









Parts Breakdown

RBC281

Products with multiple versions are listed in subsiding order with the newest version on top not indented

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	6273001008	GEAR CASE ASS'Y, RBC281	1
	6273001007	GEAR CASE ASSY, RBC281	
	6273001006	GEAR CASE UNIT, RBC321	
	6273001005	GEAR CASE UNIT, RBC281	
	6273001004	GEAR CASE UNIT, RBC321	
2	210049-4	BALL BEARING 609ZZ, EM2650LH	2
	6212500300	BALL BEARING 609ZZ, EM4250	
3	266671-5	N/A	1
	6413500600	OIL BOLT, RBC321	
4	412099-7	N/A	10
	6418500200	GUARD, RBC310	
5	264018-7	HEX NUT M8, EM4250	1
	6258505001	NUT, EM4250	
	6258505000	NUT, RBC221, RBC251	
6	6273013000	CUTTER SHAFT SET, RBC281	1
	6273003001	CUTTER SHAFT SET, RBC281	
	6273003000	CUTTER SHAFT SET, MS3200	
7	6253502600	OUTER SNAP RING, RBC311	1
8	6258500001	CLAMP WASHER, RBC310	1
9	6258503600	RECEIVE WASHER, RBC321	1
10	6253501300	SPACER, RBC311	1
12	6274012000	HANDLE CPL., RBC281	1
	6214500001	HANDLE, RBC230	
13	266845-8	N/A	4
	6214016030	SCREW, EM4251	
	0119059860	S.H. BOLT M5X33, RBC230	
14	264093-3	N/A	4
	0022705000	NUT M5, EM4251	
18	6277002000	N/A	1
	6254023000	HANGER ASS'Y, RBC321	
19	6271001001	SHAFT PIPE COMPLETE, RBC281	1
20	6258060002	PROTECTOR ASS'Y, RBC2510	1
	6218008003	PROTECTOR ASS'Y, EM4251	
21	6271500802	SHAFT, RBC321	1
	6271500801	SHAFT	
	6271500800	SHAFT, RBC321	
22	0130069910	BOLT ASSY M6X14, RBC281	1
	0011306140	BOLT ASSEMBLY M6 X 14,RBC281	
	0011306120	BOLT ASS'Y M6X12, G2800R	
23	0130069920	BOLT ASSY M6X30, RBC281	1
	0011306300	BOLT ASS'Y M6X30, RBC310	
24	257987-9	RETAINING RING (INT) R-24, EM4251	1
	0031424000	INNER SNAP RING, EM4251	
25	0031430000	INNER SNAP RING, RBC310	1
26	0119059780	S.H. BOLT M5X12 W/W & SW, BHX2500	3
27	0600109970	BALL BEARING #6200DDU, RBC321	1
28	210127-0	N/A	1
	0600079990	BALL BEARING, RBC310	
29	266788-4	PAN HEAD SCREW M5X20 WITH WR, BBX7600	1
	0140059360	SCREW & WASHER ASS'Y, BBX7600	
	0043605200	SCREW & WASHER ASS'Y, EM4251	
30	6202006000	BOLT ASSEMBLY, RBC310	1
31	266457-7	SHOULDER HEX. BOLT M6X25, EM2650LH	2
	6252500400	CLUTCH BOLT, RBC260	
32	452920-8	FUEL TANK CAP, RBL500	1
	5256058000	FUEL TANK CAP ASSEMBLY, RBL500	
	5316014000	FUEL TANK CAP,RBL500	
	5316015000	FUEL TANK CAP,	



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33	6271004002 6271004001	CLUTCH CASE ASS'Y, RBC281 CLUTCH CASE ASS'Y, RBC321	1
34	6272002002	CLUTCH DRUM COMPLETE, RBC321	1
35	6272003000	CLUTCH, RBC321	1
36	5315503900	CYLINDER COVER, RBC281	1
37	5317500700	PLUG COVER, RBC321	1
38	5313503800 5313503300	MUFFLER COVER, RBC281 MUFFLER COVER, RBC321	1
39	5311007000	CRANKCASE COMPLETE, RBC321	1
40	5311501200	CRANKCASE GASKET, RBC321	1
41	5312007001 5312007000	CRANKSHAFT COMPLETE, RBC281 CRANKSHAFT COMPLETE, RBC321	1
42	5241500901 5241500900	CYLINDER, RBC281 CYLINDER	1
43	424446-0 5216500200	N/A DAMPER, RBC230	2
44	5315504100	DAMPER, RBC321	1
45	5316503100	DAMPER, RBC321	2
46	5317010030	PLUG CAP, RBC321	1
47	5317010020	COIL, RBC321	1
48	5317010010	FLYWHEEL, RBC321	1
49	442177-9 5103502801 5103502800	N/A SPACER GASKET, RBC281 SPACER GASKET, RBC230	1
50	5311500301 5311500300	CYLINDER GASKET, RBC281 CYLINDER GASKET, RBC310	1
51	5313502300	INSULATION GASKET, RBC321	1
52	5313503600 5313502200	MUFFLER GASKET, RBC281 MUFFLER GASKET, RBC321	1
53	5313500500	INSULATOR, RBC310	1
54	5313016001 5313009001	EXHAUST MUFFLER, RBC281 EXHAUST MUFFLER, RBC321	1
55	5242500100	PISTON PIN, RBC230	1
56	5242500800	PISTON, RBC281	1
57	424102-2 5036500200	PLATE, EM4251 PLATE, EM4251	1
58	424103-0 5036500300	PLATE, EM4251 PLATE, EM4251	1
59	257979-8 5242500701	PISTON RING, RBC260 PISTON RING, RBC260	2
60	5315012000	REWIND STARTER, RBC321	1
61	5245007000	PULLEY STARTER, RBC260	1
62	5315007010	REEL, RBC321	1
63	5315007020	SET SCREW, RBC321	1
64	5415003020	SPIRAL SPRING, RBC260	1
65	424317-1 5215002110	N/A STARTER KNOB, RBC230	1
66	5235024022	STARTER ROPE, RBC221	1
67	163447-0 5236503900	GASOLINE FILTER, RBL500 N/A	1
68	5316502001 5316502000	FUEL TANK, RBC321 FUEL TANK, RBC321	1
69	6272500000	WASHER, RBC321	2
70	0011705200 0011605200	BOLT ASS'Y M5X20, G12010R BOLT ASSEMBLY, RBC280	2
71	0016606160	BOLT M6X16, RBC310	1
72	264086-0 0021705000	HEX. NUT M5, EM4251 NUT M5, EM4251	2
73	0031512000	OUTER SNAP RING, RBC260	1
74	0062610060	O RING, RBC281	1
75	0031432000	INNER SNAP RING, EM4251	1



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76	0600129950	BALL BEARING 6201DD/6201 2RU,EM4250	1
77	0032006000	SPRING WASHER, G2800R	1
78	266789-2 0119059570	H.S.H. BOLT M5X30 W/WR, BBX7600 S.H. BOLT M5X30 W/SW, BBX7600	4
79	0119059630	S.H. BOLT M5X20, RBL500	2
80	0140059790	SCREW RBC310	5
81	0119059670	S.H. BOLT M5X55, RBC260	2
82	266814-9 0119059730	H.S.H. BOLT M5X20, EH760 S.H. BOLT M5X20, EH760	3
83	266844-0 0119059950	N/A S.H. BOLT M5X18, EM4251	4
84	266809-2 0140059480	P.H SCREW M5X14 W/WR, BBX2500 SCREW M5X14, BBX2500	1
85	267427-9 0200069920	N/A WASHER M6, RBL500	1
86	267817-6 0200089911 0200089910	WASHER 8, EM2650LH WASHER, EH450 WASHER M8, RBC260	2
87	254040-2 0323039990	WOODRUFF KEY 3, EM2650LH WOODRUFF KEY, BHX2500	1
88	233976-8 0565089970 0565089980	CLIP, EM2650LH CLIP, BBX2500 CLIP, RBC230	2
89	0610089990	NEEDLE R. BEARING, RBC230	1
90	168663-9 0650149810	SPARK PLUG BM7A, RBC230 SPARK PLUG BM7A, RBC230	1
91	324891-8 0654009931	PLUG CAP SPRING, EM2650LH PLUG CAP SPRING,RBC221	1
92	638784-6 6165500201 6165500200	WIRE, BBX7600 WIRE, BBX7600 GROUND WIRE, RBC230	1
93	0851179972 0851179971 0851179970 0851199970	TUBE, RBC281 TUBE, RBC281 T1 TUBE, MS3200 T1 TUBE	1
94	6271500301 6271500104 6271500103	PIPE BRACKET 1, RBC321 PIPE DAMPER 1, RBC281 PIPE DAMPER 1, RBC321	1
95	6271500401 6271500204 6271500203	PIPE BRACKET 2, RBC321 PIPE DAMPER 2, RBC281 PIPE DAMPER 2, RBC321	1
96	6271500105 6271500104 6271500301	PIPE DAMPER 1, RBC281 PIPE DAMPER 1, RBC281 PIPE BRACKET 1, RBC321	1
97	6271500205 6271500204 6271500401	PIPE DAMPER 2, RBC281 PIPE DAMPER 2, RBC281 PIPE BRACKET 2, RBC321	1
98	266844-0 0119059950	N/A S.H. BOLT M5X18, EM4251	2
99	0119059900	S.H. BOLT M5X12, EM4250	1
100	5316021000	CARBURETOR, RBC321	1
101	140989-1 5236046130	N/A PUMP BODY ASSEMBLY, RBC230	1
102	140988-3 5236046060	N/A AIR PURGE BODY ASS'Y, RST200	1
103	346491-4 5236052020	BRACKET CABLE, BBX7600 BRACKET CABLE, BBX7600	1
104	346270-0 5236046050	PRIMER PUMP COVER, EM2650LH PRIMER PUMP COVER, EM4251	1
105	168767-7 5316005250	METERING DIAPHRAGM,RBC260 METERING DIAPHRAGM ASS'Y,RBC260	1



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106	168575-6 5246001040	PUMP DIAPHRAGM, EM2650LH PUMP DIAPHRAGM, BBX7600	1
107	442154-1 5236046040	METERING DIAPHRAGM GASKET, EM2650LH METERING DIAPHRAGM GASKET,RBC260	1
108	442172-9 5246001030	PUMP GASKET, RBC230 PUMP GASKET, RBC230	1
109	5036002010	JET, RBC230	1
110	264065-8 5316005450	CABLE ADJUST NUT M6, BBX7600 CABLE ADJUST NUT, BBX7600	1
111	213538-8 5246001010	O RING 2, EM2650LH O RING, RBC230	1
112	424314-7 5246001150	PRIMER PUMP, EM2650LH PRIMER PUMP, BBX7600	1
113	424444-4 5236018020	PACKING RING, BBX7600 RING PACKING, BBX7600	1
114	257964-1 5316005120	STOP RING E-3, EM2650LH RING, BBX7600	1
115	352010-6 5016004010	INLET SCREEN, EM2650LH INLET SCREEN, RBC230	1
116	266582-4 5236046010	TAPPING SCREW 3X24, EM2650LH PUMP COVER SCREW, BBX7600	4
117	266704-6 5246001240	PAN HEAD SCREW M3X10, BBX7600 THROTTLE COLLAR SCREW, BBX7600	2
118	326084-3 5316020020	N/A SCREW CABLE ADJ., RBC321	1
119	325922-6 5236018040	SWIVEL, EM2650LH SWIVEL, BBX7600	1
120	5236052030	WASHER, MS3200	1
121	5313503200	AIR CASE CLEANER, RBC321	1
122	443167-5 5233504700	AIR CLEANER ELEMENT, RST250 AIR CLEANER ELEMENT, RST250	1
123	346489-1 5013502400	N/A AIR CLEANER PLATE ASS'Y, RBC321	1
124	5313015000	AIR CLEANER PLATE ASS'Y, RBC321	1
125	0140059730	N/A	2
126	0031104000	WASHER, RBC251	1
127	0150049980	TAPPING SCREW M4X8, RST250	1
128	266809-2 0140059480	P.H SCREW M5X14 W/WR, BBX2500 SCREW M5X14, BBX2500	1
129	345920-4 0561059990	HOSE CLAMP, EM4251 N/A	1
130	808723-2 6259514700	CAUTION LABEL, EM2650LH CAUTION LABEL, RBC321	1
131	5243501400	SPARK ARRESTER, RBC281	1
132	5313500600 6274003010 6417015003 6417015002	MUFFLER GASKET, RBC310 SPACER, RBC281 BAND ASS'Y, RBC321 BAND ASS'Y, RBC321	1 1 2 1
	B-60143 195508-8 6119019001 6119019000	TRIMMER HEAD, EM4251 BUMP FEED N/A TOOL KIT TOOL KIT, RBC251	1 1 1 1
	783223-2 0717049990	WRENCH 4, EM2650LH HEX. WRENCH, RBC2510	1
	140436-2 5256067000 6255021002	STRAP CPL., RBL500 STRAP, RBL500 STRAP UNIT, RBC201	1
	6275001001	CONTROL LEVER ASS'Y, RBC281	1