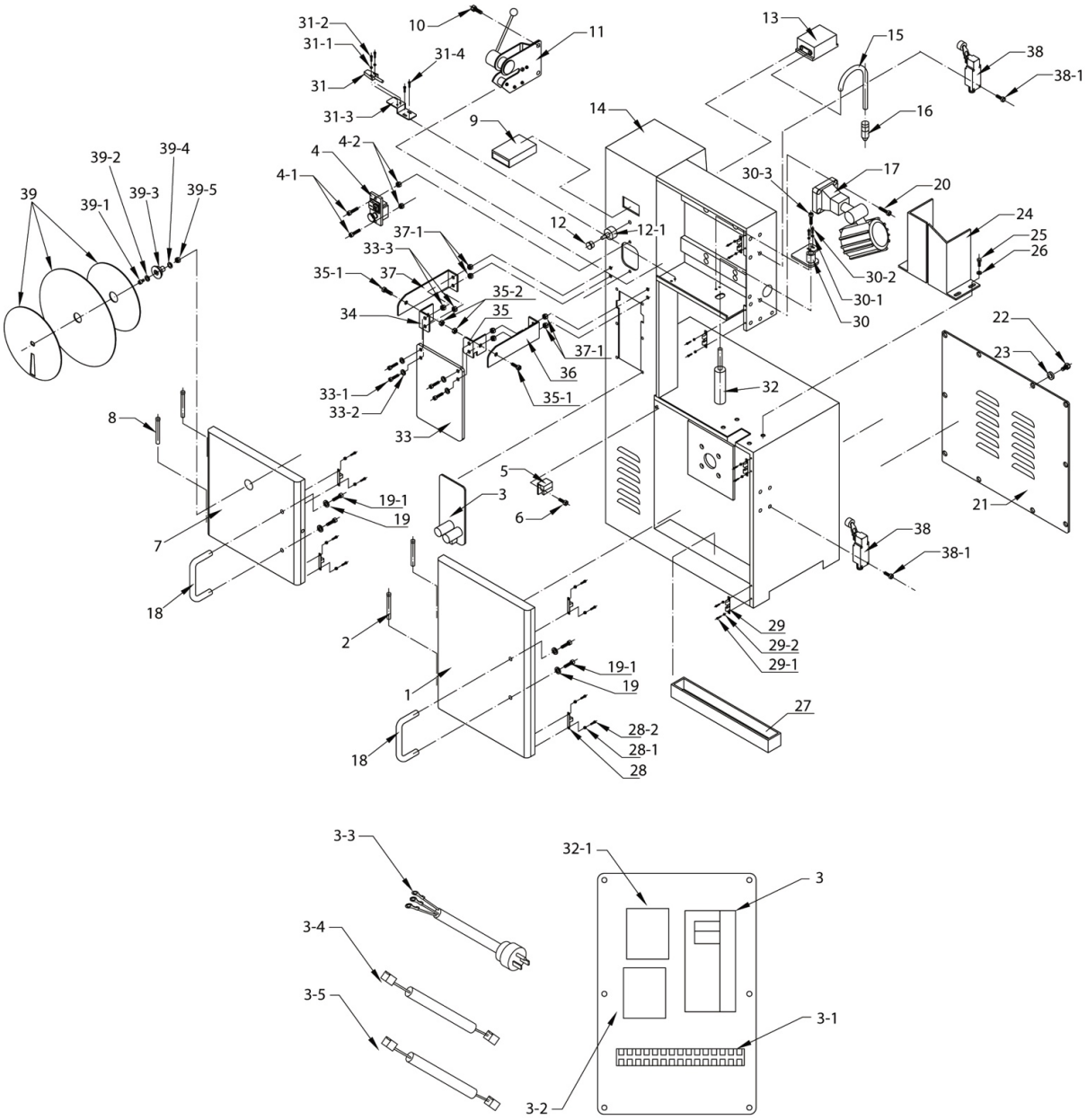
# JET VBS-1207VS-DC | Stock JT1-1375

## Diagram A - Band Saw Assemblies (1 of 4)

Band Saw | Original JET parts reference

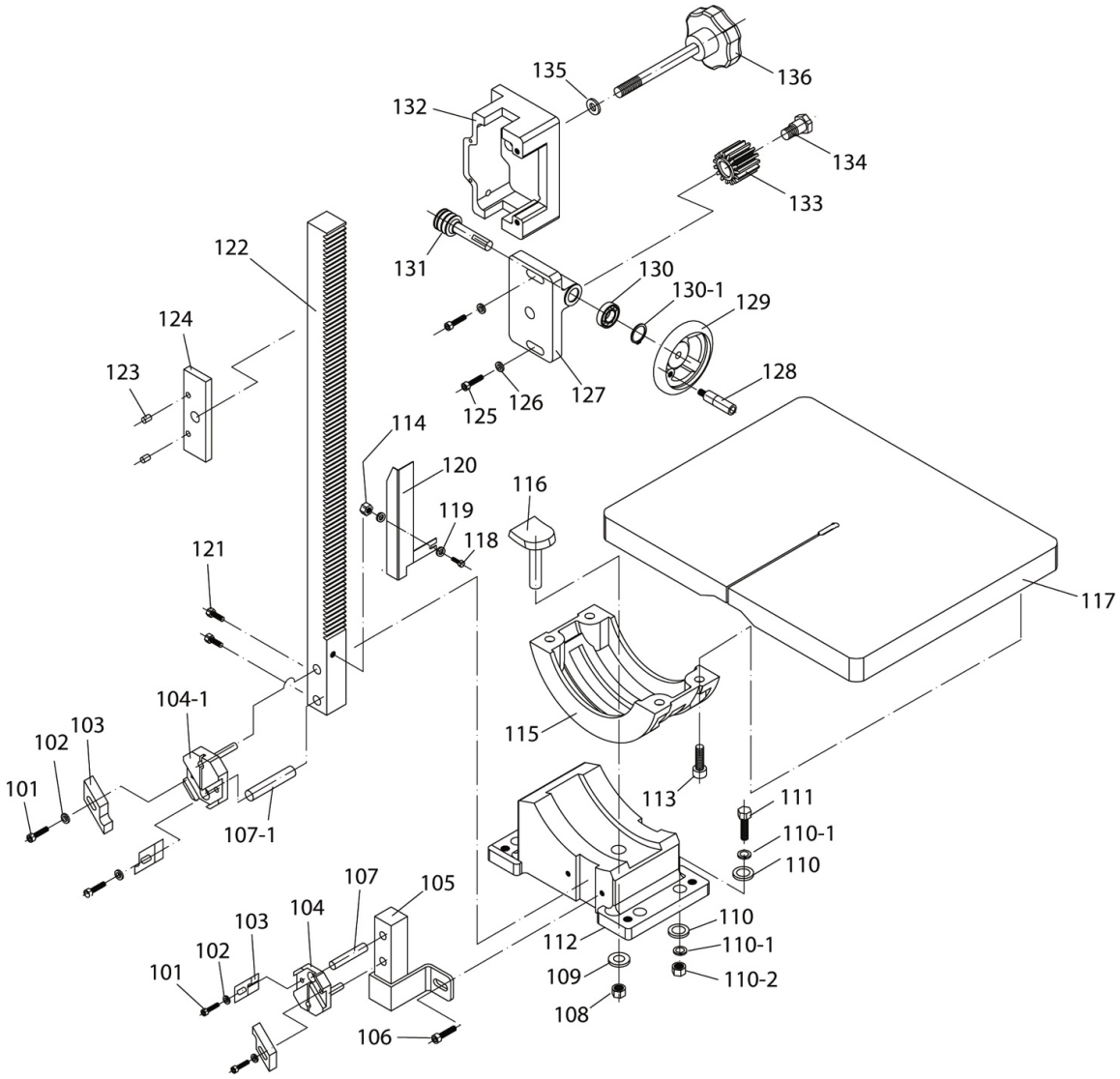



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## Diagram A - Band Saw Assemblies (2 of 4)

Band Saw | Original JET parts reference

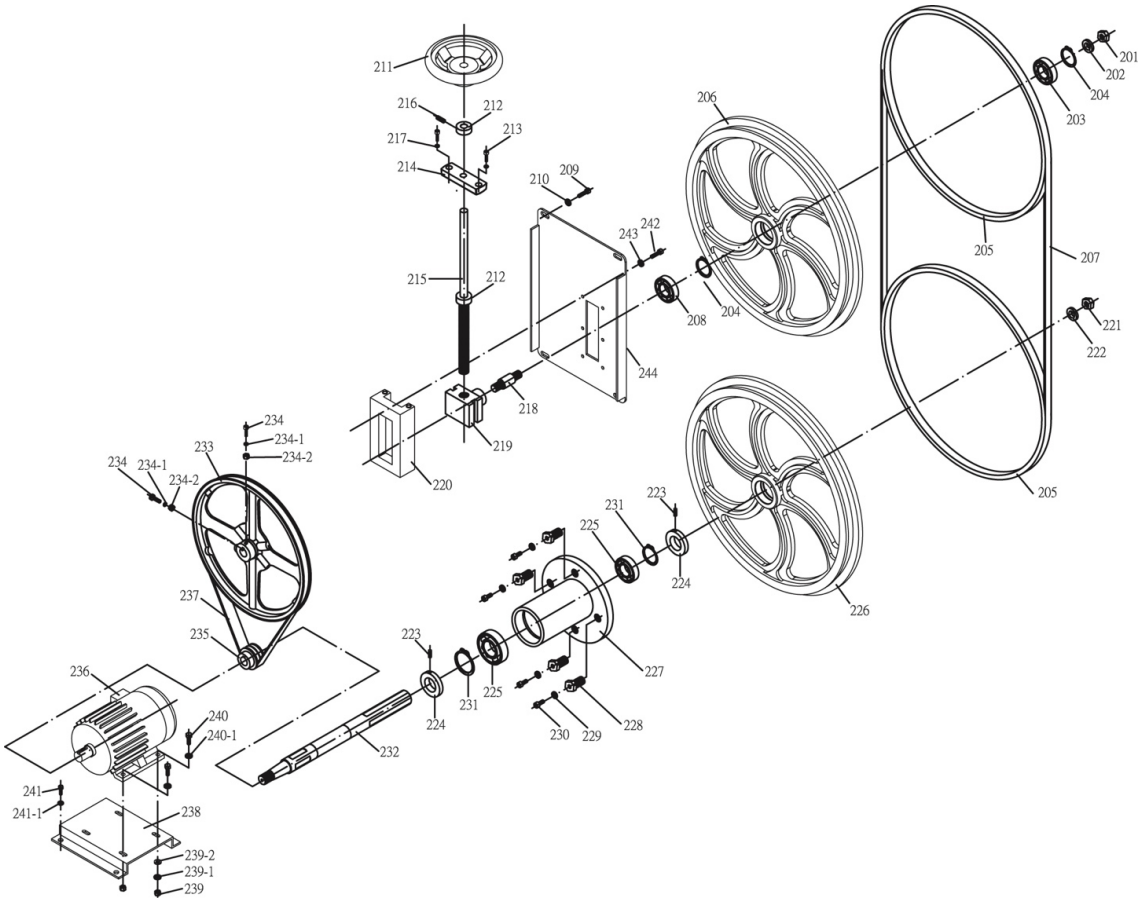



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## Diagram A - Band Saw Assemblies (3 of 4)

Band Saw | Original JET parts reference

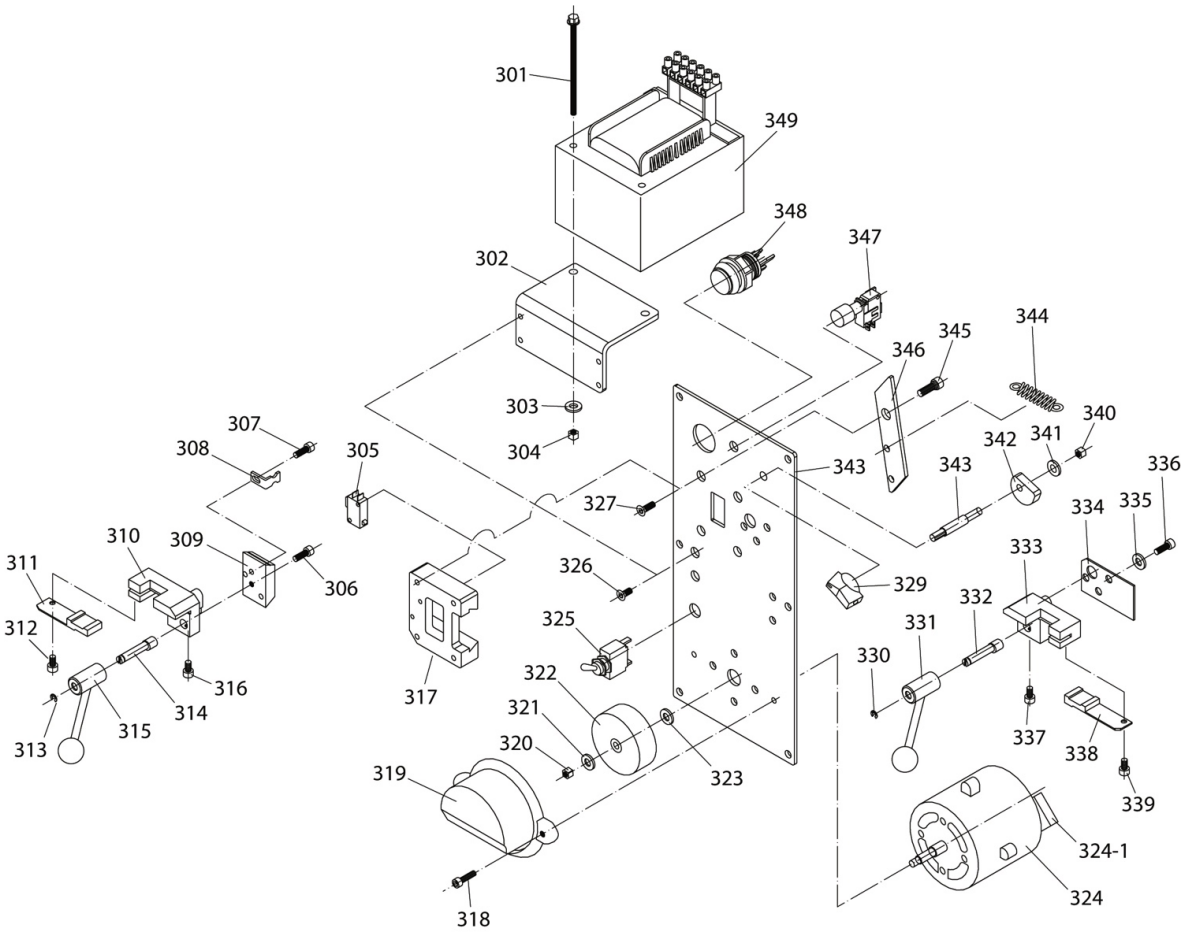



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## Diagram A - Band Saw Assemblies (4 of 4)

Band Saw | Original JET parts reference




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# JET VBS-1207VS-DC | Stock JT1-1375

## Parts List A - Band Saw Assemblies

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | VBS1207VS-01 | Lower Wheel Door | | 1 |
| 2 | BSV12VS-V2-02 | Hinge Pin Lower | | 2 |
| 3 | VBS1207VS-03 | Motor Driver Board | 1HP/ 110V | 1 |
| 3-1 | VBS1207VS-3-1 | Terminal Block | | 1 |
| 3-2 | VBS1207VS-3-2 | PU-N/NU Controller | 110V | 1 |
| 3-3 | VBS1207VS-3-3 | Power Cord | 110V/5-15P | 1 |
| 3-4 | VBS1207VS-3-4 | DRO Cord | | 1 |
| 3-5 | VBS1207VS-3-5 | Motor Sensor Cord | | 1 |
| 4 | VBS1207VS-4 | ON/OFF Switch W/Paddle Complete | | 1 |
| 4-1 | TS-1532052 | Pan Head Machine Screw | M4x16 | 2 |
| 4-2 | TS-1540021 | Hex Nut | M4 | 2 |
| 5 | BSV12VS-V2-05 | Blade Cleaning Brush | | 1 |
| 6 | TS-1503061 | Socket Head Cap Screw | M6-1 x 25 | 1 |
| 7 | VBS1207VS-7 | Upper Wheel Door | | 1 |
| 8 | BSV12VS-V2-08 | Hinge Pin Upper | | 2 |
| 9 | VBS1207VS-9 | Blade Speed Digital Read Out | | 1 |
| 10 | TS-1490021 | Hex Cap Screw | M8-1.25 x 16 | 2 |
| 11 | VBS1207VS-11 | Blade Shear Assembly | | 1 |
| 12 | VBS1207VS-12 | Knob | | 1 |
| 12-1 | VBS1207VS-12-1 | Variable Resistance w/ code | | 1 |
| 13 | BSV12VS-V2-13 | Air Pump | | 1 |
| 14 | VBS1207VS-14 | Cabinet Body | | 1 |
| 15 | BSV12VS-V2-15 | Air Hose | 4 x 6mm | 1 |
| 16 | BSV12VS-V2-16 | Air Nozzle | | 1 |
| 17 | BSV12VS-V2-17 | Work Lamp (LED) | 110V /220V 9W | 1 |
| 18 | VBS1207VS-18 | Handle Lever | | 2 |
| 19 | TS-1550041 | Flat Waher | M6 | 4 |

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# JET VBS-1207VS-DC | Stock JT1-1375

## Parts List A - Band Saw Assemblies (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 19-1 | TS-1503031 | Socket Head Cap Screw | M6 x 12 | 4 |
| 20 | TS-1502031 | Socket Head Cap Screw | M5 x 12 | 4 |
| 21 | VBS1207VS-21 | Back Cover | | 1 |
| 22 | TS-2246102 | Socket Head Cap Screw | M6-1 x 10 | 8 |
| 23 | TS-1550041 | Flat Washer | 6mm | 8 |
| 24 | VBS1207VS-24 | Lower Blade Guard Set | | 2 |
| 25 | TS-2246102 | Socket Head Cap Screw | M6-1 x 10 | 4 |
| 26 | TS-1550041 | Flat Washer | 6mm | 4 |
| 27 | VBS1207VS-27 | Chip Tray | | 1 |
| 28 | VBS1207VS-28 | Door Latch | | 4 |
| 28-1 | TS-1540021 | Hex Nut | M4 | 8 |
| 28-2 | TS-1512011 | Socket Head Flat Screw | M4 x 10 | 8 |
| 29 | VBS1207VS-29 | Door Latch Backet | | 4 |
| 29-1 | TS-1540021 | Hex Nut | M4 7 x 32. | 8 |
| 29-2 | TS-1512011 | Socket Head Flat Screw | M4 x 10 | 8 |
| | VBS1207VS-28A | Door Latch Assembly (included #28, #29) | | 1 |
| 30 | VBS1207VS-30 | Laser Bracket | | 1 |
| 30-1 | TS-1540031 | Hex Nut | M5 | 2 |
| 30-2 | TS-1520031 | Socket Head Cap Screw | M3 x 8 | 2 |
| 30-3 | TS-1502031 | Socket Head Cap Screw | M5 x 12 | 2 |
| 31 | VBS1207VS-31 | Blade Break Sensor | | 1 |
| 31-1 | TS-1540011 | Hex Nut | M3 | 1 |
| 31-2 | TS-1520041 | Socket Head Cap Screw | M3 x 12 | 1 |
| 31-3 | VBS1207VS-31-3 | Sensor Bracket | | 1 |
| 31-4 | TS-1501021 | Socket Head Cap Screw | M4 x 8 | 2 |
| 32 | VBS1207VS-32 | Laser Guide | | 1 |
| 32-1 | VBS1207VS-32-1 | Power Supply For Laser | | 1 |
| | VBS1207VS-32A | Laser Guide Assembly (includes #32, #32-1) | | 1 |

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# JET VBS-1207VS-DC | Stock JT1-1375

## Parts List A - Band Saw Assemblies (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 33 | VBS1207VS-33 | Welder Safety Guard | 5mm | 1 |
| 33-1 | TS-1532032 | Pan Head Machine Screw | M4 x 10 | 4 |
| 33-2 | TS-1550021 | Flat Waher | M4 | 4 |
| 33-3 | TS-1540021 | Hex Nut | M4 | 4 |
| 34 | VBS1207VS-34 | Acrylic Bracket-Left (Small) | | 1 |
| 35 | VBS1207VS-35 | Acrylic Bracket-Right (Small) | | 1 |
| 35-1 | TS-2284082 | Pan Head Machine Screw | M4 x 8 | 2 |
| 35-2 | TS-1540021 | Hex Nut | M4 | 2 |
| 36 | VBS1207VS-36 | Acrylic Bracket-Right (Large) | | 1 |
| 37 | VBS1207VS-37 | Acrylic Bracket-Left (Large) | | 1 |
| 37-1 | TS-1532042 | Pan Head Machine Screw | M4 x 12 | 4 |
| 38 | VBS1207VS-38 | Break Off Power Limit Switch | | 2 |
| 38-1 | TS-2245162 | Socket Head Button Screw | M5 x 16 | 8 |
| 39 | VBS1207VS-39A | Blade Speed vs Teeth Chart Assembly | | 1 |
| 39-1 | VBS1207VS-39-1 | Round Head Machine Screw | M5 x 12 | 1 |
| 39-2 | TS-2360121 | Flat Waher | M12 | 1 |
| 39-3 | VBS1207VS-39-3 | Special Screw | M5 | 1 |
| 39-4 | TS-1550031 | Flat Waher | M5 | 1 |
| 39-5 | TS-1540081 | Hex Nut | M12 | 1 |
| 101 | TS-1502051 | Socket Hex Cap Screw | M5-8 x 20mm | 2 |
| 102 | TS-1550041 | Flat Washer | M6 | 2 |
| 103 | BSV12VS-V2-103 | Blade Guide | | 2 |
| 104 | BSV12VS-V2-104 | Blade Guide Bracket- Lower | | 1 |
| 104-1 | BSV12VS-V2-104-1 | Blade Guide Bracket -Upper | | 1 |
| 105 | BSV12VS-V2-105 | Guide Post- Lower | | 1 |
| 106 | TS-1505031 | Socket Head Cap Screw | M6-1 x 16mm | 2 |
| 107 | BSV12VS-V2-107 | Blade Suport Rod -Lower | | 1 |

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# JET VBS-1207VS-DC | Stock JT1-1375

## Parts List A - Band Saw Assemblies (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 107-1 | VBS1207VS-107-1 | Blade Suport Rod-Upper | | 1 |
| 108 | TS-0561071 | Hex Nut | 5/8” | 1 |
| 109 | TS-1550061 | Flat Washer | 8mm | 1 |
| 110 | TS-1550061 | Flat Washer | 8mm | 4 |
| 110-1 | TS-2361081 | Spring Washer | M8 | 4 |
| 110-2 | TS-2331081 | Nut | M8 | 4 |
| 111 | TS-1490071 | Hex Cap Screw | M8-1.25P x 40mm | 4 |
| 112 | BSV12VS-V2-112 | Trunnion Base | | 1 |
| 113 | TS-1504051 | Socket Head Cap Screw | M8-1.25 x 20 | 4 |
| 114 | TS-2311081 | Hex Nut | M8 | 1 |
| 115 | BSV12VS-V2-115 | Trunnion | | 1 |
| 116 | BSV12VS-V2-116 | Table Tilt Lock | 5/8-11 x 2 | 1 |
| 117 | BSV12VS-V2-117 | Table | | 1 |
| 118 | TS-1490021 | Hex Cap Screw | M8-1.25 x 16 | 1 |
| 119 | TS-1550061 | Flat Washer | M8 | 2 |
| 120 | BSV12VS-V2-120 | Blade Guard | | 1 |
| 121 | TS-1490021 | Hex Cap Screw | M8-1.25 x 16 | 2 |
| 122 | BSV12VS-V2-122 | Guide Post Rack | | 1 |
| 123 | BSV12VS-V2-123 | Roll Pin | 4 x 36 | 1 |
| 124 | BSV12VS-V2-124 | Guide Post Clamp Plate | | 1 |
| 125 | Socket | Head Cap Screw | M6-1 x 16 | 2 |
| 126 | TS-2361061 | Lock Washer | 6mm | 2 |
| 127 | BSV12VS-V2-127 | Bracket | | 1 |
| 128 | BSV12VS-V2-128 | Handwheel Handle | | 1 |
| 129 | VBS1207VS-129 | Handwheel | | 1 |
| 130 | BB609ZZ | Bearing | 609ZZ | 1 |
| 130-1 | STW9BK | C-Ring | STW9BK | 1 |
| 131 | BSV12VS-V2-131 | Worm Gear | P6.2832/OD27MM | 1 |

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# JET VBS-1207VS-DC | Stock JT1-1375

## Parts List A - Band Saw Assemblies (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 132 | BSV12VS-V2-132 | Guide Post Bracket | | 1 |
| 133 | BSV12VS-V2-133 | Guide Post Pinion | Gear 15T OD 2MM | 1 |
| 134 | BSV12VS-V2-134 | Special Screw | 1/2-12 x 9/16 | 1 |
| 135 | BSV12VS-V2-135 | Special Flat Washer | 13 x 35 x T2 | 3 |
| 136 | BSV12VS-V2-136 | Lock Knob | 7/16-14 x 7/8 | 1 |
| 201 | HN1/2 | Hex Nut | 1/2"-20 | 1 |
| 202 | TS-0720111 | Lock Washer | 1/2" | 1 |
| 203 | BB6203 | Ball Bearing | 6203ZZ | 1 |
| 204 | BSV12VS-V2-204 | Int Retaining Ring | 35mm | 2 |
| 205 | BSV12VS-V2-205 | Wheel Tire | | 2 |
| 206 | BSV12VS-V2-206 | Wheel Upper | | 1 |
| | BSV12VS-206A | Wheel Upper Assembly (includes #205, #206) | | 1 |
| 207 | BSV12VS-V2-207 | Bandsaw Blade | 1/4”W Standard | 1 |
| 208 | BB6203 | Ball Bearing | 6203ZZ | 1 |
| 209 | TS-1503031 | Socket Head Cap Screw | M6-1 x 12 | 4 |
| 210 | TS-1550041 | Flat Washer | 6mm | 4 |
| 211 | VBS1207VS-211 | Blade Tensioning Handwheel | | 1 |
| 212 | VBS1207VS-212 | Bushing | | 2 |
| 213 | TS-1503061 | Socket Head Cap Screw | M6-1 x 25 | 2 |
| 214 | VBS1207VS-214 | Leadscrew Bracket | | 1 |
| 215 | VBS1207VS-215 | Leadscrew | 14# | 1 |
| | VBS1207VS-215A | Leadscrew Assembly (includes #212, #214, #215) | | 1 |
| 216 | TS-1524051 | Set Screw | M8-1.25 x 20 | 1 |
| 217 | TS-2361061 | Lock Washer | 6mm | 2 |
| 218 | BSV12VS-V2-218 | Upper Wheel Shaft | | 1 |
| 219 | BSV12VS-V2-219 | Leadscrew Nut | 3/4" | 1 |
| | VBS1207VS-219A | Leadscrew Nut Assembly (includes #218, #219) | | 1 |

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# JET VBS-1207VS-DC | Stock JT1-1375

## Parts List A - Band Saw Assemblies (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 220 | BSV12VS-V2-220 | Tensioning Way | | 1 |
| 221 | BSV12VS-V2-221 | Ext Nut | 5/8” | 1 |
| 222 | TS-0720131 | Lock Washer | 5/8” | 1 |
| 223 | TS-1524011 | Set Screw | M8-1.25 x 8 | 1 |
| 224 | BSV12VS-V2-224 | Collar | | 2 |
| 225 | BB6205 | Ball Bearing | 6205ZZ | 2 |
| 226 | BSV12VS-V2-226 | Lower Wheel | | 1 |
| | VBS1207VS-226A | Lower Wheel Assembly (includes #205, #226) | | 1 |
| 227 | BSV12VS-V2-227 | Bearing Housing | | 1 |
| 228 | BSV12VS-V2-228 | Special Screw | | 4 |
| 229 | TS-2361101 | Lock Washer | M10 | 4 |
| 230 | TS-1505081 | Socket Head Cap Screw | M10-1.5 x 50 | 4 |
| 231 | BSV12VS-V2-231 | Int Retaining Ring | | 2 |
| 232 | BSV12VS-V2-232 | Lower Wheel Shaft | | 1 |
| 233 | BSV12VS-V2-233 | Idle Wheel | | 1 |
| 234 | TS-1492041 | Hex Cap Screw | M12-1.5 x 45mm | 2 |
| 234-1 | TS-2361121 | Lock Washer | M12 | 2 |
| 234-2 | TS-1540081 | Hex Nut | M12 | 2 |
| 235 | VBS1207VS-235 | Motor Pulley | | 1 |
| 236 | VBS1207VS-236 | DC Motor | 1HP,10P, 3Ph DC | 1 |
| 237 | BSV12VS-V2-237 | V-Belt | A54 | 2 |
| 238 | VBS1207VS-238 | Motor Base | | 1 |
| 239 | TS-1540061 | Hex Nut | M8 | 4 |
| 239-1 | TS-1550061 | Washer | M8 | 4 |
| 239-2 | TS-2361081 | Lock Washer | M8 | 4 |
| 240 | TS-1490031 | Hex Cap Screw | M8-1.25 x 20MM | 4 |
| 240-1 | TS-1550061 | Washer | M8 | 4 |
| 241 | TS-1490031 | Hex Cap Screw | M8-1.25P x 20MM | 4 |

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## Parts List A - Band Saw Assemblies (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 241-1 | TS-1550061 | Washer | M8 | 4 |
| 242 | TS-1504051 | Socket Head Cap Screw | M8-1.25 x 20MM | 6 |
| 243 | TS-2361081 | Lock Washer | 8mm | 6 |
| 244 | VBS1207VS-244 | Upper Wheel Support Plate | | 1 |
| 301 | TS-0050171 | Hex Cap Screw | 1/4"-20 x 4" | 1 |
| 302 | BSV20VS-V2-302 | Transformer Bracket | | 1 |
| 303 | TS-130005 | Flat Washer | 1/4" | 2 |
| 304 | TS-0561011 | Hex Nut | 1/4" x 20 | 2 |
| 305 | BSV20VS-V2-305 | Limit Switch | | 1 |
| 306 | TS-1503061 | Socket Head Cap Screw | M6-1 x 25 | 1 |
| 307 | TS-1503021 | Socket Head Cap Screw | M6-1 x 10 | 2 |
| 308 | BSV20VS-V2-308 | Limit Switch Bracket | | 1 |
| 309 | BSV20VS-V2-309 | Sliding Block | | 1 |
| 310 | BSV20VS-V2-310 | Welding Clamp Left | | 1 |
| 311 | BSV20VS-V2-311 | Welding Jaw Left | | 1 |
| 312 | TS-1503031 | Socket Head Cap Screw | M6-1 x 12 | 1 |
| 313 | BSV20VS-V2-313 | E-Clip | 4mm | 1 |
| 314 | BSV20VS-V2-314 | Shaft | | 1 |
| 315 | BSV20VS-V2-315 | Clamp Lever | | 1 |
| 316 | TS-1503031 | Socket Head Cap Screw | M6-1 x 12 | 1 |
| 317 | BSV20VS-V2-317 | Sliding Block Base | | 1 |
| 318 | TS-1503041 | Socket Head Cap Screw | M6-1 x 16 | 1 |
| 319 | BSV20VS-V2-318 | Grinder Cover | | 1 |
| 320 | TS-2311061 | Hex Nut | M6 | 1 |
| 321 | TS-1550041 | Flat Washer | 6mm | 1 |
| 322 | BSV20VS-V2-322 | Grinding Wheel | DIA 2-1/2” | 1 |
| 323 | TS-1550041 | Flat Washer | 6mm | 1 |

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## Parts List A - Band Saw Assemblies (continued)

Band Saw | Original JET parts reference

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 324 | BSV12VS-V2-324 | Grinder Motor | 1/8HP 110V 1PH | 1 |
| 324-1 | BSV20VS-V2-324-1 | Capacitor | 3Mf250V | 1 |
| 325 | BSV20VS-V2-325 | ON/OFF Switch | | 1 |
| 326 | TS-1514021 | Socket Head Flat Screw | M6-1 x 16 | 1 |
| 327 | TS-1514031 | Socket Head Flat Screw | M6-1 x 20 | 1 |
| 328 | BSV20VS-V2-328 | Welding Panel | | 1 |
| 329 | BSV20VS-V2-329 | Clamp Pressure Knob | | 1 |
| 330 | BSV20VS-V2-330 | E-Clip | 4mm | 1 |
| 331 | BSV20VS-V2-331 | Clamp Lever | | 1 |
| 332 | BSV20VS-V2-332 | Shaft | | 1 |
| 333 | BSV20VS-V2-333 | Welding Clamp Right | | 1 |
| 334 | BSV20VS-V2-334 | Insulating Plate | | 1 |
| 335 | TS-1550041 | Flat Washer | 6mm | 1 |
| 336 | TS-1503051 | Socket Head Cap Screw | M6-1 x 20 | 1 |
| 337 | TS-1503051 | Socket Head Cap Screw | | M6-1 x 20 |
| 338 | BSV20VS-V2-338 | Welding Jaw Right | | 1 |
| 339 | TS-1503051 | Socket Head Cap Screw | M6-1 x 20 | 1 |
| 340 | TS-2311061 | Hex Nut | M6 | 1 |
| 341 | TS-1550041 | Flat Washer | 6mm | 1 |
| 342 | BSV20VS-V2-342 | Pressure Cam | | 1 |
| 343 | BSV20VS-V2-343 | Cam Shaft | | 1 |
| 344 | BSV20VS-V2-344 | Tension Spring | 0.8 x 25mm | 1 |
| 345 | TS-0207021 | Socket Head Cap Screw | 1/4-20 x 1/2 | 1 |
| 346 | BSV20VS-V2-346 | Bracket | | 1 |
| 347 | BSV20VS-V2-347 | Annealing Push Button | | 1 |
| 348 | BSV20VS-V2-348 | Welding Push Button | | 1 |
| 349 | BS12VS-V2-349 | Transformer | 1.2KVA 110V | 1 |
| | BS12VS-BWGA-110 | Blade Welder With Grinder Assembly | 1.2KVA 110V | 1 |

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