SERVICE PARTS LIST

9" DISC SANDER

MODEL NO. U-199 — Starting Serial No. 48-1001

Both Model and Serial No. must be furnished to obtain correct parts.

BUL. 54-38-3100 | REVISED BUL 648-1 | DATE Feb. '68 | WIRING INSTR.

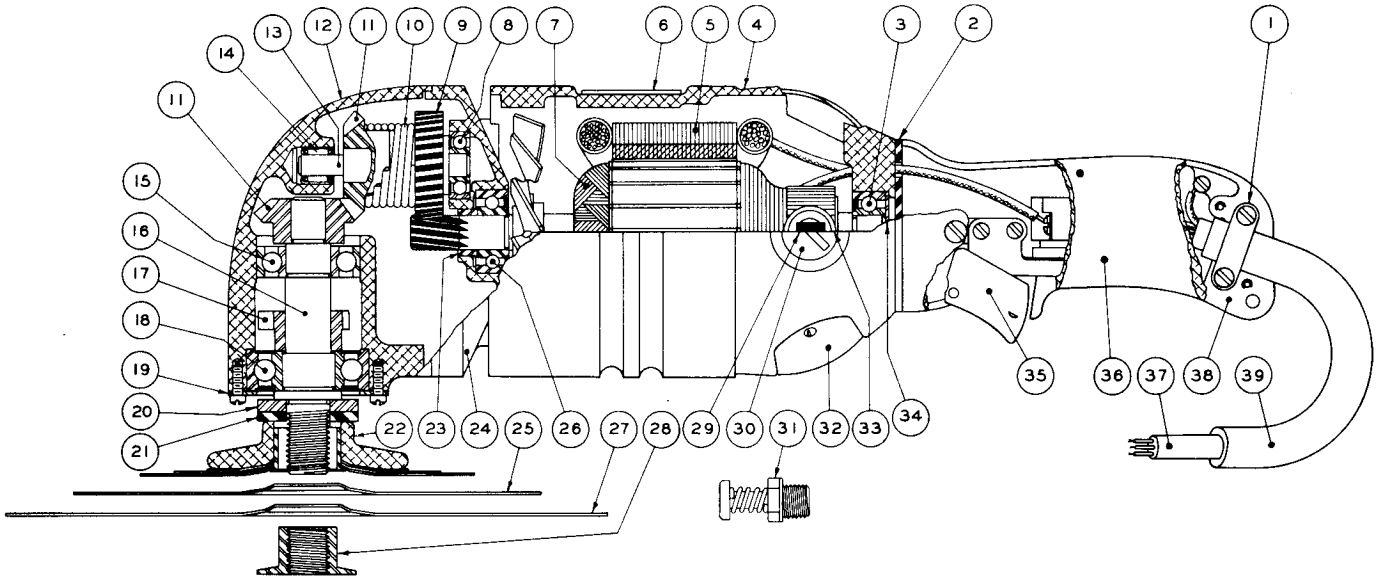


Fig.	Part No.	Name of Part
1	7UPV1-5	Cord Clamp Strap
2	6UPV1-3	Handle Insulator
3	WC8500	Armature Ball Bearing (Comm. End)
4	7UPV-1	Motor Housing
5	9U-700	Field Assembly
6	U-199	Name Plate
7	9U-600B	Armature Assembly
8	N.D.7039	Intermediate Shaft Ball Bearing
9	79U-14A	Intermediate Gear
10	68S8-1	Spindle Drive Spring
11	2U-11L	Miter Gears (Sold only
	2U-11R	in sets) per set
12	3UP-3	Gear Case
13	79U-13	Intermediate Shaft
14	NB-3	Intermediate Shaft Needle Brg.
15	N.D.3203	Spindle Ball Brg. (Upper End)
16	3UP-8A	Spindle (5/8"-11 Thr'd)
17	3UP8-8	Spindle Locking Cog
18	WC87504	Spindle Ball Brg. (Lower End)
19	3UP8-3	Ball Bearing Retaining Washer
20	3UP8-1A	Hub Steel Washer
21	3UP8-2A	Hub Rubber Washer
22	3UP16-500	5" Flat Disc Hub Assembly
23	79U6-9	Grease Slinger
24	2U-2	Diaphram
25	3UP16-7	7" Flat Backing Disc
26	WC8013	Armature Ball Brg. (Pinion End)
27	3UP16-9	9" Flat Backing Disc
28	3UP16-2A	Disc Nut (5/8"-11 Thr'd)
29	88D-370A	Carbon Brush Assemblies (per set 2)
30	88D-400	Brush Ret'g Screw Assys (per set 2)
31	3UP-900	Spindle Lock Assembly
32	23D-41	Air Intake Cover Plate
33	88D-320	Brush Holder Assys (per set 2)
34	6UPV1-9	Body End Play Disc
35	8909K192	Switch Assembly
36	7UPV1-2	Handle (Switch Cover Side)
37	S#16-3	Cord (3-wire) per foot
38	7UPV1-1	Handle (Switch Mounting Side)
39	88D-28	Cord Protector Tube

MISCELLANEOUS PARTS (NOT SHOWN)

Size or Part No.	Description of Part		Size or Part No.	Description of Part	
7UPV1-4	Tool Rest		#8-32x7/8"Oval Hd.	Handle Cover Screws	(2)
3UP-410	Wooden Side Handle Assembly		#8-32x7/16"Fil. Hd.	Cord Clamp Strap Screws	(2)
2 Prong	Attachment Plug	(1)	#8-32x1/4"Rd. Hd.	Switch Mounting Screws	(2)
5/16"-18x3/4 Rd.Hd..	Tool Rest Screw	(1)	#8-32x2-1/2"Rd. Hd.	Field Screws	(2)
1/4"-20x1/2"H'dless	Brush Holder Set Screws	(4)	#6-32x1/4"Rd. Hd.	Ground Wire Screw (Brass)	(1)
#12-24x1" Fil. Hd.	Switch Handle Screws	(4)	#6x1/4" P.K.	Inspection Cover Screws	(4)
#10-24x1-3/4"Fil. Hd.	Gear Case Screws	(4	#4x1/4" Driv-in	Name Plate Screws	(2)
#8-32x1" Oval Hd.	Handle Cover Screw	(1	#8, #10, or #12	Kantlink Lock Washers	(10

Prices are subject to change without notice.