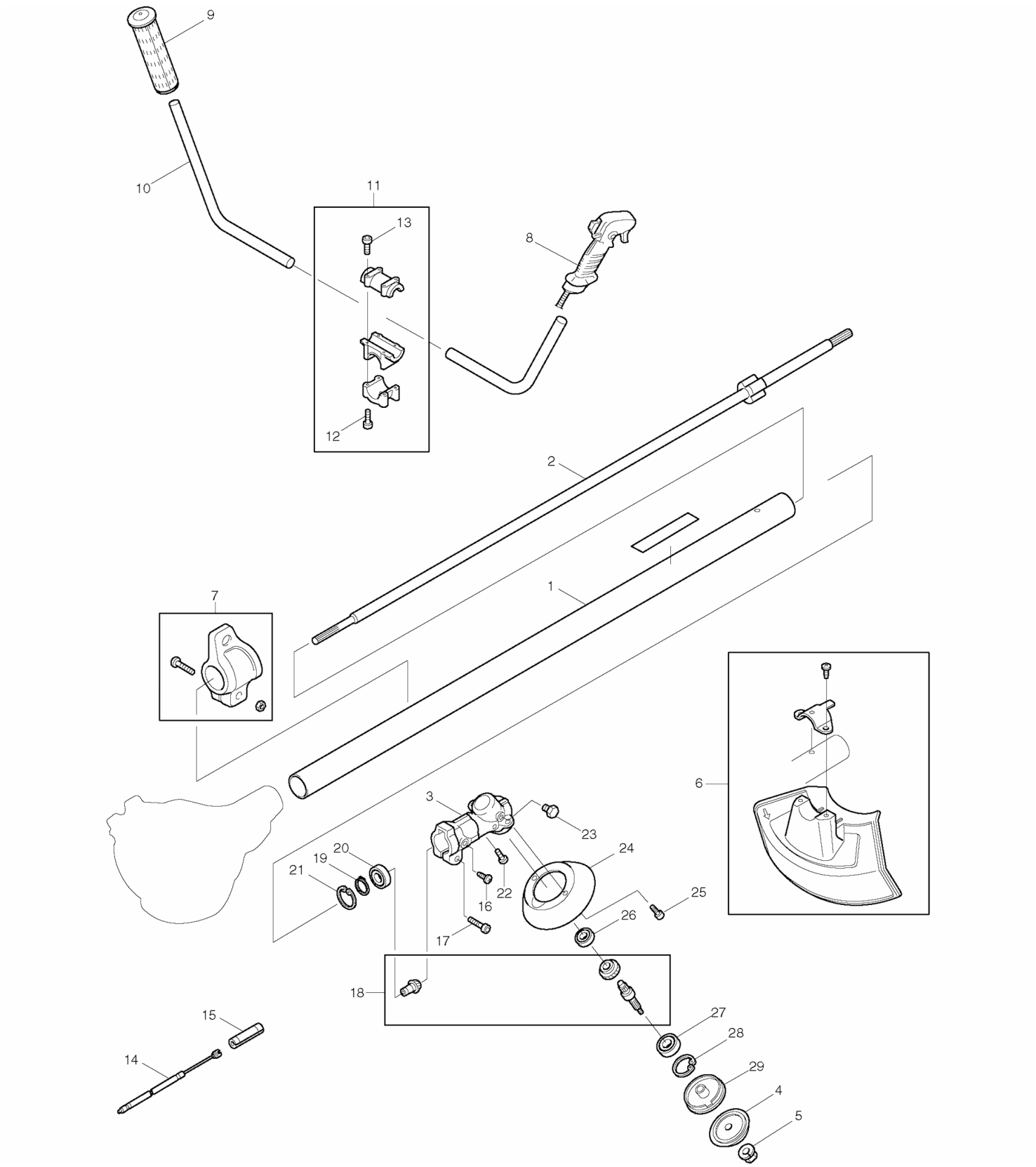
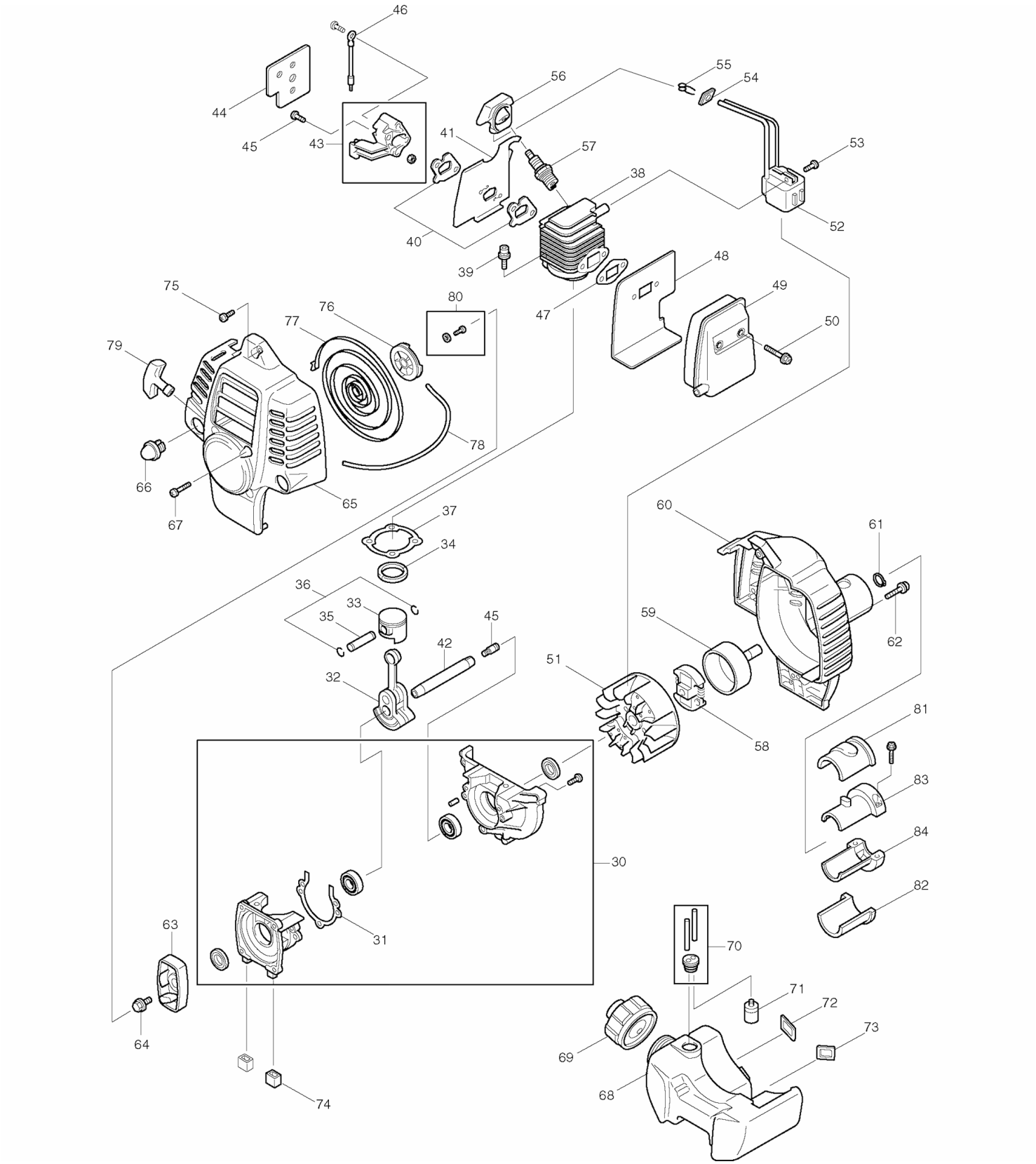
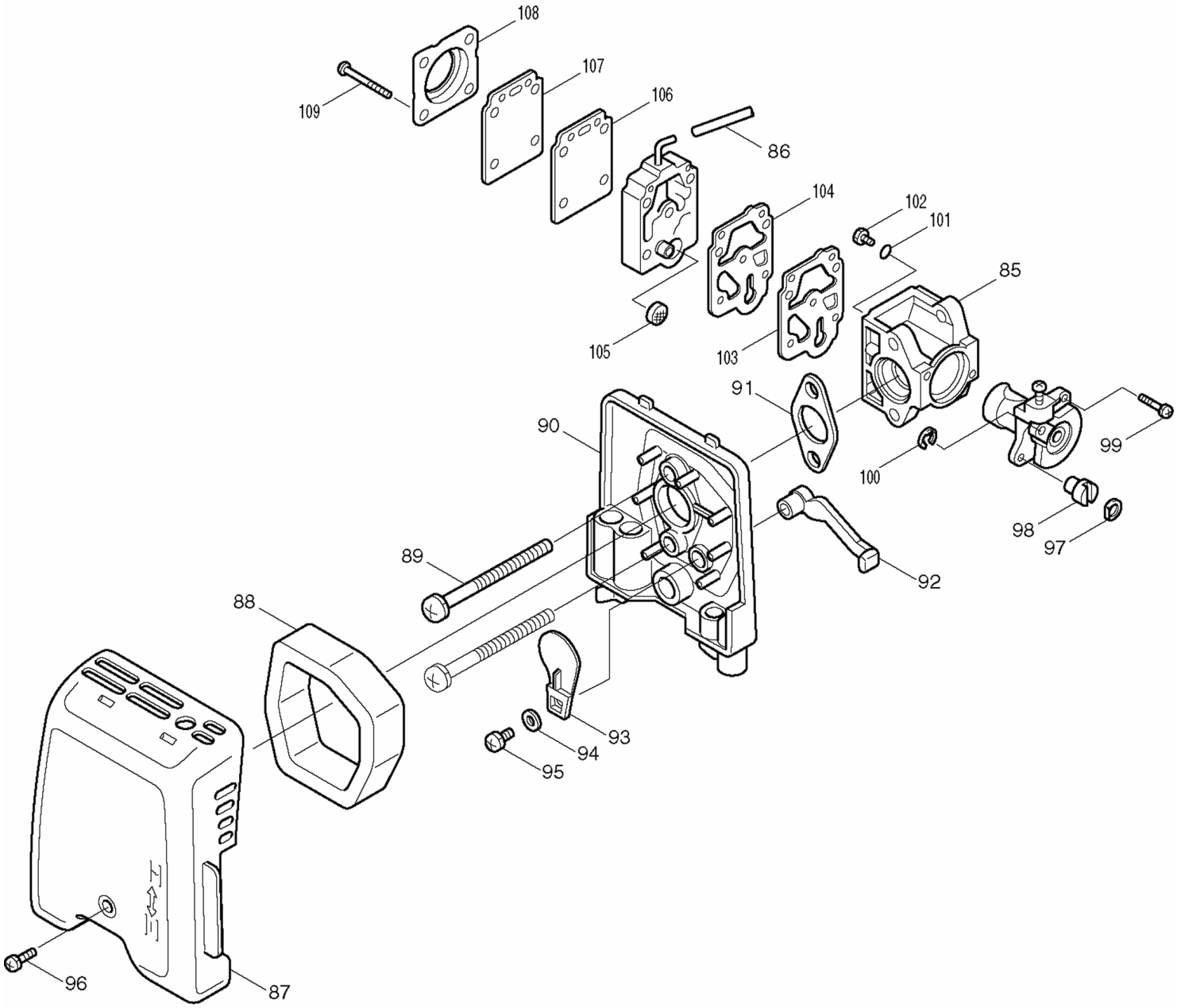

9
10
11
13
12
8
2
1
7
6
3
23
24
20
19
21
22
16
25
26
17
18
15
14
27
28
29
4
5


46
44
45
43
56
55
54
41
57
53
38
52
40
39
48
47
49
50
75
80
76
77
79
78
66
67
65
37
34
36
33
35
45
42
32
60
61
59
62
51
58
81
83
84
82
30
31
63
64
70
71
72
73
69
68
74


108
109
107
106
86
104
102
101
85
105
103
91
90
99
100
98
97
89
92
88
93
94
95
96
87

Products with multiple versions are listed in subsiding order with the newest version on top not indented

Fig #	Part ID	Part Name	Quantity
1	140996-4	N/A	1
	6211026000	SHAFT PIPE CPL.RBC2510	
	6211015001	PIPE SHAFT COMPLETE, RBC252	
2	324893-4	SHAFT, EM2650LH	1
	6191500401	SHAFT, EM4250	
	6191500400	SHAFT, RBC252-T2	
	6201502100	SHAFT, RBC252-T1	
3	125476-1	GEAR CASE ASS'Y, EM4251	1
	6243006002	GEAR CASE ASS'Y, EM4251	
	6213017004	GEAR CASE ASS'Y, EM4250	
	6213017003	GEAR CASE ASSEMBLY, EM4251	
	6213017002	GEAR CASE ASS'Y, RBC255	
	6213017001	GEAR CASE ASSEMBLY T1, RBC253	
4	168481-5	CLAMP WASHER CPL., EM4251	1
	6218003001	CLAMP CPL. WASHER, EM4251	
	6218003000	CLAMP WASHER,RBC260	
5	264018-7	HEX NUT M8, EM4250	1
	6258505001	NUT, EM4250	
	6258505000	NUT, RBC221, RBC251	
6	6258060002	PROTECTOR ASS'Y, RBC2510	1
	6258028002	PROTECTOR ASSY, EM4250	
	6258028001	N/A	
7	6254019000	HANGER ASSY, EM4251	1
8	6255048001	CONTROL LEVER ASS'Y, RBC252	1
9	6254500000	GRIP, EM4250	1
10	6214501600	HANDLE, EM4250	2
11	6254007001	HANDLE HOLDER ASS'Y,EM4250	1
12	266805-0	H.S.H. BOLT M5X25 W/W, EM4250	4
	0119059890	S.H. BOLT M5X25, EM4250	
	0119059840	SOCKET HEAD BOLT M5X25	
13	266805-0	H.S.H. BOLT M5X25 W/W, EM4250	4
	0119059890	S.H. BOLT M5X25, EM4250	
14	6255052001	CONTROL CABLE, RBC252	1
15	6115503701	N/A	1
	6115503700	CONNECTER CASE, RBC252	
16	0119059900	S.H. BOLT M5X12, EM4250	1
17	266805-0	H.S.H. BOLT M5X25 W/W, EM4250	1
	0119059890	S.H. BOLT M5X25, EM4250	
18	195350-7	CUTTER SHAFT SET, EM4251	1
	6243008002	CUTTER SHAFT SET, EM4251	
	6213021001	CUTTER SHAFT SET, EM4250	
	6213021000	GEAR SET, RBC252	
19	257986-1	RETAINING RING (EXT) S-9, EM4250	1
	6193006120	OUTER SNAP RING, EM4250	
	0031508000	OUTER SNAP RING, RBC230	
20	210049-4	BALL BEARING 609ZZ, EM2650LH	1
	6212500300	BALL BEARING 609ZZ, EM4250	
21	257987-9	RETAINING RING (INT) R-24, EM4251	1
	0031424000	INNER SNAP RING, EM4251	
22	0043105060	PAN HEAD SCREW, EM4251	1
23	265578-2	+ HEX. BOLT M6X8, EM4250	1
	6253011012	OIL BOLT M6X9, EM4250	
	6253011011	BOLT, RBC251	
24	450653-9	GUARD, RBC230	1
	6218500200	GUARD, RBC230	
25	265195-8	+ PAN HEAD SCREW M5X12, EM4251	2
	0140059390	SCREW ASSEMBLY, EM4251	
	0119059780	S.H. BOLT M5X12 W/W & SW, BHX2500	

26	210083-4	BALL BEARING 626ZZ, EM4251	1
	0600069990	BALL BEARING 626ZZ, EM4251	
27	210082-6	BALL BEARING 6000DDU, EM4251	1
	0600109910	BALL BEARING 6000DDU, EM4251	
	0600109930	BALL BEARING 6000DDU, RBE250	
28	257988-7	RETAINING RING (INT) R-24, EM4251	1
	0031426000	INNER SNAP RING, EM4251	
29	332042-9	RECEIVE WASHER, EM4251	1
	6218500000	RECEIVE WASHER, EM4251	
	6218501601	RECEIVE WASHER, EM4251	
30	5231011001	CRANK CASE ASS'Y, RBC256	1
	5231011000	CRANKCASE CPL., RST250	
31	424447-8	N/A	1
	5231502202	CRANKCASE GASKET, RST250	
32	140990-6	N/A	1
	5252016001	N/A	
	5252016000	CRANK SHAFT COMPLETE,RBC251	
	5232011006	CRANKSHAFT CPL., RST250-T2	
33	5232501902	PISTON, RST250	1
34	257979-8	PISTON RING, RBC260	1
	5242500701	PISTON RING, RBC260	
35	257781-9	PISTON PIN, EM2650LH	1
	5232502600	PISTON PIN, RST250	
36	233976-8	CLIP, EM2650LH	2
	0565089970	CLIP, BBX2500	
37	442171-1	CYLINDER GASKET, RBE250,RBC221	1
	5231502304	CYLINDER GASKET, RBE250,RBC221	
38	318762-9	N/A	1
	5231501804	CYLINDER, RBC251	
	5231501803	CYLINDER, RBE250-T1	
39	266814-9	H.S.H. BOLT M5X20, EH760	2
	0119059730	S.H. BOLT M5X20, EH760	
40	424448-6	INSULATOR GASKET, RST250	2
	5233503902	INSULATOR GASKET, RST250	
41	346490-6	CARBURETOR INSULATOR, RBC251	1
	5233505201	CARBURETOR INSULATOR, RBC251	
42	266696-9	N/A	1
	0105064970	STUD, RBC251	
43	5233038001	INSULATOR ,RST250	1
44	5233504103	INSULATOR GASKET, RST250	1
45	266700-4	PAN HEAD SCREW M5X25, EH760	2
	0140059500	P.H. SCREW M5X25, EH760	
46	638784-6	WIRE, BBX7600	1
	6165500201	WIRE, BBX7600	
	6165501200	WIRE, RST250	
47	5233504302	MUFFLER GASKET, RST250	1
48	5233505301	MUFFLER INSULATOR, RBC251	1
49	5253033001	EXHAUST MUFFLER, RBC256	1
	5233041001	EXHAUST MUFFLER, RBC251	
50	266697-7	N/A	2
	0119059600	S.H. BOLT M5X45, RBE250	
51	5257002010	FLYWHEEL, RBC255	1
	5237031011	FLYWHEEL, RBE250	
52	5237031024	COIL, RBC256	1
	5237031023	COIL, RBC255	
53	0140049920	SCREW M4X20, RST250	2
54	424449-4	N/A	1
	5237503202	GROMMET, RST250	
55	324891-8	PLUG CAP SPRING, EM2650LH	1
	0654009931	PLUG CAP SPRING,RBC221	
56	5237503301	PLUG CAP, RST250	1

57	168663-9	SPARK PLUG BM7A, RBC230	1
	0650149810	SPARK PLUG BM7A, RBC230	
58	168672-8	CLUTCH , RBC251	1
	6162005002	CLUTCH , RBC251	
59	168675-2	CLUTCH DRUM CPL., RBC2510	1
	6252014003	CLUTCH DRUM CPL., RBC2510	
	6252014002	CLUTCH DRUM COMPL., RBC251	
60	5235029002	ENGINE COVER CPL.,RBC251-T2	1
61	0031512000	OUTER SNAP RING, RBC260	1
62	0140059700	SCREW M5X20, RST250	3
63	168664-7	PULLEY, RBC251	1
	5235025001	PULLEY, RBC251	
64	266703-8	N/A	1
	5235504700	BOLT, RBC251	
65	5235027001	STARTER COVER, RBC251,T2	1
66	168398-2	PRIMER PUMP, RBC221	1
	5236504300	PUMP, RST250	
67	0140059450	SCREW M5X18, EH760	4
68	5236504101	FUEL TANK, RST250	1
69	452920-8	FUEL TANK CAP, RBL500	1
	5256058000	FUEL TANK CAP ASSEMBLY, RBL500	
	5316015000	FUEL TANK CAP,	
70	5236048003	TUBE, RBC256	1
	5236048002	TUBE, RST250, T2	
71	163447-0	GASOLINE FILTER, RBL500	1
	5236503900	N/A	
72	424103-0	PLATE, EM4251	1
	5036500300	PLATE, EM4251	
73	424102-2	PLATE, EM4251	1
	5036500200	PLATE, EM4251	
74	424446-0	N/A	2
	5216500200	DAMPER, RBC230	
75	5235504600	TAPPING SCREW M5X18, RST250	1
76	452915-1	REEL, RBC221	1
	5235024012	REEL, RBC221	
77	232269-0	SPIRAL SPRING, RBC221	1
	5235024032	SPIRAL SPRING, RBC221	
78	5235024022	STARTER ROPE, RBC221	1
79	424317-1	N/A	1
	5215002110	STARTER KNOB, RBC230	
80	266580-8	N/A	1
	5425003010	SET SCREW, RBC221	
81	424451-7	N/A	1
	6251506604	PIPE DAMPER 1, RPT250	
	6251506602	PIPE DAMPER 1, RBC251-T2	
82	424452-5	N/A	1
	6251506703	PIPE DAMPER 2, RPT250	
	6251506701	PIPE DAMPER 2, RBC251-T1	
83	318767-9	N/A	1
	6251509501	PIPE BRACKET (1), RBC251	
	6251509500	PIPE BRACKET 1, RBC251	
84	318768-7	N/A	1
	6251509600	PIPE BRACKET 2, RBC251	
85	5236057000	CARBURETOR, RBC221	1
86	0851149960	TUBE 2.5X5X140, RST250,T2	1
87	5233505503	AIR CLEANER CASE, RBC251	1
88	443167-5	AIR CLEANER ELEMENT, RST250	1
	5233504700	AIR CLEANER ELEMENT, RST250	
89	266700-4	PAN HEAD SCREW M5X25, EH760	2
	0140059500	P.H. SCREW M5X25, EH760	
90	5233047001	CLEANER PLATE, RBC221	1

91	5233504200	CARBURETOR GASKET, RST250	1
92	5233504801	CHOKE LEVER, RST250	1
93	5233505002	CHOKE PLATE, RST250	1
94	0031104000	WASHER, RBC251	1
95	0150049980	TAPPING SCREW M4X8, RST250	1
96	0043605140	SCREW M5X14, RBC251	1
97	5219500000	HOLDER, RBC221	1
98	325922-6	SWIVEL, EM2650LH	1
	5236018040	SWIVEL, BBX7600	
99	266581-6	PAN HEAD SCREW M3X8, EM2650LH	2
	5206008030	P.H. SCREW, BHX2500	
100	257964-1	STOP RING E-3, EM2650LH	1
	5316005120	RING, BBX7600	
101	213538-8	O RING 2, EM2650LH	1
	5246001010	O RING, RBC230	
102	5236057010	JET, RBC221	1
103	442172-9	PUMP GASKET, RBC230	1
	5246001030	PUMP GASKET, RBC230	
104	168575-6	PUMP DIAPHRAGM, EM2650LH	1
	5246001040	PUMP DIAPHRAGM, BBX7600	
105	352010-6	INLET SCREEN, EM2650LH	1
	5016004010	INLET SCREEN, RBC230	
106	442183-4	METERING DIAPHRAGM GASKET, RBC221	1
	5016004130	GASKET, RBC221	
107	168767-7	METERING DIAPHRAGM,RBC260	1
	5316005250	METERING DIAPHRAGM ASS'Y,RBC260	
108	346608-9	METER DIAPHRAGM COVER, RBC221	1
	5316005030	PRIMER PUMP COVER, RBC221	
109	266770-3	N/A	4
	5216002020	P.H. SCREW, RBC221	