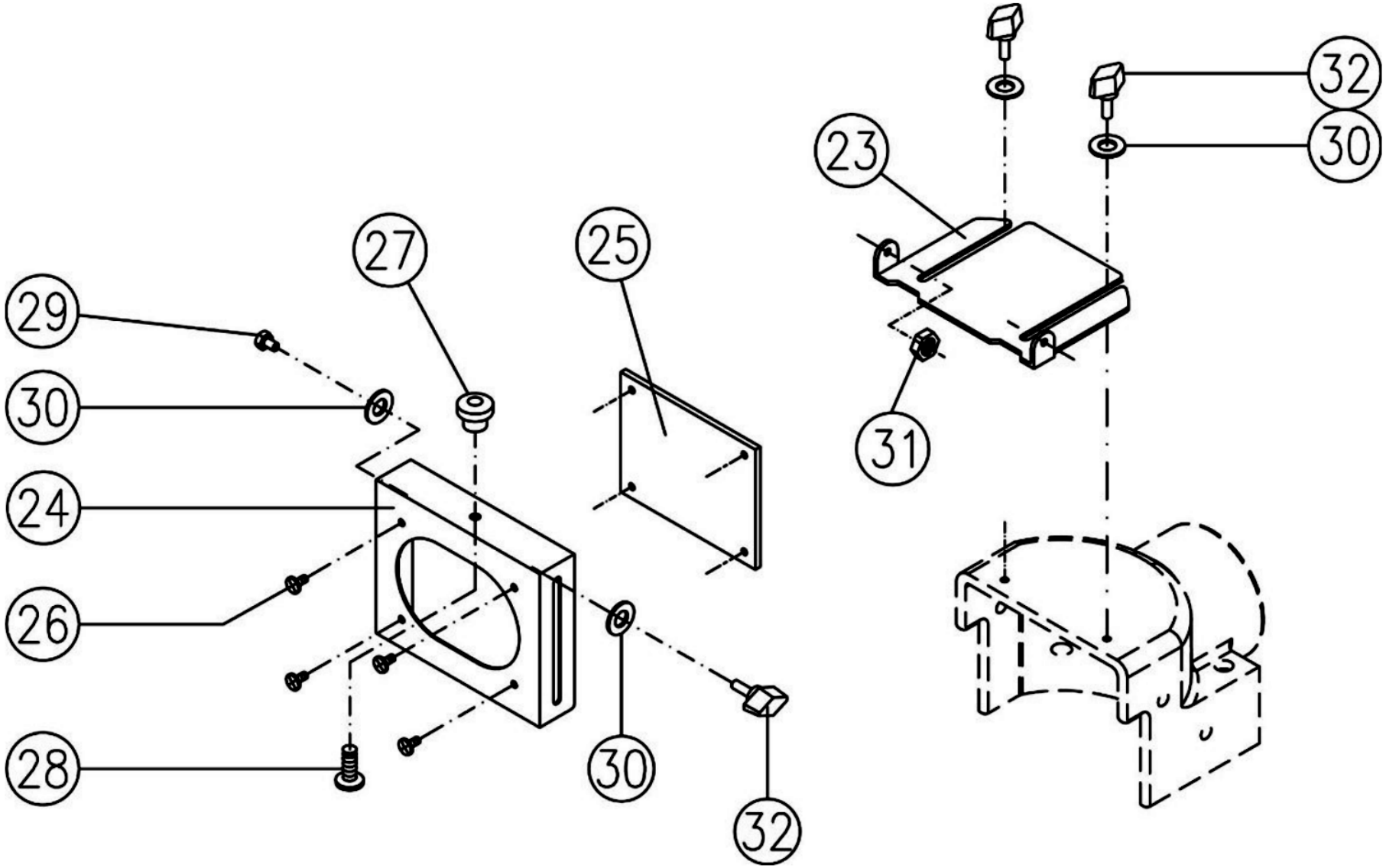
Ref.	Part number	Description	Size	Qty.
1	JWS20-401	Knob		2
2	TS-0720091	Lock Washer	3/8	4
3	TS-0570031	Hex Nut	3/8	2
4	JWS20-404	Lock Bar		2
5	JWS20-405	Dust Chute		1
6	JWS20-406	Bracket Screw Guide		2
7	JWS20-407	Leader Screw		2
8	TS-0267021	Socket Set Screw	1/4-20 x 1/4	2
9	JWS20-409	Knob		2
10	JWS20-410	Bracket Fence	R.H.	1
11	TS-0680041	Flat Washer	3/8	2
12	JWS20-412	Wing Screw	3/8-16 x 3/4	2
13	JWS20-413	T-Bolt	1/4-20 x 1-1/2	2
14	JWS20-414	Aluminum Fence		2
15	JWS20-415	Guide Support		2
16	JWS25-416	Slide Block		2
17	JWS20-417	Knob		2
18	JWS25-415	Guide Plate		2
19	JWS20-419	Bracket Fence	L.H.	1
20	TS-0060031	Hex Cap Screw	3/8-16 x 3/4	4
21	TS-0680031	Flat Washer	5/16	2
22	JWS20-422	Knob		2

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Diagram E - Safety guard assembly

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Parts List E - Safety guard assembly

Original JET parts reference - M-724020, Edition 2, 03/2023

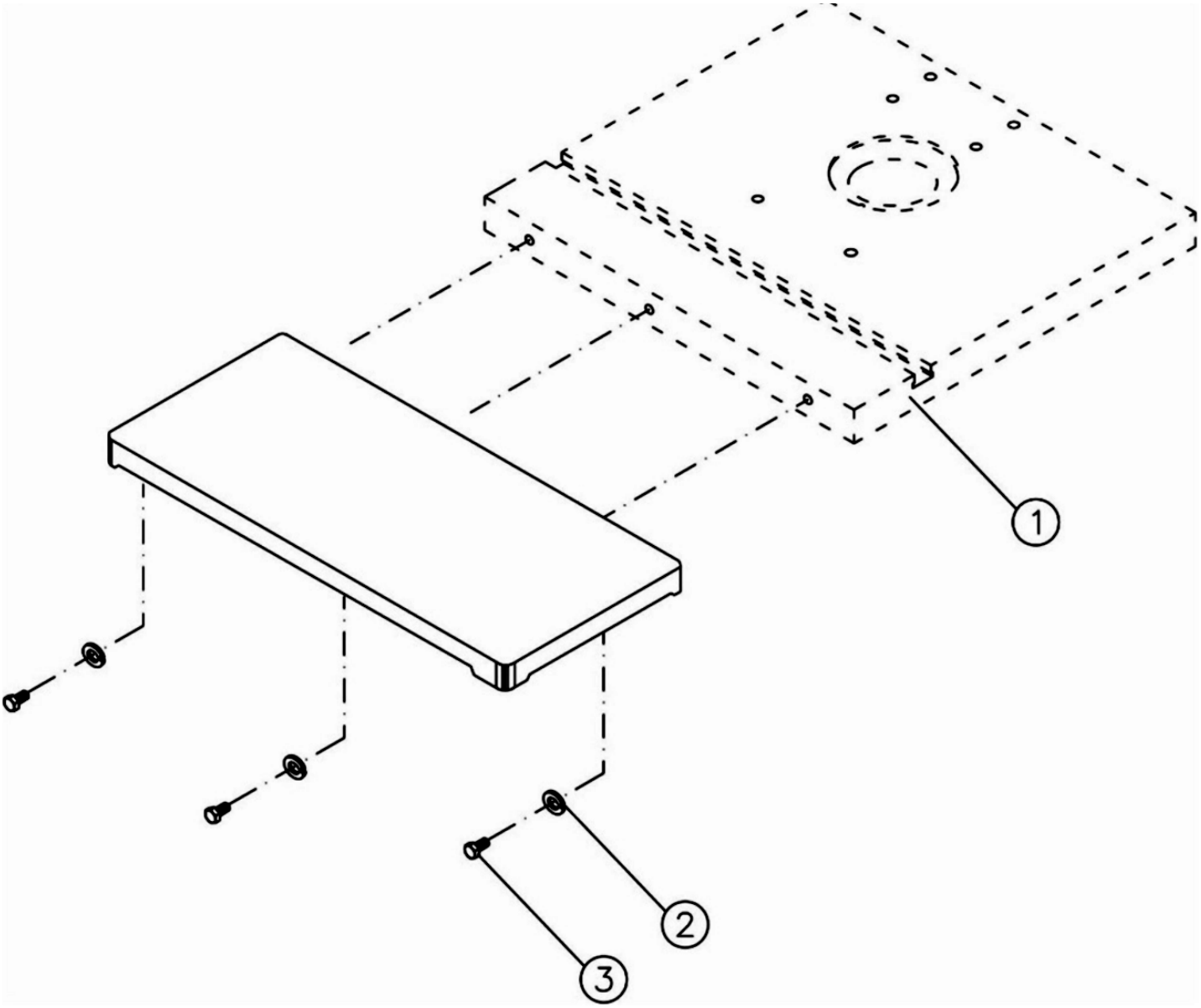
Ref.	Part number	Description	Size	Qty.
	JWS20-SGA	Safety Guard Assembly (Item #23-#32)		1
23	JWS20-623	Sliding Plate		1
24	JWS20-624	Front Guard		1
25	JWS20-625	Transparent Guard		1
26	TS-081C022	Pan Head Screw	#10-24 x 3/8	4
27	JWS20-627	Knob	1/4	1
28	TS-0813022	Pan Head Screw	1/4-20 x 3/8	1
29	TS-0050011	Hex Head Screw	1/4-20 x 1/2	1
30	TS-0680021	Flat Washer	1/4	4
31	TS-0570011	Hex Nut	1/4-20	1
32	JWS20-225	Knob	1/4-20 x 1/2	3

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Diagram F - Optional extension table (724021)

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Parts List F - Optional extension table (724021)

Original JET parts reference - M-724020, Edition 2, 03/2023

Ref.	Part number	Description	Size	Qty.
	724021	Extension Table Assembly (#1 thru #3)		1
1	JWS20-501	Extension Table		1
2	TS-0060051	Hex Cap Screw	3/8-16 x 1	3
3	TS-0720091	Lock Washer	3/8	3

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